

GOBLIN

HELICOPTER

MANUAL

GOBLIN BLACK THUNDER



SAB HELI DIVISION

Goblin Thunder

Release 1.1 - April 2016

WORLD DISTRIBUTION

www.goblin-helicopter.com

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Please read this user manual carefully, it contains instructions for the correct assembly of the model.
Please refer to the web site www.goblin-helicopter.com for updates and other important information.

VERY IMPORTANT

In the Manual bag you will find a product card your with serial number. Please take a moment to register your kit online via our web site at:

<http://www.goblin-helicopter.com>



It is extremely important that you take a moment to register your helicopter with us. This is the only way to ensure that you are properly informed about changes to your kit, such as upgrades, retrofits and other important developments. SAB Heli Division cannot be held responsible for issues arising with your model and will not provide support unless you register your serial number.

The Serial number is also engraved in the Aluminum Main Plate.

Thank you for your purchase, we hope you enjoy your new Goblin helicopter!

SAB Heli Division

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SPECIFICATIONS



Main rotor diameter: 1468mm (with 650mm blades)
Main blade length: 600 to 650mm
Tail rotor diameter: 285mm
Tail blade length: 105mm

Weight including standard electronics: 3460g (excluding batteries).
Motor size: Maximum 64mm diameter, maximum height 64mm.
Battery compartment: 60x58x350mm.

IMPORTANT NOTES

- *This radio controlled helicopter is not a toy.
- *This radio controlled helicopter can be very dangerous.
- *This radio controlled helicopter is a technically complex device which has to be built and handled very carefully.
- *This radio controlled helicopter must be built following these instructions. This manual provides the necessary information to correctly assemble the model. It is necessary to carefully follow all the instructions.
- *Inexperienced pilots must be monitored by expert pilots.
- *All operators must wear safety glasses and take appropriate safety precautions.
- *A radio controlled helicopter must only be used in open spaces without obstacles, and far enough from people to minimize the possibility of accidents or of injury to property or persons.
- *A radio controlled helicopter can behave in an unexpected manner, causing loss of control of the model, making it very dangerous.
- *Lack of care with assembly or maintenance can result in an unreliable and dangerous model.

***Neither SAB Heli Division nor its agents have any control over the assembly, maintenance and use of this product. Therefore, no responsibility can be traced back to the manufacturer. You hereby agree to release SAB Heli Division from any responsibility or liability arising from the use of this product.**

SAFETY GUIDELINES

- *Fly only in areas dedicated to the use of model helicopters.
- *Follow all control procedures for the radio frequency system.
- *It is necessary that you know your radio system well. Check all functions of the transmitter before every flight.
- *The blades of the model rotate at a very high speed; be aware of the danger they pose and the damage they may cause.
- *Never fly in the vicinity of other people.

NOTES FOR ASSEMBLY

Please refer to this manual for assembly instructions for this model.

Follow the order of assembly indicated. The instructions are divided into chapters, which are structured in a way that each step is based on the work done in the previous step. Changing the order of assembly may result in additional or unnecessary steps.

Use thread lockers and retaining compounds as indicated. In general, each bolt or screw that engages with a metal part requires thread lock.

It is necessary to pay attention to the symbols listed below:



Important

⇒ **Bag xx**

Indicates that for this assembly phase you need materials that are in bag xx.



Use retaining compound (eg Loctite 648)



Use retaining compound (eg Loctite 243)



Use CA Glue



Use Proper Lubricant

ADDITIONAL COMPONENTS REQUIRED

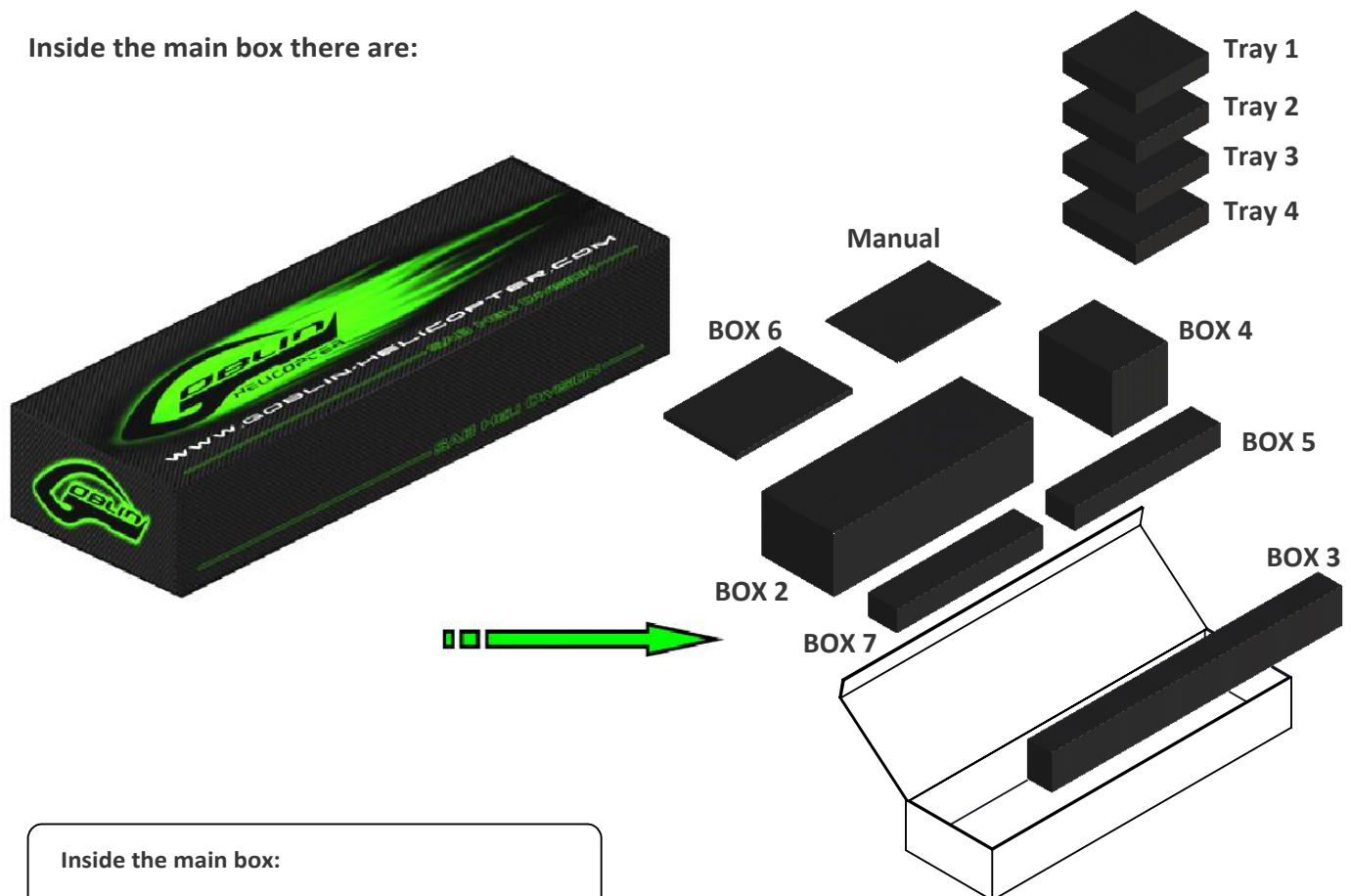
- *Electric Motor: 12S – 480/600Kv
Maximum diameter 64mm,
Maximum height 64mm,
Pinion shaft diameter 6/8mm
- *Speed controller: minimum 120A to be safe
- *Batteries: 12S – 3700/5000mAh
- *1 flybarless 3 axis control unit
- *Radio power system, if not integrated with the ESC
- *3 cyclic servos
- *1 tail rotor servo
- *6 channel radio control system on 2.4 GHz

(See configuration examples on page 17)

TOOLS, LUBRICANTS, ADHESIVES

- *Generic pliers
- *Hexagonal driver, size 1.5, 2, 2.5, 3, 4, 5mm
- *4mm T-Wrench
- *5.5mm Socket wrench (for M3 nuts)
- *8mm Hex fork wrench (for M5 nuts)
- *Medium threadlocker (eg. Loctite 243)
- *Strong retaining compound (eg. Loctite 648)
- *Spray lubricant (eg. Try-Flow Oil)
- *Synthetic grease (eg. Tri-Flow Synthetic Grease)
- *Grease (eg. Vaseline grease)
- *Cyanoacrylate adhesive
- *Pitch Gauge (for set-up)
- *Soldering equipment (for motor wiring)

Inside the main box there are:




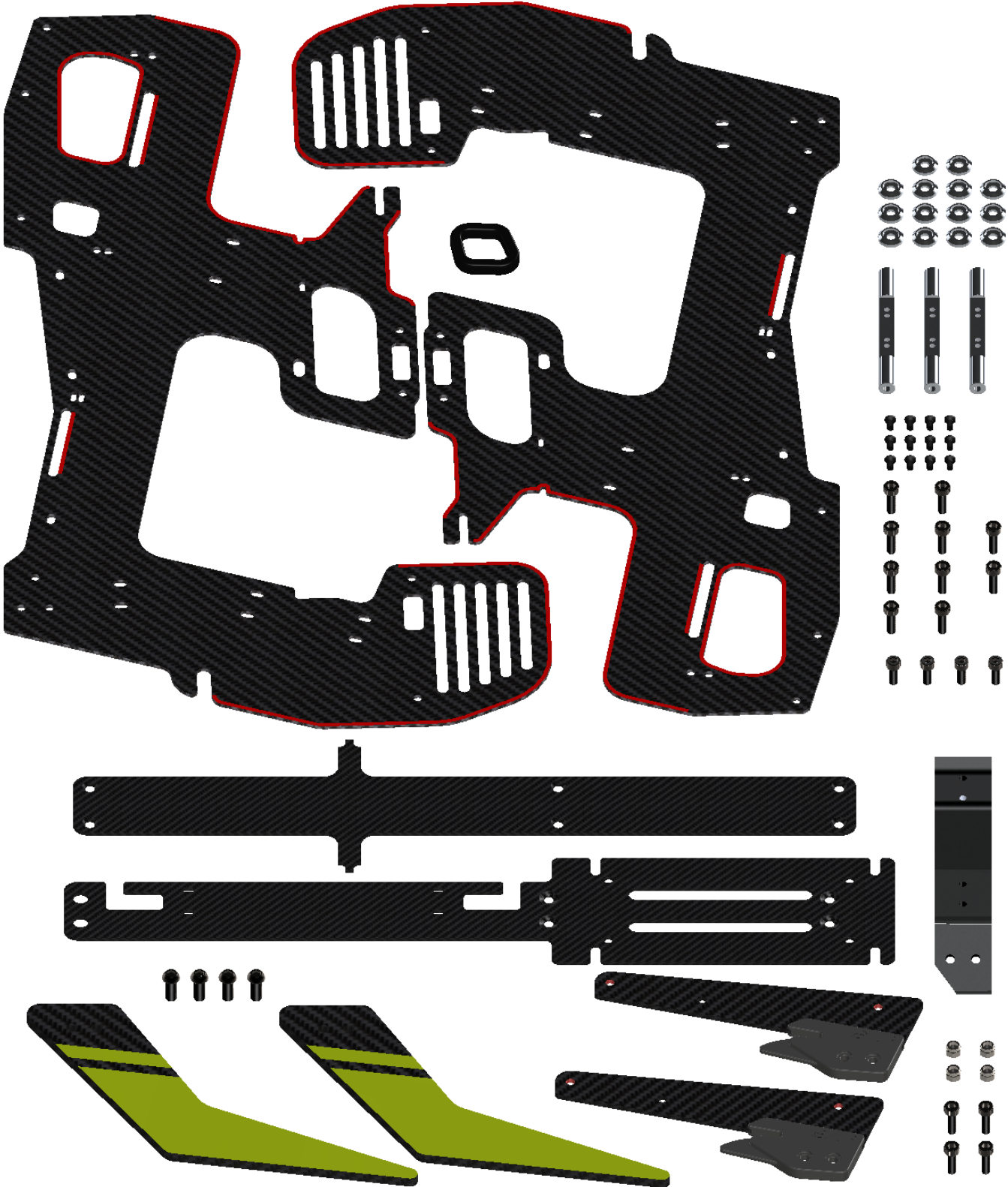
Inside the main box:

- Box 2: Canopy, Blade Holder.
- Box 3: Boom, Blades, Tail blades, Carbon rod.
- Box 4: Mechanical parts in 4 trays:
Tray 1: Main rotor
Tray 2: Carbon frame and tail rotor
Tray 3: Transmission
Tray 4: Main structure
- Box 5: Bags
- Box 6: Carbon parts
- Box 7: Empty

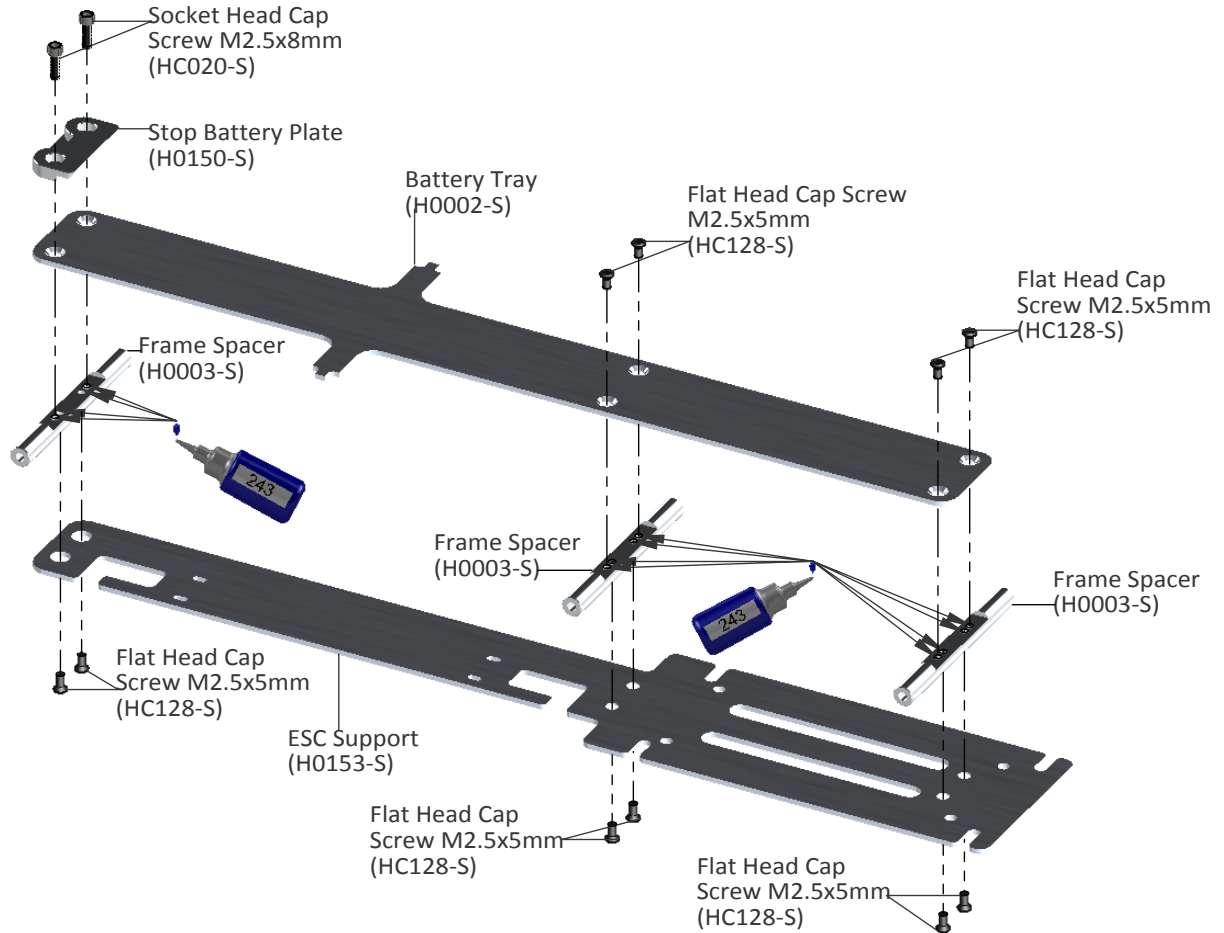
The assembly process is described in the following chapters. Each chapter provides you with the box, bag and/or foam tray numbers you will need for that chapter. The information is printed in a green box in the upper right hand corner of the page at the beginning of every chapter.



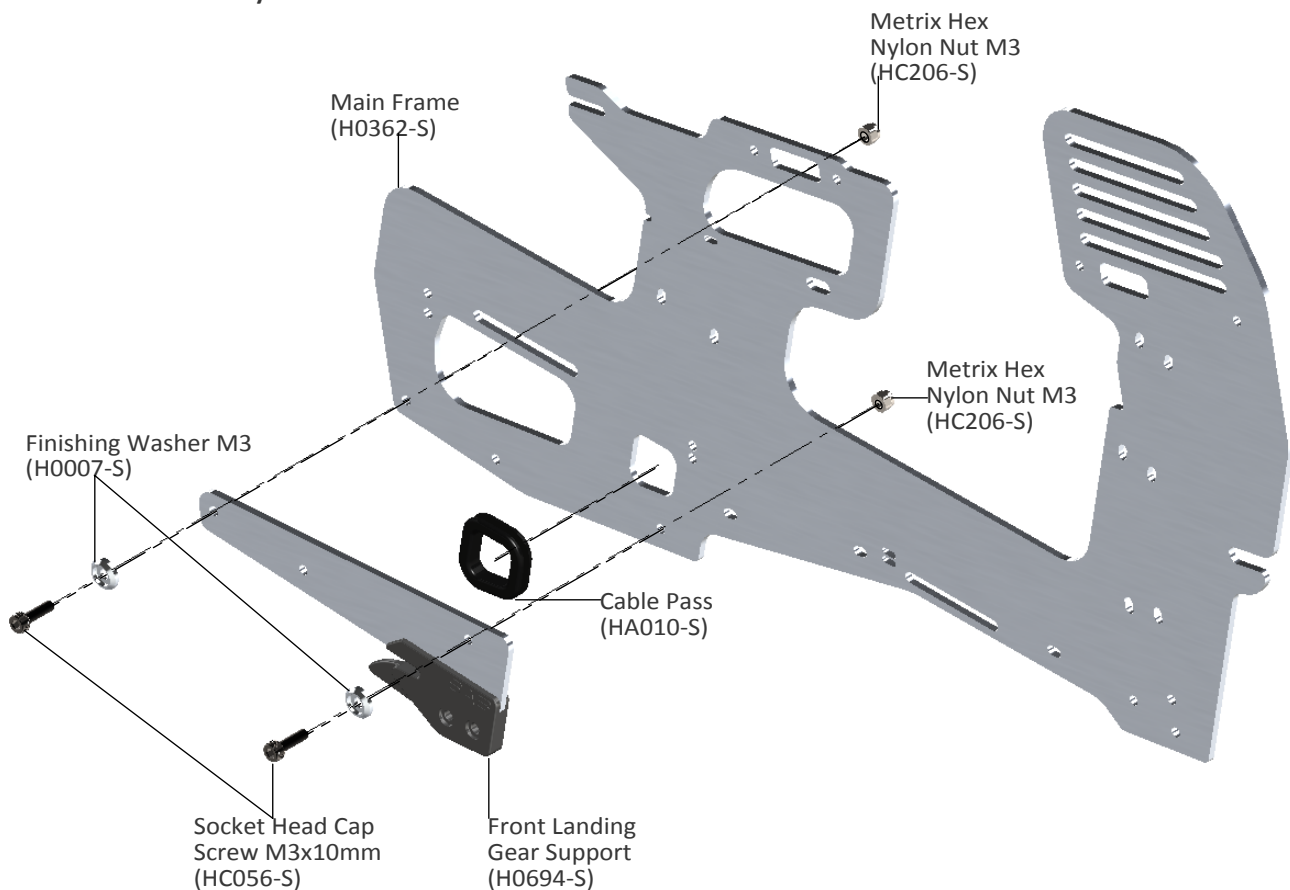
 The manufacturing process of the carbon parts often leaves micro-burrs and sharp edges. We recommend de-burring the edges to minimize the risks of electrical wire cuts, etc. Very important in red line zone.



Battery Tray Assembly

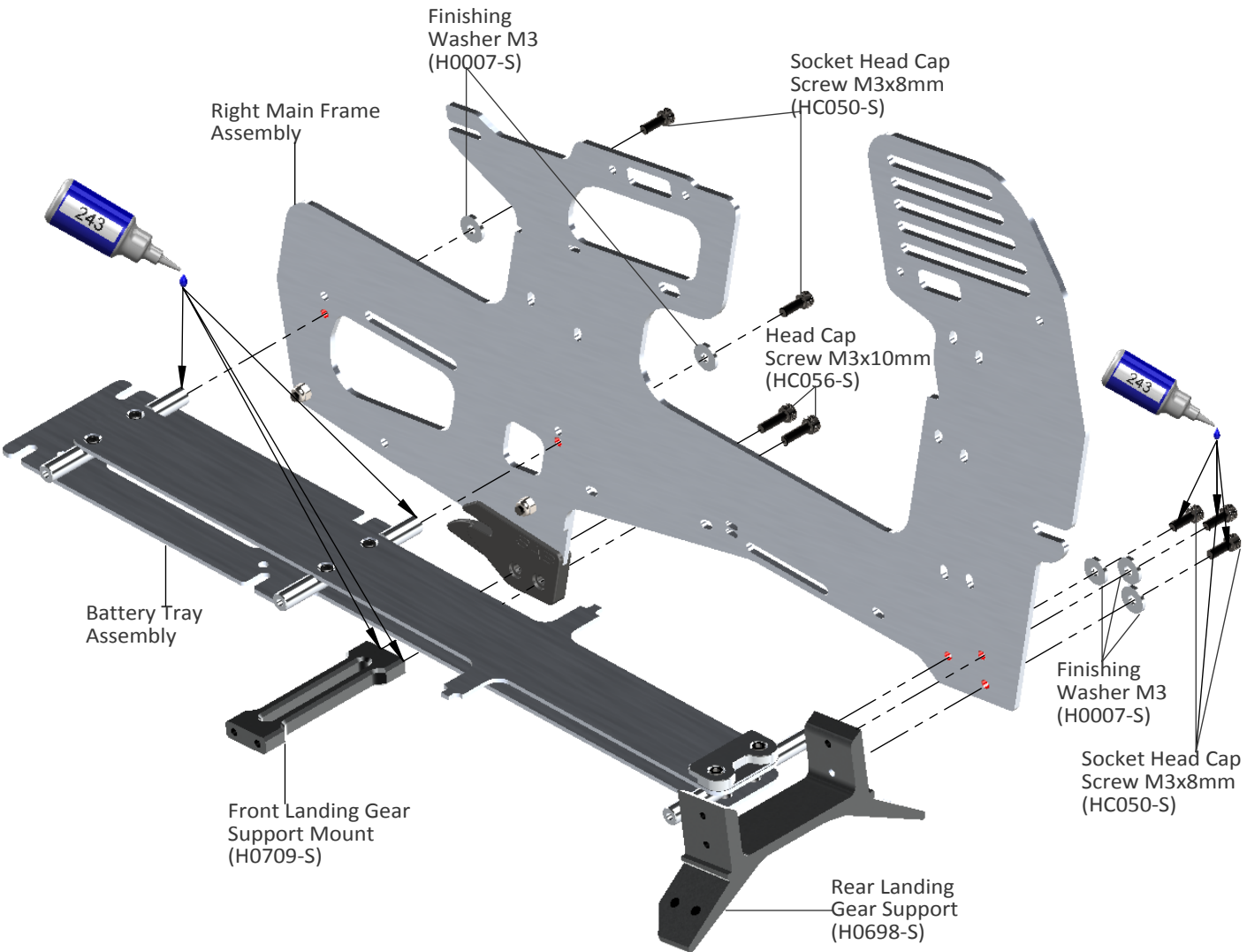
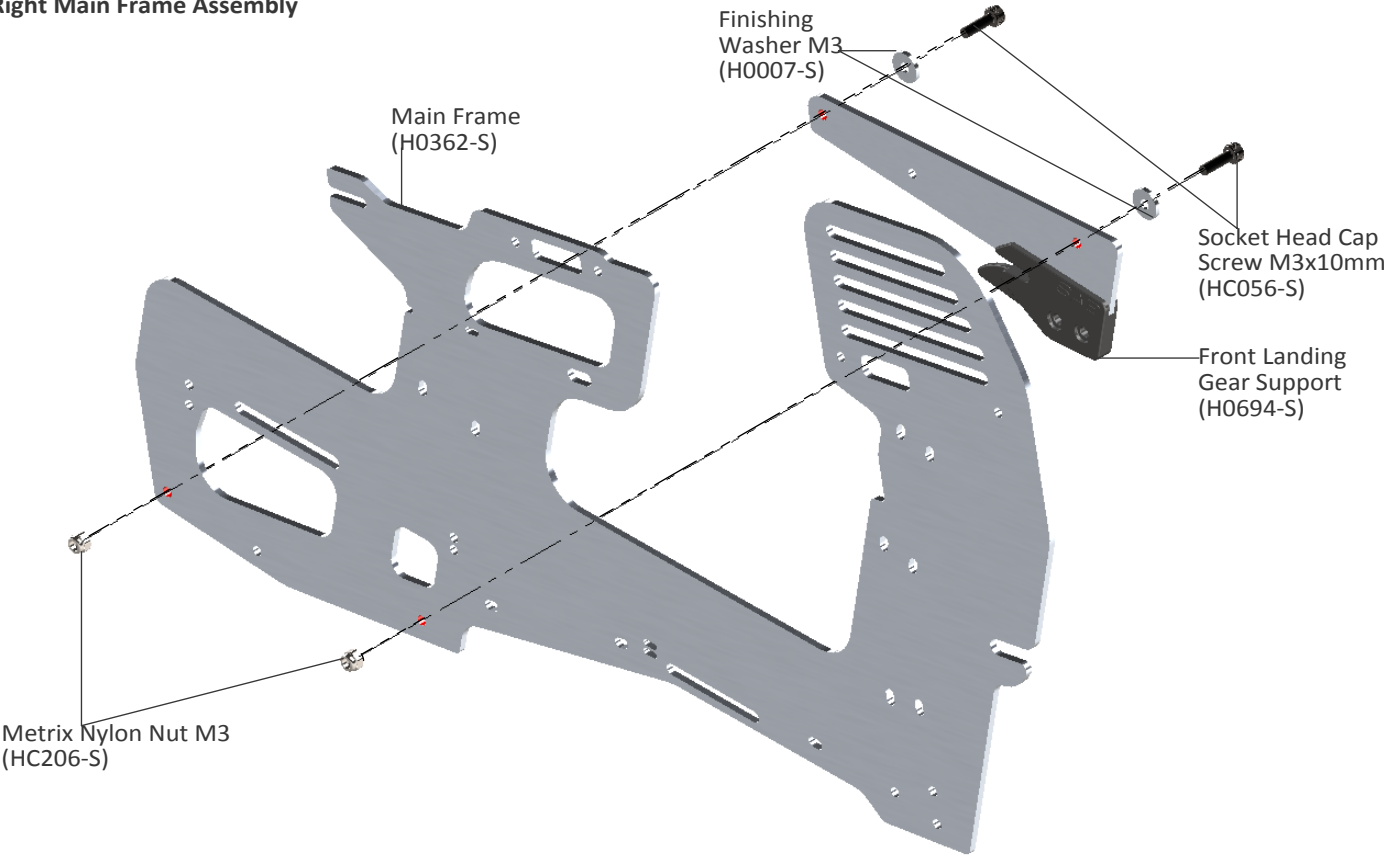


