

MANUAL

GOBLIN 580 RAW NITRO



SAB HELI DIVISION

45

RAW 580 NITRO

SAB

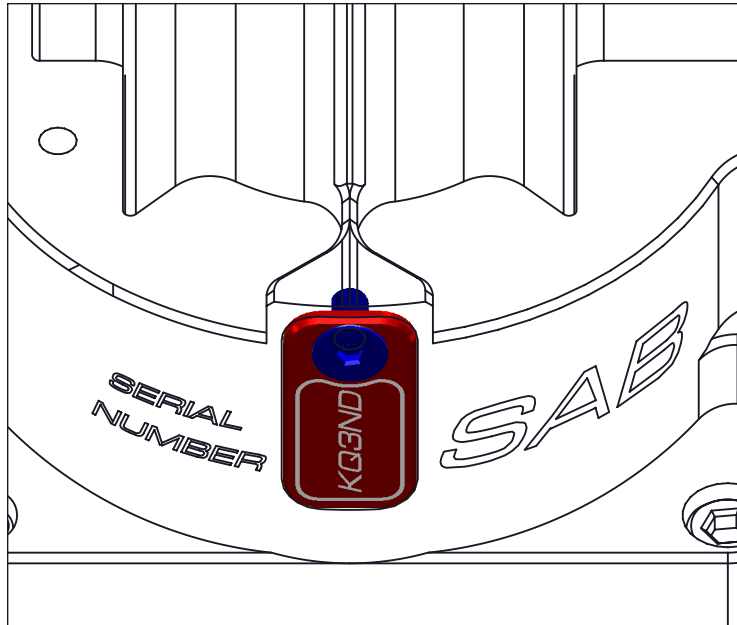
SAB

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Please read this user manual carefully, it contains instructions for the correct assembly of the model.
Please refer to the web site www.goblin-helicopter.com for updates and other important information.



VERY IMPORTANT

You will find your serial number on the RED plate of the transmission module and on the product card included with your kit.
Please take a moment to register your kit online via our web site at:

<http://www.goblin-helicopter.com>

It is extremely important that you take a moment to register your helicopter with us. This is the only way to ensure that you are properly informed about changes to your kit, such as upgrades, retrofits and other important developments. SAB Heli Division cannot be held responsible for any issues with your model and will not provide support unless you register your model.

The Serial number is also engraved in the Aluminum part.

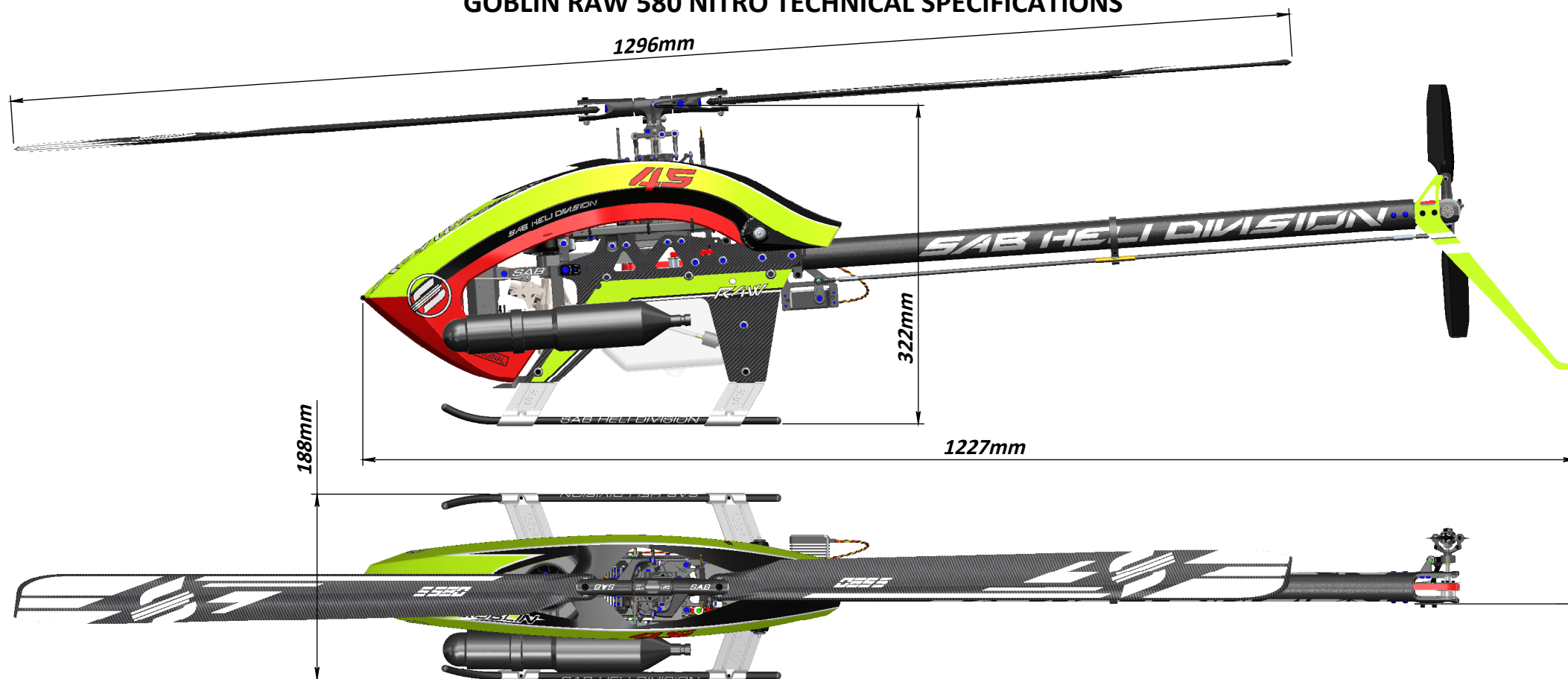
Thank you for your purchase, we hope you enjoy your new Goblin helicopter!

SAB Heli Division

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GOBLIN RAW 580 NITRO TECHNICAL SPECIFICATIONS



- **RTF Approx. Weight:** 3080 g (RTF no fuel).
- **Main blade length:** 550mm to 600mm (580mm included).
- **Tail blade length:** 95 to 105 mm (95mm included).
- **Main rotor diameter:** 1296 mm (with 580 mm blades).
- **Tail rotor diameter:** 260 mm (with 95 mm tail blades).
- **Engine:** .50 to .60 Nitro Heli Engine.
- **Cyclic Servos:** Mini size 35 mm (Standard size 40mm option).
- **Tail Servo:** Standard size 40mm.
- **Throttle Servo:** Mini size 35 mm.
- **Main Rotor Ratio:** 8.6 to 7.4 :1 (26T included: 8:1).
- **Tail Rotor Ratio :** 5.3-4.9:1 (23T included: 4.9:1).
- **Tank Capacity:** 440ml.
- **RX Battery Size:** 2S-1800 mAh.

IMPORTANT NOTES

- *This radio controlled helicopter is not a toy.
- *This radio controlled helicopter can be very dangerous.
- *This radio controlled helicopter is a technically complex device which has to be built and handled very carefully.
- *This radio controlled helicopter must be built following these instructions. This manual provides the necessary information to correctly assemble the model.
It is necessary to carefully follow all the instructions.
- *Inexperienced pilots must be monitored by expert pilots.
- *All operators must wear safety glasses and take appropriate safety precautions.
- *A radio controlled helicopter must only be used in open spaces without obstacles, and far enough from people to minimize the possibility of accidents or of injury to property or persons.
- *A radio controlled helicopter can behave in an unexpected manner, causing loss of control of the model, making it very dangerous.
- *Lack of care with assembly or maintenance can result in an unreliable and dangerous model.

***Neither SAB Heli Division nor its agents have any control over the assembly, maintenance and use of this product. Therefore, no responsibility can be traced back to the manufacturer. You hereby agree to release SAB Heli Division from any responsibility or liability arising from the use of this product.**

SAFETY GUIDELINES

- *Fly only in areas dedicated to the use of model helicopters.
- *Follow all control procedures for the radio frequency system.
- *It is necessary that you know your radio system well. Check all functions of the transmitter before every flight.
- *The blades of the model rotate at a very high speed; be aware of the danger they pose and the damage they may cause.
- *Never fly in the vicinity of other people.

DAMAGE LIMITS

SAB HELI DIVISION SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCT, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY. Further, in no event shall the liability of SAB Heli Division exceed the individual price of the Product on which liability is asserted. As SAB Heli Division has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly the user accepts all resulting liability. If you as the Purchaser or user are not prepared to accept the liability associated with the use of this Product, you are advised to return this Product immediately in new and unused condition to the place of purchase.

LIMITED WARRANTY

SAB Heli Division reserves the right to change or modify this warranty without notice and disclaims all other warranties, express or implied.

(a) This warranty is limited to the original Purchaser ("Purchaser") and is not transferable. REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. This warranty covers only those Products purchased from an authorized SAB Heli Division dealer. Third party transactions are not covered by this warranty. Proof of purchase is required for warranty claims.

(b) Limitations- SAB HELI DIVISION MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NONINFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCT. THE PURCHASER ACKNOWLEDGES THAT THEY ALONE HAVE DETERMINED THAT THE PRODUCT WILL SUITABLY MEET THE REQUIREMENTS OF THE PURCHASER'S INTENDED USE.

(c) Purchaser Remedy- SAB Heli Division's sole obligation hereunder shall be that SAB Heli Division will, at its option, replace any Product determined by SAB Heli Division to be defective. In the event of a defect, this is the Purchaser's exclusive remedy. Replacement decisions are at the sole discretion of SAB Heli Division. This warranty does not cover cosmetic damage or damage due to acts of God, accident, misuse, abuse, negligence, commercial use, or modification of or to any part of the Product. This warranty does not cover damage due to improper installation, operation, maintenance or attempted repair by anyone.

NOTE FOR ASSEMBLY



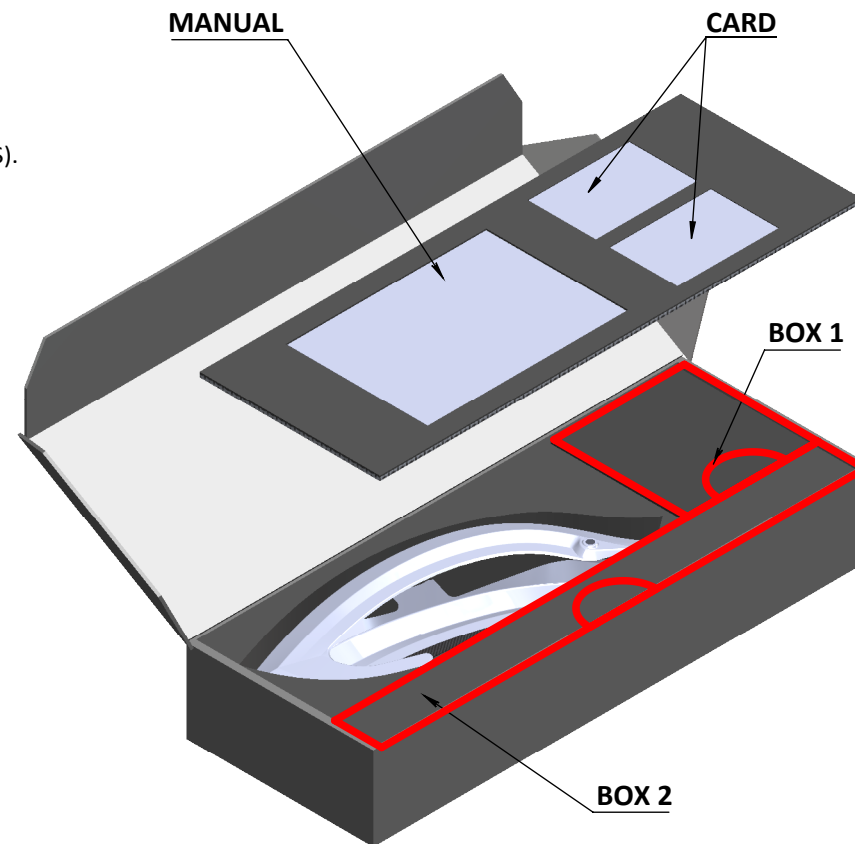
ADDITIONAL COMPONENTS REQUIRED

- *Engine: .50 to .60 Nitro Heli Engine.
- *Muffler suited for the engine being used.
- *Batteries: 2S/1600-2500mAh.
- *Governor unit.
- *1 flybarless 3 axis control unit
- *Radio power system.
- *1 throttle servo (Mini Size).
- *3 cyclic servos (Mini Size).
- *1 tail rotor servo (Standard Size).
- *6 channel radio control system on 2.4 GHz
- *Fuel.

TOOLS, LUBRICANTS, ADHESIVES


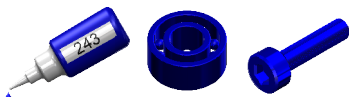
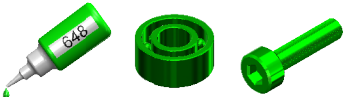


- *Generic pliers.
- *Hexagonal driver, size 1.5, 2, 2.5, 3mm.
- *4/5mm T-Wrench.
- *5.5mm Socket wrench (for M3 nuts).
- *8mm Hex fork wrench (for M5 nuts).
- *Medium threadlocker (SAB p/n HA116-S).
- *Strong retaining compound (SAB p/n HA115-S).
- *Spray lubricant (eg. Try-Flow Oil).
- *Synthetic grease (eg. Microlube 261).
- *Cyanoacrylate adhesive.
- *Pitch Gauge (for set-up).
- *Soldering equipment (for motor wiring).

INSIDE THE MAIN BOX THERE ARE:



NOTES FOR ASSEMBLY

Please refer to this manual for assembly instructions for this model. Follow the order of assembly indicated. The instructions are divided into chapters, which are structured in a way that each step is based on the work done in the previous step. Changing the order of assembly may result in additional or unnecessary steps. Use thread lockers and retaining compounds as indicated. In general, each bolt or screw that engages with a metal part requires thread lock. It is necessary to pay attention to the symbols listed below:

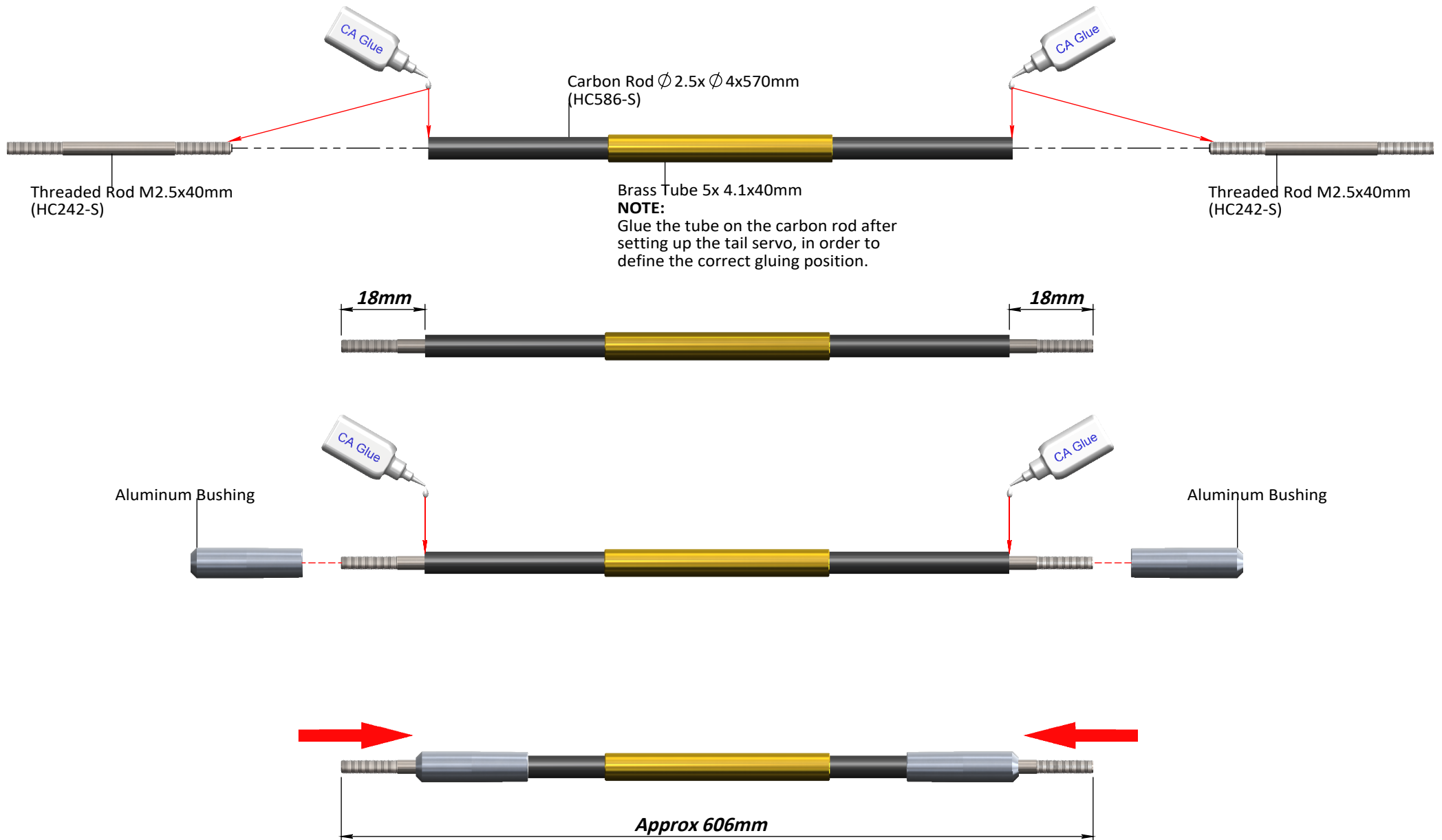
 <p>Important</p>	 <p>Blue screw and blue bearing in the illustration means you need to use: Thread Locker Medium Strength (SAB HA116-S)</p>	 <p>Green screw and Green bearing in the illustration means you need to use: Use retaining compound (SAB HA115-S)</p>
<p>Box xx, BAGxx</p> <p>Indicates that for this assembly phase you need materials that are: BOX xxx, BAG xxx.</p>	 <p>Use CA Glue</p>	 <p>Use Proper Lubricant</p>

The assembly process is described in the following chapters. Each chapter provides you with the box, bag and/or foam numbers you will need for that chapter. The information is printed in a black box in the upper corner of the page.