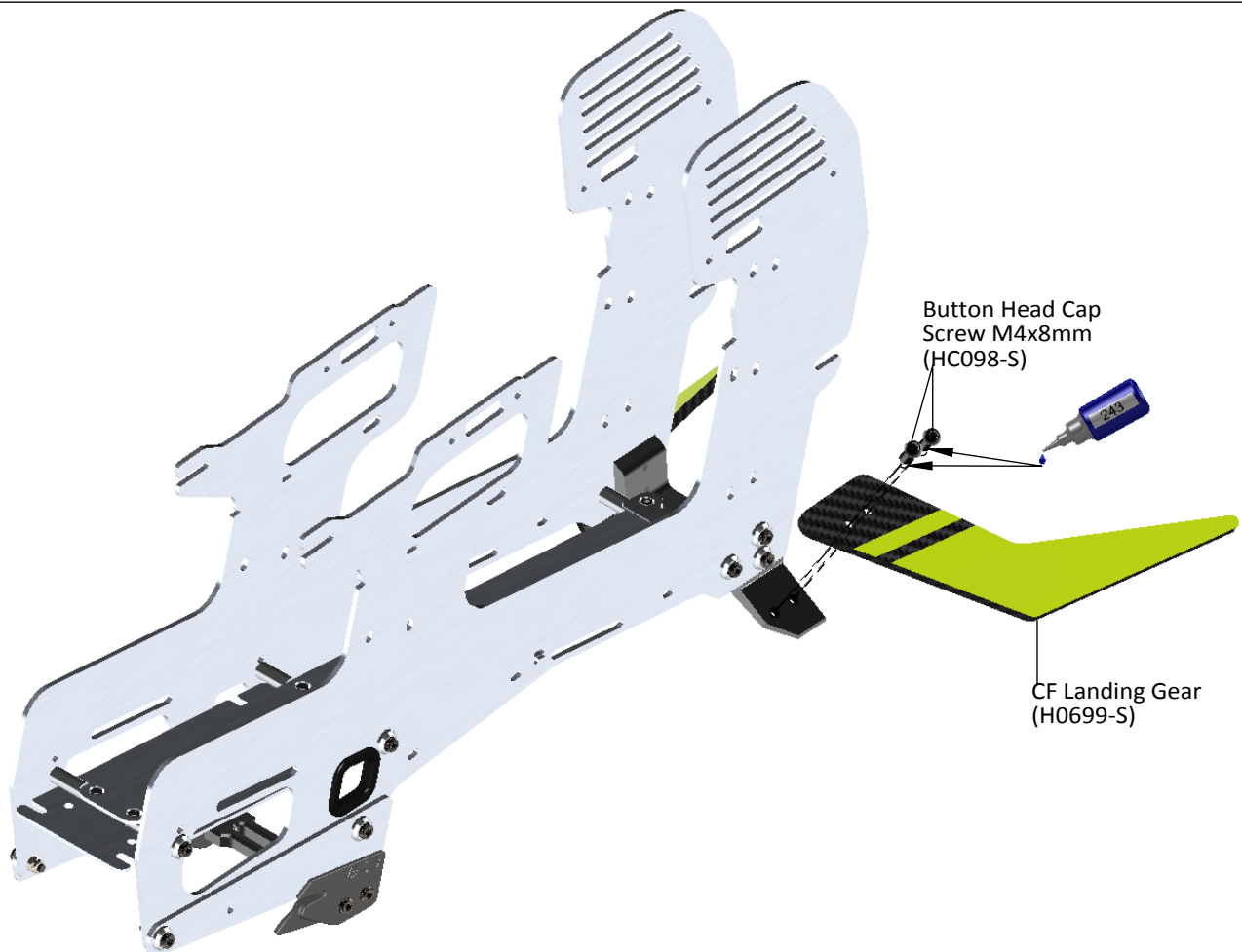
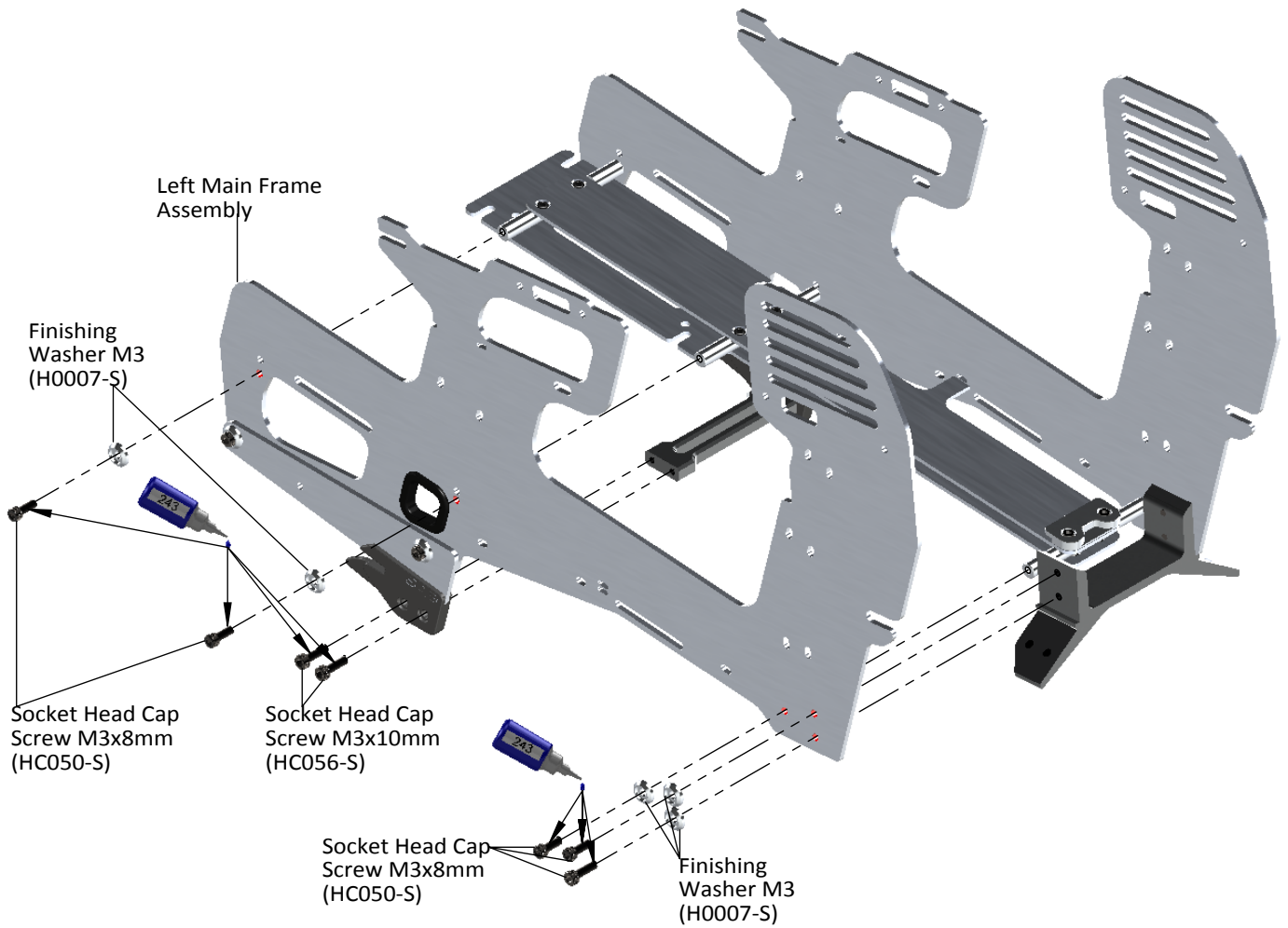
Left Main Frame Assembly

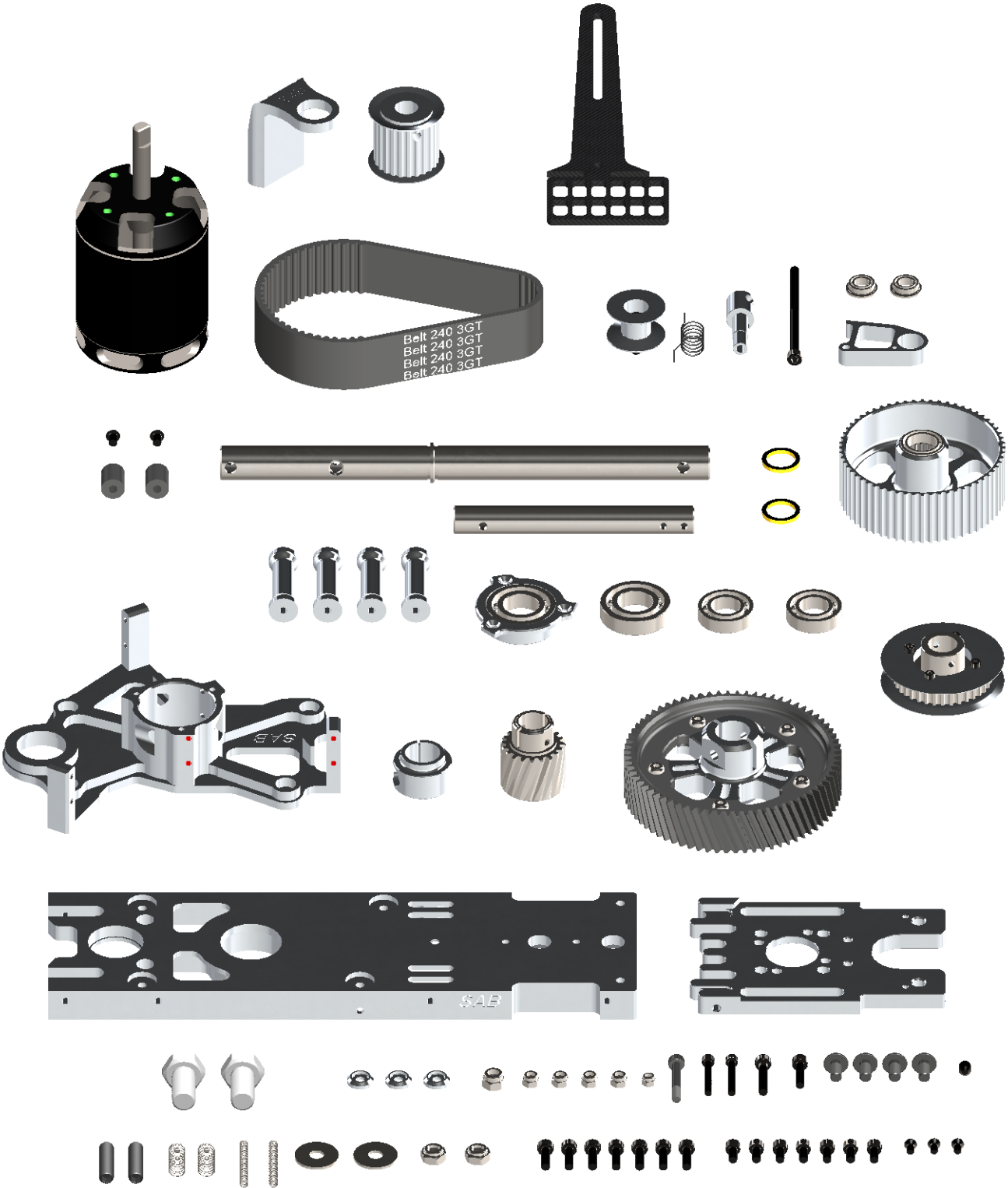


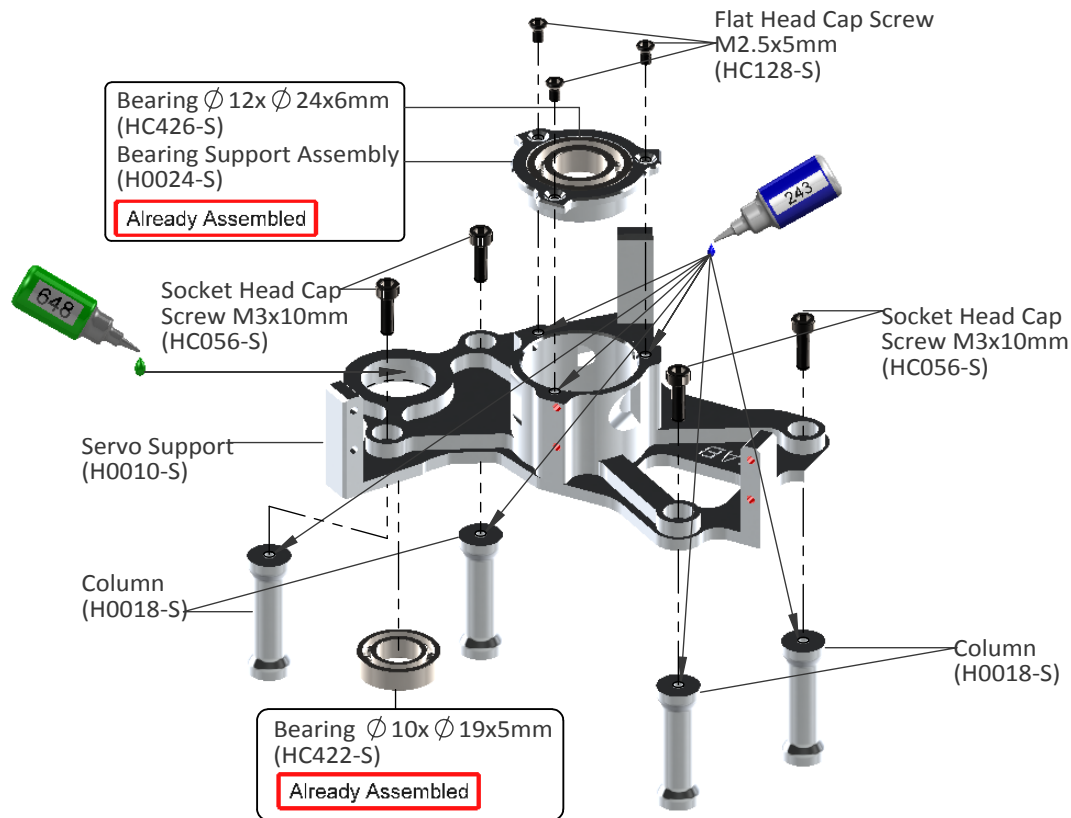


Right Main Frame Assembly







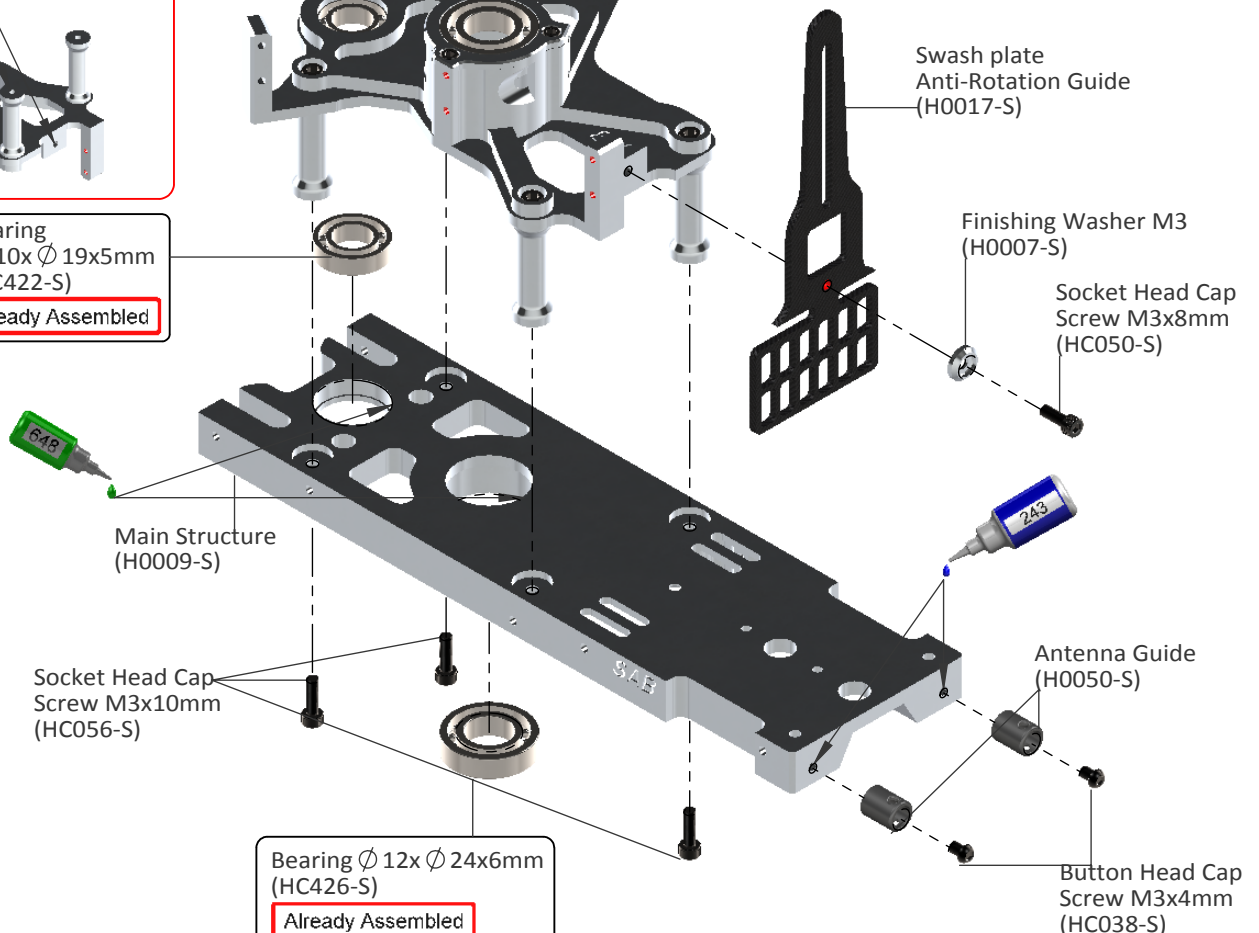


Note:




Bearing $\phi 10 \times \phi 19 \times 5 \text{mm}$ (HC422-S)

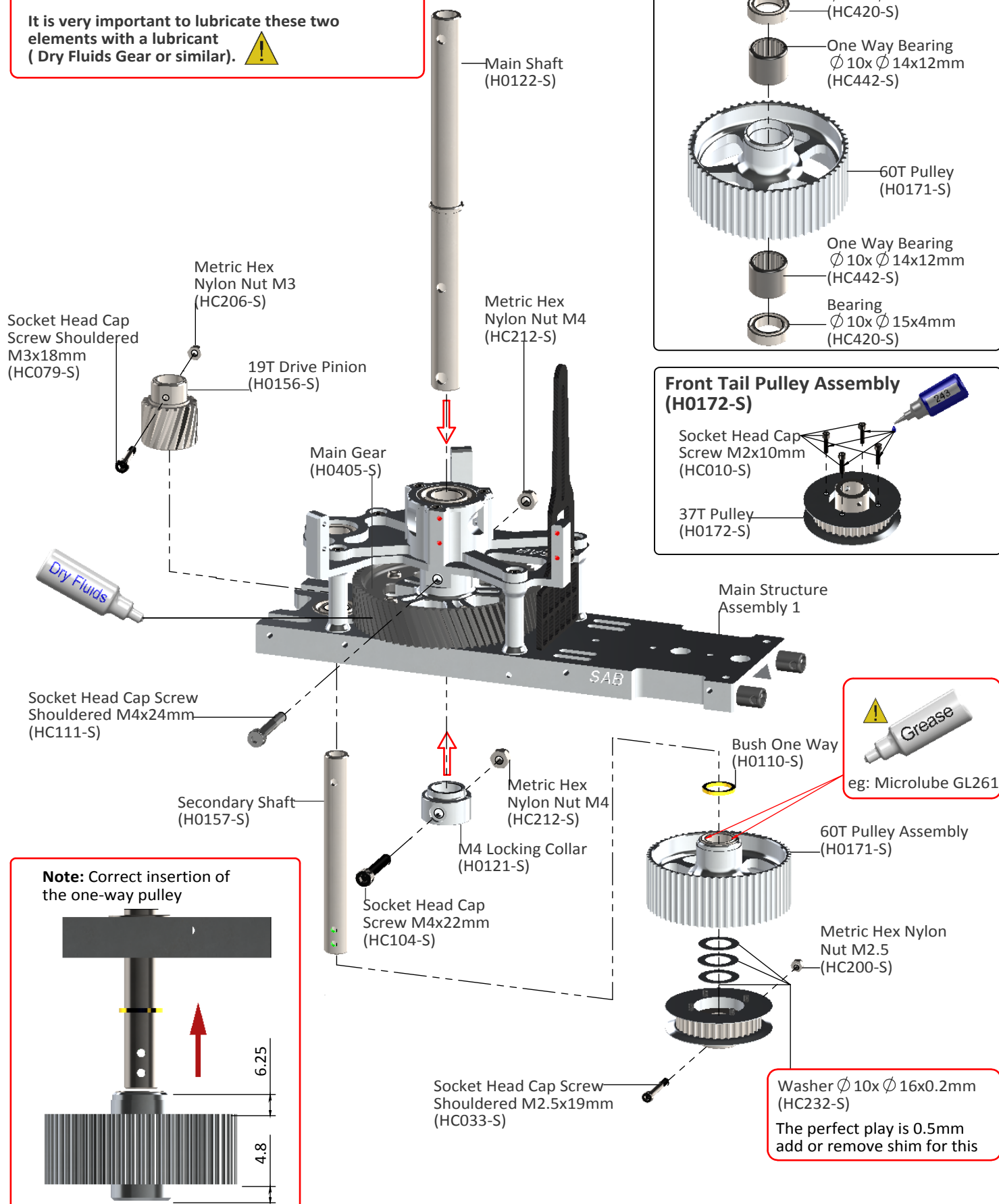
Already Assembled



Note:

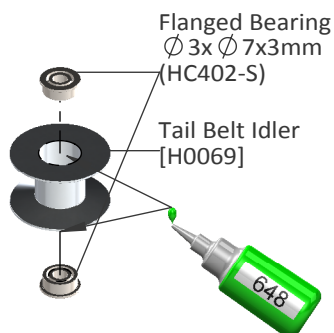
When you tighten the collar (H0121-S) on the main shaft, ensure there is no axial play. Push down the main shaft while pulling up the locking collar. Tighten the screw M4x22 at this time.

It is very important to lubricate these two elements with a lubricant (Dry Fluids Gear or similar). 