It is suggested to arrange all the bags on a table, ordering them in a row by page number. Doing this first will make it easier to find the bags during the assembly process.

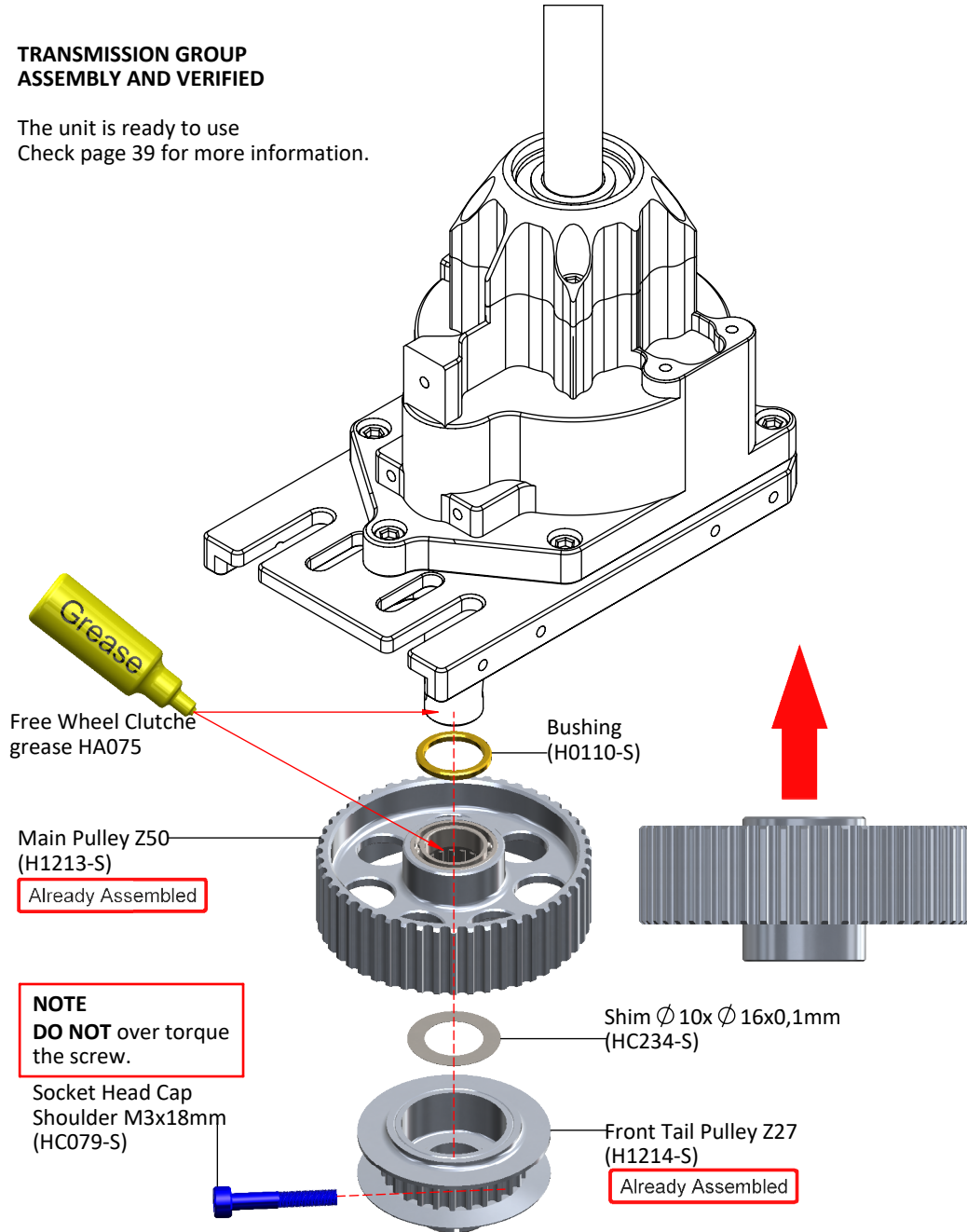
BOX 2, BAG FOR PAGE 5



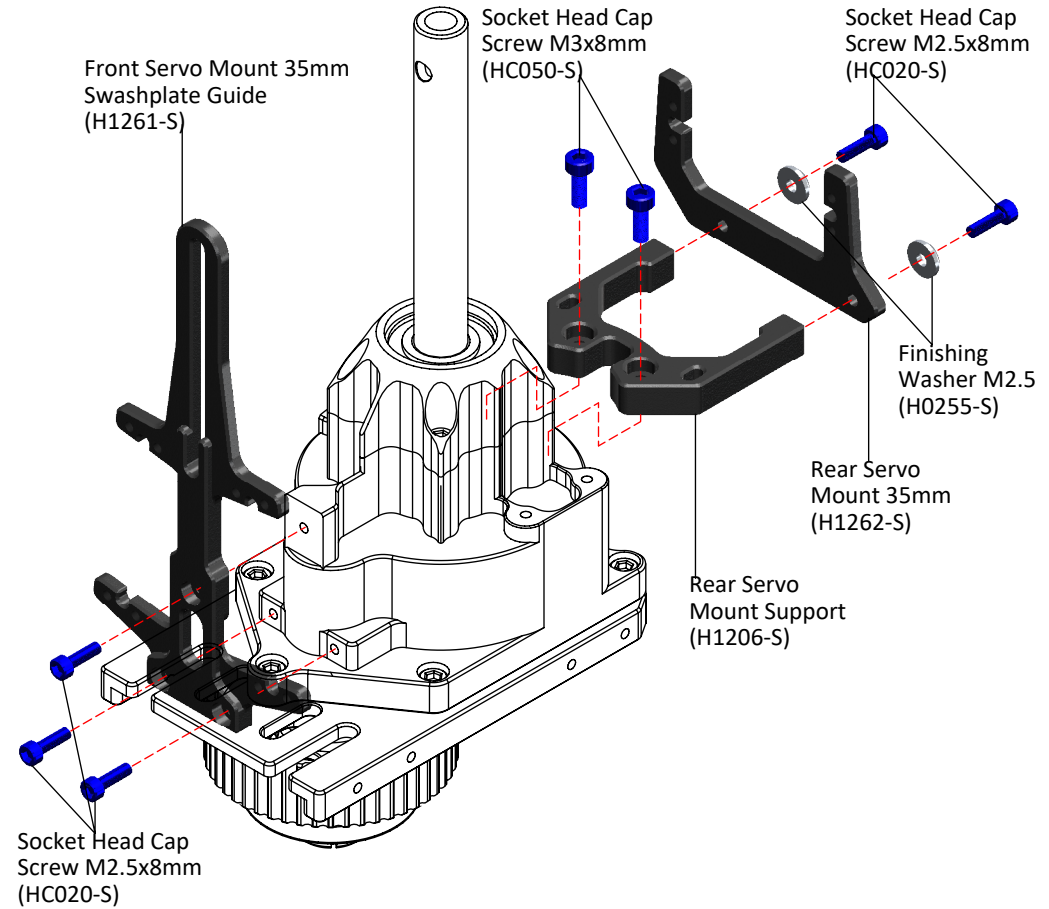
BOX 1, BAG FOR PAGE 6

TRANSMISSION GROUP ASSEMBLY AND VERIFIED

The unit is ready to use
Check page 39 for more information.

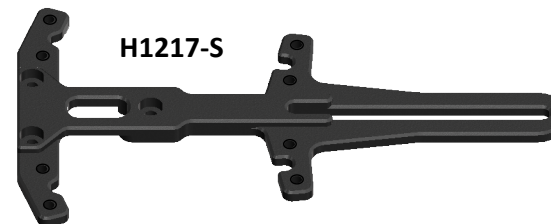


NOTE
DO NOT over torque the screw.



STANDARD SIZE SERVOS

Standard size servos can be used [p/n H1217-S & H1207-S] (not included in the KIT)

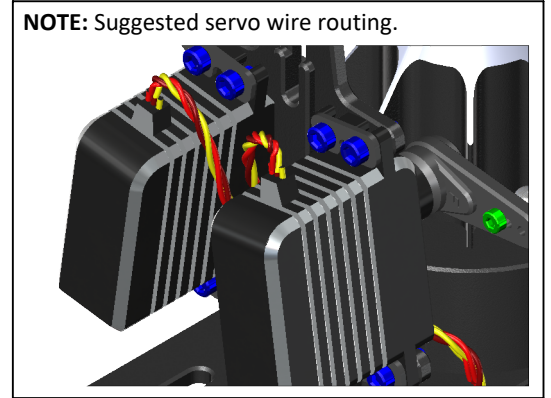
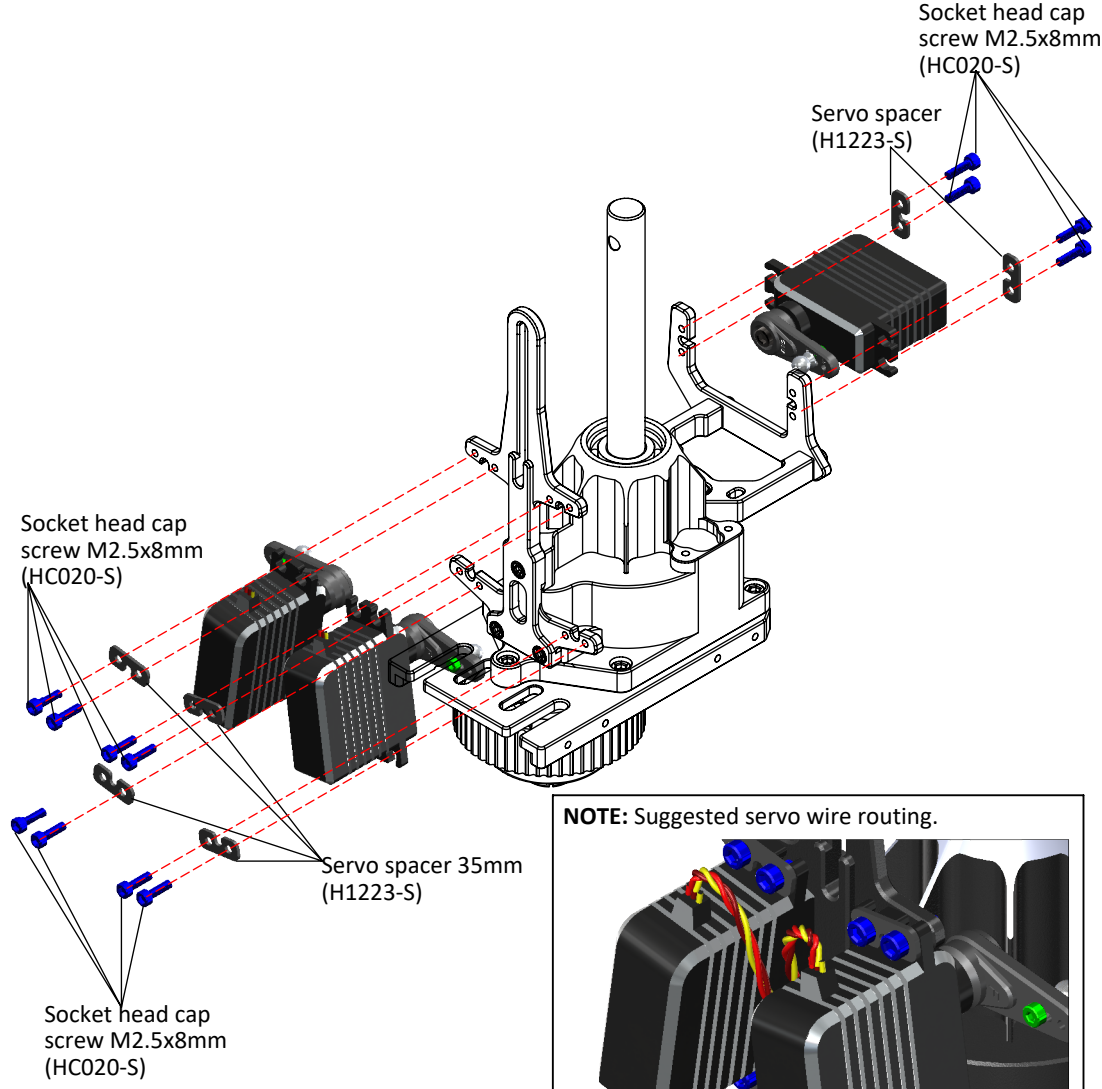
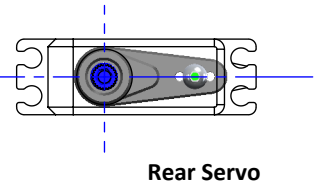
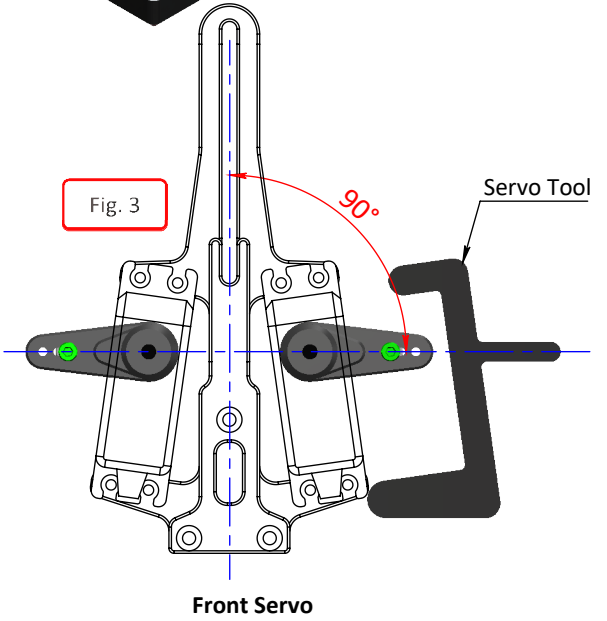


BOX 1, BAG FOR PAGE 7


SERVO ASSEMBLY

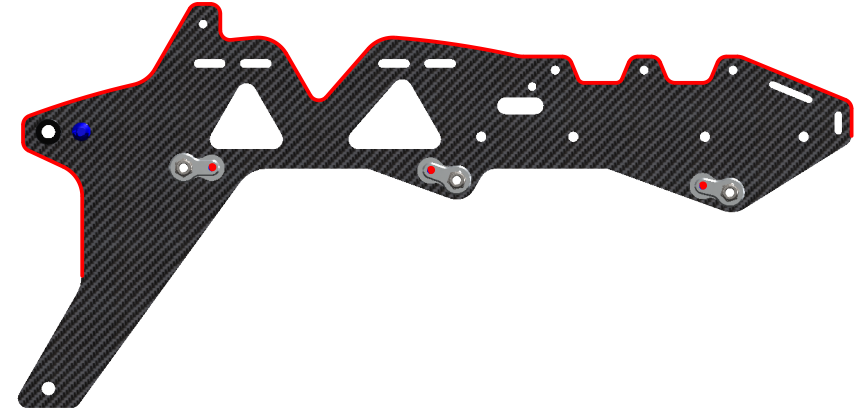
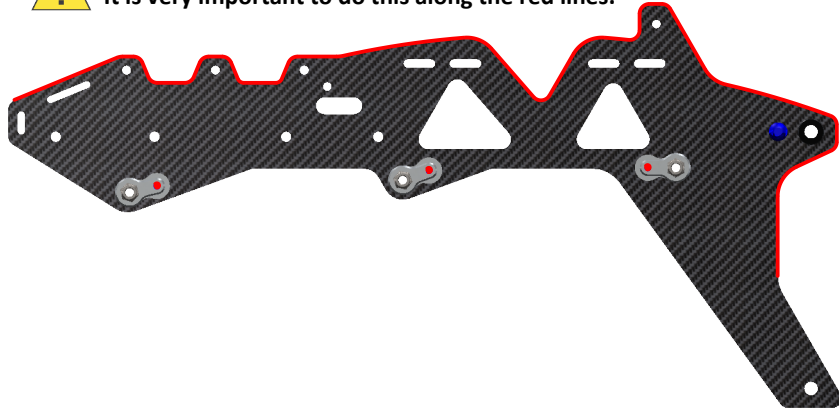
The linkage ball must be positioned 18 mm out on the servo arm. The recommended servo arm to use is: SAB p/n [HA050/HA051].

Ensure the alignment of the servo arms (and sub trim set) before installation of the servos in the model. Proceed with installation following the instructions below. You can use the G10 servo tool to align the front servo arms with the theoretical horizontal line. **(Figure 3)**

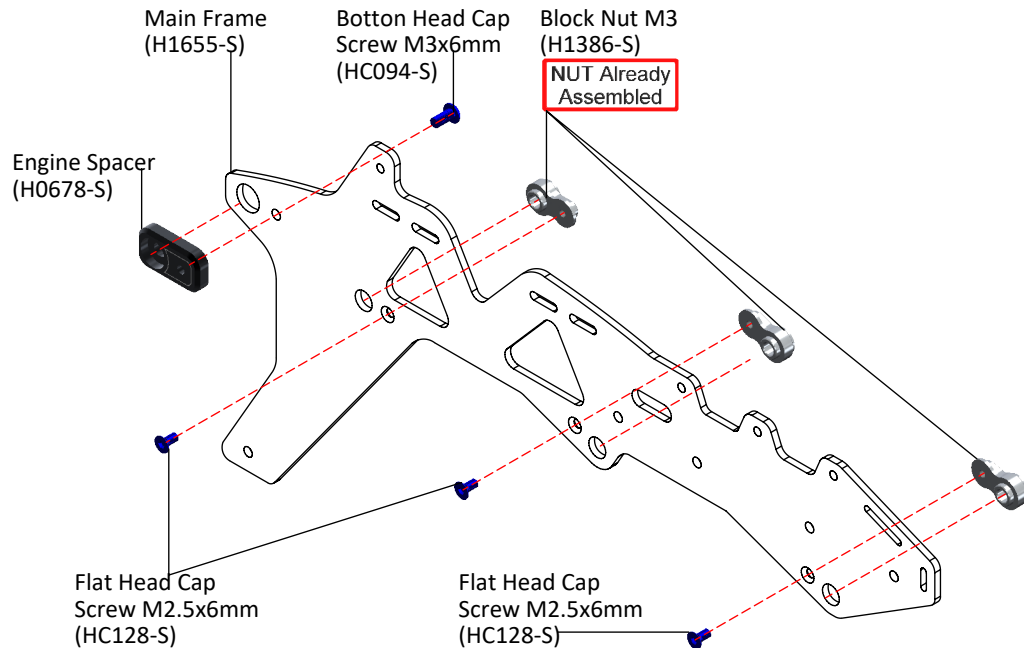


CARBON FRAME

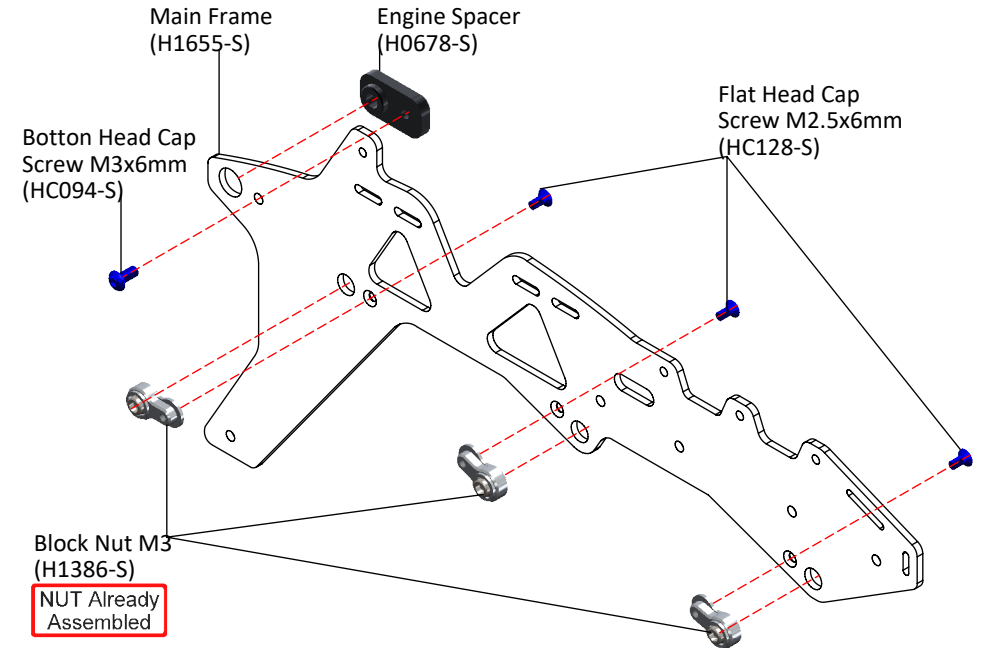
 The manufacturing process of the carbon parts often leaves micro-burrs and sharp edges. We recommend de-burring the edges to minimize the risks of electrical wire cuts, etc. It is very important to do this along the red lines.



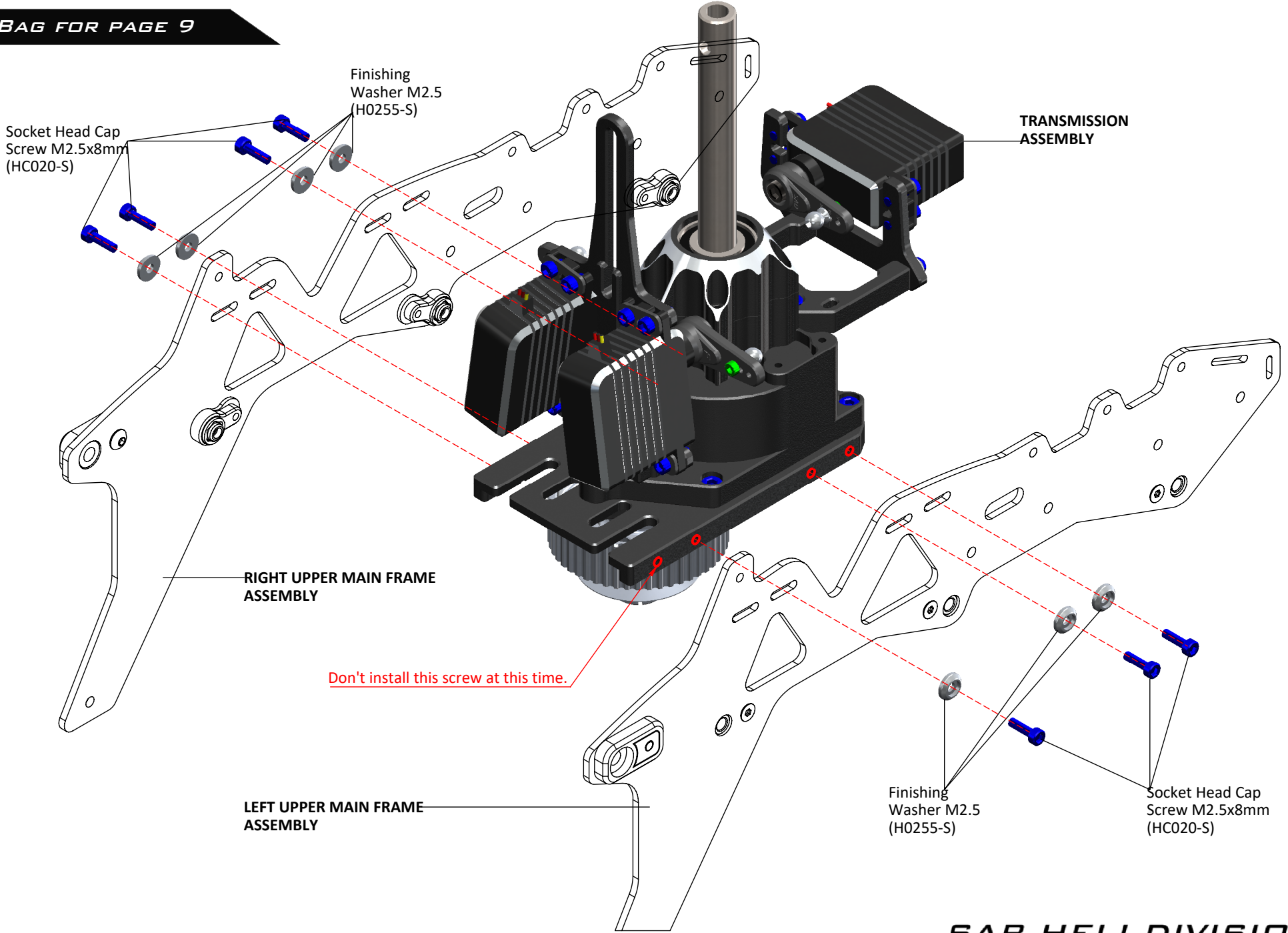
LEFT UPPER FRAME ASSEMBLY



RIGHT UPPER FRAME ASSEMBLY



BOX 2, BAG FOR PAGE 9



Socket Head Cap Screw M2.5x8mm (HC020-S)

Finishing Washer M2.5 (H0255-S)

TRANSMISSION ASSEMBLY

RIGHT UPPER MAIN FRAME ASSEMBLY

Don't install this screw at this time.

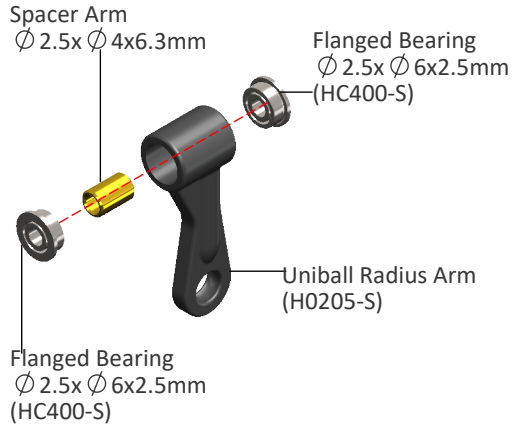
LEFT UPPER MAIN FRAME ASSEMBLY

Finishing Washer M2.5 (H0255-S)

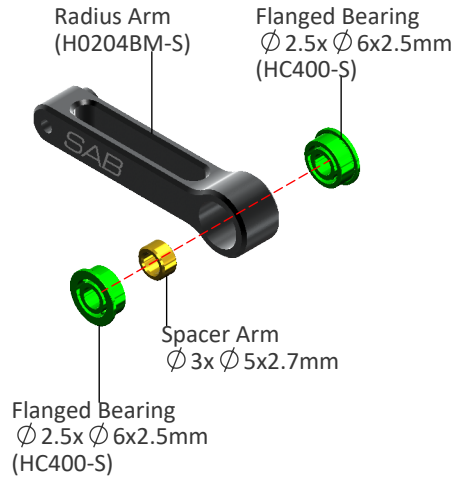
Socket Head Cap Screw M2.5x8mm (HC020-S)

BOX 1, BAG FOR PAGE 10

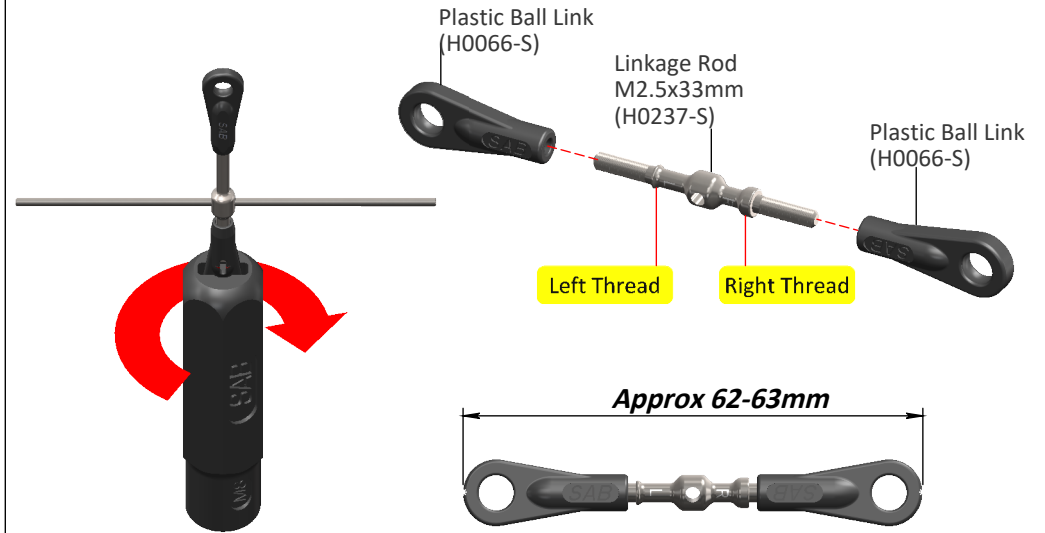
UNIBALL RADIUS ARM ASSEMBLY ...x2



RADIUS ARM ASSEMBLY ...x2

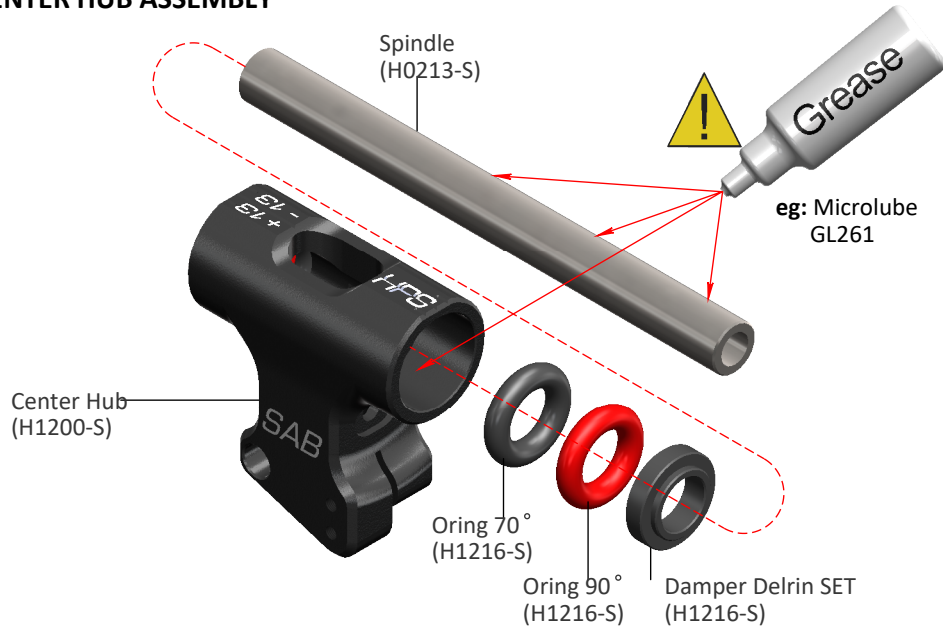


LINKAGE ROD ASSEMBLY ...x2



Note: You can use HA016 to assembly the plastic ball link.

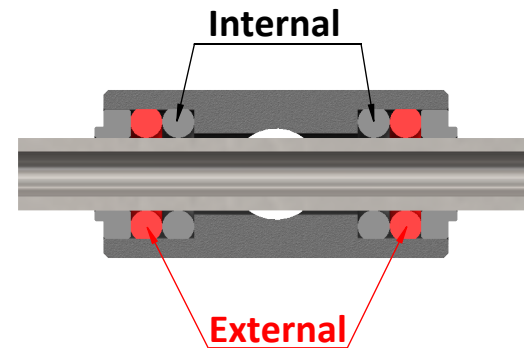
CENTER HUB ASSEMBLY



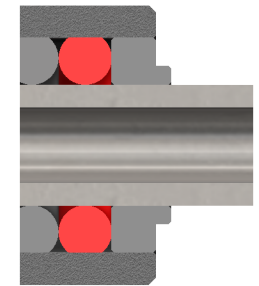
O-RING SET UP

Internal = 70°, External = 90° → Sport & 3D flight.

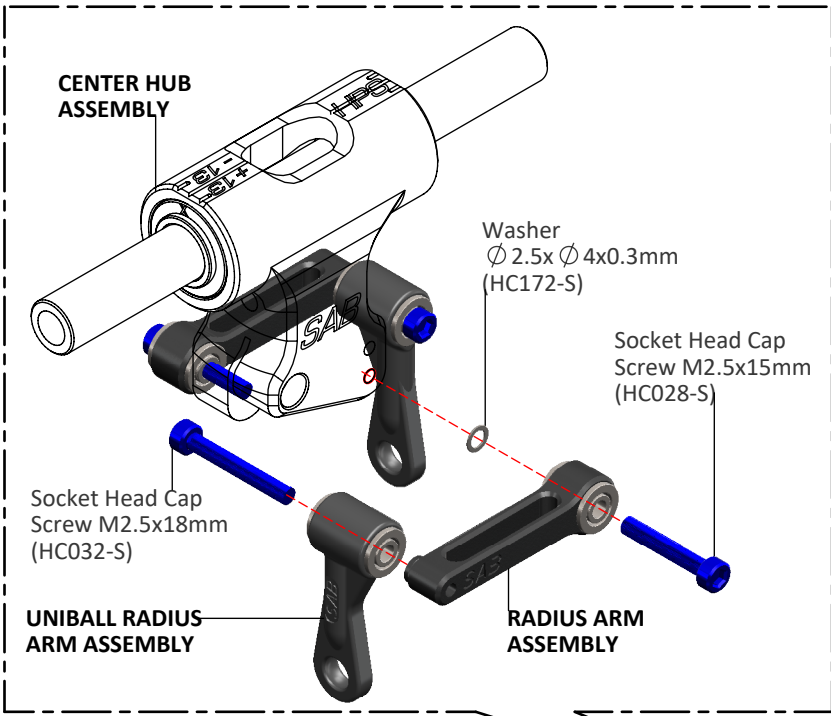
Internal = 90°, External = 90° → Hard 3D.