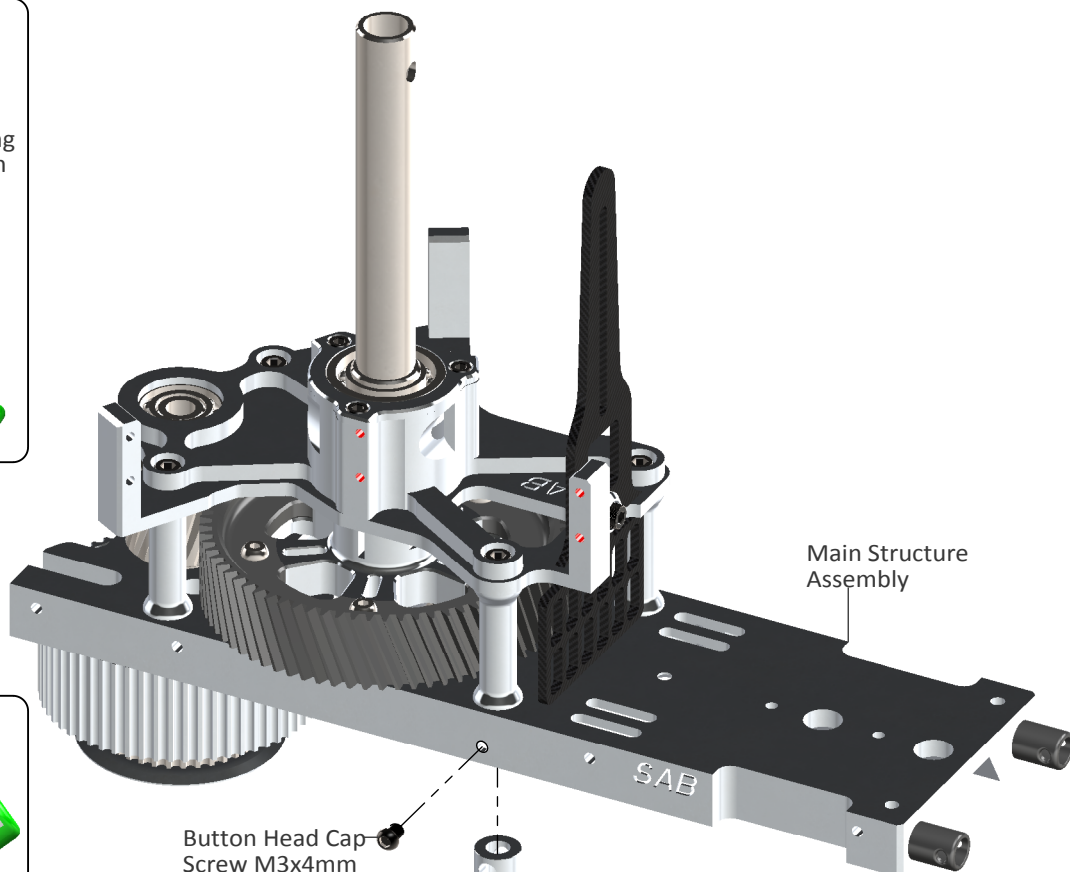
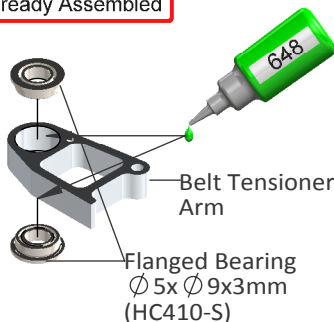
Tail Belt Idler Assembly (H0174-S)

Already Assembled



Belt Tensioner Arm Assembly (H0174-S)

Already Assembled



Button Head Cap Screw M3x4mm (HC038-S)

Spring de 8 / df0.5 / LL8 [HC312] (HC315-S)

Belt Tensioner Arm Assembly

Washer $\varnothing 3.2 \times \varnothing 6 \times 0.5 \text{ mm}$ (HC180-S)

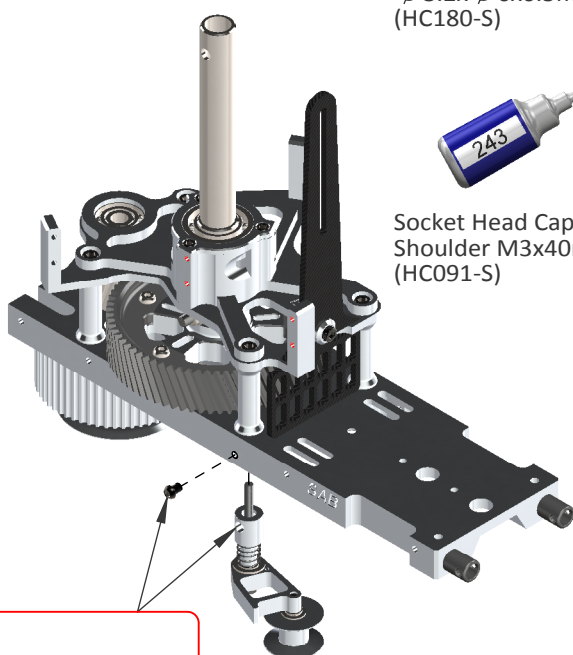
Belt Tensioner Support (H0174-S)

Washer $\varnothing 3 \times \varnothing 4 \times 0.5 \text{ mm}$ (HC176-S)

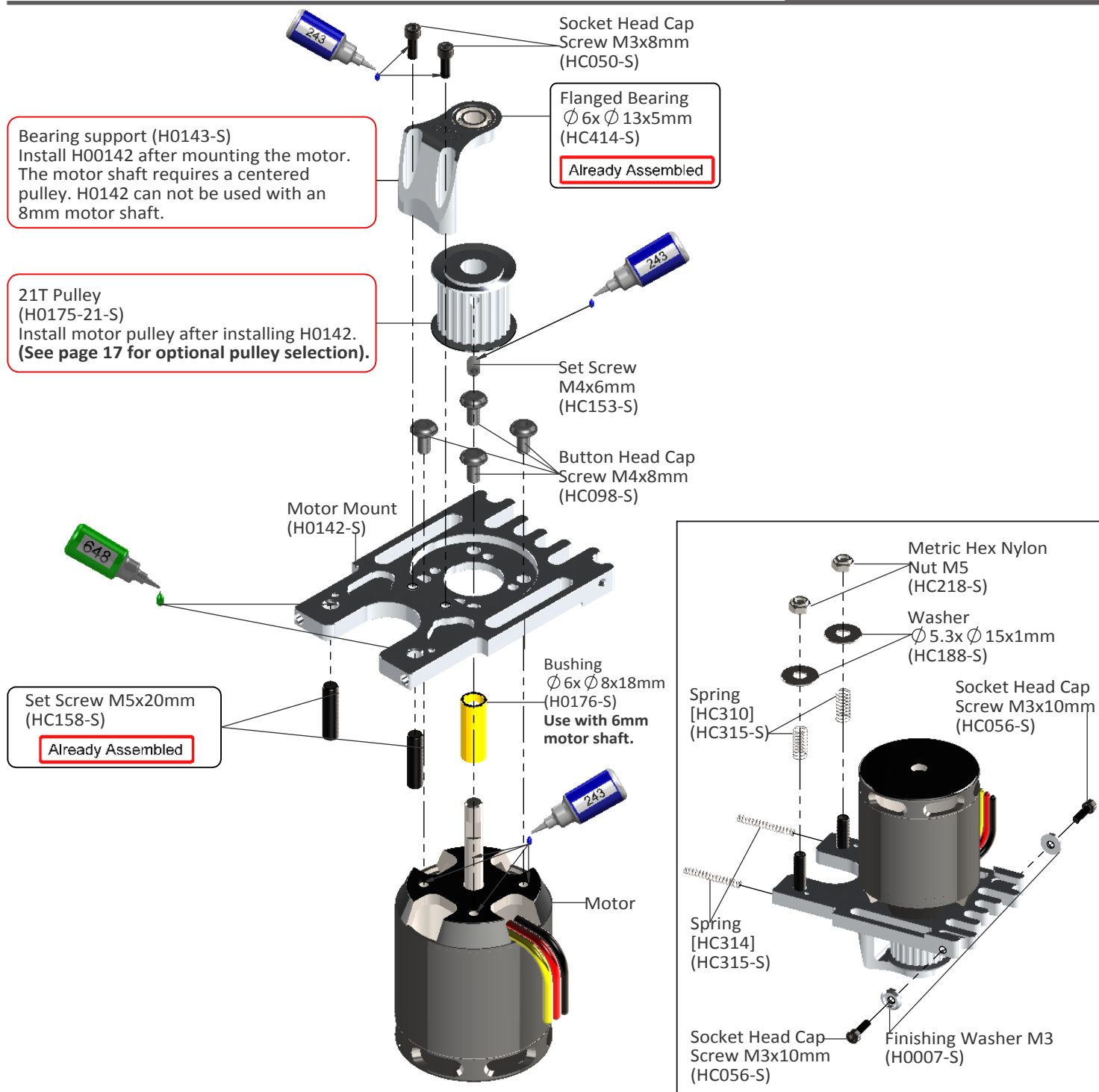
Tail Belt Idler Assembly

Socket Head Cap Screw Shoulder M3x40mm (HC091-S)

Socket Head Cap Screw M3x12mm (HC062-S)



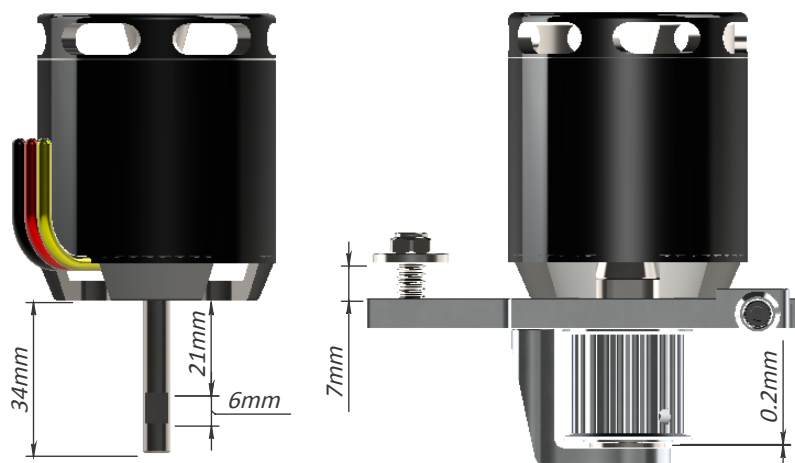
Note:
 Position without preload.
 Insert the screw in the hole through the aluminum support as in the picture.



Note for 6mm motor shaft

To maximize space for the batteries, it is advisable to shorten the motor shaft. Follow the dimensions given in this drawing. For the cut, you can use an electric tool like a "Dremel" with a cut-off disc.

Additionally, ensure the motor shaft has an appropriate 'flat' for one of the set screws.



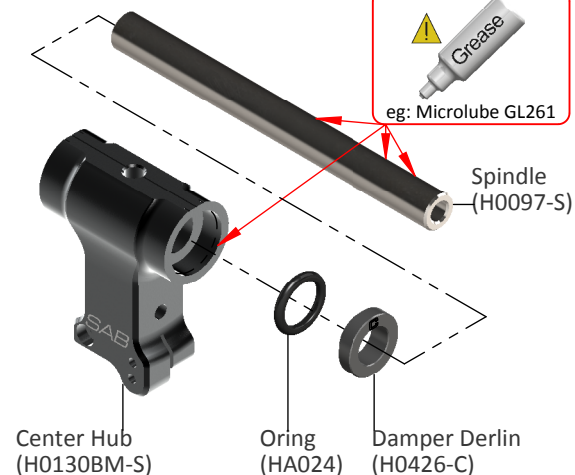
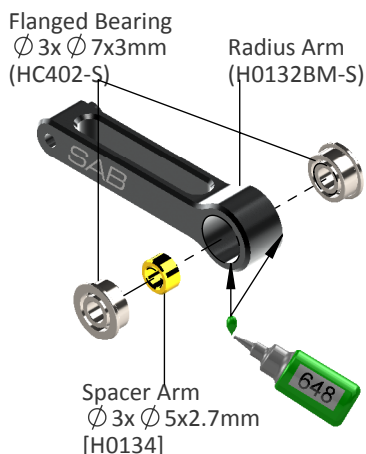
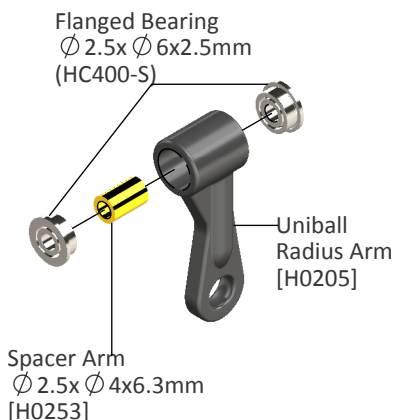
Uniball Arm Assembly

... x2

Radius Arm Assembly

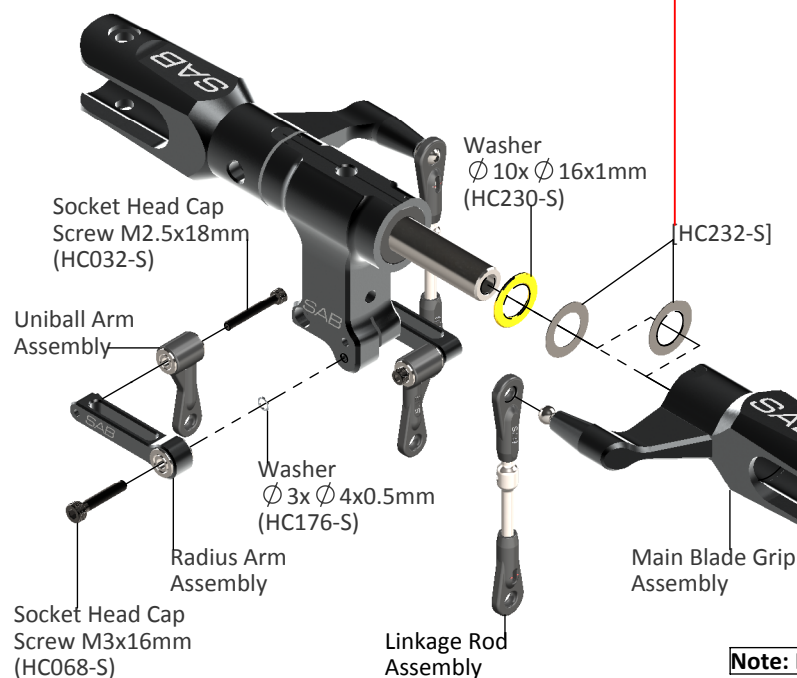
... x2

Center Hub Assembly



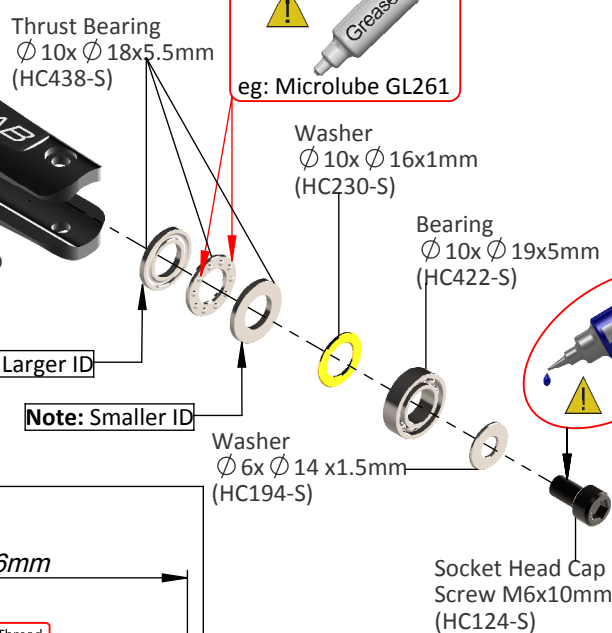
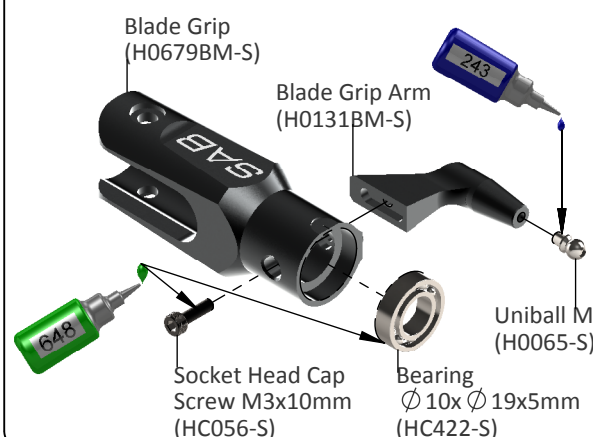
Note:

The HPS head should be assembled with one, 1mm shim (HC230) and one, 0.2mm shim (HC232) on each side. The blade grips must move freely, but they should not move just under their own weight. If the blade grips are too tight, you can remove the 0.2mm shim (HC232) from each side. After approximately 10/20 flights, please check preload, you can add one or two 0.2mm shim (HC232) if preload has changed.

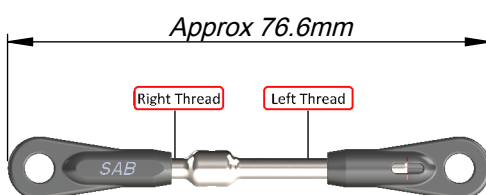
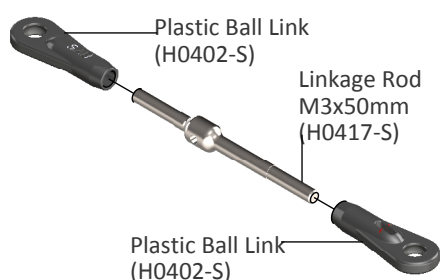


Main Blade Grip Assembly

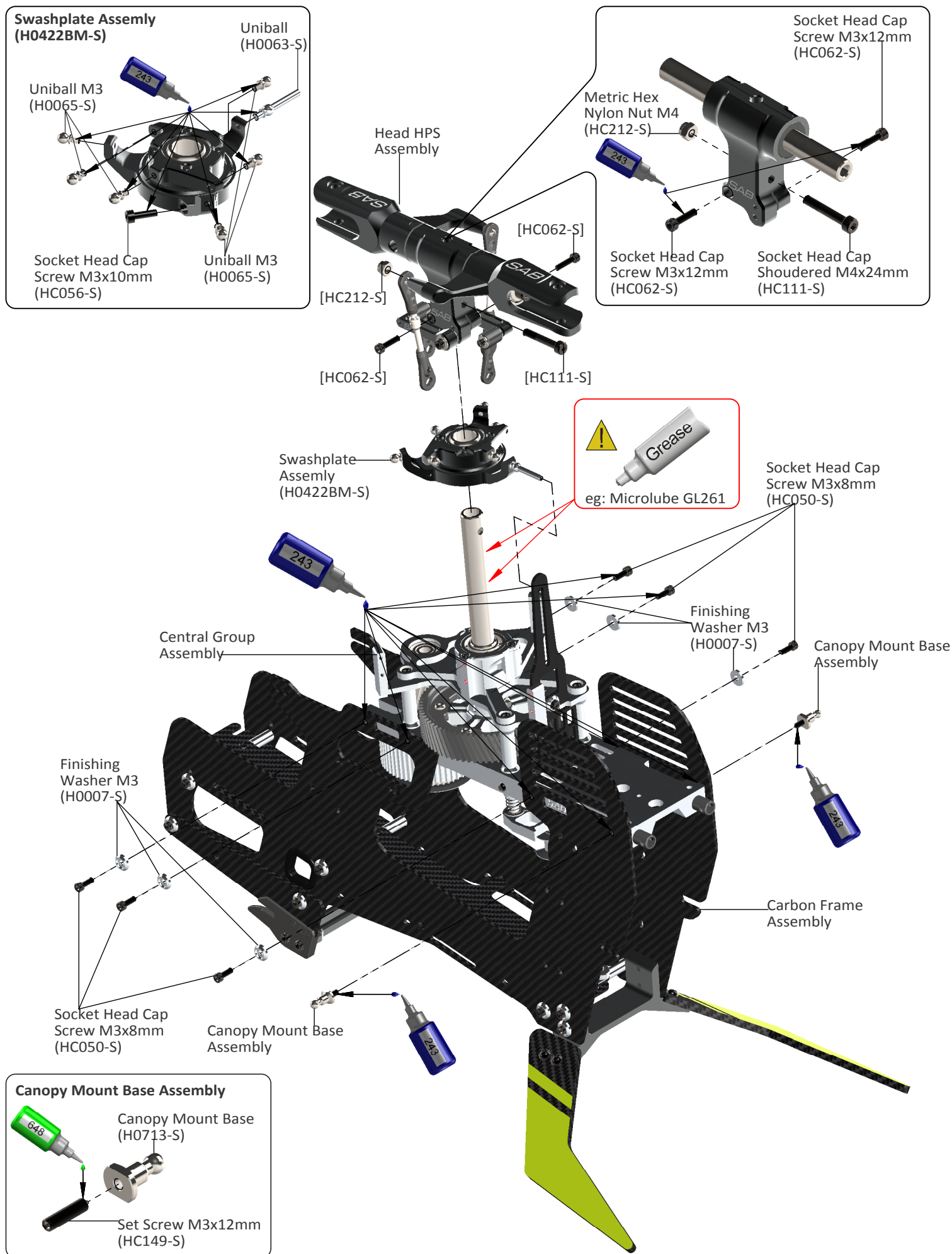
...x2



Linkage Rod A Assembly ...x2



(Initial length for the rods from the swashplate to the Blade Grip.)



INSTALLATION OF SWASHPLATE SERVOS

The linkage ball must be positioned between **17-19 mm** out on the servo arm (Figure 1), recommended servo arm SAB p/n [HA050/HA051]. The 120° placement of the servos inside Goblin means the arms are difficult to access. For this reason it is advisable to ensure alignment of the servo arms (and sub trim set) before installation of the servos in the model. Proceed with installation following the instructions below. Figure 2 shows a completed installation.

Fig. 1

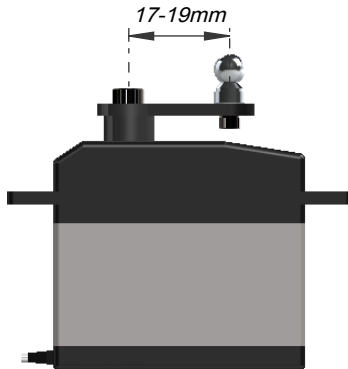
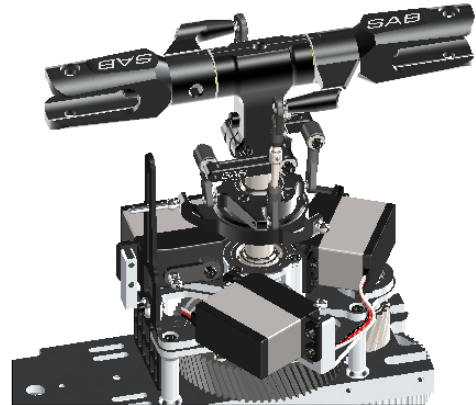


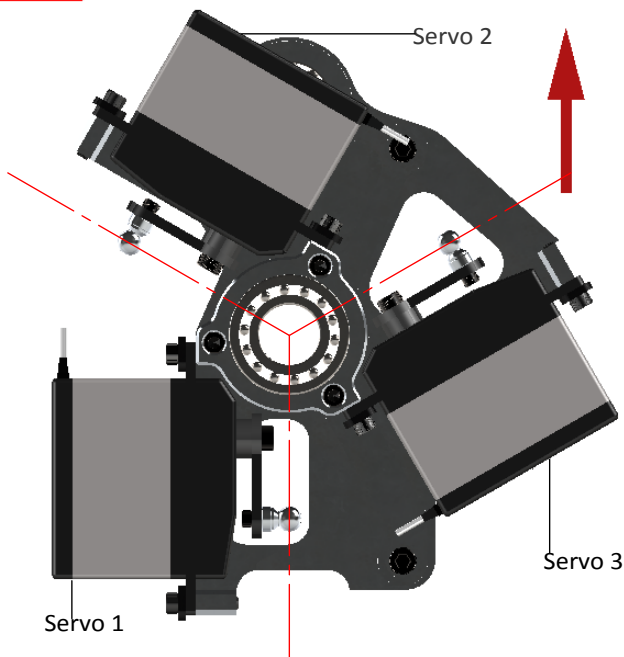
Fig. 2



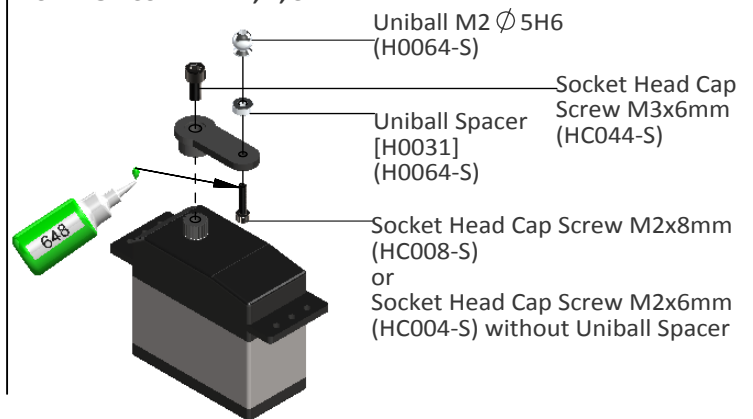
ASSEMBLY OF THE BALL ON THE HORN.

The rods going from the servos to the swash plate must be as vertical as possible. Not all servos are equal, so to better align them you can choose to use the supplied spacer H0031. Figure 3 illustrates this.