NOTE: The small lip faces out towards the blade grip.



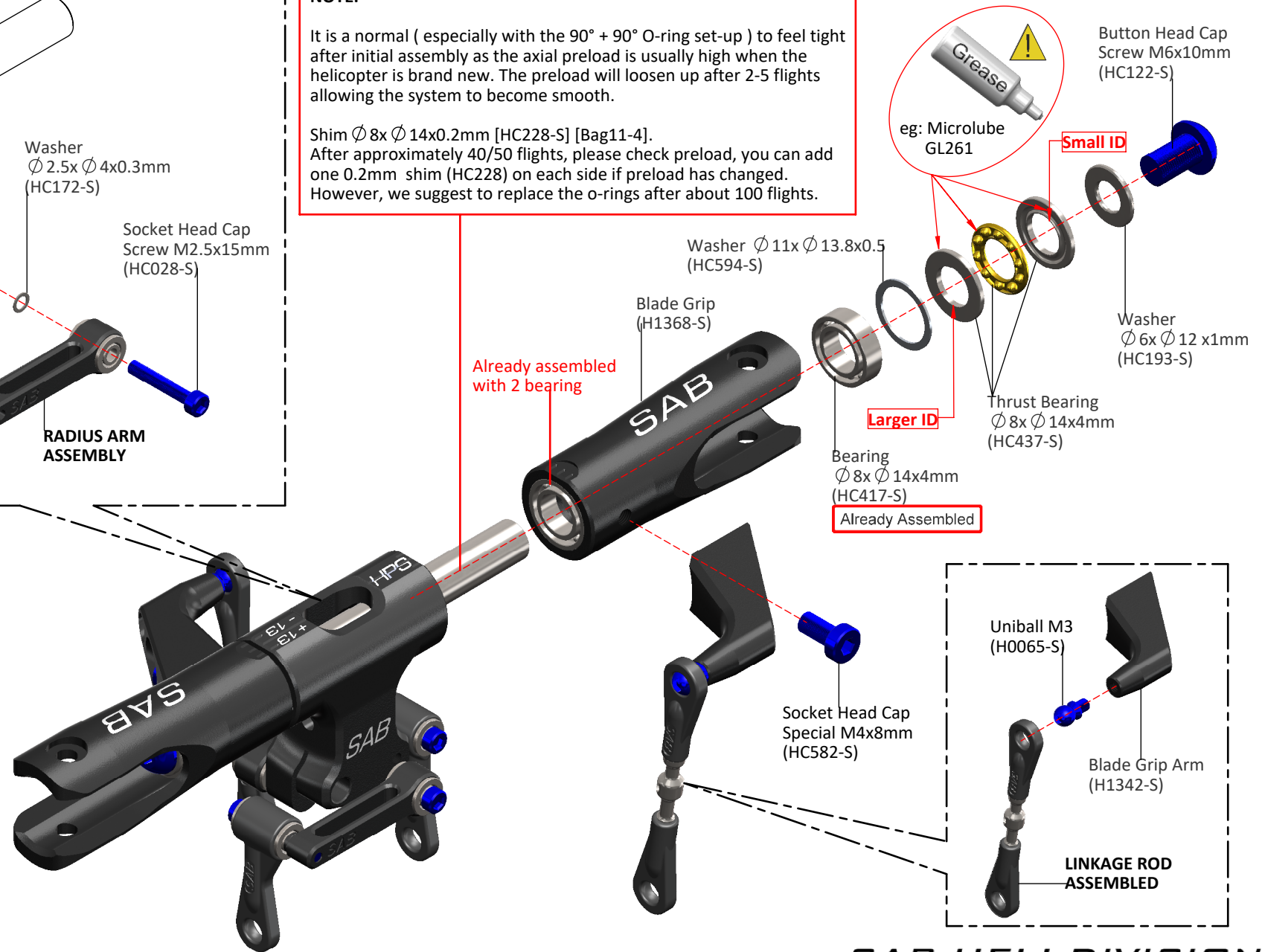
BOX 1, BAG FOR PAGE 11

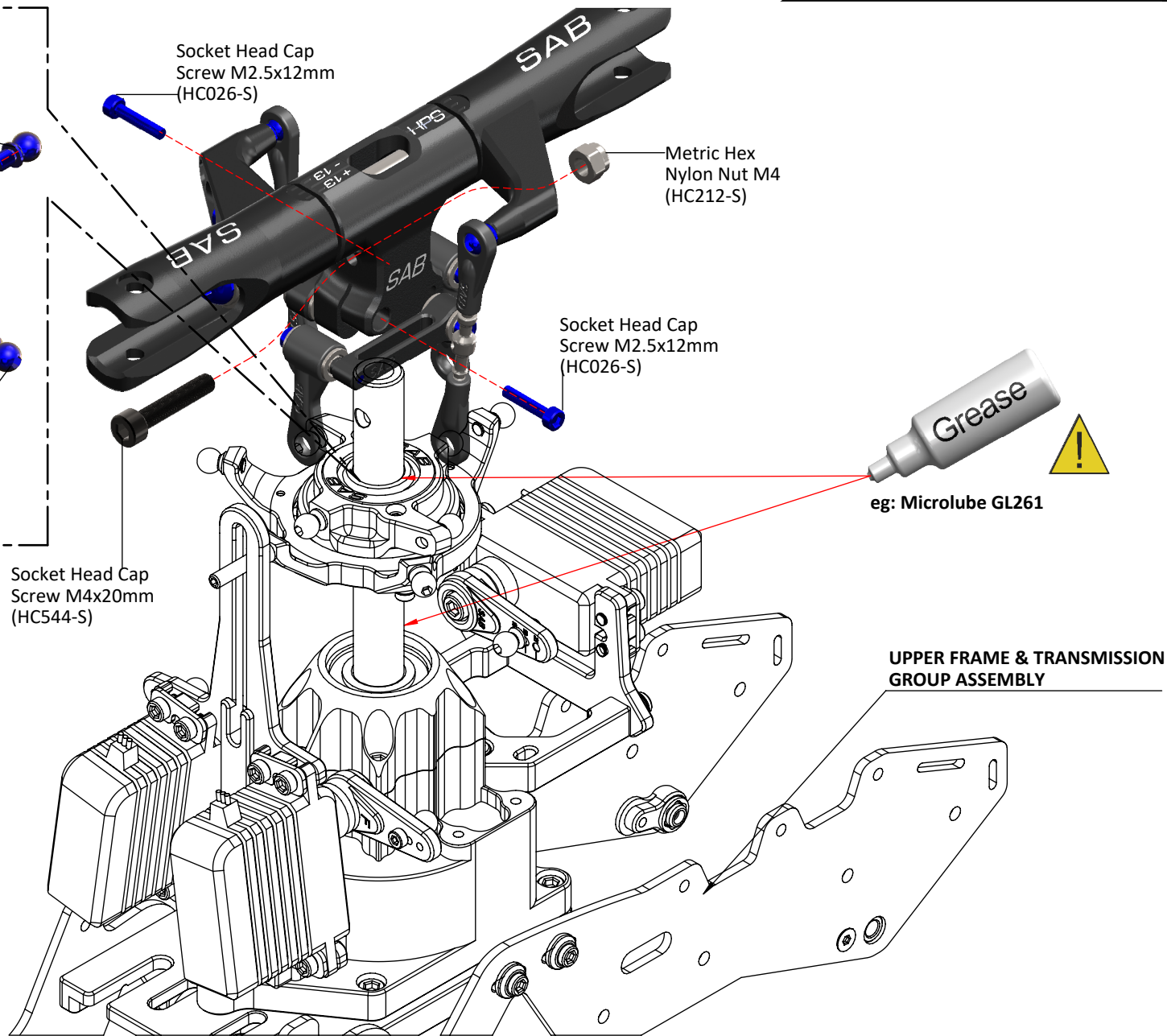
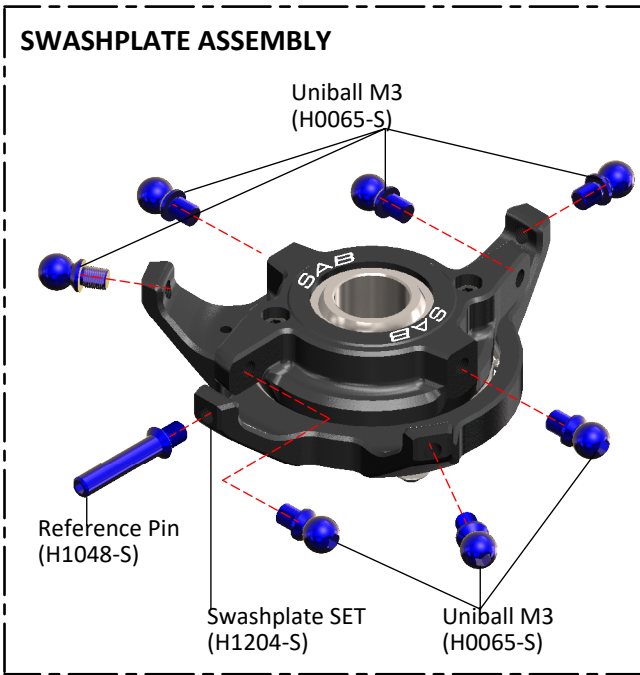


NOTE:

It is a normal (especially with the 90° + 90° O-ring set-up) to feel tight after initial assembly as the axial preload is usually high when the helicopter is brand new. The preload will loosen up after 2-5 flights allowing the system to become smooth.

Shim $\phi 8 \times \phi 14 \times 0.2 \text{mm}$ [HC228-S] [Bag11-4]. After approximately 40/50 flights, please check preload, you can add one 0.2mm shim (HC228) on each side if preload has changed. However, we suggest to replace the o-rings after about 100 flights.





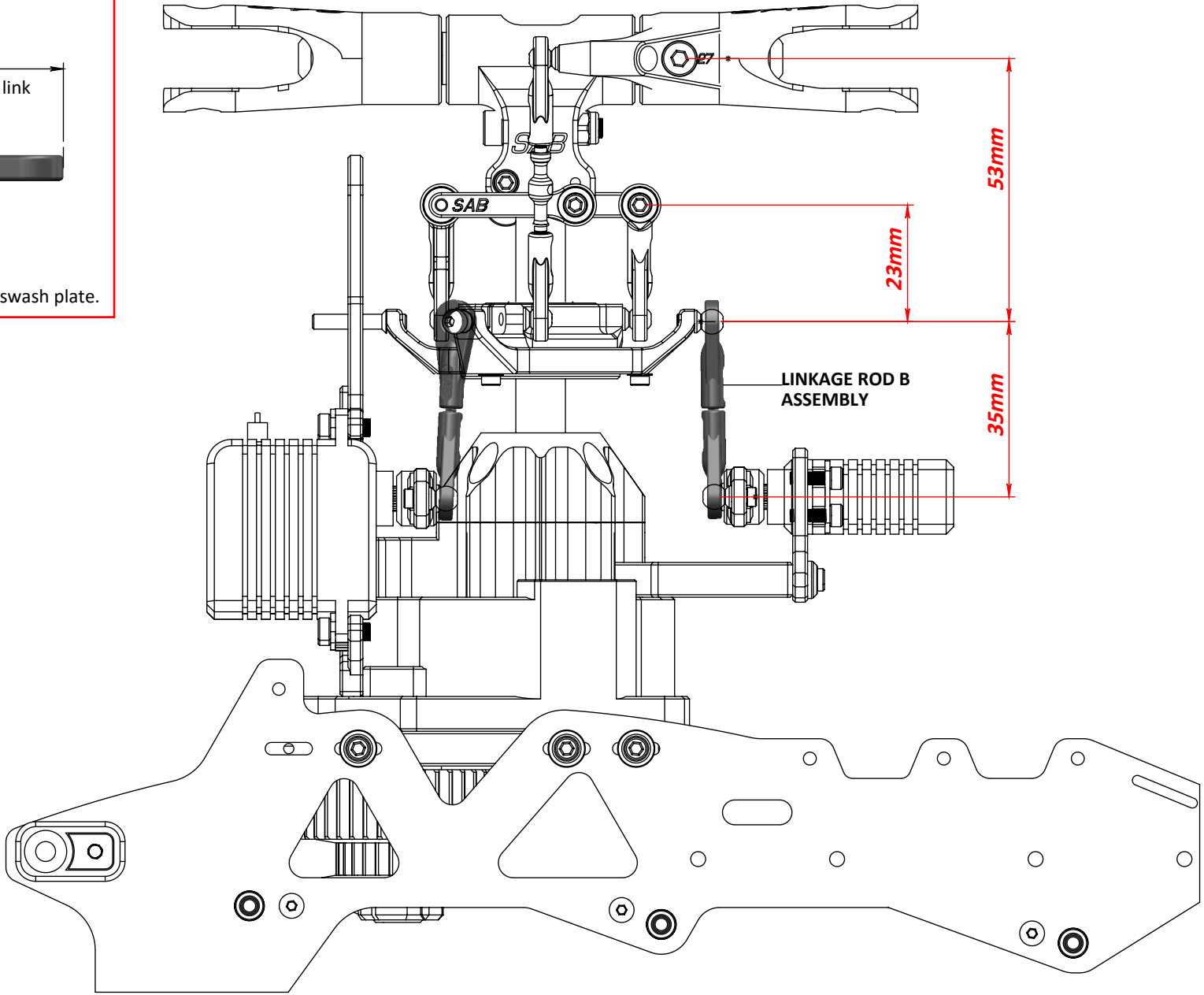
BOX 1, BAG FOR PAGE 13

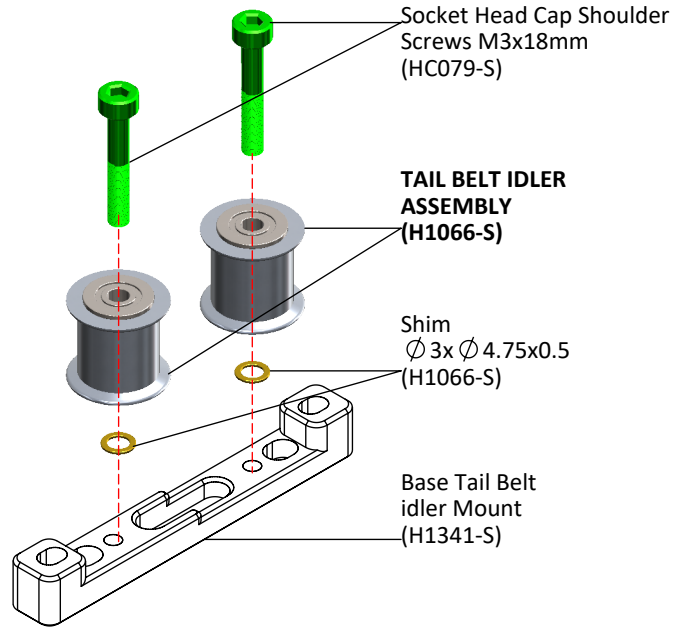
LINKAGE ROD B ASSEMBLY ... X3
Approx 45mm

Plastic ball link (H0066-S) Plastic ball link (H0066-S)

Set Screw M2.5x18mm (HC140-S)

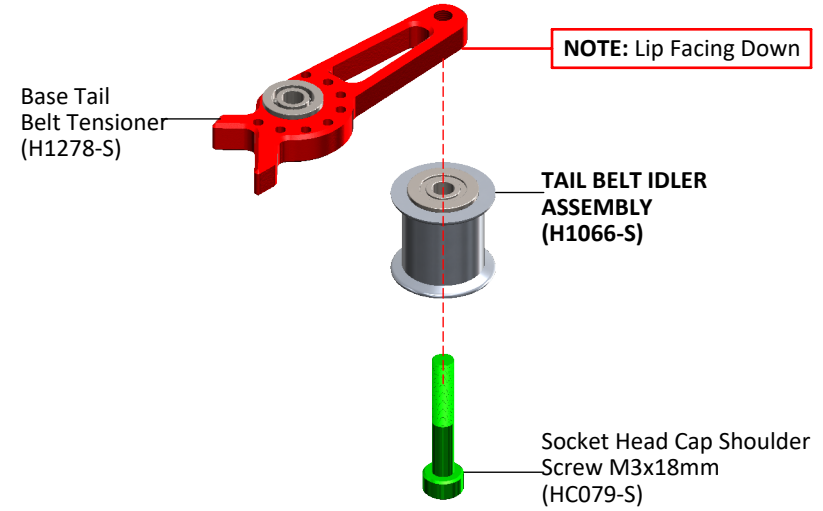
Initial length for the rods from the servos to the swash plate.