Fig. 3



SERVO ASSEMBLY 1, 2, 3



Socket Head Cap Screw M2.5x8mm (HC020-S)

Socket Head Cap Screw M2.5x12mm (HC026-S)

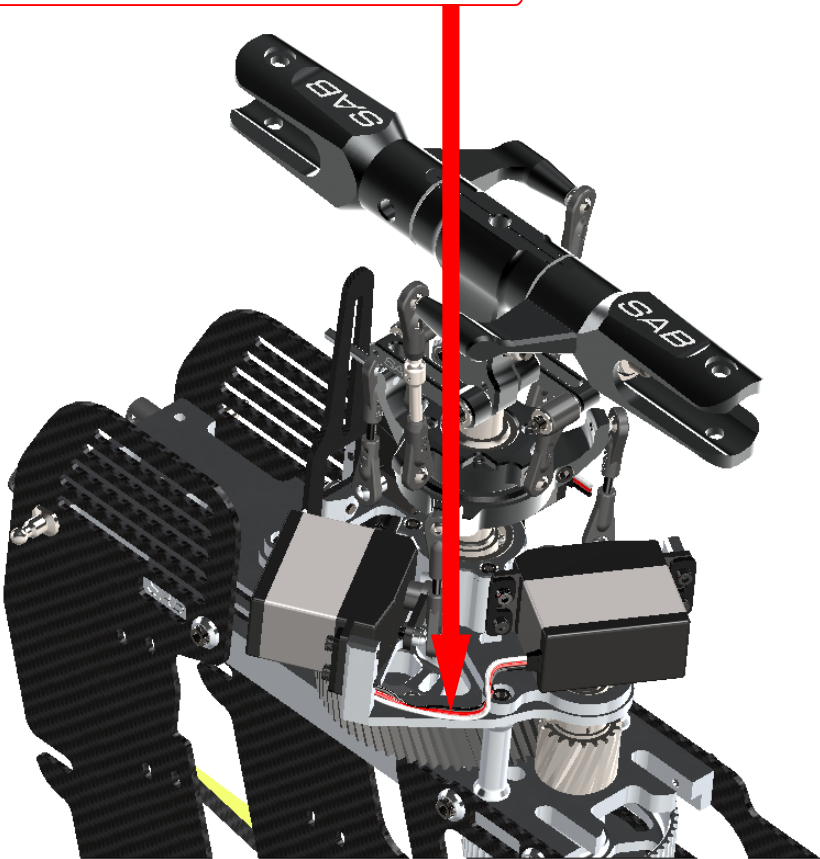
Servo 1

Servo Spacer (H0075-S)

Servo 2

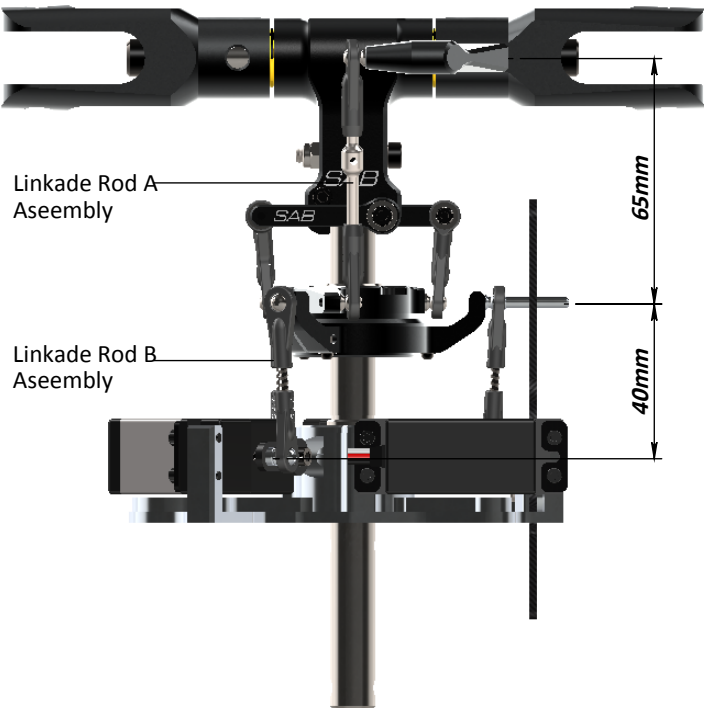
Servo 3

The wire for the front servo must be positioned here

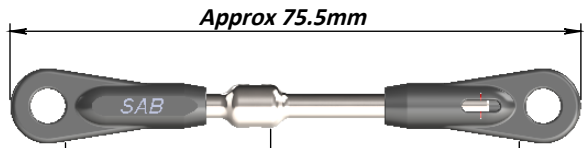


Head HPS Version Preliminary Setup

Adjust the linkage as shown. The linkage Rod A has thread right/left. Turning, you can change the tracking without disconnecting the plastic ball link.

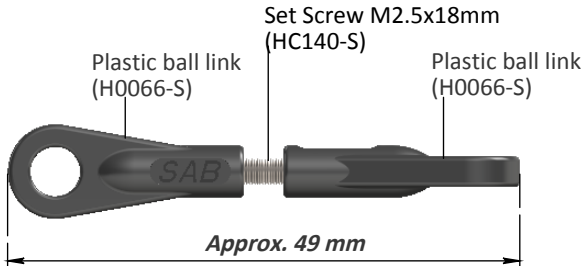


Linkage Rod A Assembly ... x2



Initial length for the rods from the swashplate to the blade grips.

Linkage Rod B Assembly ... x3



Initial length for the rods from the servos to the swash plate.

TRANSMISSION SETUP

It is important to choose the right reduction ratio to maximize efficiency based on your required flight performance.

The Goblin has many possible reduction ratios at your disposal. It is possible to optimize any motor and battery combination.

It is recommended to use wiring and connectors appropriate for the currents generated in a helicopter of this class.

If you are using a head speed calculator which requires a main gear and pinion tooth count, use **214** teeth for the main gear (this takes into account the two stage reduction) and the tooth count of your pulley as the pinion count.

Below is a list of available reduction ratios:

H0175-18-S - 18T Pinion = ratio 11.9:1

H0175-22-S - 22T Pinion = ratio 9.8:1

H0175-19-S - 19T Pinion = ratio 11.3:1

H0175-23-S - 23T Pinion = ratio 9.3:1

H0175-20-S - 20T Pinion = ratio 10.7:1

H0175-24-S - 24T Pinion = ratio 8.9:1


H0175-21-S - 21T Pinion = ratio 10.2:1

H0175-25-S - 25T Pinion = ratio 8.6:1

Some example configurations:

GOBLIN THUNDER CONFIGURATIONS

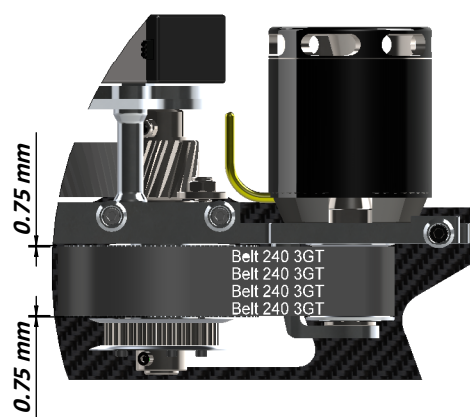
Rev:01

Battery	Motor	ESC	Pinion (a, b c)	RPM Max (a, b, c)	Pitch
12S 3700/5000 mAh	Xnova 4525-560	CC Edge 160 HV	22T / 23T / 24T	2200/2300/2400 	± 13
		HW-130A-V4 Jive 120 HV	21T / 22T / 23T		
	Scorpion HKIII 4225-550	CC Edge 160 HV	22T / 23T / 24T		
		HW-130A-V4 Jive 120 HV	21T / 22T / 23T		
	Pyro 750-560	CC Edge 160 HV	22T / 23T / 24T		
		HW-130A-V4 Jive 120 HV	21T / 22T / 23T		
	Xnova 4525-600	CC Edge 160 HV	20T / 21T / 22T		
		HW-130A-V4 Jive 120 HV	19T / 20T / 21T		

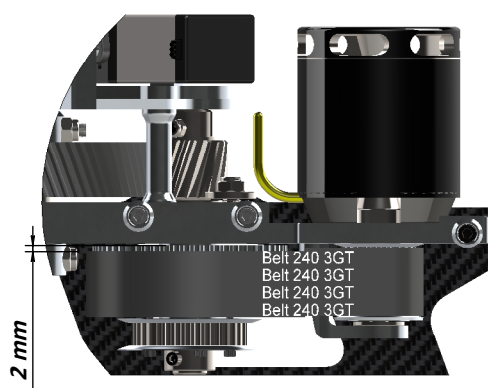
Note: Although the Goblin can fly at high rpm, for safety reasons we suggest to not exceed 2300 rpm.

MOTOR BELT TENSION

- *Assemble the motor and pinion to its mounting plate.
- *Fit the motor assembly into position.
- *Compress the springs by pushing the motor toward the main shaft.
- *At maximum compression, temporarily tighten one of the slide screws.
- *With the minimum centre distance it is easy to install the belt. First put the belt on the motor pinion.
- *Then put the belt around the big pulley.
- *Rotate the motor several times by hand.
- *Release the screw that locks the slide.
- *The springs keep the belt in tension.
- *Help the springs by pulling the motor slightly.
- ***The belt must be very tight.**
- *Lock all screws.



Correct



Incorrect

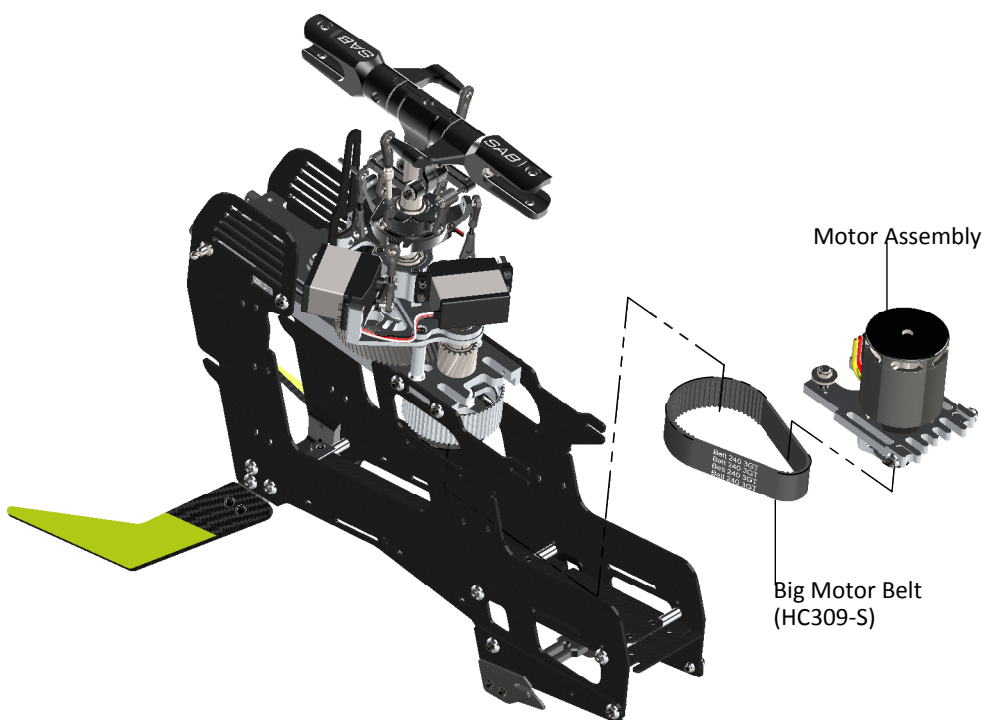
Note:

Check for vertical alignment of the motor pulley. To do this, simply turn the motor several times and check to see if the belt is aligned with the big pulley (one way bearing pulley). If the belt is riding too high, simply loosen up the motor pulley and drop it just a little bit, if it is riding too low, loosen up the motor pulley and raise it a bit.

Figure 1 shows the motor correctly wired. It is advisable to cover the wire joints between the motor and the ESC with heat shrink tubing.



Fig. 1



DE-BURR THE SIDE FRAMES

We recommend de-burring the edges of the carbon parts in areas where electrical wires run.

**ESC INSTALLATION**

The speed controller (ESC) is installed in the front of the helicopter.

Figure 1: Show the ESC support. You can use hole or slot in according with your ESC.

Figure 2: Show the installation of the ESC from HOBBY WING 130A V4.

Fig. 1

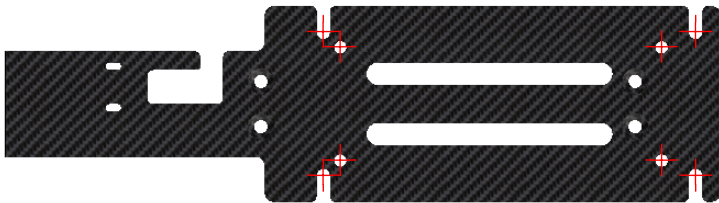


Fig. 2

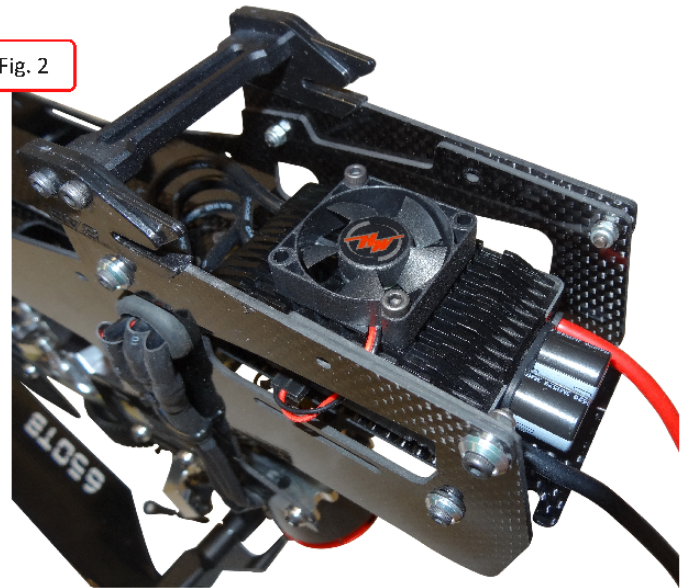
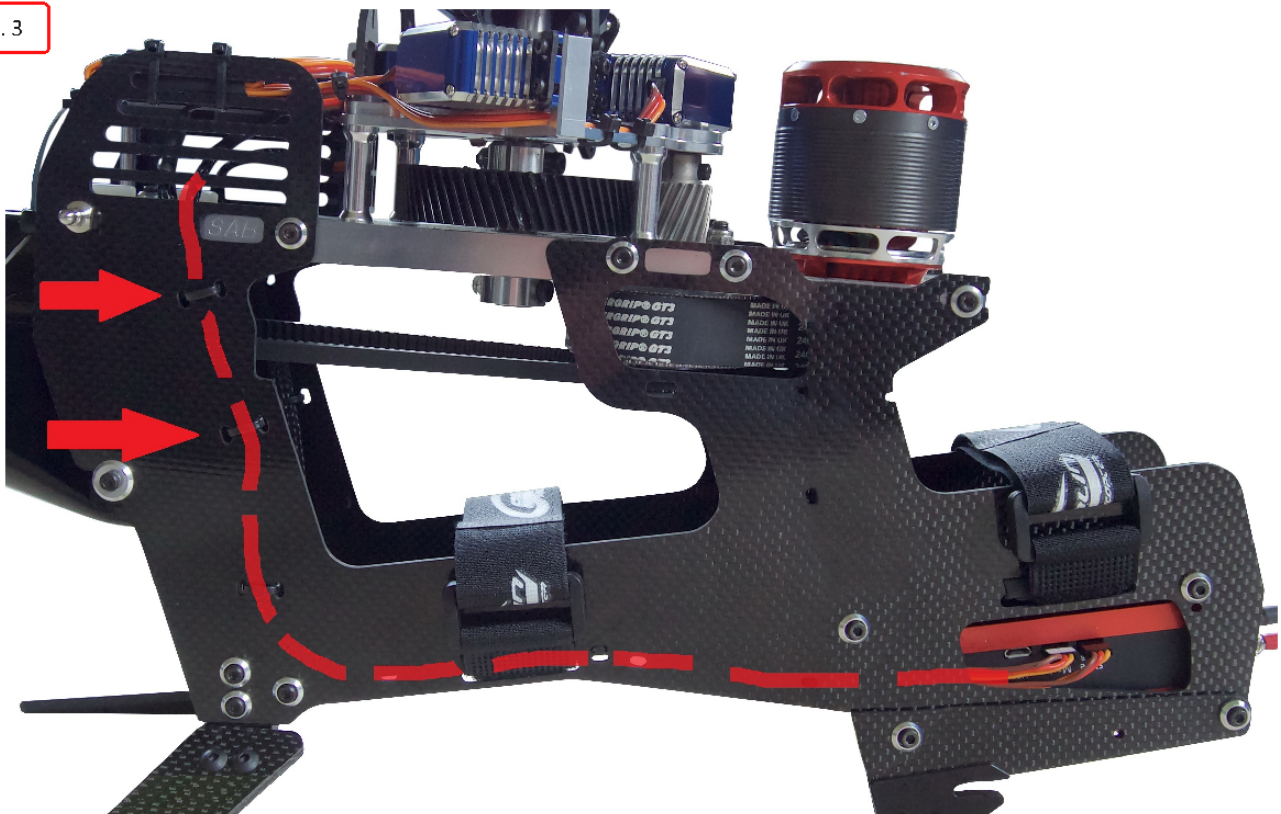


Figure 3: You can see the wiring for connecting the ESC to the central unit.

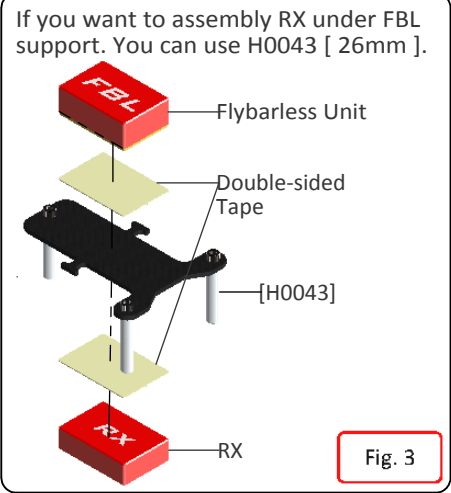
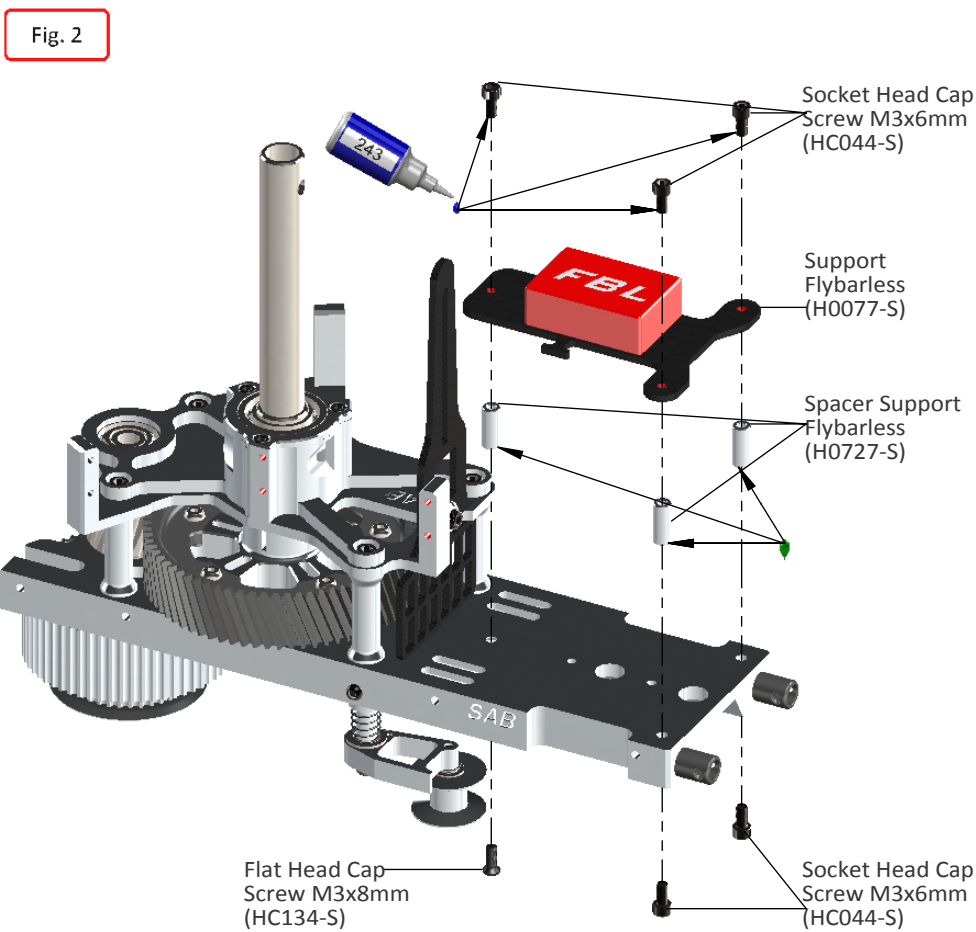
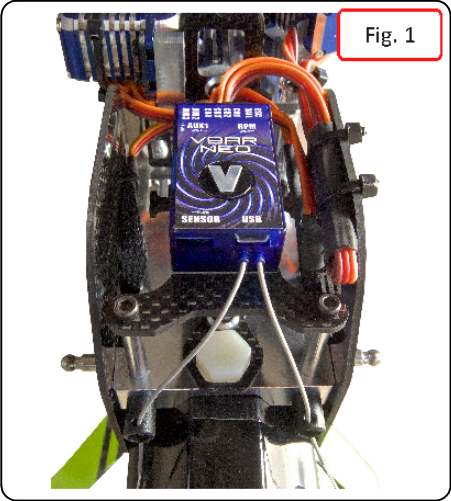
Route the ESC throttle wire as shown, It is recommended to use cable ties to keep the wire in place. This is very important near the tail belt.

Fig. 3



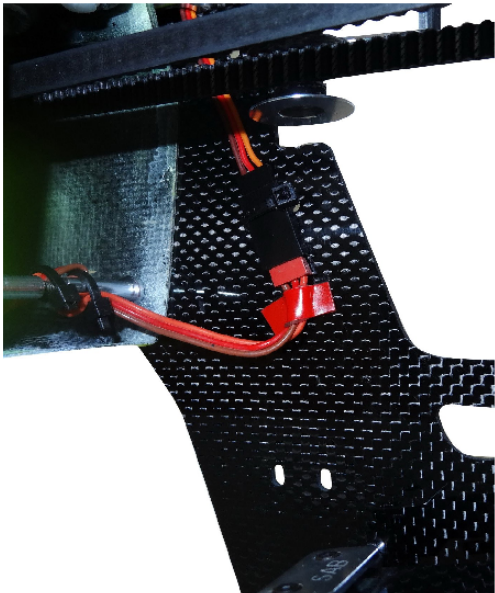
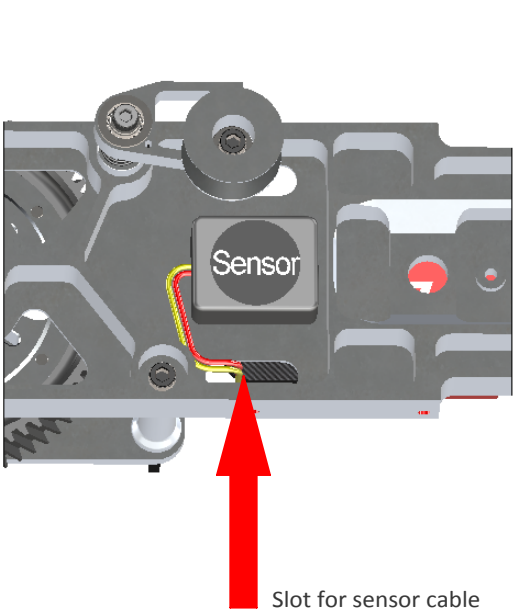
FLYBARLESS CONTROL UNIT AND RX INSTALLATION

Figures 1 shows an example of installation of the flybarless control unit. You can use short spacer H0727 (Figure 2). You can use long spacer H0043 (Figure 3). This is typical if you want to put RX satellite under the control unit.

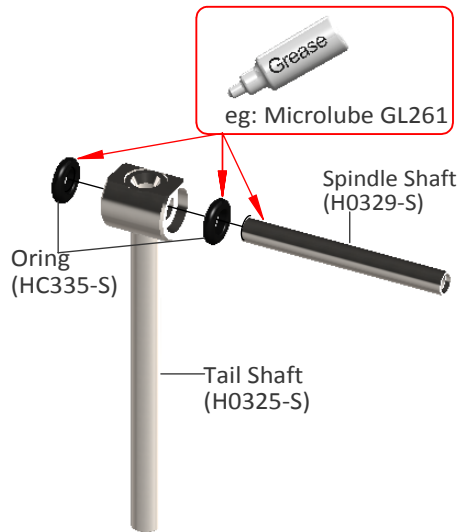


For Flybarless systems with a separate sensor, the sensor must be installed under the main plate (Figure 4).

In Figure 5 you can see the extension lead for the tail servo. It is very important to include a connector for fast disassembly of the boom module. The connector will prevent servo damage in case of boom separation during a crash.

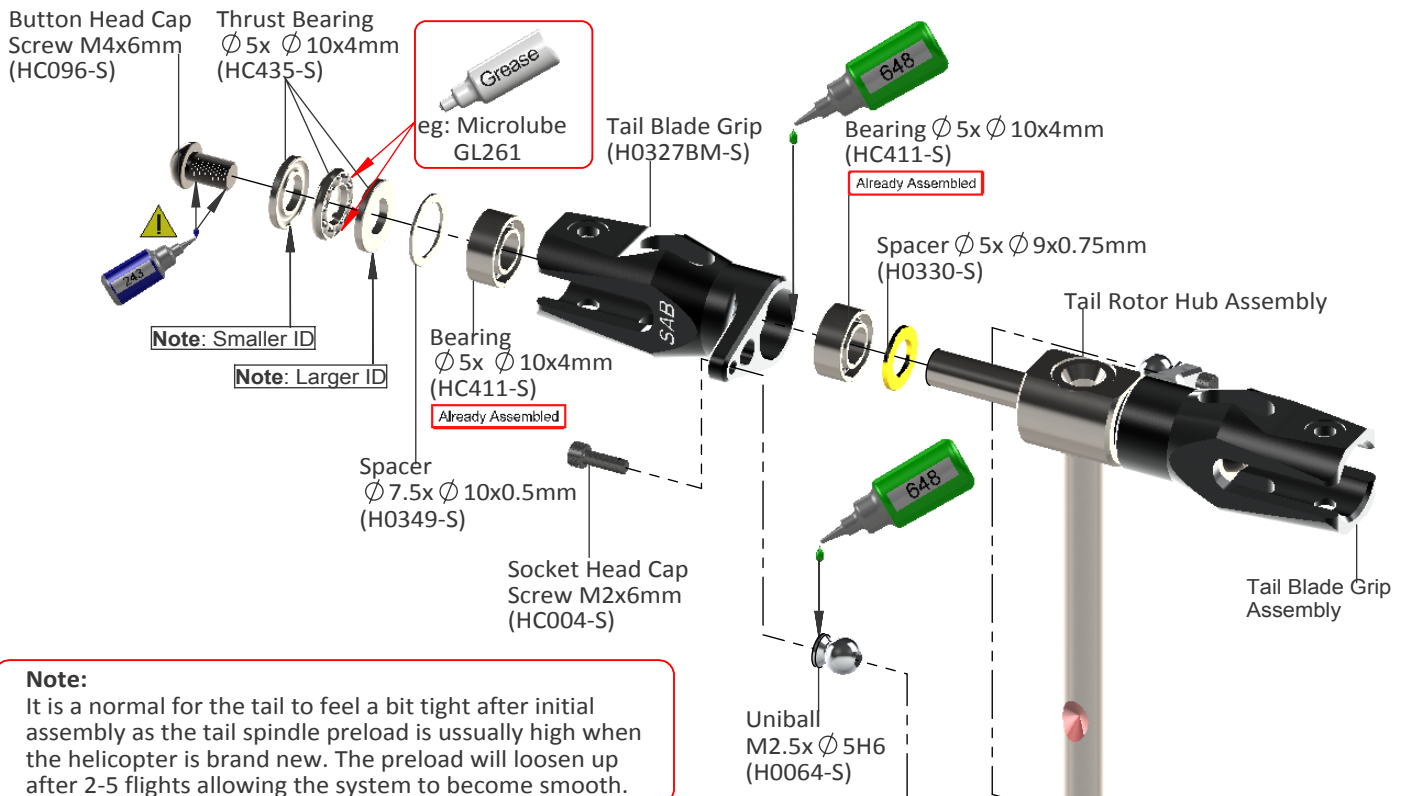
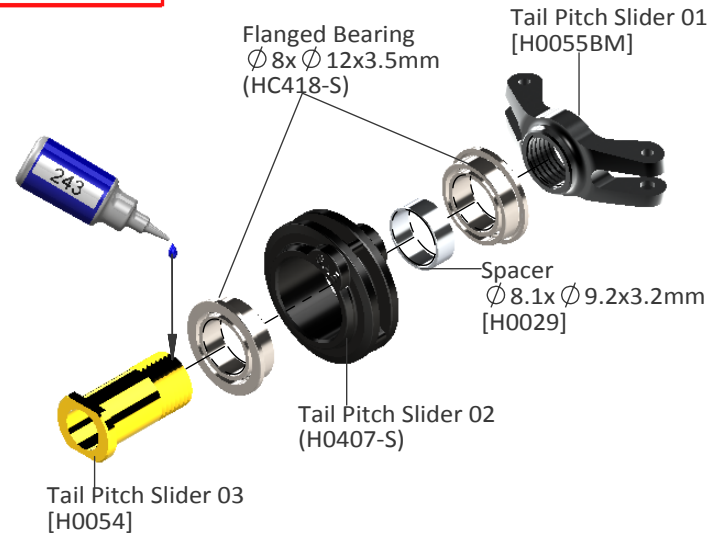


Tail Rotor Hub Assembly



Tail Pitch Slider Assembly

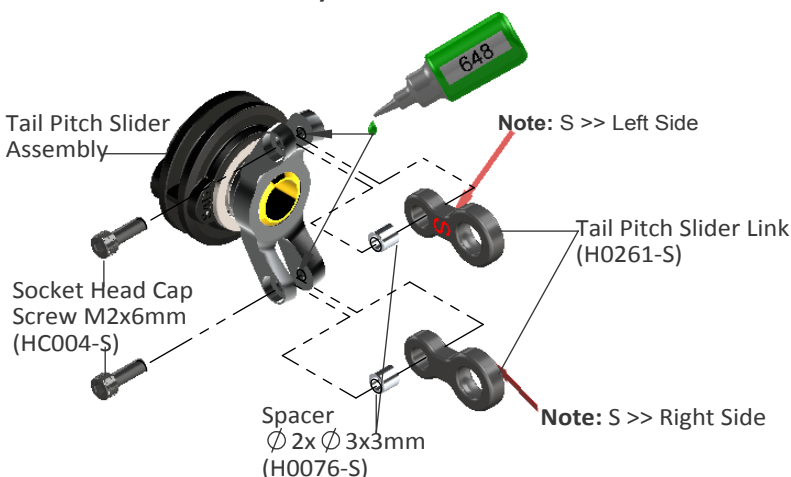
Already Assembled



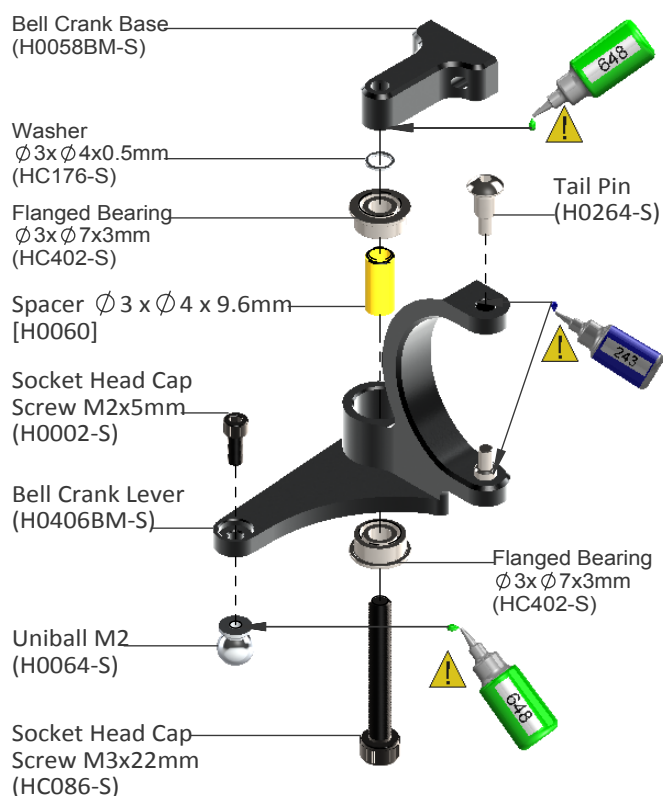
Note:

It is a normal for the tail to feel a bit tight after initial assembly as the tail spindle preload is usually high when the helicopter is brand new. The preload will loosen up after 2-5 flights allowing the system to become smooth.

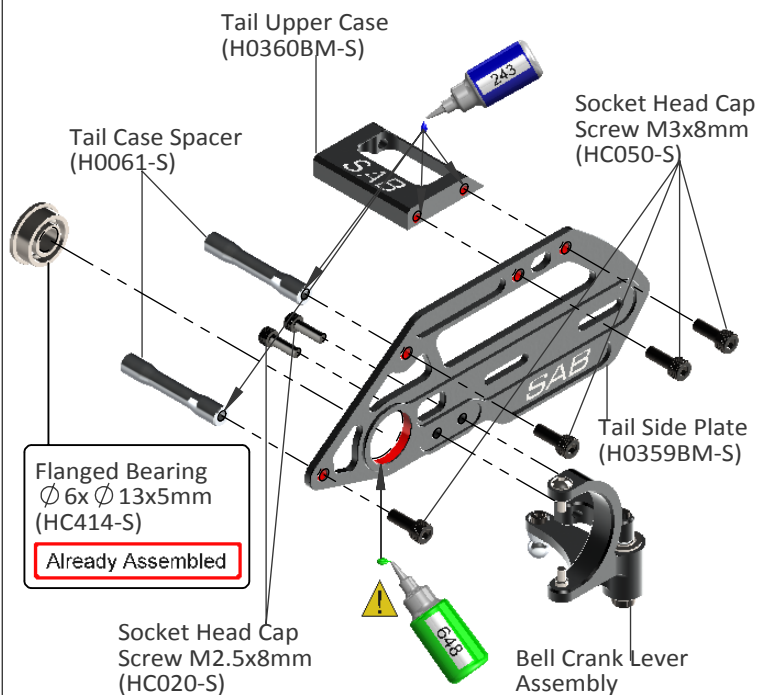
Tail Pitch Slider Link Assembly



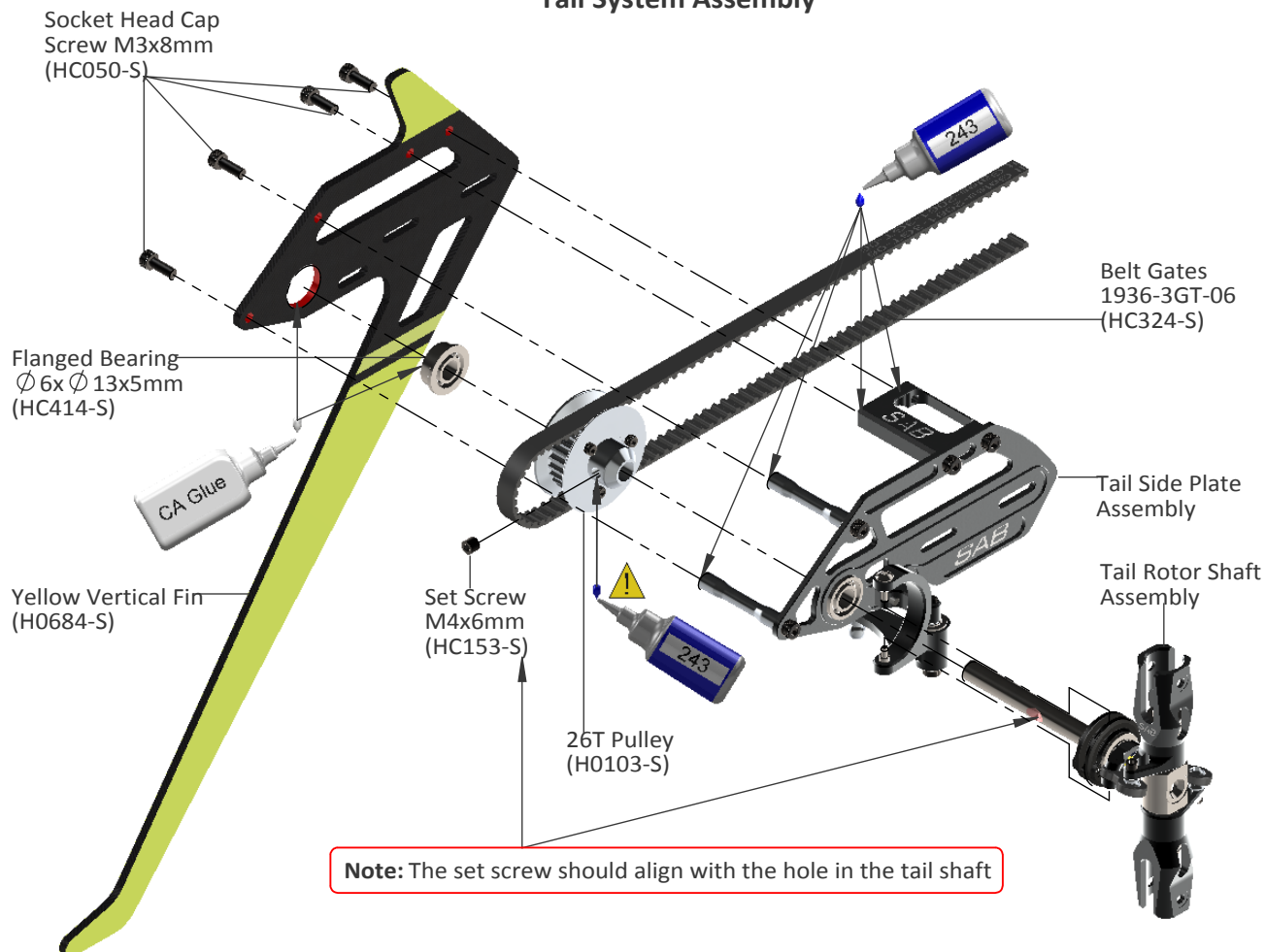
Bell Crank Lever Assembly



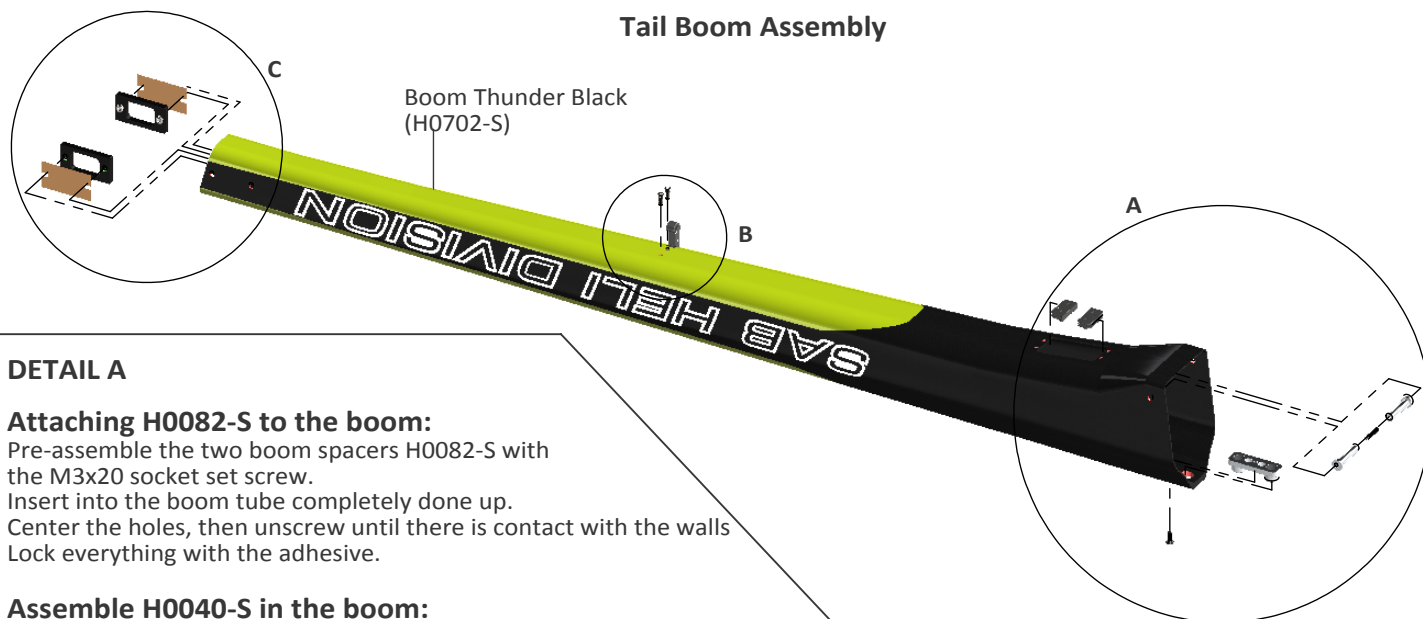
Tail Side Plate Assembly



Tail System Assembly



Tail Boom Assembly



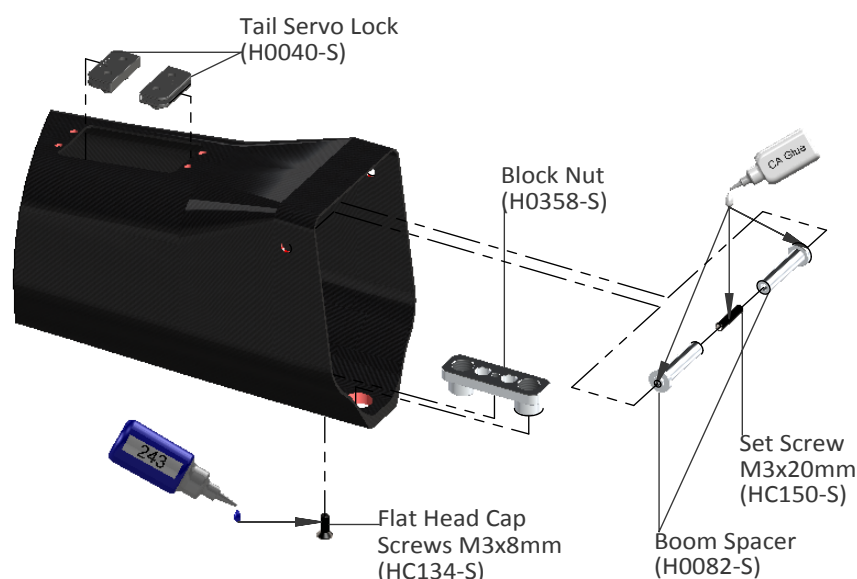
DETAIL A

Attaching H0082-S to the boom:

Pre-assemble the two boom spacers H0082-S with the M3x20 socket set screw. Insert into the boom tube completely done up. Center the holes, then unscrew until there is contact with the walls. Lock everything with the adhesive.

Assemble H0040-S in the boom:

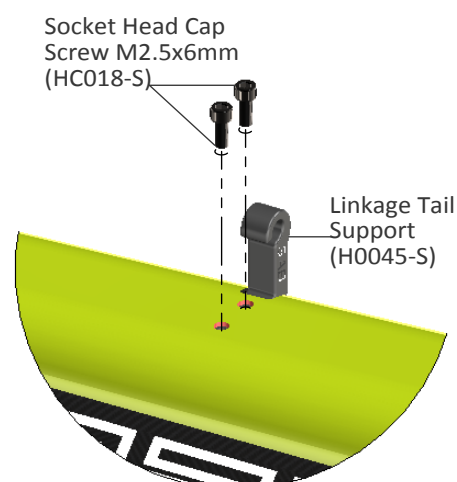
Before assembling the two parts in the boom we suggest tightening the M2.5 screws into the two plastic parts to pre-thread them. In this way when you will assemble the tail servo it will be easier to tighten the screws into the plastic parts. Check the tail servo can fit, if necessary carefully sand the hole.



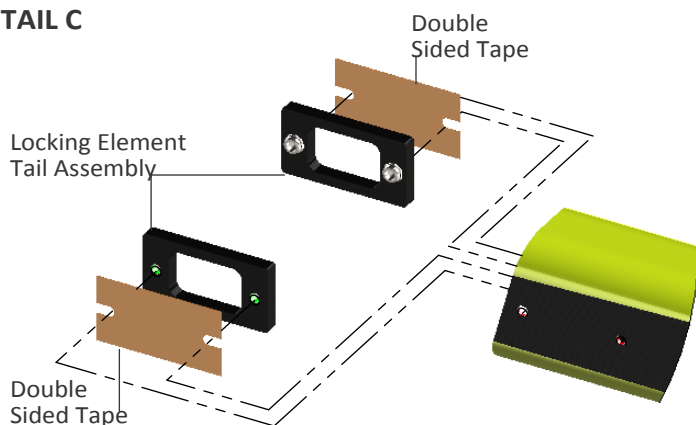
DETAIL B

Assemble H0045-S in the boom:

Before mounting H0045 on the boom we suggest to first tighten the M2.5 screws into the holes to thread them. In this way when you assemble the part it will be easier to tighten the screws.

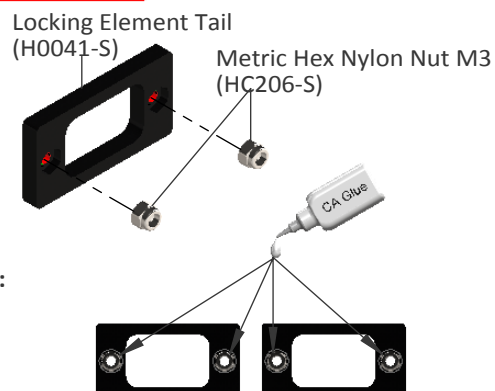


DETAIL C

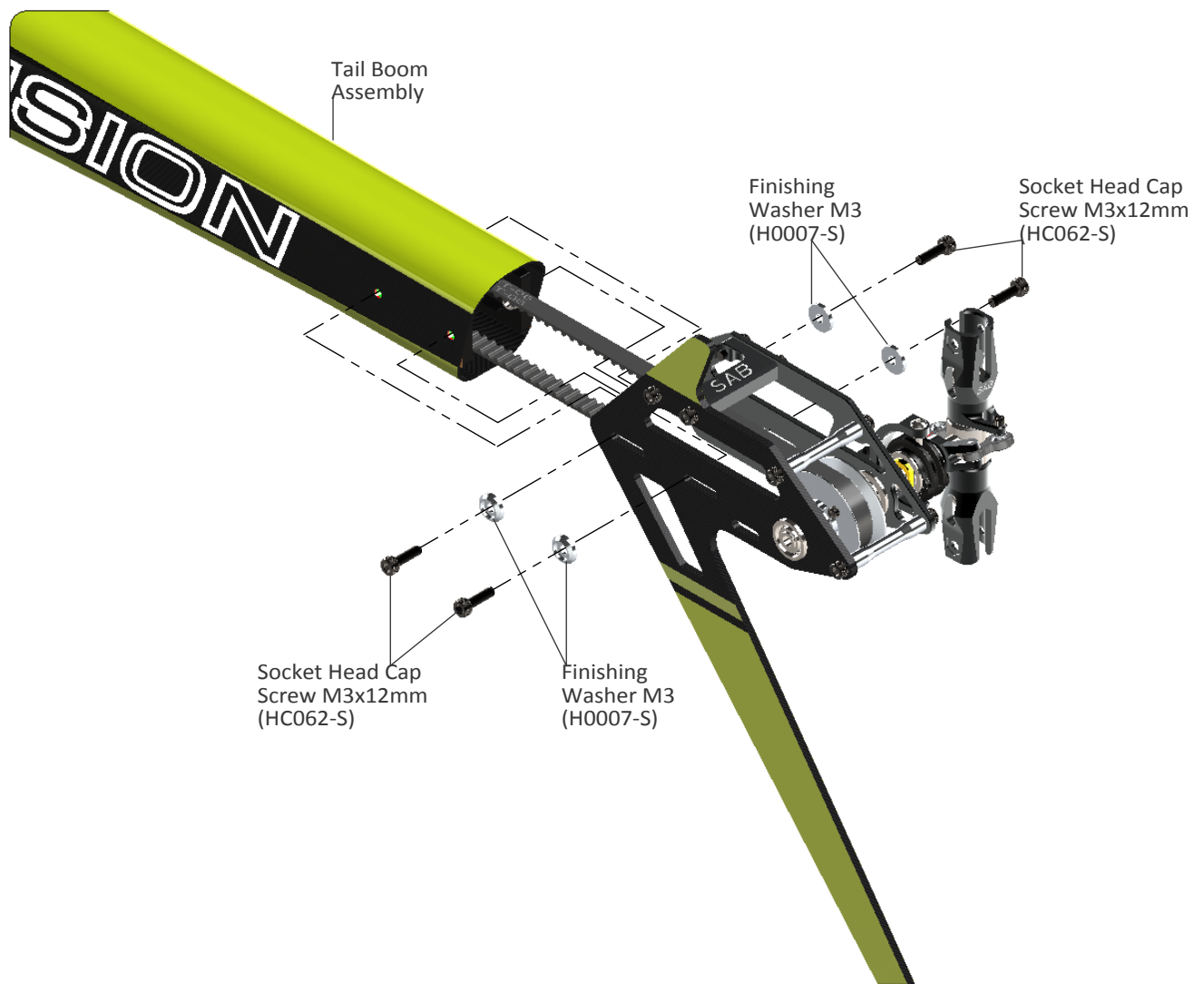


Locking Element Tail Assembly X 2

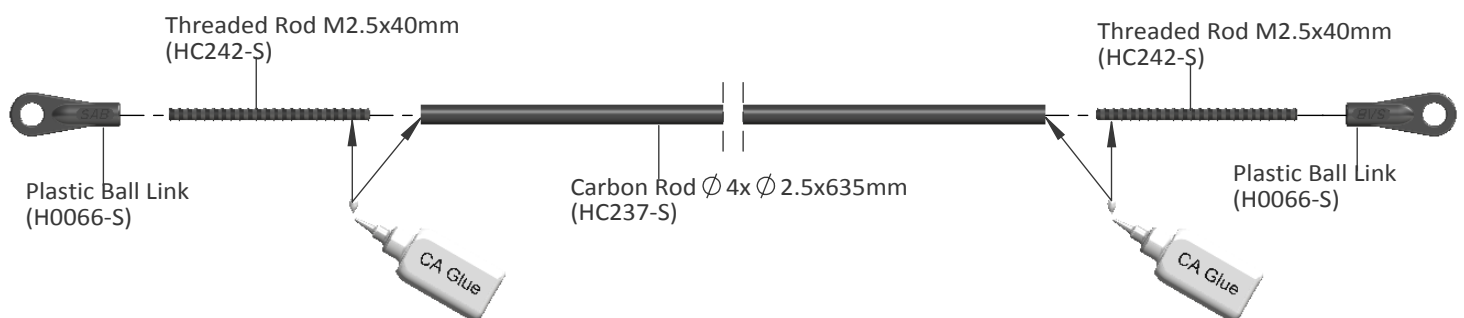
Already Assembled



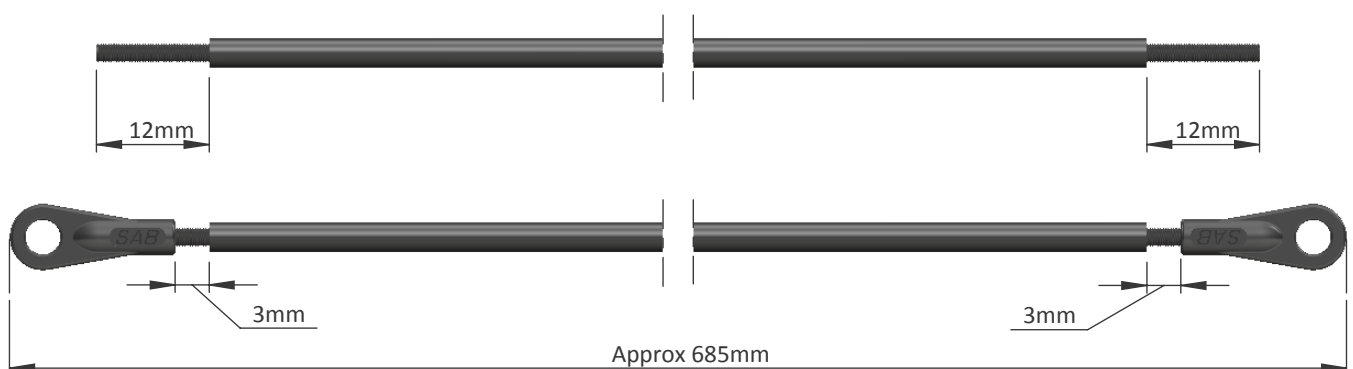
Note:



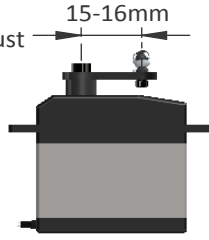
Note: Before put plastic ball in threaded rod, please wait 12 hours after bonding



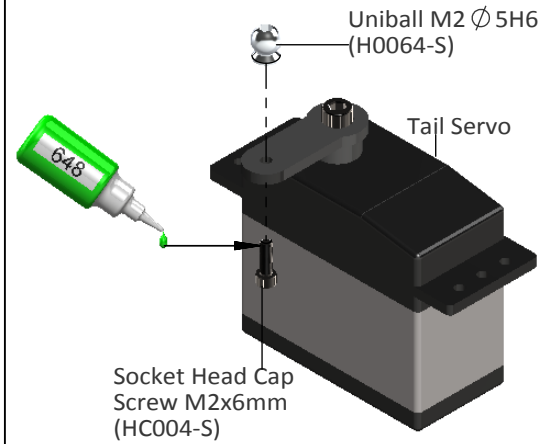
Note:



The distance between the axis and the ball must be between 15-16 mm



Tail Servo Assembly



Socket Head Cap Screw M2.5x12mm (HC026-S)

Servo Spacer (H0075-S)

Carbon Rod Assembly (HC237-S)

The tail servo wire lead must not be allowed to move above this line (figure 1). To ensure this, it is necessary to position it and then secure with hot glue in the area indicated by the arrow. Figure 2 shows the installed servo.



Note: Please note that the boom edges might be rough and can eventually chafe or cut your tail servo lead - we recommend protecting the leads with heat shrink or even electrical tape.

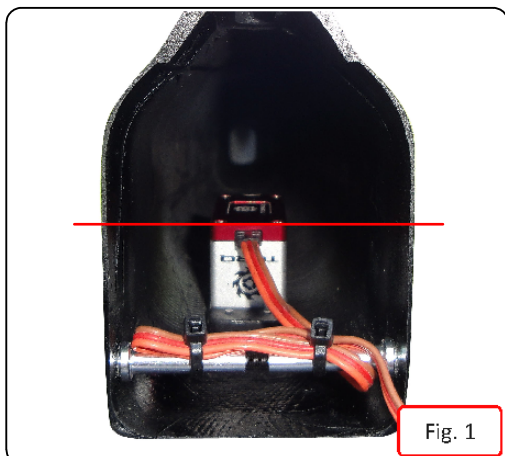


Fig. 1

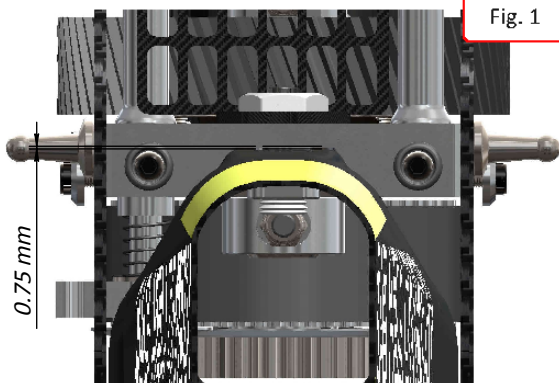


Fig. 2

BOOM ASSEMBLY

- *Insert the tail boom assembly .
- *Lock the M8 nuts with the HA016 special tool supplied.
- *Firmly lock the lateral screws M3x12mm. Use Loctile for this screw and make sure you remain tight.
- *Assemble the H0038 carbon security plate .
- *Connect the tail servo wire to the previously fitted extension lead.

Fig. 1



Note: Between the boom and the aluminum plate, there is a space of around 0.75mm. Look the picture.

Fig. 2

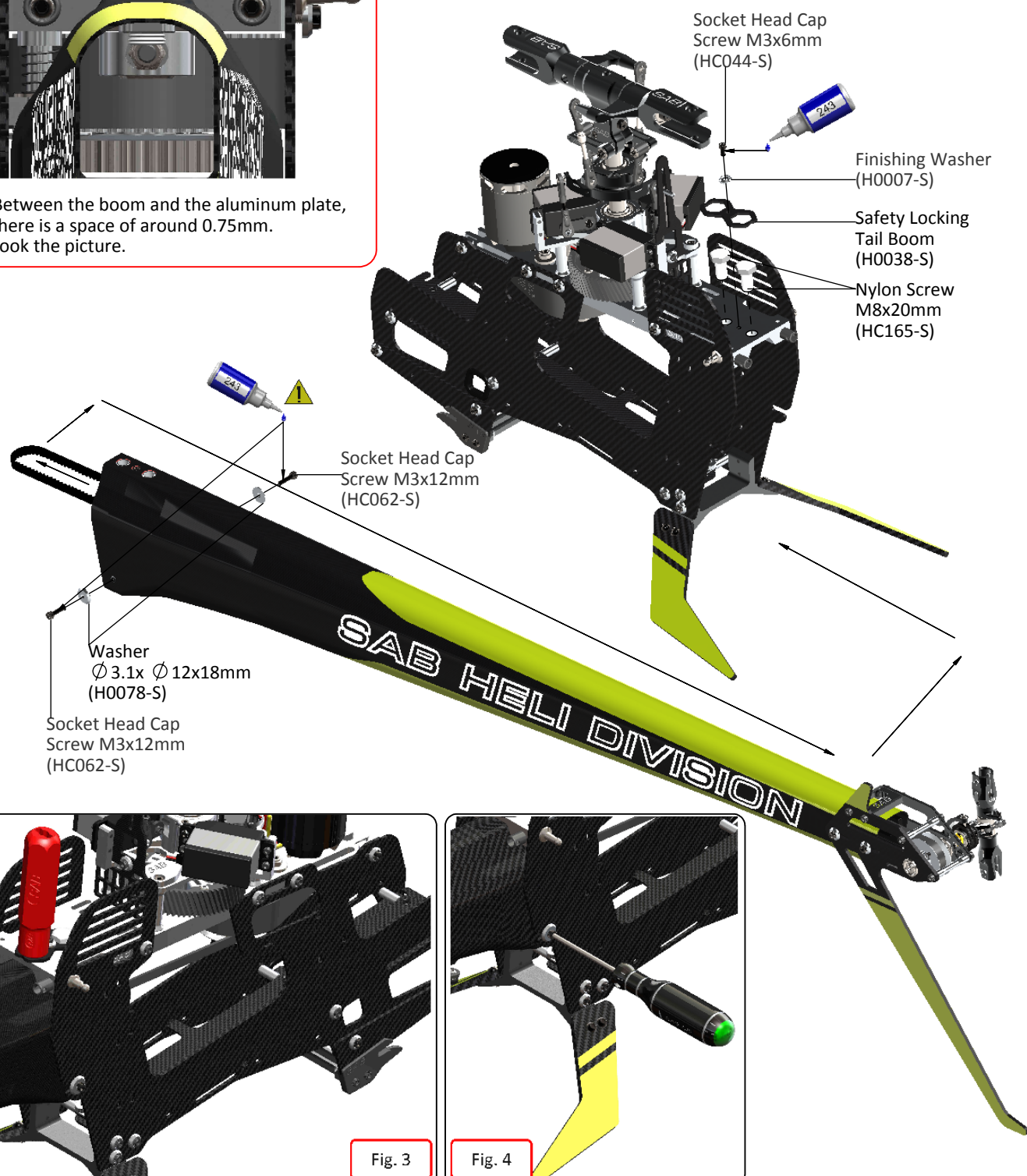


Fig. 3

Fig. 4

TAIL BELT TENSION

- *Check the proper assembly of the tail boom.
- *Check that the aluminum part of the tube is against the M3 stop screw.
- *Loosen the tail group by loosening the 4 M3 screws.
- *Install the belt onto the pulley, taking care to respect the direction of rotation (**figure 1**).
- *Rotate the tail drive several times by hand.
- *Load the spring by a rotation of **270°** the tensioning arm (**clockwise**).
- *Tension the boom until the tensioning arm is aligned with the frame.
- *Tighten the 4 screws.
- *Check that the tail output shaft is perpendicular to the tube. (**figure 2**)
- *In **figure 3,4,5** you can see the three conditions, ok, too loose and too tight.

NOTE. To disassemble the tail boom, you can remove the front pulley (H0172-S) without loosening the tail box. Simply remove the bolt and pull down.

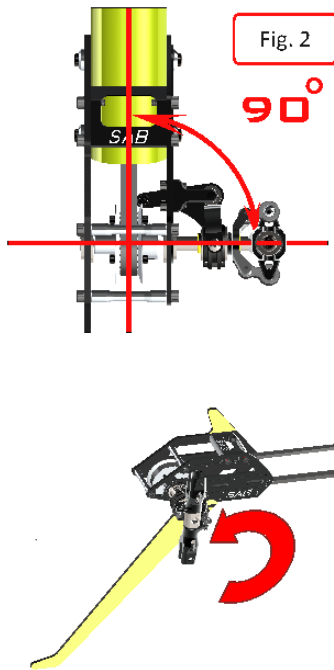


Fig. 2

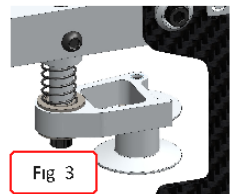


Fig 3

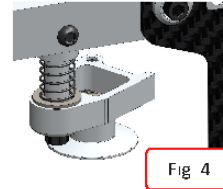


Fig 4

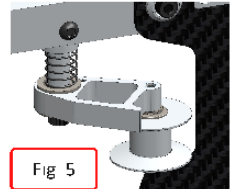
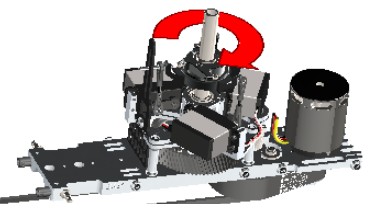


Fig 5

Fig. 1



CANOPY

Install the canopy following these step :

- Canopy edge protection, Adhesive foam tape, Canopy grommets. (**Fig.6**)(**Fig.7**).

The canopy hole must be 12.5 mm in diameter. Initially is 9 mm.

You can enlarge the hole slightly to optimize the vertical position of the canopy itself.

Install the quick release following **Fig 9**. Use special tool inside the bag.

To install the canopy:

- Insert the canopy from the front up to the area of the block shown in **Fig.8**.
 - Use the quick release canopy mounts to properly mount the canopy.
- It is recommended a bit of lubricant on the quick release canopy mount system.

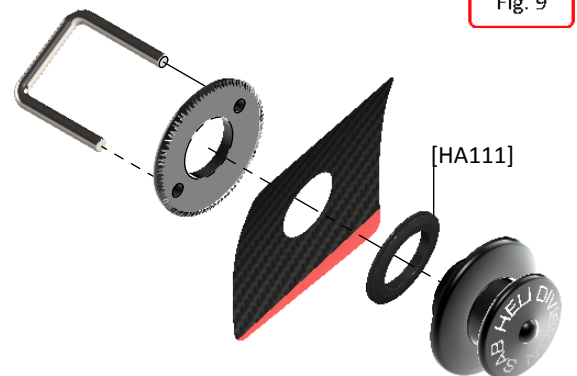


Fig. 9

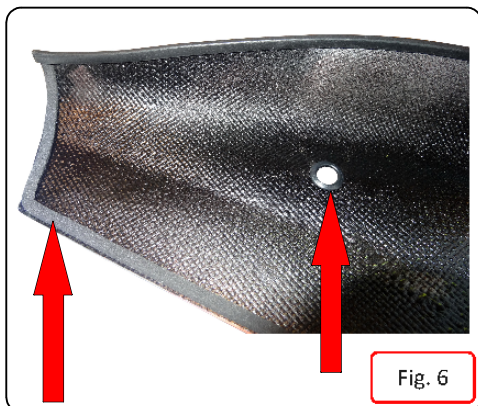


Fig. 6

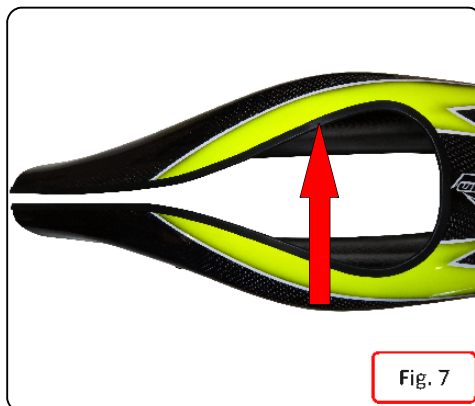


Fig. 7



Fig. 8

BATTERIES

The battery tray system in the Goblin 700 is simple, but very effective. The battery should be attached to the tray (Part **H0149**) with heat shrink, tape or velcro. You can optionally use the battery protection tray (Part **H0151**) see **Fig. 1, 2**. Before permanently mounting the batteries onto the battery tray, check the ideal position for the best center of gravity. Cut the heat shrink around the carbon fiber tray locking pins. **Fig. 3**.

Note: Using sandpaper, sand the slot where you insert the battery strap. This helps increase the life of the strap.

Battery Pack:

Slide the tray until it locks into the CNC stopper. **Fig. 4, 5**. Using the velcro straps, making sure that the two locking pins are stopped against the frame spacer (Part1#**H0003** and #**H0151**) **Fig.6, 7**.

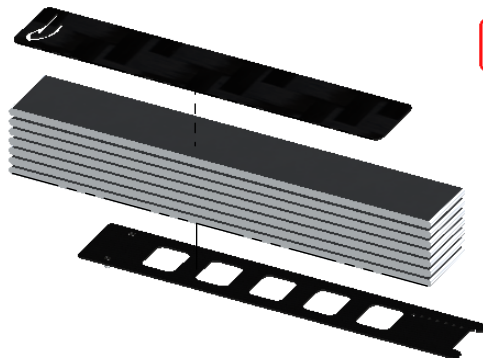
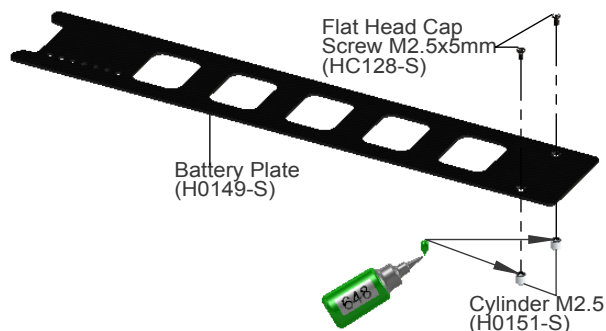


Fig. 1

Fig. 4

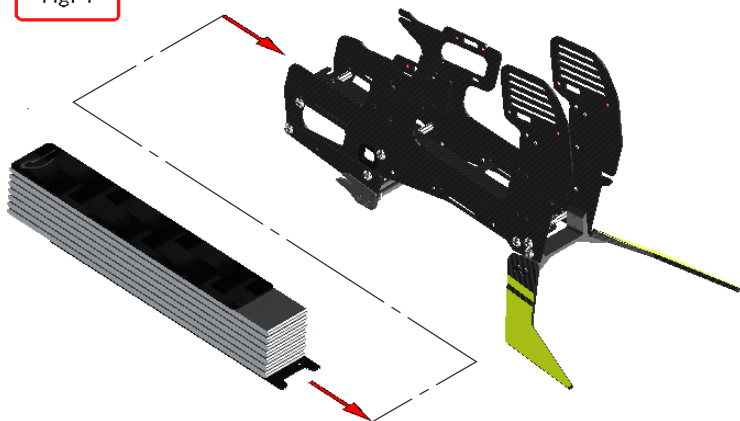


Fig. 2



Fig. 3

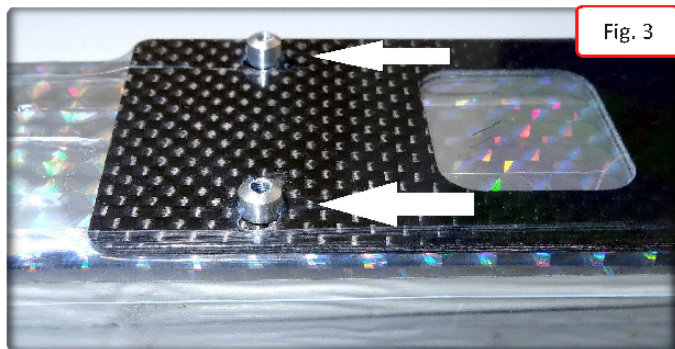


Fig. 5

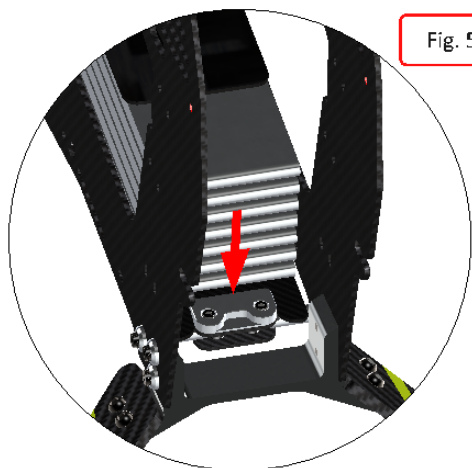


Fig. 6

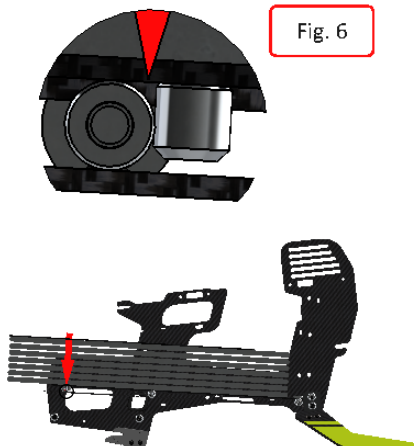
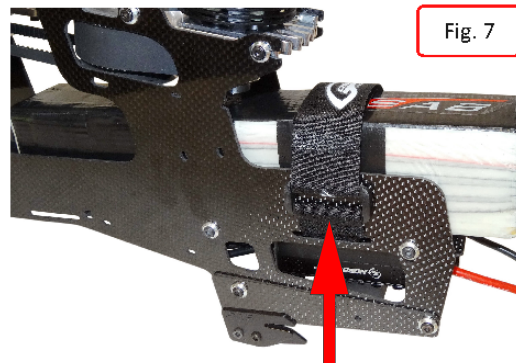


Fig. 7



Note: Using sandpaper, sand the slot where you insert the battery strap. This helps increase the life of the strap.

OPERATIONS BEFORE FLIGHT

*Set up the remote control and the flybarless system with utmost care.

*It is advisable to test the correct settings of the remote and flybarless system without main blades or tail blades fitted.

*Check that all wiring is isolated from the carbon/aluminum parts. It is good practice to protect them at the points where they are at most risk.



*Be sure of the gear ratio, verifying carefully the motor pulley in use. The forces acting on the mechanics increase enormously with increasing of rpm. Although the Goblin can fly at high rpm, for safety reasons we suggest to not exceed 2300 rpm.

*Check the correct tension of the tail belt through the belt tensioner.

*Fit the main blades and tail blades. (**Fig.1** and **Fig.2**)

*Please make sure the main blades are tight on the blade grips, you should be able to violently jerk the head in both directions and the blades should not fold. Failure to tighten the blades properly can result in a boom strike. To fold the blades for storage, it is advisable to loosen them.

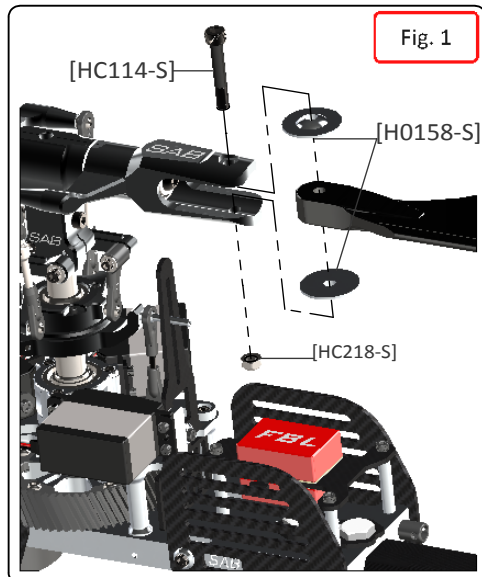
*Check the collective and cyclic pitch. For 3D flight, set about $\pm 13^\circ$.

*It is important to check the correct tracking of the main blades.

*On the Goblin, in order to correct the tracking, adjust the main link rod as shown in **Fig.3**. This is provided with a right/left thread system that allows continuous fine adjustments of the length of the control rod; for this adjustment it is not necessary to detach the ball link.



*Perform the first flight at a low headspeed, 1800 RPM. After this first flight, do a general check of the helicopter. Verify that all screws are correctly tightened.



IN FLIGHT

During its first flights the Goblin has to be “run in”.

The Damper, the main gear, the uniball and other parts must undergo some slight wear to operate smoothly. It is likely that during the very first flights the model may exhibit a swaying phenomena, particularly at low head speed. This phenomena disappears after a few flights.

If you want to fly in a generic way, using both low headspeed and high headspeed, the standard setting is the best compromise.

However, if you prefer flying at low speed [< 2100 rpm], for best results we recommend changing the tail pulley for a smaller one to increase tail rotor rpm. In this way, you will have extremely precise tail control even at low RPM. This pulley is available in the upgrade list [H0155-S].

ABOUT HPS

The HPS head allows for a very broad range of dampening setups. The dampers are composed of an O-ring and a technopolymer damper that defines the maximum possible movement of the spindle. Using different dampers we can get different responses of the model.

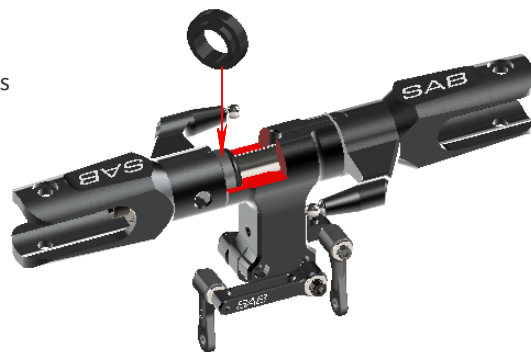
A = Soft for smooth response.

B = Medium.

C = Firm for direct and precise response.

In the kit, there is the damper for direct and precise response H0426-C. (Other Setting >>p/n H0426-S)

If you like full rigid solution, you can use H0426-D-S.



MAINTENANCE

*On the Goblin, areas to look for wear include:

- * Motor belt
- * Tail belt
- * Damper
- * Main gear and pinion

The lifespan of these components varies according to the type of flying. On average it is recommended to replace these special parts every **100** flights.

*The head tends to lose rigidity after a while. Check this condition every **20** flights. Preloading with precision shim washers, it is possible to vary the rigidity of the head.

*Check all uniballs often.

*The most stressed bearings are definitely those of the tail shaft. Check them frequently. All other parts are not particularly subject to wear.

*Periodically lubricate the tail slider and its linkages, as well as the swashplate and its linkages.

*Lubricate the main gear with silicone and Tri-Flow Synthetic grease, even though the gear is made of technopolymer, a high mineral based filler, it still requires some lubrication.