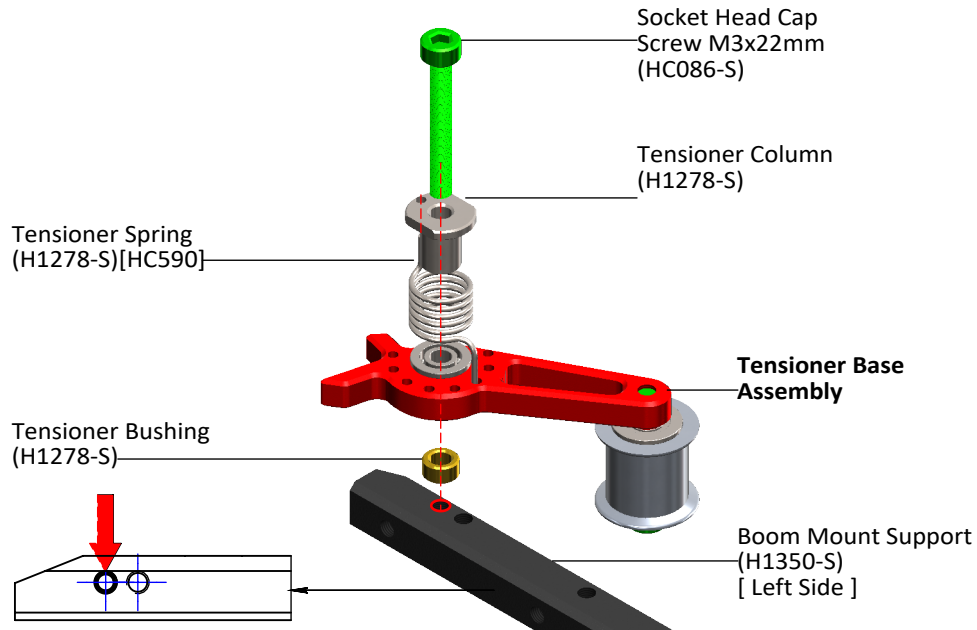


1

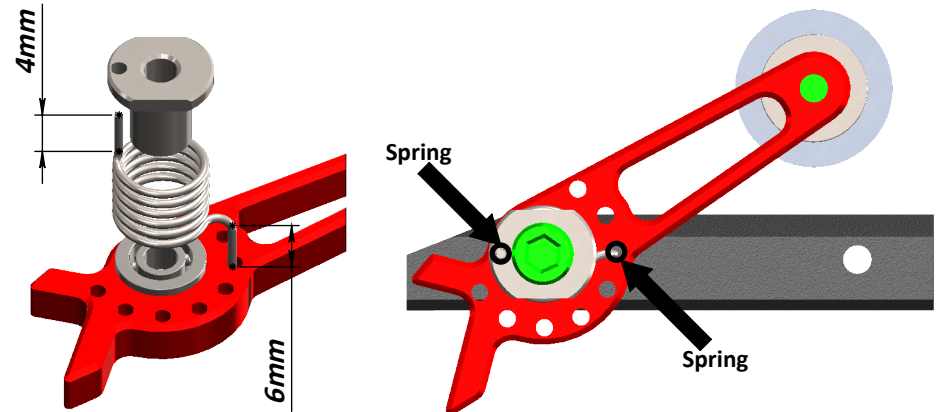
2



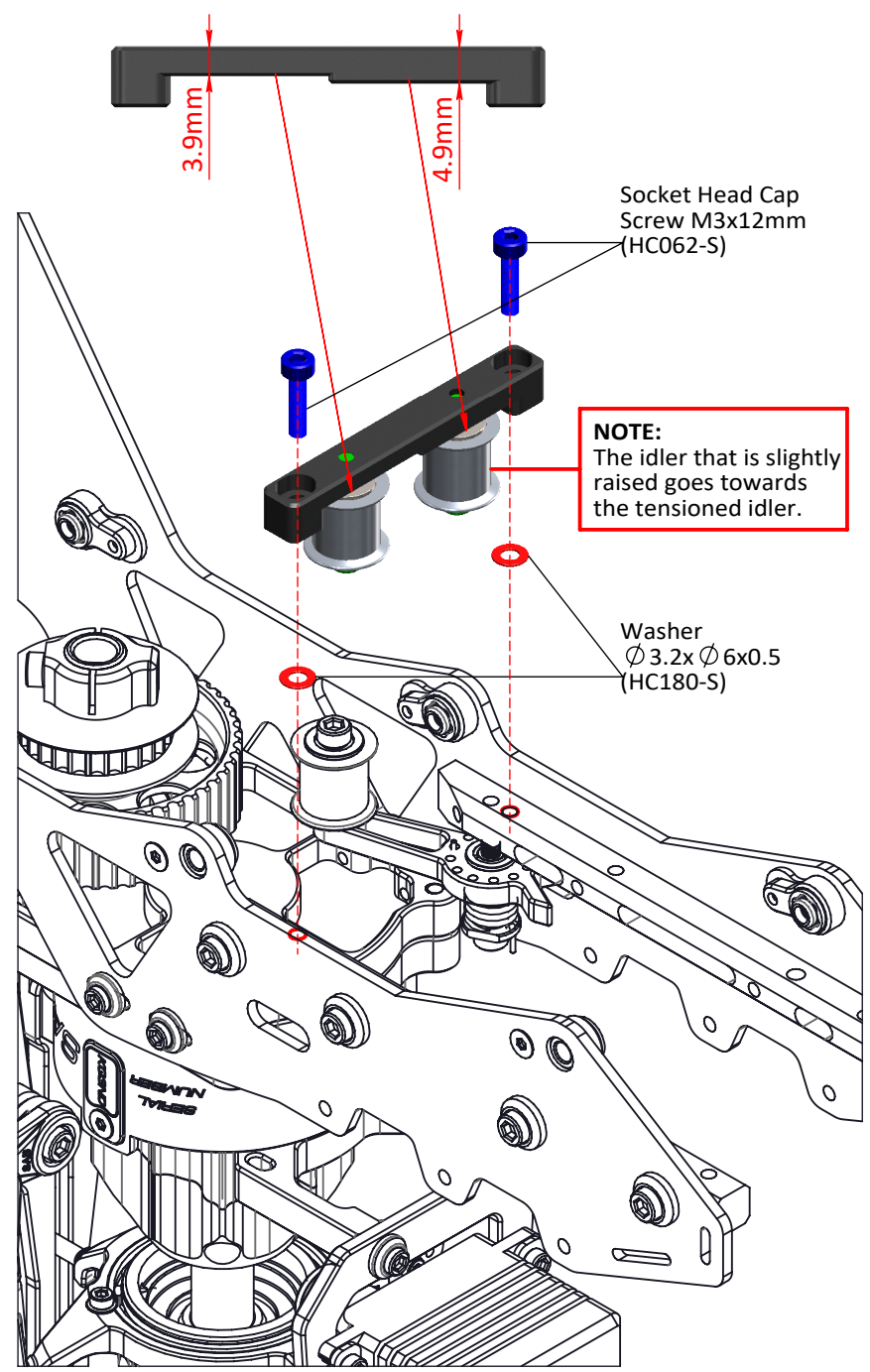
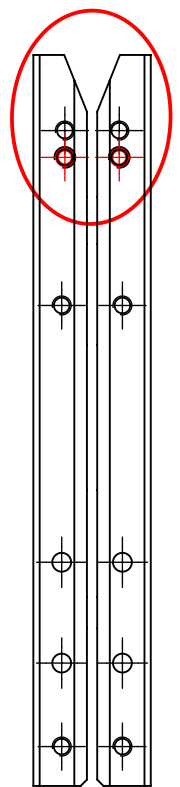
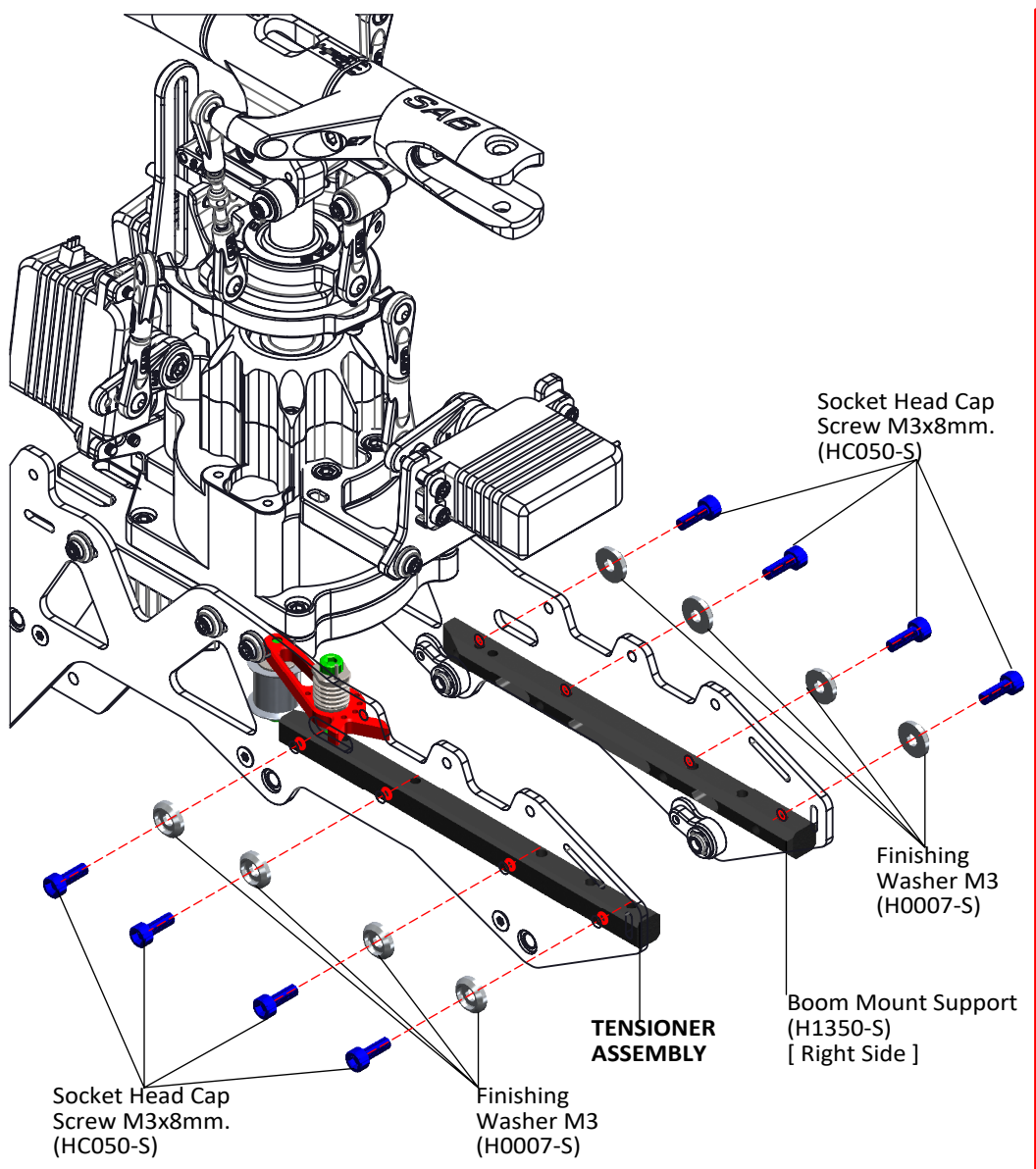
3



NOTE: Position without Spring pre-load.

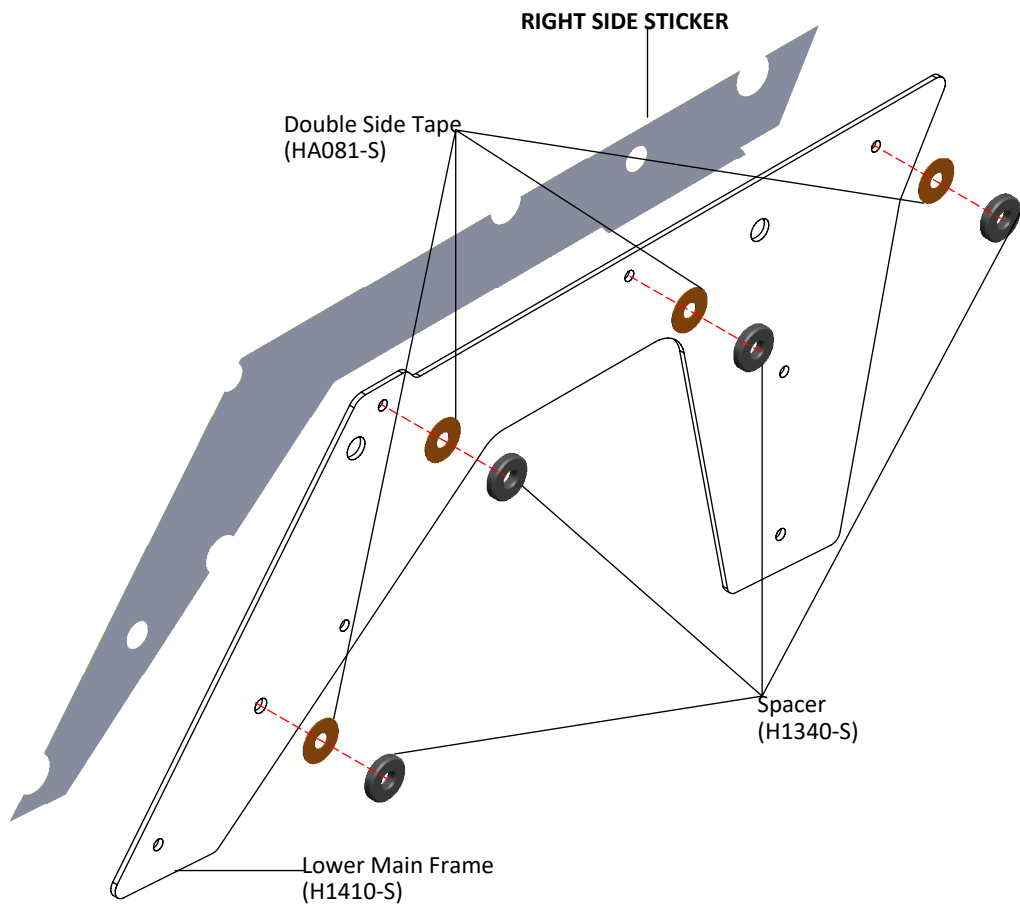


BOX 1, BAG FOR PAGE 15

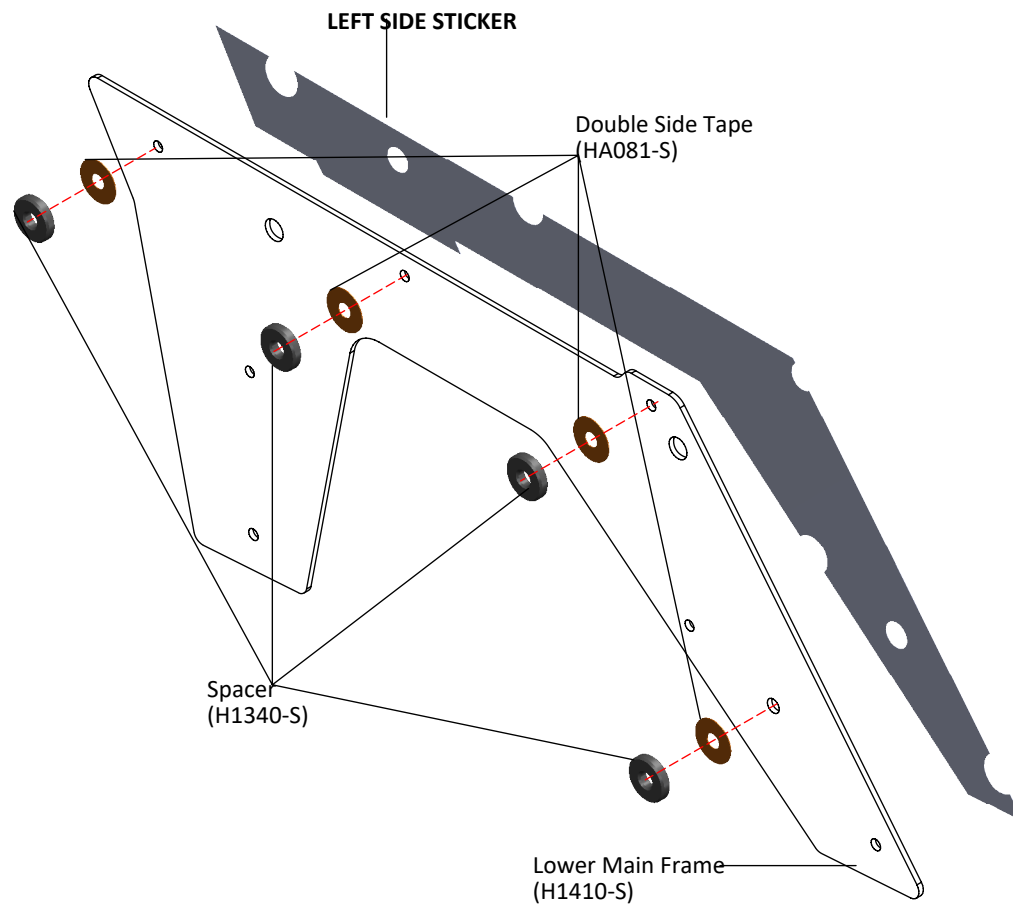


LOWER SIDE FRAME ASSEMBLY

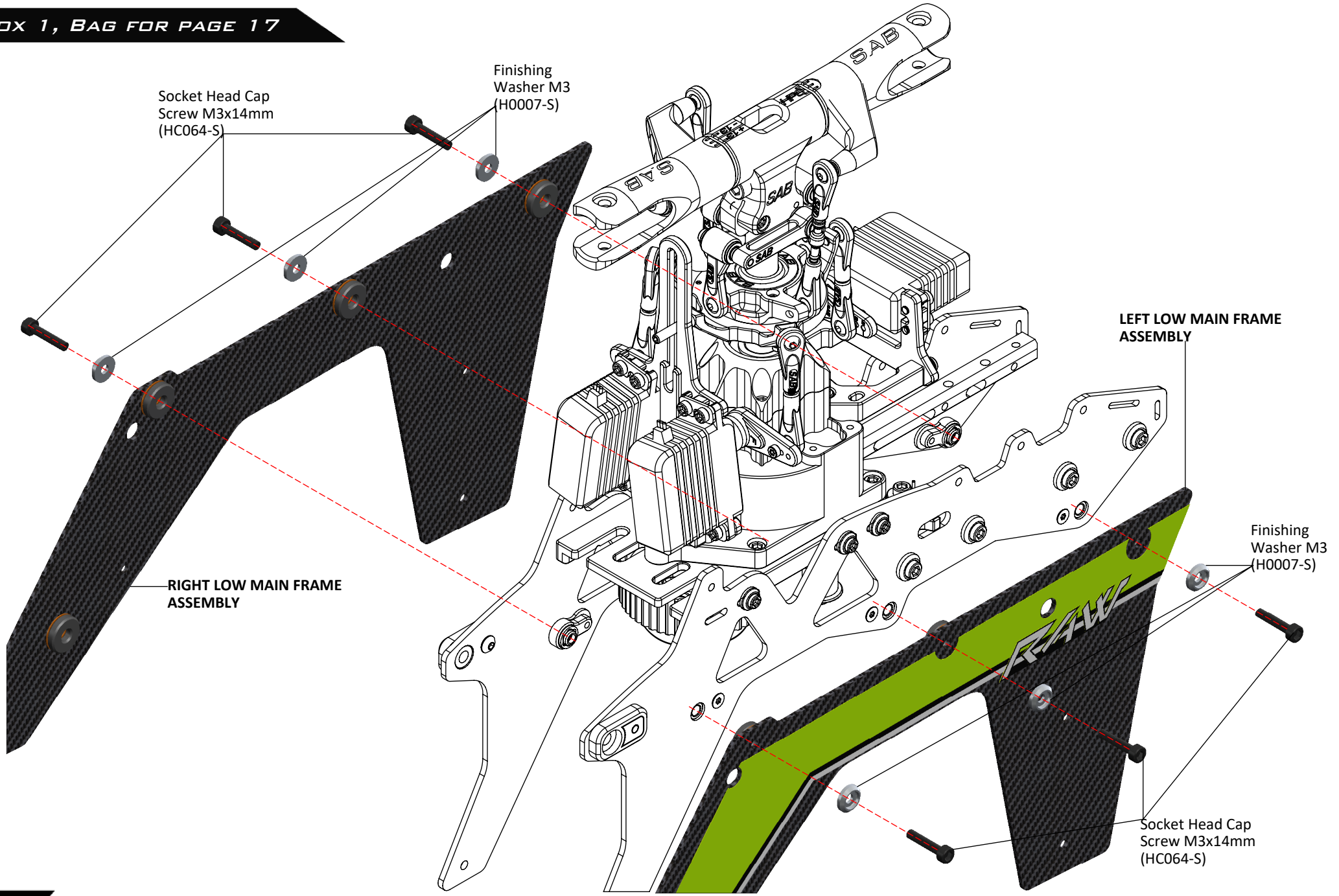
LOWER RIGHT MAIN FRAME ASSEMBLY



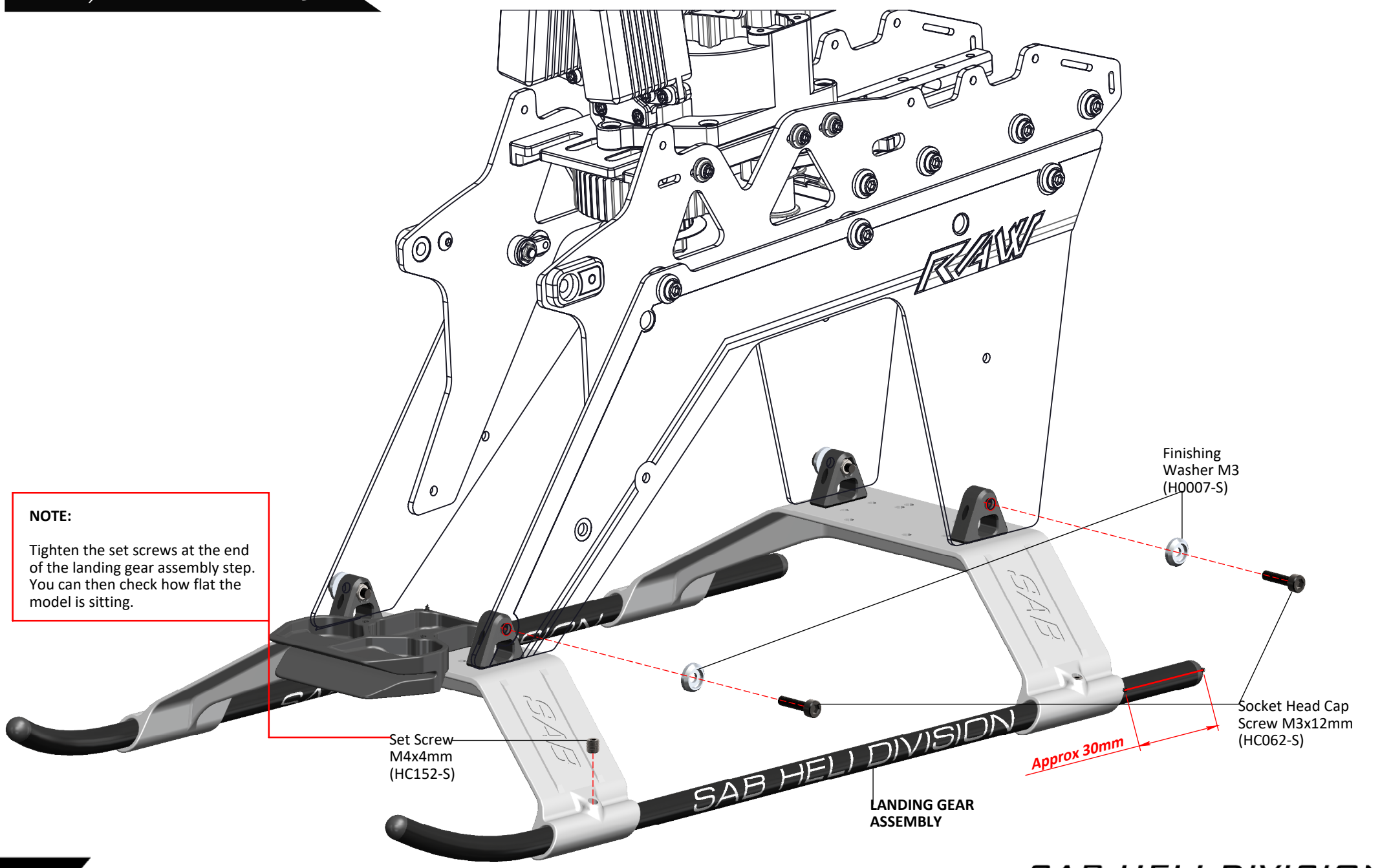
LOWER LEFT MAIN FRAME ASSEMBLY



BOX 1, BAG FOR PAGE 17



BOX 2, BAG FOR PAGE 19



NOTE:
Tighten the set screws at the end of the landing gear assembly step. You can then check how flat the model is sitting.

Set Screw
M4x4mm
(HC152-S)

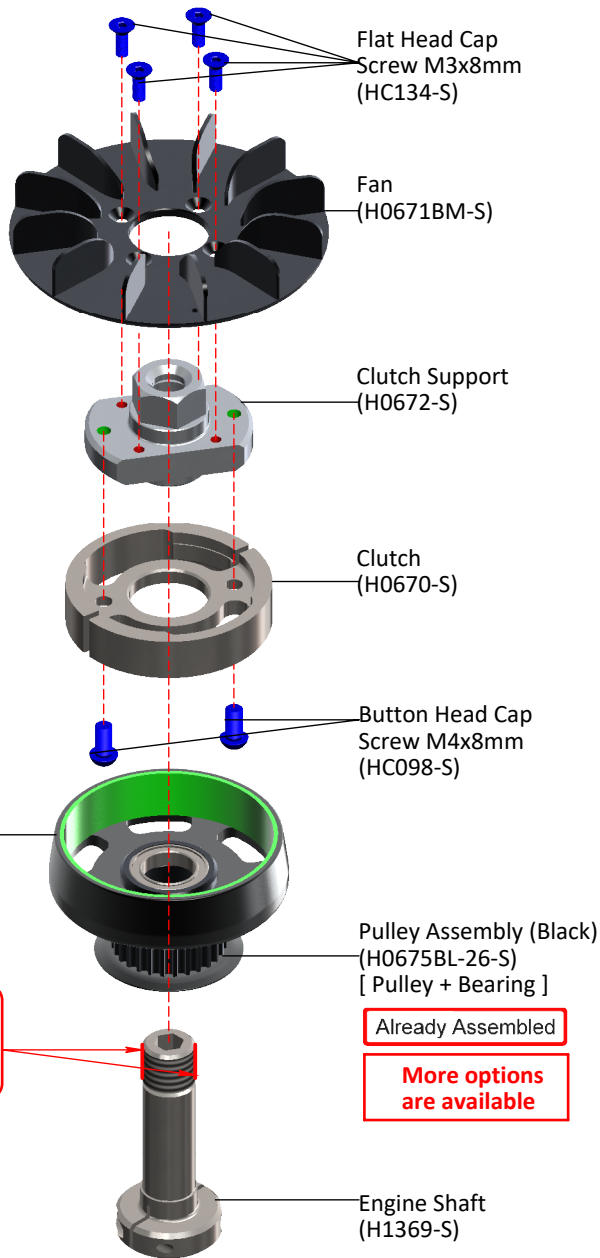
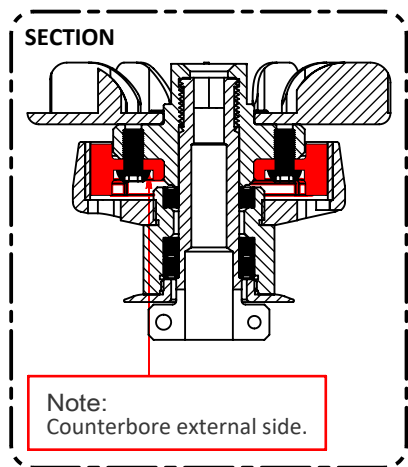
Finishing
Washer M3
(H0007-S)

Socket Head Cap
Screw M3x12mm
(HC062-S)

Approx 30mm

LANDING GEAR
ASSEMBLY

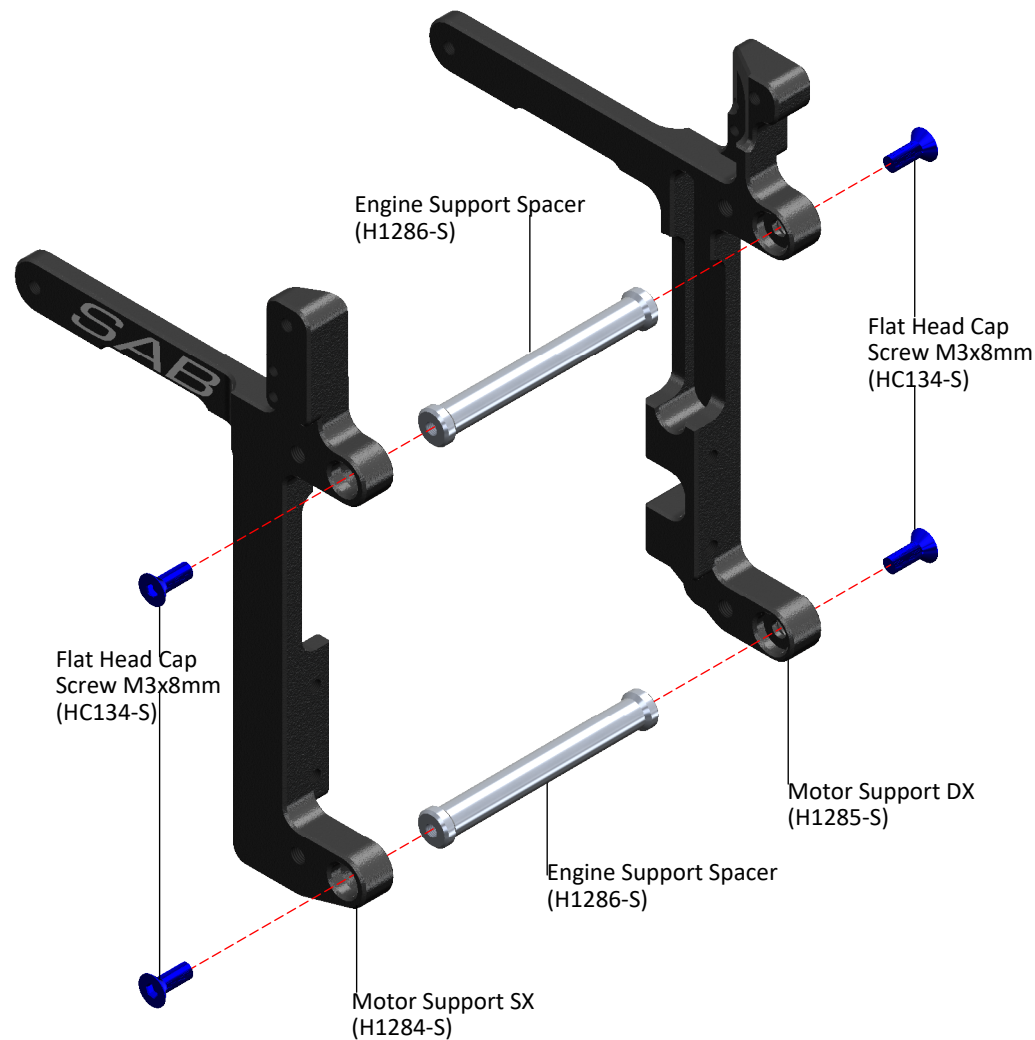
CLUTCH UNIT ASSEMBLY



IMPORTANT NOTE
Don't use any retaining compound in red area between H0668 and H0672.