*Check the screws that are highlighted in the following images frequently, make sure you remain tight (**fig.2** and **fig.3**).

*To ensure safety you should do a general inspection of the helicopter after each flight. You should check:

- * The maintenance of proper belt tension.
- * The proper isolation of wires from the carbon and aluminum parts.
- * That all screws remain tight.

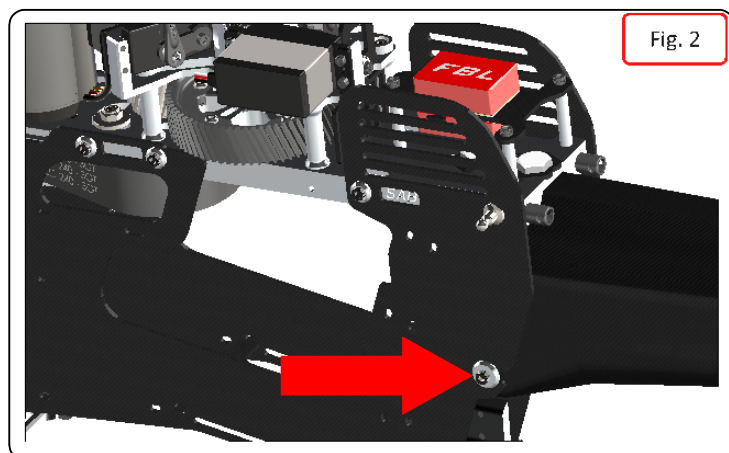


Fig. 2

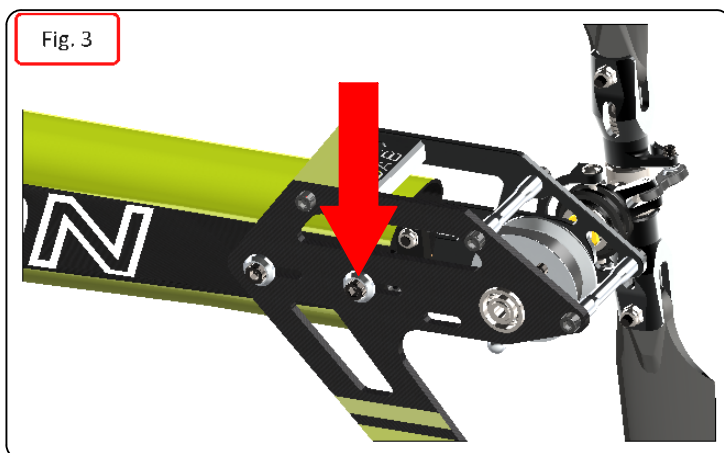
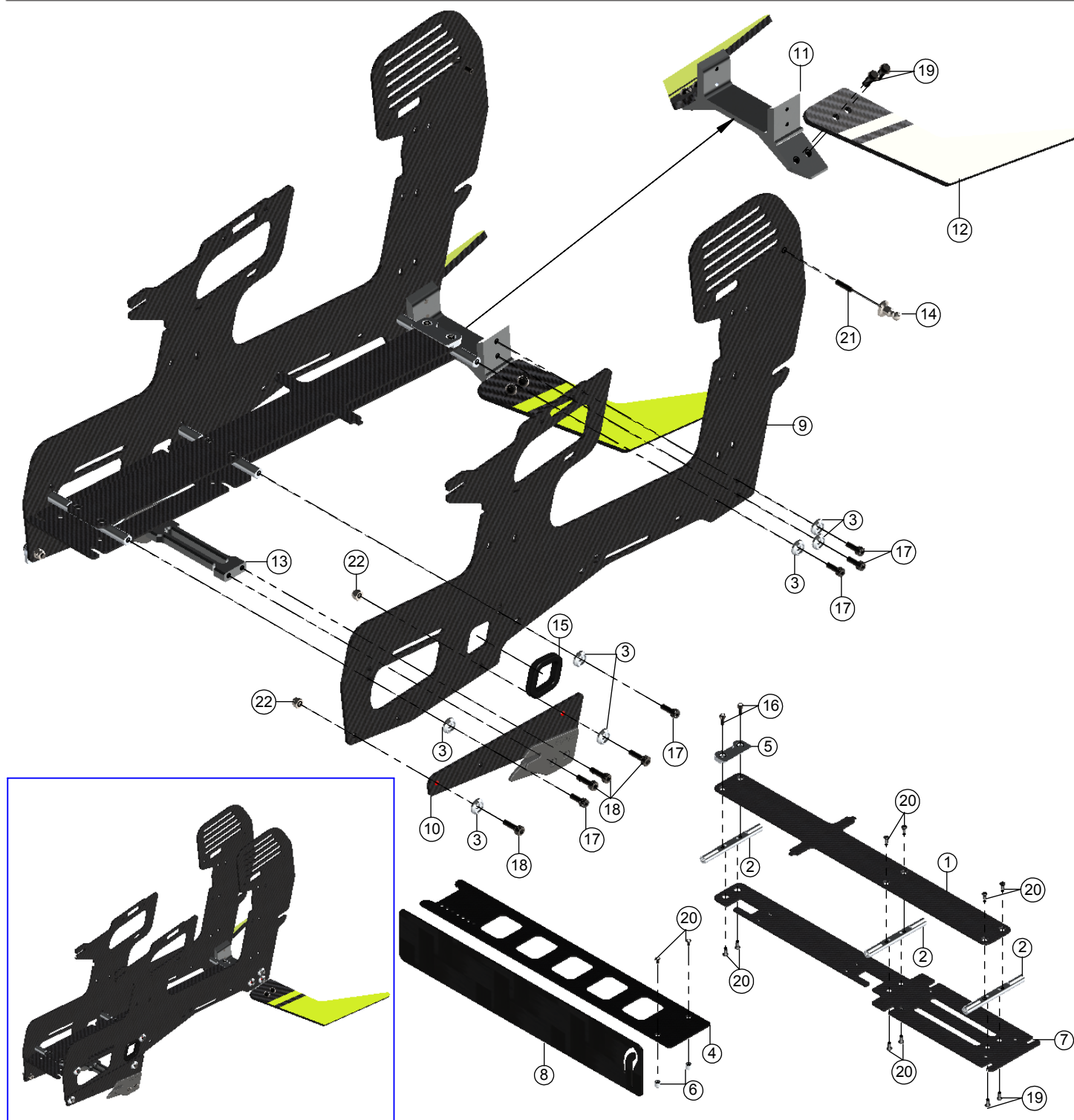
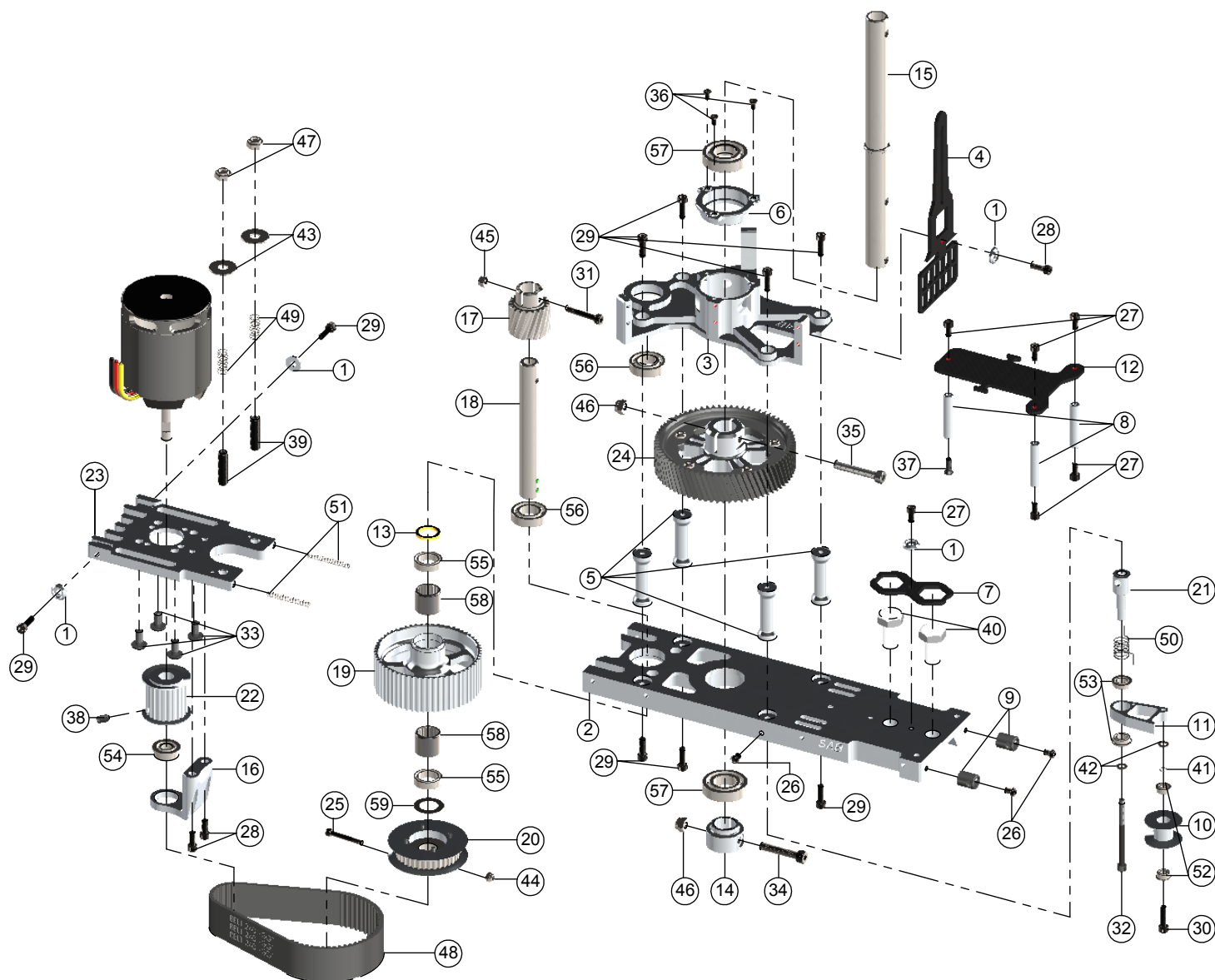


Fig. 3



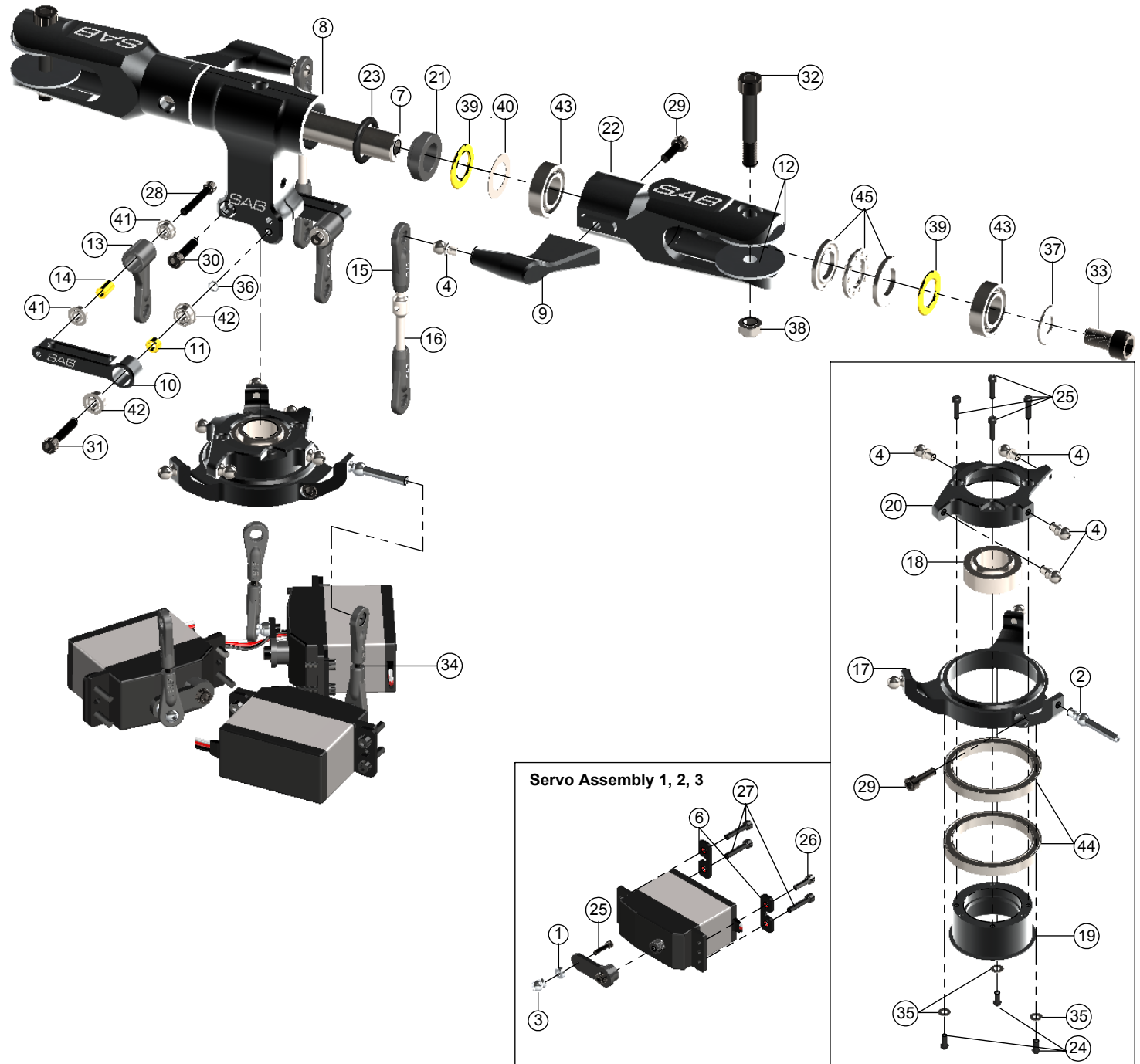
Main Frame				
POS	COD	Name	Specification	Quantity
1	H0002	Battery Tray	Carbon Fiber	1
2	H0003	Frame Spacers	Aluminum	3
3	H0007	Finishing Washers M3	Aluminum	14
4	H0149	Battery Plate	Carbon Fiber	1
5	H0150	Stop Battery Plate	Aluminum	1
6	H0151	Cylinder M2.5	Aluminum	2
7	H0153	Battery Support	Carbon Fiber	1
8	H0155	Battery Protection	Carbon Fiber	1
9	H0362	Main Frames	Carbon Fiber	2
10	H0694	Front Landing Support		2
11	H0698	Rear Landing Support	Aluminum	1

Main Frame				
POS	COD	Name	Specification	Quantity
12	H0699	CF Landing Gear Speed	Carbon Fiber	2
13	H0709	Landing Support Mount	Aluminum	1
14	H0713	Canopy Mouse Base	Inox	2
15	HA010	Cable Pass	Ø 16 x Ø 24 x 2mm	1
16	HC020	Socket Head Cap Screws	M2.5 x 8mm	2
17	HC050	Socket Head Cap Screws	M3 x 8mm	10
18	HC056	Socket Head Cap Screws	M3 x 10mm	8
19	HC098	Button Head Cap Screws	M4 x 8mm	4
20	HC128	Flat Head Cap Screws	M2.5 x 5mm	12
21	HC149	Set Screws	M3 x 12mm	2
22	HC206	Nylon Nuts	M3	4



TRANSMISSION ASSEMBLY				
POS	COD	Name	Specification	Quantity
1	H0007	Finishing Washers M3	Aluminum	4
2	H0009	Main Structure	Aluminum	1
3	H0010	Servo Support	Aluminum	1
4	H0017	Swash plate Anti-Rotation Guide	Carbon Fiber	1
5	H0018	Columns	Aluminum	4
6	H0024	Main Shaft Bearing Support		1
7	H0038	Safety Locking Tail Boom	Carbon Fiber	1
8	H0043	Spacers Flybarless		3
9	H0050	Antenna Guide	Plastic	2
10	H0069	Tail Belt Idler		1
11	H0071	Belt Tensioner Arm		1
12	H0077	Flybarless Support	Carbon Fiber	1
13	H0110	Bush-One Ways	$\varnothing 10 \times \varnothing 13 \times 1.4\text{mm}$	1
14	H0121	M4 Locking Collar		1
15	H0122	Main Shaft		1
16	H0142	Support Bearing	Aluminum	1
17	H0156	Steel Pinion	19T	1
18	H0157	Secondary Shaft		1
19	H0171	One Way Double Bearing	60T	1
20	H0172	Front Tail Pulley Low	37T	1
21	H0174	Column Belt Tensioner		1
22	H0175-21	Motor Pulley	21T	1
23	H0143	Motor Support	Aluminum	1
24	H0405	Main Gear CNC	68T M1	1
25	HC033	Socket Head Cap Screw Shouldered	M2.5 x 19mm	1
26	HC038	Button Head Cap Screws	M3 x 4mm	3
27	HC044	Socket Head Cap Screws	M3 x 6mm	6
28	HC050	Socket Head Cap Screws	M3 x 8mm	3
29	HC056	Socket Head Cap Screws	M3 x 10mm	9
30	HC062	Socket Head Cap Screw	M3 x 12mm	1

TRANSMISSION ASSEMBLY				
POS	COD	Name	Specification	Quantity
31	HC079	Socket Head Cap Screws	M3 x 18mm	1
32	HC091	Socket Head Cap Shouldered	M3 x 40mm	1
33	HC098	Button Head Cap Screws	M4 x 8mm	4
34	HC104	Socket Head Cap Screw	M4 x 22mm	1
35	HC111	Socket Head Cap Screw	M4 x 24mm	1
36	HC128	Flat Head Cap Screws	M2.5 x 5mm	3
37	HC134	Flat Head Cap Screw	M3 x 8mm	1
38	HC153	Set Screws	M4 x 6mm	1
39	HC158	Set Screws	M5 x 20mm	2
40	HC165	Vite Nylon Esa	M8 x 20mm	2
41	HC176	Washer	$\varnothing 3 \times \varnothing 4 \times 0.5\text{mm}$	1
42	HC180	Washers	$\varnothing 3.2 \times \varnothing 6 \times 0.5\text{mm}$	2
43	HC188	Washers	$\varnothing 5.3 \times \varnothing 15 \times 1\text{mm}$	2
44	HC200	Metric Hex Nylon Nuts	M2.5 H3.5mm	1
45	HC206	Metric Hex Nylon Nuts	M3 H4mm	1
46	HC212	Metric Hex Nylon Nuts	M4 H5mm	2
47	HC218	Metric Hex Nylon Nuts	M5 H4.8mm	2
48	HC309	Big Motor Belt	240-3MGT	1
49	HC310	Spring	de 5.8-df0.3-ll9	2
50	HC312	Spring	de 8-df0.5-ll8	1
51	HC314	Spring	de 8-df0.5-ll12	2
52	HC402	Flanged Bearings	$\varnothing 3 \times \varnothing 7 \times 3\text{mm}$	2
53	HC410	Flanged Bearings	$\varnothing 5 \times \varnothing 9 \times 3\text{mm}$	2
54	HC414	Flanged Bearings	$\varnothing 6 \times \varnothing 13 \times 5\text{mm}$	1
55	HC420	Bearings	$\varnothing 10 \times \varnothing 15 \times 4\text{mm}$	2
56	HC422	Bearings	$\varnothing 10 \times \varnothing 19 \times 5\text{mm}$	2
57	HC426	Bearings	$\varnothing 12 \times \varnothing 24 \times 6\text{mm}$	2
58	HC442	One Way Bearing	$\varnothing 10 \times \varnothing 14 \times 12\text{mm}$	2
59	HC232	Washer	$\varnothing 10 \times \varnothing 16 \times 0.2\text{mm}$	1



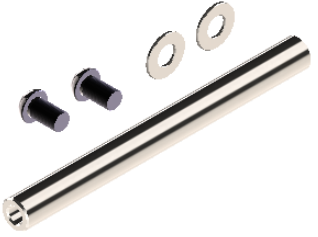
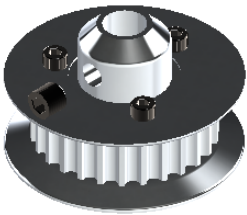
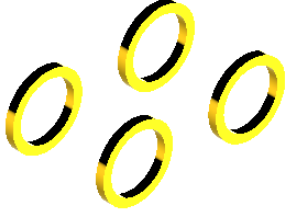
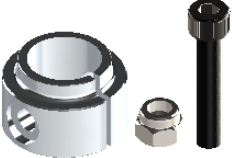


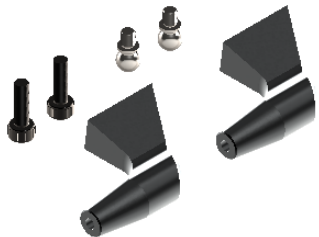


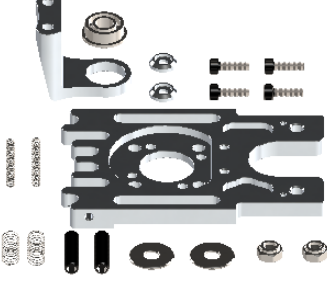
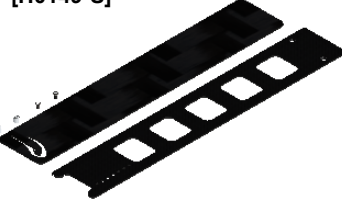

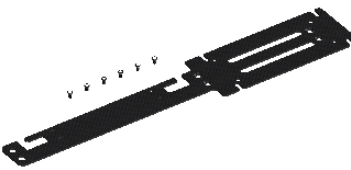



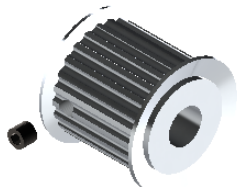

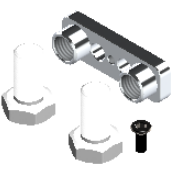
Head System				
Pos	Code	Name	Specification	Quantity
1	H0031	Uniball Spacers	Aluminum	3
2	H0063	Uniballs	M3x4 Ø 5 H18	1
3	H0064	Uniballs	M2.5 Ø 5 H6	3
4	H0065	Uniball M3	Steel	8
5	H0066	Plastic Ball Linkages	Plastic	6
6	H0075	Servo Spacers	Carbon Fiber	6
7	H0097	Spindle	Steel	1
8	H0130BM	Center Hub	Aluminum Black Matte	1
9	H0131BM	Blade Grip Arm	Aluminum Black Matte	2
10	H0132BM	Radius Arm	Aluminum Black Matte	2
11	H0134	Spacer Arm	Steel	2
12	H0158	Blade Washers	Aluminum	4
13	H0205	Uniball Radius Arm	Plastic	2
14	H0253	Spacer Arm	Steel	2
15	H0402	Uniball M3	Plastic	4
16	H0417	Main Linkages	Steel	2
17	H0420-01BM	Swashplate 01	Aluminum Black Matte	1
18	H0420-03	Swashplate 03	Steel	1
19	H0420-04BM	Swashplate 04	Aluminum Black Matte	1
20	H0422-02BM	Swashplate 02	Aluminum Black Matte	1
21	H0426-C	Damper derlin	Pom black	2
22	H0679BM	Main Blade Grip	Aluminum Black Matte	2
23	HA024	Oring		2

Head System				
Pos	Code	Name	Specification	Quantity
24	HC005	Button Cap Screws	M2x5mm	3
25	HC008	Head Cap Screws	M2 x 8mm	7
26	HC020	Head Cap Screws	M2.5x10mm	3
27	HC026	Head Cap Screws	M2.5x12mm	9
28	HC032	Head Cap Screws	M2.5x18mm	2
29	HC056	Head Cap Screws	M3x10mm	3
30	HC062	Head Cap Screws	M3x12mm	2
31	HC068	Head Cap Screws	M3x16mm	2
32	HC114	Head Cap Shoulder	M5x30mm	2
33	HC124	Head Cap Screws	M6x10mm	2
34	HC140	Threaded Rods	M2.5 x 18mm	3
35	HC170	Washers	Ø 2 x Ø 5 x 0.5mm	3
36	HC176	Washers	Ø 3x Ø 4x0.5	2
37	HC194	Washers	Ø 6x Ø 14x1	2
38	HC218	Nylon Nut	M5	2
39	HC230	Washers	Ø 10x Ø 16x1mm	4
40	HC232	Washers	Ø 10x Ø 16x0.2mm	2
41	HC400	Flanged Bearing	Ø 2.5x Ø 6x2.5mm	4
42	HC402	Flanged Bearing	Ø 3x Ø 7x3mm	4
43	HC422	Bearing	Ø 10x Ø 19x5mm	4
44	HC430	Bearing Rads	Ø 30 x Ø 37 x 4mm	2
45	HC438	Thrust Bearing	Ø 10x Ø 18x5.5mm	2
































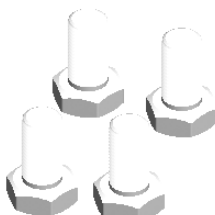




SAB HELI DIVISION

Battery Tray [H0002-S]  - 1 x CF Battery Tray. - 6 x Flat Head Cap Screws M2.5x5mm.	Frame Spacer [H0003-S]  - 3 x Frame Spacers.	Finishing Washer M3 [H0007-S]  - 10 x Finishing Washers M3.	Main Structure [H0009-S]  - 1 x Main Structure.
Servo Support [H0010-S]  - 1 x Servo Support.	Swashplate Anti-Rotation Guide [H0017-S]  - 1 x CF Swashplate Anti-Rotation Guide. - 1 x Finishing Washer M3. - 1 x Socket Head Cap Screw M3x8mm.	Column [H0018-S]  - 4 x Columns.	Bearing Support [H0024-S]  - 1 x Bearing Support. - 1 x Bearing $\phi 12 \times \phi 24 \times 6 \text{mm}$. - 3 x Flat Head Cap Screws M2.5x5mm.
Safety Lock Tail Boom [H0038-S]  - 1 x Safety Lock Tail Boom. - 1 x Finishing Washer M3. - 1 x Socket Head Cap Screw M3x8mm.	Tail Servo Lock [H0040-S]  - 2 x Tail Servo Locks. - 2 x Servo Spacers. - 4 x Socket Head Cap Screws M2.5x12mm.	Locking Element Tail [H0041-S]  - 2 x Locking Element Tails. - 4 x Metric Hex Nylon Nuts M3. - 2 x Double Sided Tapes.	Spacer Flybarless [H0043-S]  - 3 x Spacer Flybarless. - 1 x Supporto Flybarless. - 1 x Flat Head Cap Screw M3x8mm. - 5 x Socket Head Cap Screws M3x6mm.
Linkage Tail Support [H0045-S]  - 1 x Linkage Tail Support. - 2 x Socket Head Cap Screws M2.5x6mm.	Antenna Guide [H0050-S]  - 2 x Antenna Guide. - 2 x Button Head Cap Screws M3x4mm.	Aluminum Bell Crank Base (H0058BM-S)  - 1 x Aluminum Bell Crank Base.	Tail Case Spacer [H0061-S]  - 2 x Tail Case Spacers. - 4 x Socket Head Cap Screws M3x8mm.
Uniball M3x4 5H18 [H0063-S]  - 2 x Uniball M3x4 5H18.	Uniball M2 5H6 [H0064-S]  - 5 x Uniballs M2 5H6. - 5 x Uniball Spacers. - 5 x Socket Head Cap Screws M2x8mm. - 5 x Socket Head Cap Screws M2x6mm.	Uniball M3x4 5H3 [H0065-S]  - 5 x Uniballs M3x4 5H3.5.	Plastic Ball Link [H0066-S]  - 10 x Plastic Ball Link.