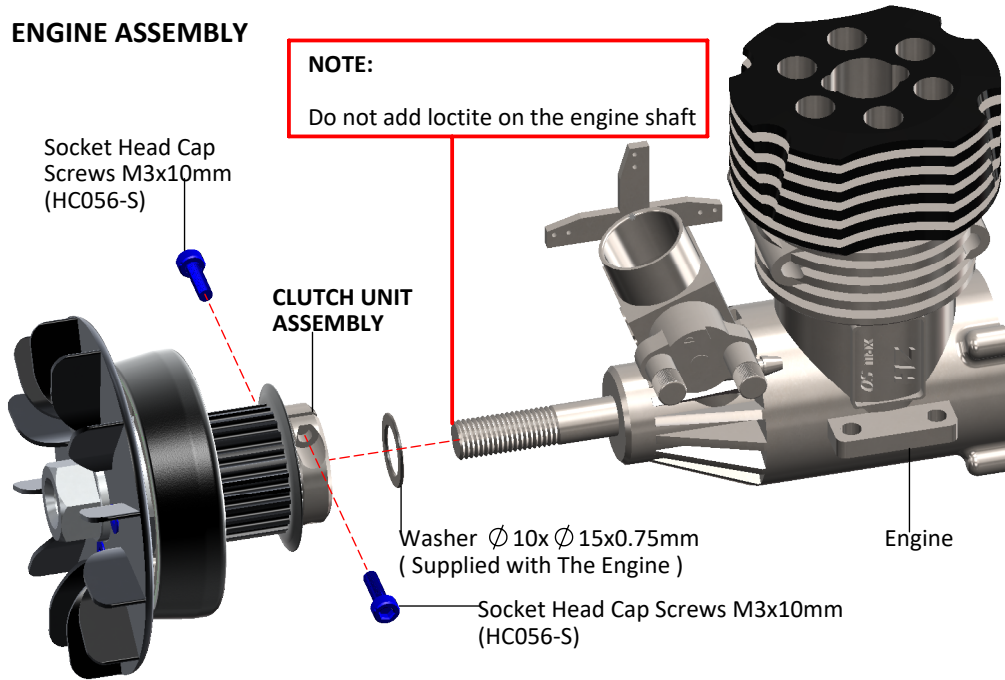
Already Assembled
More options are available

ENGINE MOUNT ASSEMBLY

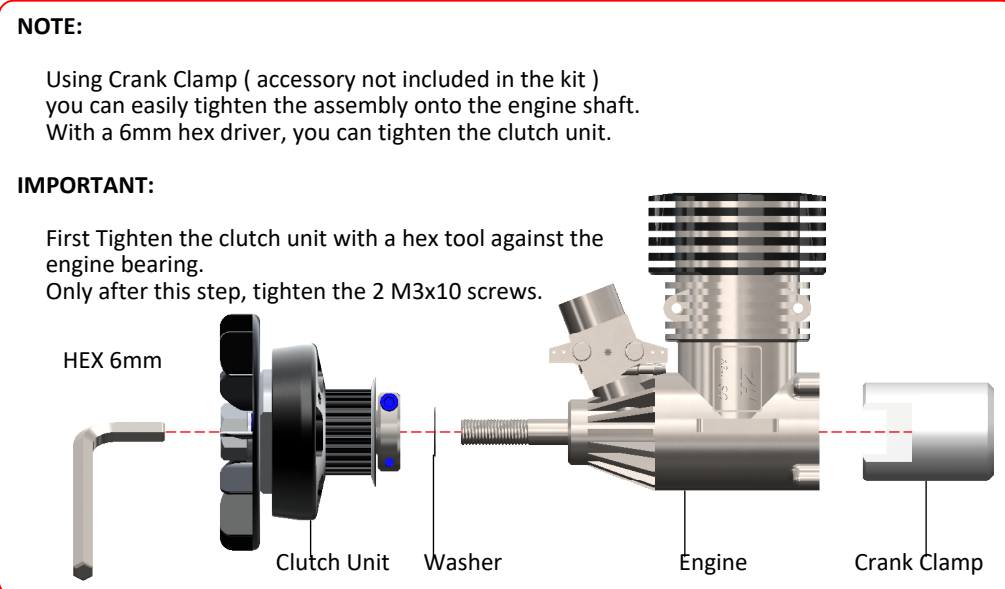


BOX 1, BAG FOR PAGE 21

ENGINE ASSEMBLY



NOTE:
Do not add loctite on the engine shaft



NOTE:
Using Crank Clamp (accessory not included in the kit) you can easily tighten the assembly onto the engine shaft. With a 6mm hex driver, you can tighten the clutch unit.

IMPORTANT:
First Tighten the clutch unit with a hex tool against the engine bearing. Only after this step, tighten the 2 M3x10 screws.

MAIN RATIO

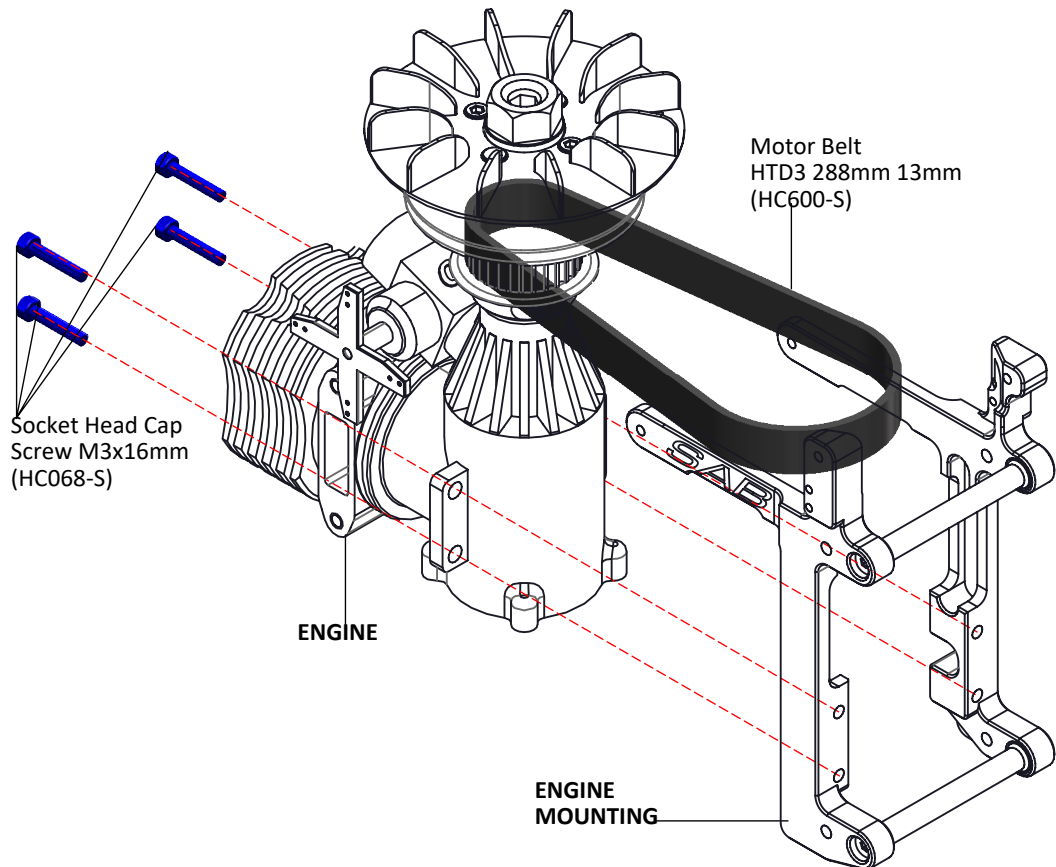
It is possible to have 5 ratios using the following Pulleys:

H0675BL-28-S	50/28	7.4
H0675BL-27-S	50/27	7.7
H0675BL-26-S	50/26	8.0
H1215-S: OWB Pulley 54T	54/27	7.3
H1215-S: OWB Pulley 54T	54/26	8.6

The KIT includes ratio : 50T-26T -> 8.0

Depending on the head speed you want, we suggest to use:
Ratio from 8 to 7.4 for 580mm Blade size.
Ratio from 8.6 to 8 for 600mm Blade size.

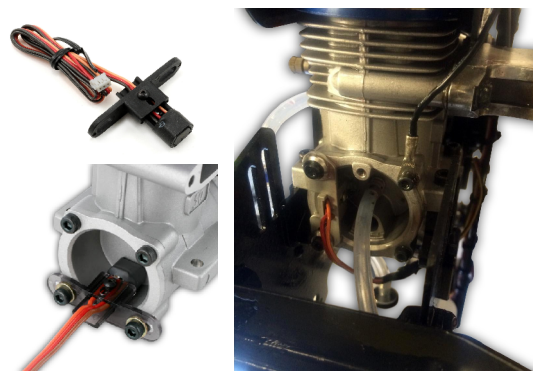
ENGINE MOUNT ASSEMBLY



INSTALLATION OF THE RPM SENSOR

On the 580 nitro it is possible to use two different methods to install an RPM sensor. The first is a backplate sensor as demonstrated in the picture on the right.

P.S: Not all YS engines can support this method. Please seek further guidance from your engine manufacturer.



The second is to use two magnets on the fan. Please use the following methods for installation:

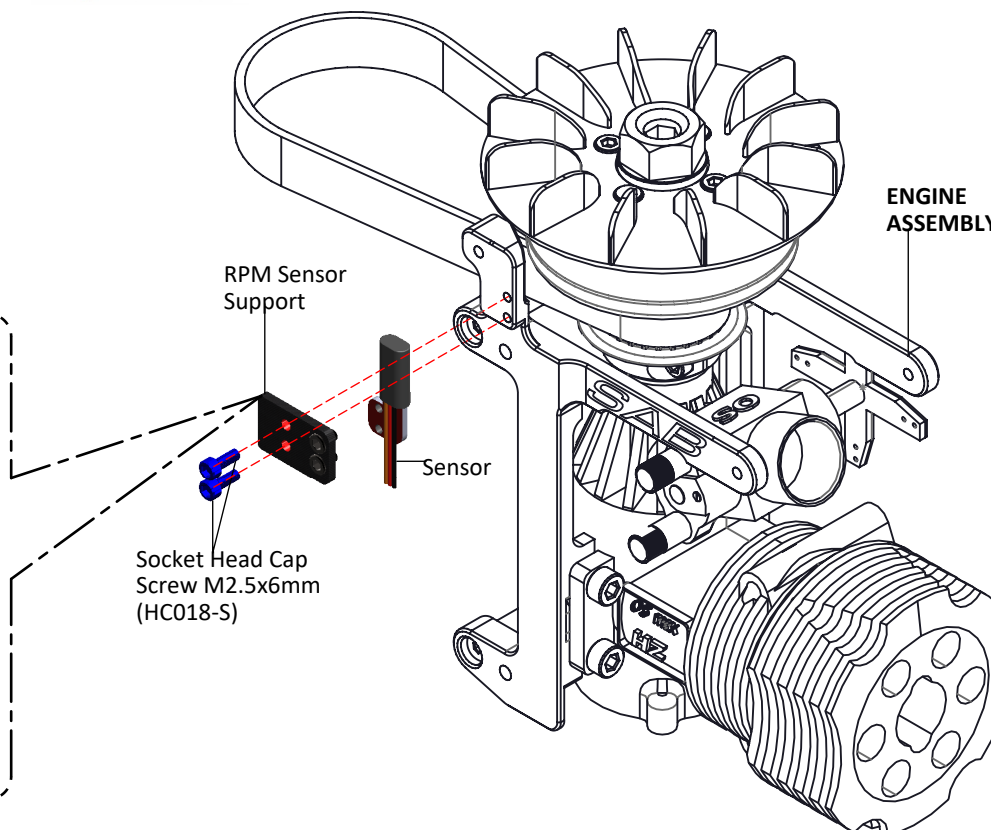
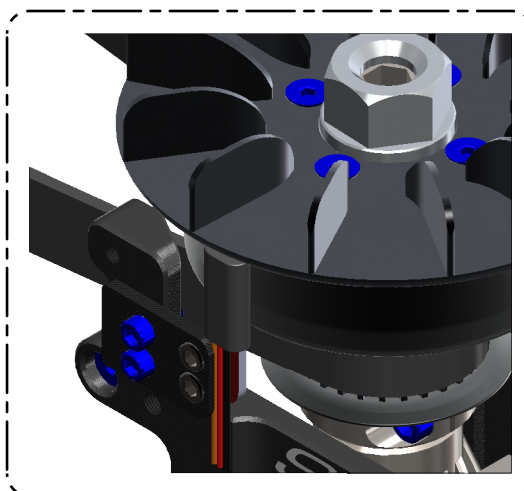
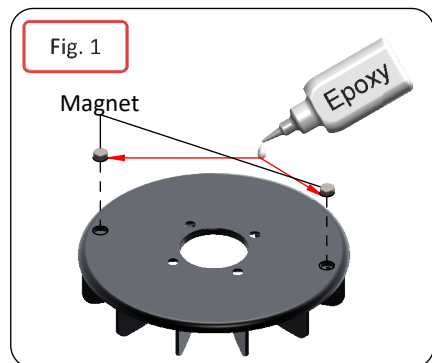
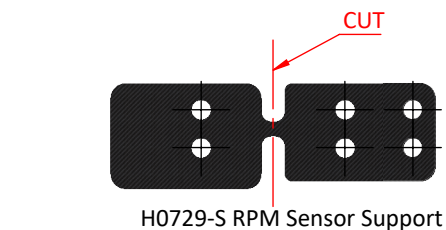
Install 2 magnets on the fan with epoxy glue (please ensure to clean the parts with degreaser before glueing together)

[Fig. 1]). To install the sensor, you can use the two pre-cut M2.5 holes.

Not all sensors are the same, so you can adapt the position with the carbon support (H0729).

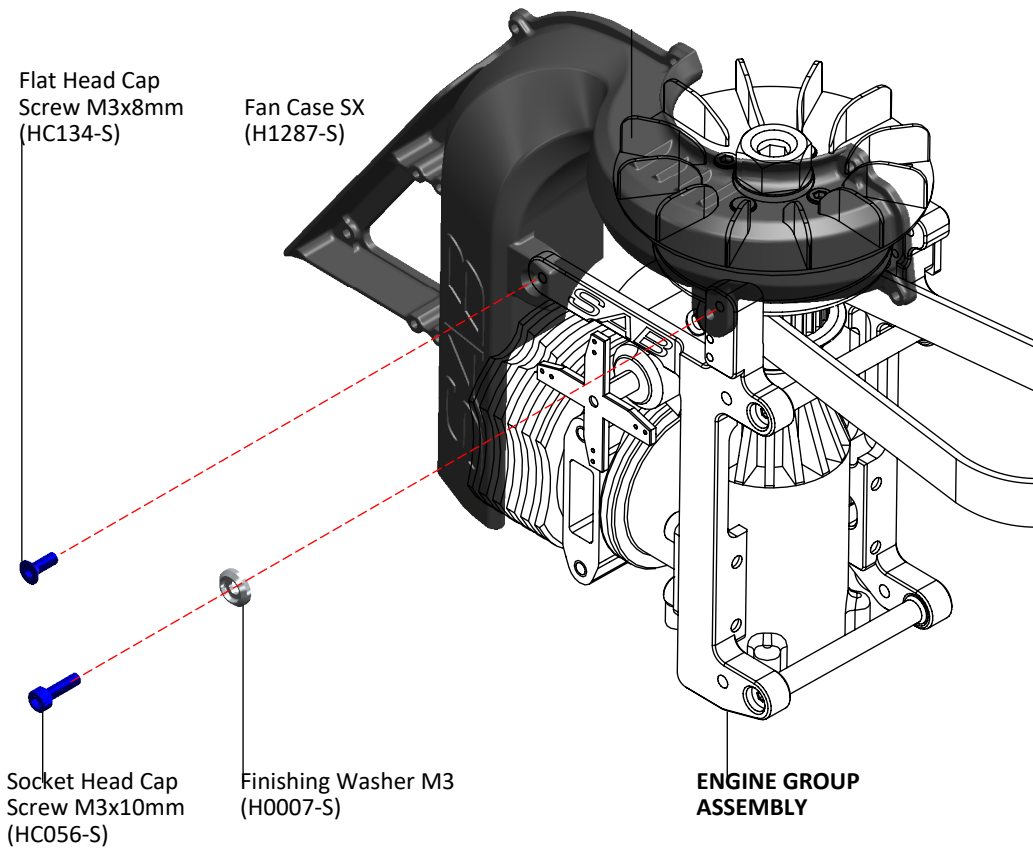
With Align and Spartan sensors, you can use the part of the support that already has holes in it.

With any other sensor, you can use the part without holes and adapt as required.