Servo Spacer [H0075-S]  - 10 x Servo Spacers.	Washer $\phi 3.1 \times \phi 12 \times 1.8 \text{mm}$ [H0078-S]  - 4 x Washers $\phi 3.1 \times \phi 12 \times 1.8 \text{mm}$.	Boom Spacer [H0082-S]  - 2 x Boom Spacer. - 1 x Set Screw M3x20mm.	Spindle [H0097-S]  - 1 x Spindle Shaft. - 2 x Button Cap Screw M6x10mm. - 2 x Washer $\phi 6 \times \phi 14 \times 1.5 \text{mm}$
26T Tail Pulley [H0103-S]  - 1 x 25T Tail Pulley. - 1 x Set Screw M4x4mm. - 6 x Socket Head Cap Screws M2x5mm.	Bush One Way [H0110-S]  - 4 x Bush One Ways.	M4 Locking Collar [H0121-S]  - 1 x M4 Locking Collar. - 1 x Socket Head Cap Screw M4x22mm. - 1 x Metric Hex Nylon Nut M4 H5.	Main Shaft [H0122-S]  - 1 x Main Shaft. - 1 x M4 Locking Collar - 1 x Socket Head Cap Screw Shouldered M4x24mm. - 2 x Socket Head Cap Screws M4x22mm. - 3 x Metric Hex Nylon Nuts M4.
Center Hub [H0130BM-S]  - 1 x Center Hub. - 2 x Head Cap Screw M3x12mm. - 1 x Head Cap Shoulder M4x24. - 1 x Nylon Nut M4.	Blade Grip Arm [H0131BM-S]  - 2 x Blade Grip Arm. - 2 x Socket Head Cap Screw M3x10mm. - 2 x Uniball M3x4 $\phi 5$ H3.5.	Radius Arm [H0132BM-S]  - 2 x Radius Arms. - 2 x Spacer Arm $\phi 3 \times \phi 5 \times 2.7 \text{mm}$. - 2 x Spacer Arm $\phi 2.5 \times \phi 4 \times 6.3 \text{mm}$. - 2 x Uniball Radius Arms. - 2 x Head Cap Screws M3x16mm. - 2 x Head Cap Screws M2.5x18mm. - 2 x Washers 3x 4x0.5mm. - 2 x Flanged Bearings $\phi 2.5 \times \phi 6 \times 2.5 \text{mm}$. - 2 x Flanged Bearings $\phi 3 \times \phi 7 \times 3 \text{mm}$.	Bearing Support [H0143-S]  - 1 x Bearing Support. - 1 x Flanged Bearing $\phi 6 \times \phi 13 \times 5 \text{mm}$. - 2 x Socket Head Cap Screws M3x8mm.
Motor Support [H0142-S]  - 1 x Bearing Support. - 1 x Motor Support. - 1 x Flanged Bearing $\phi 6 \times \phi 13 \times 5 \text{mm}$. - 2 x Head Cap Screws M3x8mm. - 2 x Set Screws M5x20mm. - 2 x Washers $\phi 5.3 \times \phi 15 \times 1 \text{mm}$. - 2 x Nylon Nuts M5H4.8. - 2 x Finishing Washers M3. - 2 x Head Cap Screws M3x10mm. - 2 x Nylon Nuts M3 H4. - 2 x Springs de 5.8/ df0.5 / LL9. - 2 x Springs de 3/ df0.5 / LL12.	Battery Tray [H0149-S]  - 1 x Battery Plate. - 1 x Battery Protection. - 2 x Cylinder M2.5. - 2 x Flat Cap Screw M2.5x5mm - 1 x Heat Shrink.	Stop Battery Tray [H0150-S]  - 1 x Stop Battery Tray. - 2 x Socket Head Cap Screw M2.5x8mm.	
Carbon Fiber ESC Support [H0153-S]  - 1 x Carbon Fiber ESC Support. - 6 x Flat Head Socket Cap Screw M2.5x5mm.	19T Drive Pinion [H0156-S]  - 1 x 19T Drive Pinion. - 1 x Socket Head Cap Screw Shouldered M3x19mm. - 1 x Metric Hex Nylon Nut M3.	Secondary Shaft [H0157-S]  - 1 x Secondary Shaft M3. - 1 x Socket Head Cap Screw Shouldered M2.5x19mm. - 1 x Metric Hex Nylon Nut M2.5. - 1 x Socket Head Cap Shoulder M3x19mm. - 1 x Metric Hex locknut Nut M3.	Aluminum Blade Spacer [H0158-S]  - 4 x Aluminum Blade Spacer.

					Chapter 18, Spare Parts				
Canopy Positioner [H0159-S]		Double Bearing One Way Pulley [H0171-S]			Aluminum Front Tail Pulley [H0172-S]				
									
<ul style="list-style-type: none">- 2 x Canopy Positioner.- 2 x Head Cap Screws M3x10mm.		<ul style="list-style-type: none">- 1 x Aluminum Double Bearing One Way Pulley Assembly.- 3 x Shims $\varnothing 10 \times \varnothing 16 \times 0,2 \text{mm}$.- 1 x One Way Brass Bushing.			<ul style="list-style-type: none">- 1 x Front Tail Pulley Assembly.- 1 x Head Cap Screw M2.5x19mm.- 1 x Metric Hex Nylon Nuts M2,5.				
Belt Tensioner Support [H0174-S]					18T Pulley [H0175-18-S]		19T Pulley [H0175-19-S]		
<ul style="list-style-type: none">- 1 x Column Belt Tensioner.- 1 x Tail Belt Idler.- 1 x Belt Tensioner Arm.- 2 x Flanged Bearings $\varnothing 3 \times \varnothing 7 \times 3 \text{mm}$.- 2 x Flanged Bearings $\varnothing 5 \times \varnothing 9 \times 3 \text{mm}$.- 1 x Head Cap Shouldered M3x40mm.- 1 x Washer $\varnothing 3 \times \varnothing 4 \times 0,5 \text{mm}$.- 1 x Head Cap Screw M3x12mm.- 2 x Washers $\varnothing 3,2 \times \varnothing 6 \times 0,5 \text{mm}$.- 1 x Button Cap Screw M3x4mm.- 1 x Spring De8/df0.5/LL8.									
<ul style="list-style-type: none">- 1 x 18T Pulley.- 1 x Set Screws M4x4mm.					<ul style="list-style-type: none">- 1 x 19T Pulley.- 1 x Set Screws M4x4mm.				
20T Pulley [H0175-20-S]		21T Pulley [H0175-21-S]		22T Pulley [H0175-22-S]		23T Pulley [H0175-23-S]		24T Pulley [H0175-24-S]	
									
<ul style="list-style-type: none">- 1 x 20T Pulley.- 1 x Set Screws M4x4mm.		<ul style="list-style-type: none">- 1 x 21T Pulley.- 1 x Set Screws M4x4mm.		<ul style="list-style-type: none">- 1 x 22T Pulley.- 1 x Set Screws M4x4mm.		<ul style="list-style-type: none">- 1 x 23T Pulley.- 1 x Set Screws M4x4mm.		<ul style="list-style-type: none">- 1 x 24T Pulley.- 1 x Set Screws M4x4mm.	
25T Pulley [H0175-25-S]		Uniball Radius Arm [H0205-S]			Plastic Tail Linkage [H0261-S]			Steel Tail Shaft [H0325-S]	
									
<ul style="list-style-type: none">- 1 x 25T Pulley.- 1 x Set Screws M4x4mm.		<ul style="list-style-type: none">- 2 x Uniball Radius Arm.			<ul style="list-style-type: none">- 2 x Plastic Tail Linkage.- 2 x Grip Link Bushing.- 2 x Head Cap Screws M2x6mm.			<ul style="list-style-type: none">- 1 x Steel Tail Shaft.- 1 x Tail Hub.- 2 x Tail Oring Damperner.- 1 x Set Screws M4x6mm.	
Aluminum Tail Blade Grip [H0327BM-S]					Tail Spindle [H0329-S]		Tail Boom Support [H0358-S]		
									
<ul style="list-style-type: none">- 2 x Aluminum Tail Blade Grip.- 4 x Bearing $\varnothing 5 \times \varnothing 10 \times 4 \text{mm}$.- 2 x Thrust bearing $\varnothing 5 \times \varnothing 10 \times 4 \text{mm}$.- 2 x Button Head Cap M4x8mm.- 2 x Socket Head Cap M2x6mm.- 2 x Washer $\varnothing 5 \times \varnothing 8,9 \times 0,75 \text{mm}$.- 2 x Washer $\varnothing 7,5 \times \varnothing 10 \times 0,5 \text{mm}$.					<ul style="list-style-type: none">- 1 x Tail Spindle.- 2 x Button Head Cap M4x6mm.		<ul style="list-style-type: none">- 1 x Tail Boom Support.- 1 x Nylon screw M8x20mm.- 1 x Flat Head Cap Screws M3x8.		


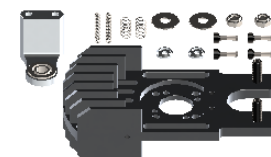










<div><div>Aluminum Tail Side Plate [H0359BM-S]</div><div></div><div><div>- 1 x Aluminum Tail Side Plate.</div><div>- 1 x Flanged bearing Ø6xØ13x5mm.</div></div></div>	<div><div>Aluminum Tail Case Spacer [H0360BM-S]</div><div></div><div><div>- 1 x Aluminum Tail Case Spacer.</div><div>- 4 x Socket Head Cap M3x8mm.</div></div></div>	<div><div>Main Frame [H0362-S]</div><div></div><div><div>- 1 x Main Frame.</div></div></div>	<div><div>Plastic Ball Link [H0402-S]</div><div></div><div><div>- 5 x Plastic Ball Link.</div></div></div>
<div><div>CNC Derlin Main Gear [H0405-S]</div><div></div><div><div>- 1 x CNC Derlin Main Gear Set.</div></div></div>	<div><div>Bell Crank Lever [H0406BM-S]</div><div></div><div><div>- 2 x Tail Pin.</div><div>- 1 x Uniball M2.</div><div>- 1 x Uniball Spacer.</div><div>- 1 x Bell Crank Lever.</div><div>- 2 x Flanged Bearing Ø3xØ7x3mm.</div><div>- 1 x Head Cap Screws M3x22mm.</div><div>- 1 x Head Cap Screws M2x8mm.</div><div>- 1 x Washer Ø3xØ4x0.5mm.</div><div>- 1 x Spacer Ø3xØ4x9.6mm.</div></div></div>		<div><div>Tail Pitch Slider [H0407-S]</div><div></div><div><div>- 1 x Tail Pitch Slider SET.</div></div></div>
<div><div>Main Linkage [H0417-S]</div><div></div><div><div>- 2 x Main Linkage.</div><div>- 4 x Uniballs M3.</div></div></div>	<div><div>Swashplate Set HPS [H0422BM-S]</div><div></div><div><div>- 1 x Swashplate Assembly.</div><div>- 2 x Bearings Ø30xØ37x4mm.</div><div>- 6 x Uniballs M3x4 5 H3.</div><div>- 1 x Uniball M3x4 5 H18.</div><div>- 3 x Head Cap Screws M2x5mm.</div><div>- 3 x Swasher Ø2xØ5x0.5mm</div></div></div>	<div><div>Damper [H0426-S]</div><div></div><div><div>- 3 x H0426-A.</div><div>- 3 x H0426-B.</div><div>- 3 x H0426-C.</div><div>- 3 x Washers Ø10xØ16x1mm.</div><div>- 3 x Washers Ø10xØ16x0.2mm.</div><div>- 3 x Orings 3050.</div></div></div>	
<div><div>Blade Grip [H0679BM-S]</div><div></div><div><div>- 1 x Blade Grip.</div><div>- 1 x Thrust Bearing Ø10xØ18x5.5.</div><div>- 2 x Bearing Ø10xØ19x5mm.</div><div>- 1 x Washer Ø10xØ16x1mm.</div></div></div>	<div><div>Vertical Fin [H0684-S]</div><div></div><div><div>- 1 x Vertical Fin.</div><div>- 2 x Sticker.</div></div></div>	<div><div>Landing Gear [H0698-S]</div><div></div><div><div>- 1 x Landing Gear.</div></div></div>	<div><div>CF Landing Gear [H0699-S]</div><div></div><div><div>- 2 x Carbon Fiber Landing Gear.</div><div>- 4 x Button Cap Screw M4x10mm.</div></div></div>
<div><div>Canopy Thunder Black [H0701-S]</div><div></div><div><div>- 1 x Canopy Thunder Black.</div><div>- 1 x Canopy Grommet.</div><div>- 1 x Canopy Mousse.</div><div>- 1 x Canopy Edge Protection.</div></div></div>		<div><div>Boom Thunder Black [H0702-S]</div><div></div><div><div>- 1 x Yellow/Carbon Tail Boom.</div><div>- 2 x Locking Element Tails.</div><div>- 2 x Double-Sided Tapes.</div><div>- 1 x Set Screws M3 x 20mm.</div><div>- 2 x Washers 3.1 x 12 x 1.8mm.</div><div>- 4 x Metric Hex Nylon Nuts M3.</div><div>- 2 x Boom spacers.</div></div><div><div></div><div><div>- 2 x Head Cap Screws M3 x 12mm.</div><div>- 2 x Nylon Screw M8x20mm.</div><div>- 1 x Flat Head Cap Screws M3x8mm.</div></div></div></div>	

[HC002-S]  - 8 x Socket Head Cap Screws M2x5mm.	[HC004-S]  - 8 x Socket Head Cap Screws M2x6mm.	[HC008-S]  - 8 x Socket Head Cap Screws M2x8mm.	[HC010-S]  - 8 x Socket Head Cap Screws M2x10mm.	[HC018-S]  - 8 x Socket Head Cap Screws M2.5x6mm.	[HC020-S]  - 8 x Socket Head Cap Screws M2.5x8mm.
[HC026-S]  - 8 x Socket Head Cap Screw M2.5x12mm.	[HC033-S]  - 4 x Socket Head Cap shoulder M2.5x19mm. - 4 x Metrix Hex Nylon Nut M2.5.	[HC038-S]  - 8 x Button Head Cap Screws M3x4mm.	[HC044-S]  - 8 x Socket Head Cap Screws M3x6mm.	[HC050-S]  - 8 x Socket Head Cap Screws M3x8mm.	[HC056-S]  - 8 x Socket Head Cap Screws M3x10mm.
[HC062-S]  - 8 x Socket Head Cap Screws M3x12mm.	[HC068-S]  - 8 x Socket Head Cap Screws M3x16mm.	[HC079-S]  - 2 x Socket Head Cap Shoulder M3x18mm. - 2 x Metrix Hex Nylon Nut M3.	[HC086-S]  - 8 x Socket Head Cap Screws M3x22mm.	[HC091-S]  - 4 x Socket Head Cap Shoulders M3x40mm.	[HC096-S]  - 8 x Button Head Cap Screws M4x6mm.
[HC098-S]  - 8 x Button Head Cap Screws M4x8mm.	[HC100-S]  - 8 x Button Head Cap Screws M4x10mm.	[HC104-S]  - 8 x Socket Head Cap Screws M4x22mm.	[HC111-S]  - 8 x Socket Head Cap Shoulder M5x30mm.	[HC114-S]  - 2 x Socket Head Cap Shoulder M5x30mm. - 2 x Metrix Hex Nut M5.	[HC124-S]  - 8 x Socket Head Cap Screws M6x10mm.
[HC128-S]  - 8 x Flat Head Cap Screws M2.5x5mm.	[HC134-S]  - 8 x Flat Head Cap Screws M3x8mm.	[HC140-S]  - 8 x Set Screws M2.5x20mm.	[HC150-S]  - 8 x Cup Point Set Screws M3x20mm.	[HC152-S]  - 8 x Cup Point Set Screws M4x4mm.	[HC153-S]  - 8 x Cup Point Set Screws M4x6mm.
[HC158-S]  - 8 x Cup Point Set Screws M5x20mm.	[HC165-S]  - 4 x Nylon Screw M8x20mm.	[HC170-S]  - 10 x Washer Ø2,2xØ5x0,3mm.	[HC176-S]  - 5 x Washer Ø3xØ4x0,5mm.	[HC180-S]  - 10 x Washer Ø3.3xØ6x0,5mm.	[HC188-S]  - 5 x Washer Ø5.3xØ15x1mm.

[HC194-S]  - 8 x Washer $\varnothing 6.3 \times \varnothing 15 \times 1 \text{mm}$.	[HC200-S]  - 8 x Metric Hex Nylon Nuts M2.5H3.5.	[HC206-S]  - 8 x Metric Hex Nylon Nuts M3H4.	[HC212-S]  - 8 x Metric Hex Nylon Nuts M4H5.	[HC218-S]  - 8 x Metric Hex Nylon Nuts M5H4.5.	[HC230-S]  - 5 x Shims $\varnothing 10 \times \varnothing 16 \times 1 \text{mm}$.
[HC232-S]  - 5 x Shims $\varnothing 10 \times \varnothing 16 \times 0.2 \text{mm}$.	[HC237-S]  - 1 x Carbon Rod $\varnothing 4 \times \varnothing 2.5 \times 702 \text{mm}$. - 2 x Plastic Ball Linkage. - 2 x Thread Rod $M2.5 \times 40 \text{mm}$.	[HC242-S]  - 3 X Thread Rods $M2.5 \times 40 \text{mm}$.	[HC309-S]  - 1 x Motor Belt 240-3MGT 19mm.	[HC315-S]  - 2 x Spring 5.8/df 0.3. - 1 x Spring 8/df 0.5. - 2 x Spring 3/df 5.	[HC324-S]  - 1 x Belt Gates 1926-3GT-06mm.
[HC335-S]  - 4 x Tail Oring Damper.	[HC400-S]  - 4 x Flanged Bearings $\varnothing 2.5 \times \varnothing 6 \times 2.6 \text{mm}$.	[HC402-S]  - 4 x Flanged Bearings $\varnothing 3 \times \varnothing 7 \times 3 \text{mm}$.	[HC410-S]  - 4 x Flanged Bearings $\varnothing 5 \times \varnothing 9 \times 3 \text{mm}$.	[HC411-S]  - 4 x Bearings $\varnothing 5 \times \varnothing 10 \times 4 \text{mm}$.	[HC414-S]  - 2 x Flanged Bearings $\varnothing 6 \times \varnothing 13 \times 4 \text{mm}$.
[HC418-S]  - 2 x Flanged Bearings $\varnothing 8 \times \varnothing 12 \times 3.5 \text{mm}$.	[HC420-S]  - 2 x Bearings $\varnothing 10 \times \varnothing 15 \times 4 \text{mm}$.	[HC422-S]  - 4 x Bearings $\varnothing 10 \times \varnothing 19 \times 5 \text{mm}$.	[HC426-S]  - 2 x Bearings $\varnothing 12 \times \varnothing 24 \times 6 \text{mm}$.	[HC430-S]  - 2 x Rad Bearings $\varnothing 30 \times \varnothing 37 \times 4 \text{mm}$.	[HC435-S]  - 2 x Thrust Bearings $\varnothing 5 \times \varnothing 10 \times 4 \text{mm}$.
[HC438-S]  - 2 x Thrust Bearings $\varnothing 10 \times \varnothing 18 \times 5.5 \text{mm}$.	[HC442-S]  - 1 x One Way Bearings $\varnothing 10 \times \varnothing 14 \times 12 \text{mm}$.	[HC447-S]  - 1 x Spherical Bearing $\varnothing 12 \times \varnothing 22 \times 7 \text{mm}$.	[HA001-S]  - 1 x Foam Blade Holder.	[HA006-S]  - 1 x Canopy Mousse.	[HA010-S]  - 2 x Cable Pass.
[HA015-S]  - 2 x Double-sided Tape.	[HA016-S]  - 1 x Wrench Nuts M8.	[HA024-S]  - 4 x OR 3050.	[HA025-S]  - 2 x Big Straps.	[HA026-S]  - 4 x Heats Sink.	[HA111-S]  - 4 x Canopy Grommet.

<p>[HA112-S]</p>  <p>- 1 x Rubber Canopy Edge Protection 80.</p>	<p>[HA114-S]</p>  <p>- 1 x Rubber Frame Edge Protection 40mm.</p>	<p>[650TB]</p>  <p>- 2 x Main Blades 650mm.</p>	<p>[105TB]</p>  <p>- 2 x Tail Blades 105mm.</p>
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UPGRADES and ACCESSORIES

<p>New Heavy-Duty Tail Pulley 25T [H0155-S]</p>  <p>- 1 x New Heavy-Duty Tail Pulley 25T.</p>	<p>Aluminum Cooling Motor Mount [H0316-S]</p>  <p>- 1 x Aluminum Third Bearing Support. - 1 x Aluminum Cooling Motor Mount. - 1 x Flanged Bearing Ø6 x Ø13 x 5mm. - 2 x Socket Head Cap Screw M3x8mm. - 2 x Aluminum Finishing Washers. - 2 x Socket Head Cap Screw M3x10mm. - 2 x Spring 5.8 / 0.3 / LL 9. - 2 x Spring 3 / 0.5 / LL 12.</p>	<p>Heavy Duty Main Gear [H0320-S]</p>  <p>- 1 x Heavy Duty Main Gear. - 1 x Socket Head Cap M4x25mm. - 1 x Metric Hex Locknut Nuts M4. - 1 x Heavy Duty Main Pinion. - 1 x Socket Head Cap M3x18mm. - 1 x Metric Hex Locknut Nuts M3.</p>
<p>Swashplate Leveler G700 [H0707-S]</p>  <p>- 1 x Swashplate Leveler G700.</p>	<p>SAB HELI DIVISION Futaba Servo Horn [HA050]</p>  <p>- 1 x Plastic Servo Horn.</p>	<p>SAB HELI DIVISION JR Servo Horn [HA050]</p>  <p>- 4 x JR Servo Horn.</p>
<p>SAB HELI DIVISION New Black T-shirt [HM025-S-M-L-XL-XXL]</p>  <p>- SAB HELI DIVISION New Black T-shirt.</p>	<p>SAB HELI DIVISION Black Polo Shirt [HM027-S-M-L-XL-XXL]</p>  <p>- SAB HELI DIVISION Black Polo Shirt.</p>	<p>SAB HELI DIVISION Black Hoodies [HM029-S-M-L-XL-XXL]</p>  <p>- SAB HELI DIVISION Black Hoodies.</p>
<p>SAB HELI DIVISION Neck Strap [HM034]</p>  <p>- 1 x Neck Strap.</p>	<p>CAP [HM001, HM002, HM003] HM001: WHITE CAP</p>  <p>HM002: BLACK CAP HM003: TEAM CAP</p> <p>- 1 x SAB HELI DIVISION CAP.</p>	<p>SAB Goblin 630/700/770/Uruguay Competition/Speed Carry Bag [HM060]</p>  <p>- 1 x Carry Bag.</p>



- Carefully check your model before each flight to ensure it is airworthy.
- Consider flying only in areas dedicated to the use of model helicopters.
- Check and inspect the flying area to ensure it is clear of people or obstacles.
- Rotor blades can rotate at very high speeds! Be aware of the danger they pose.
- Always keep the model at a safe distance from other pilots and spectators.
- Avoid maneuvers with trajectories towards a crowd.
- Always maintain a safe distance from the model.



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