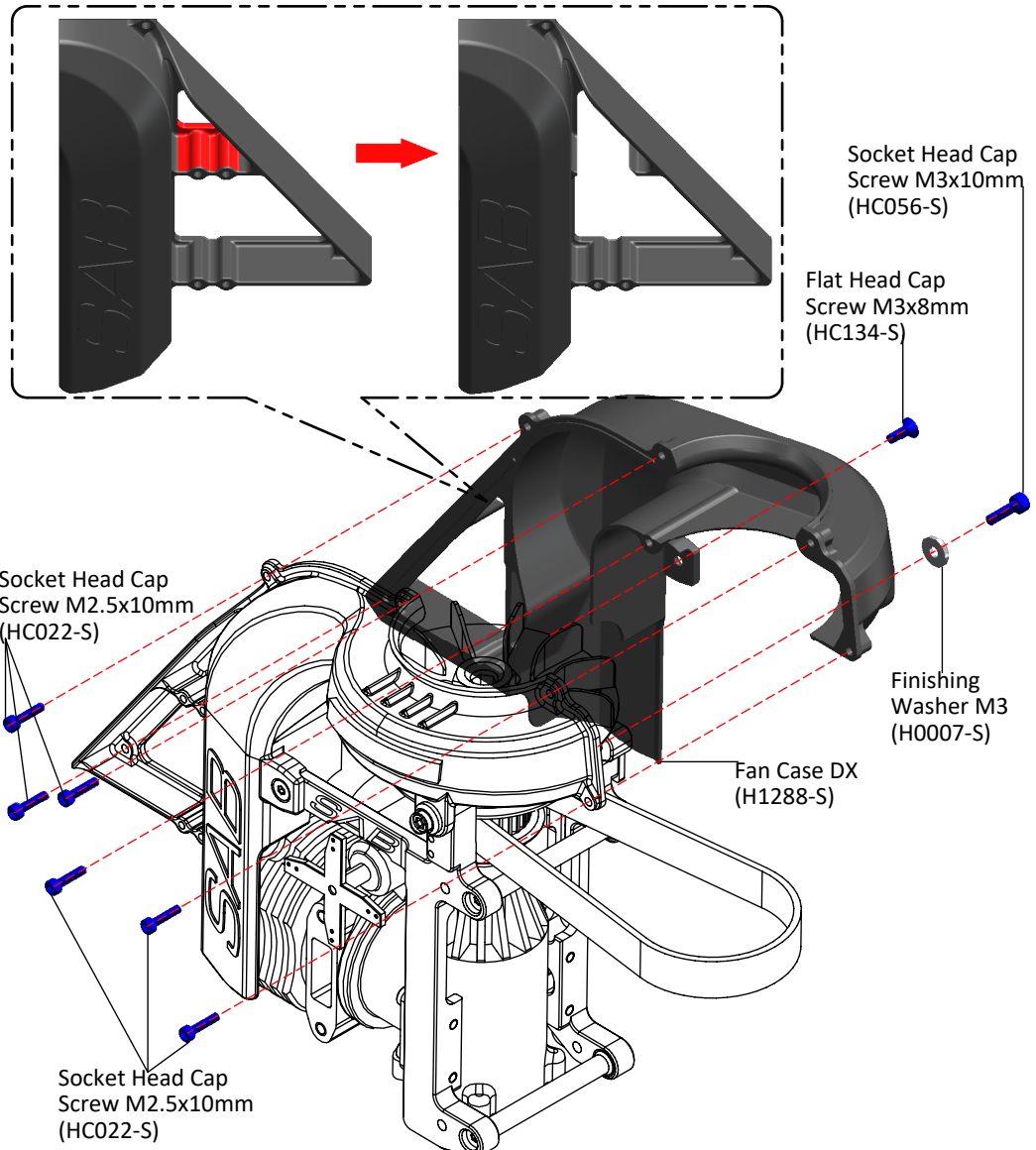
BOX 1, BAG FOR PAGE 23

FAN CASE SX ASSEMBLY

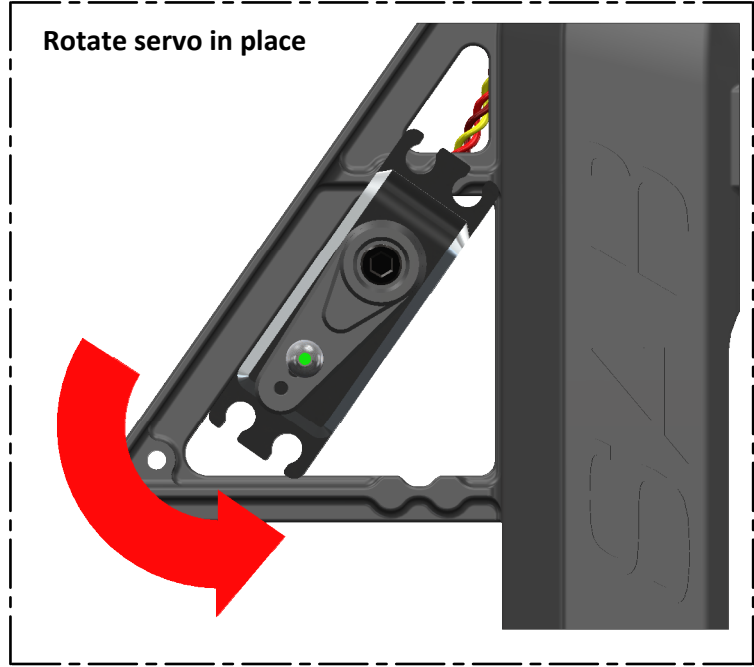
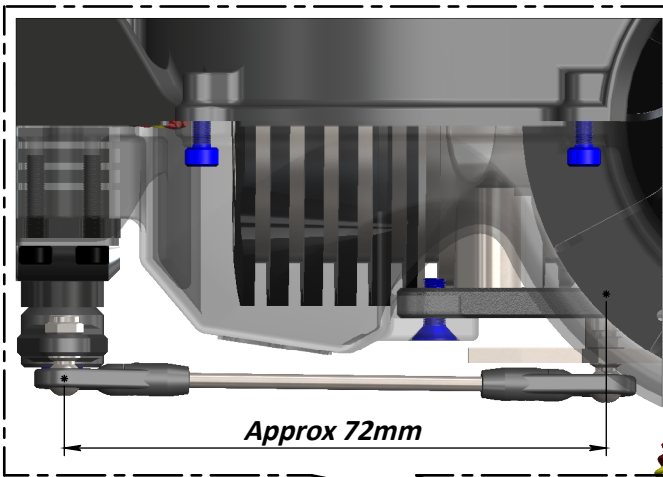


FAN CASE DX ASSEMBLY

The fan case is designed symmetrically. To install the servo it is necessary to cut a small part in the right case as show in the Figure.



BOX 1, BAG FOR PAGE 24



15-17mm Servo Horn

Uniball M2 (H0538-S)

Servo Spacer (H1223-S)

(HC044-S)

Socket Head Cap Screw M2.5x12mm (HC026-S)

Servo Spacer (H1223-S)

LINKAGE ASSEMBLY

SERVO

Uniball M2 (H0538-S)

Nylon Nut M2 (HC197-S)

LINKAGE ASSEMBLY

Plastic Ball Link M2 (H0403-S)

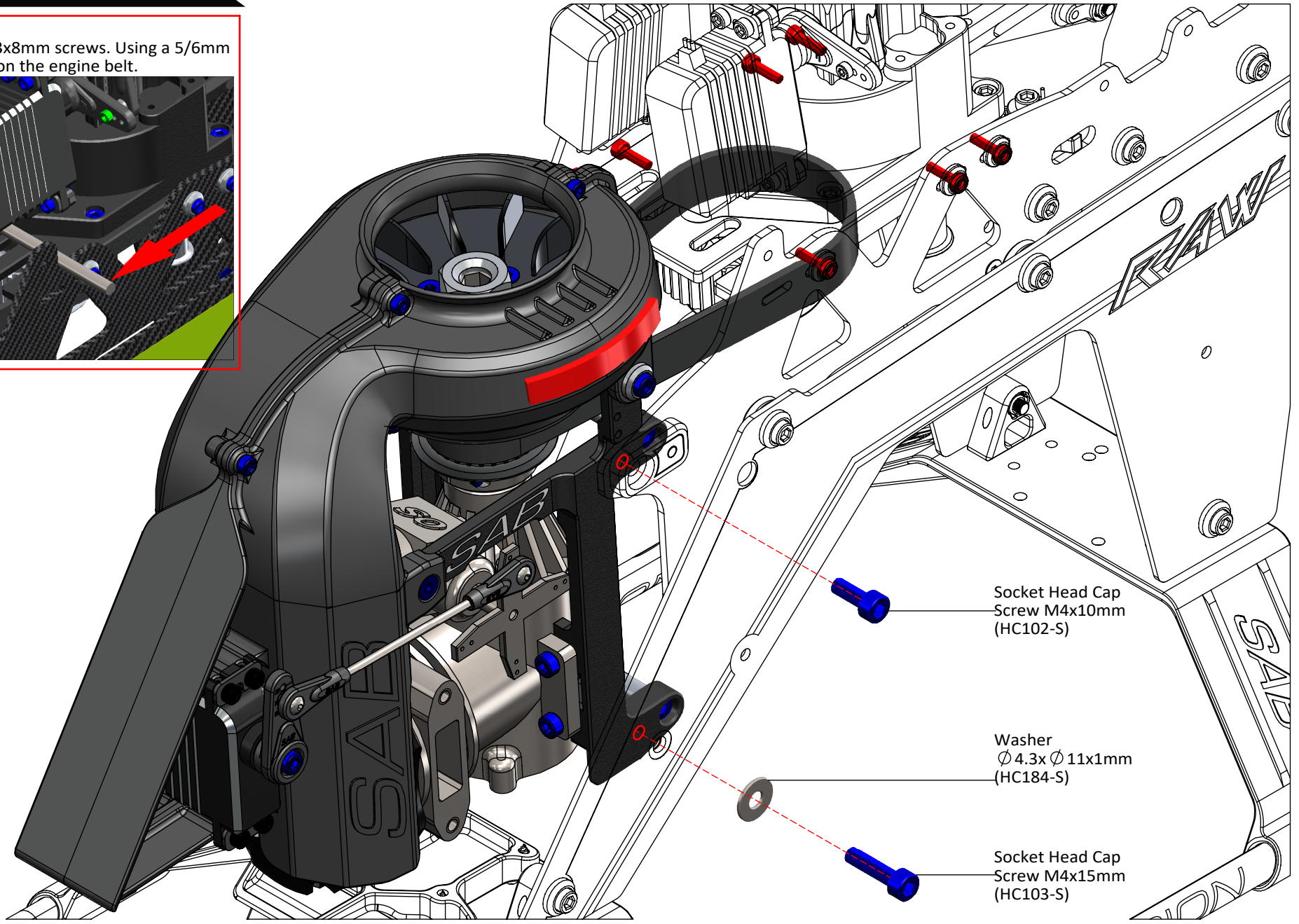
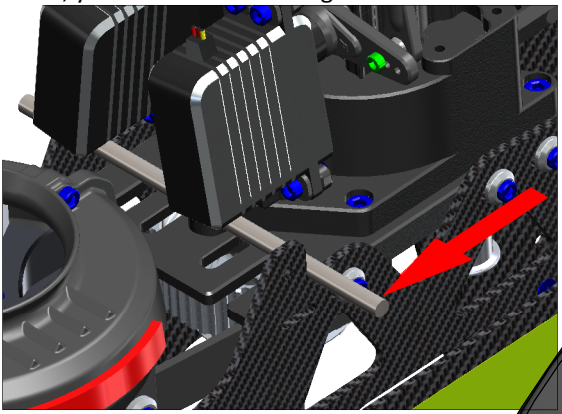
Thread Rod M2x56mm (HC244-S)

Plastic Ball Link M2 (H0403-S)

Approx 90mm

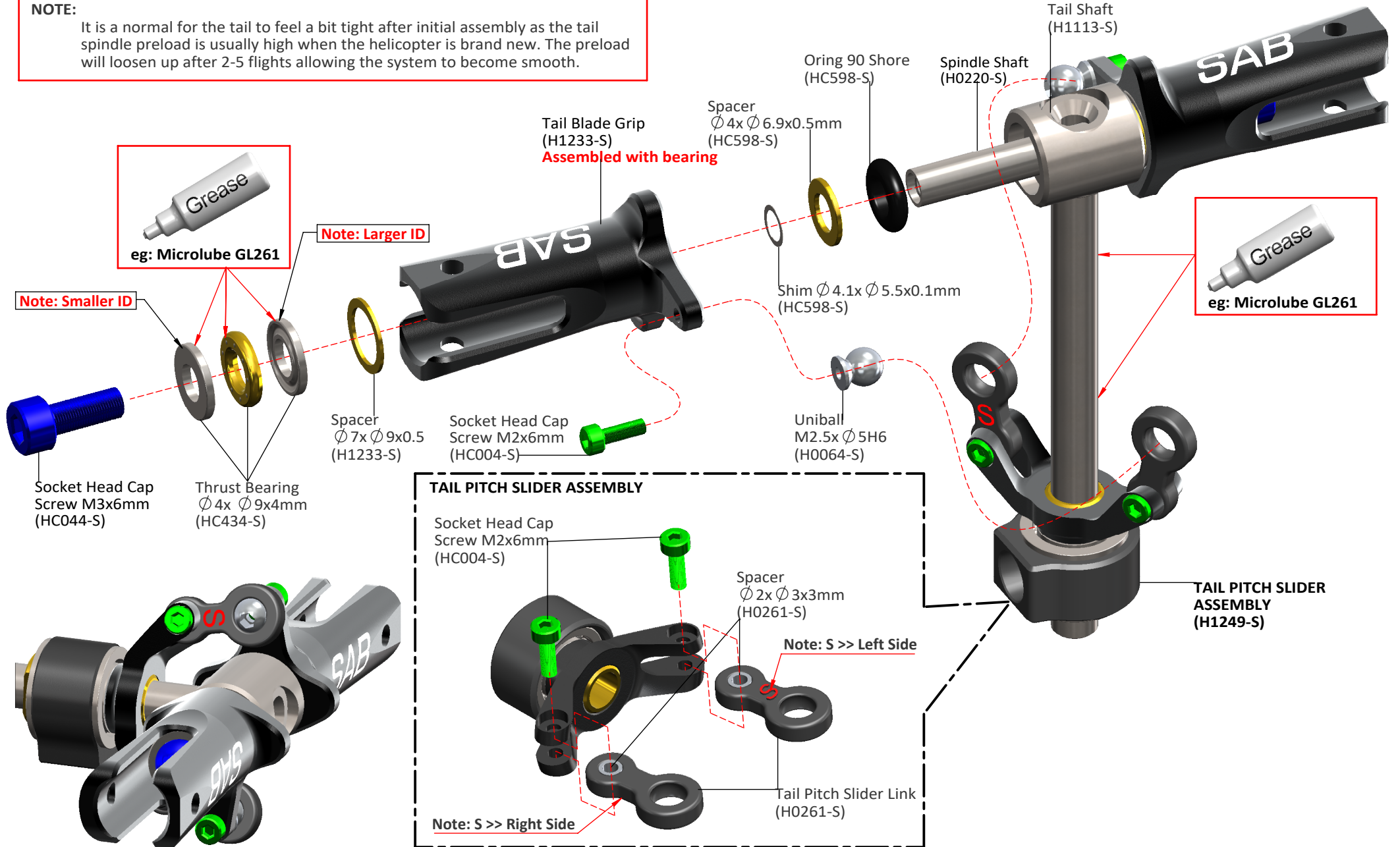
BOX 1, BAG FOR PAGE 25

NOTE:
Loosen all of the M3x8mm screws. Using a 5/6mm shaft, you can tension the engine belt.

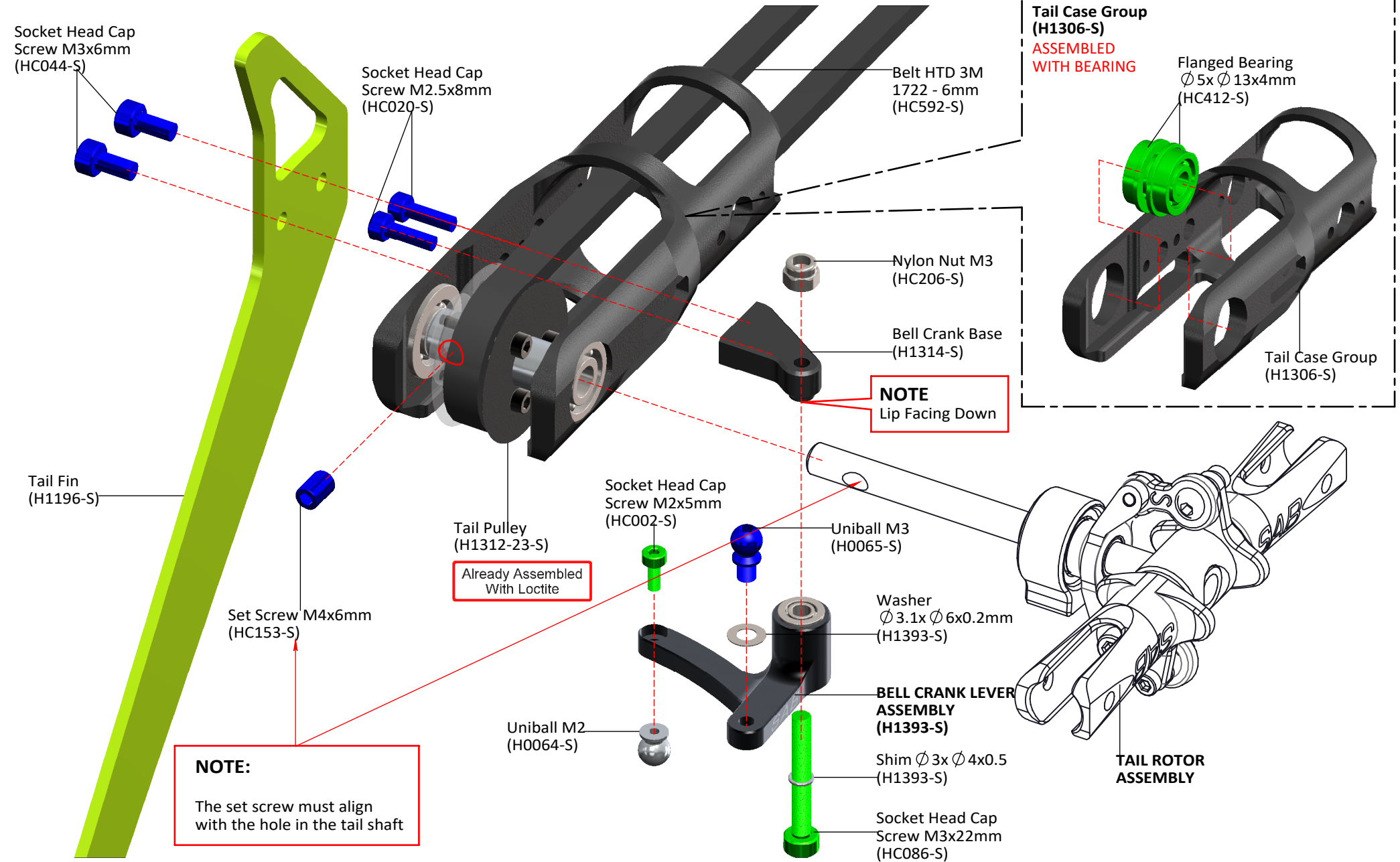


NOTE:

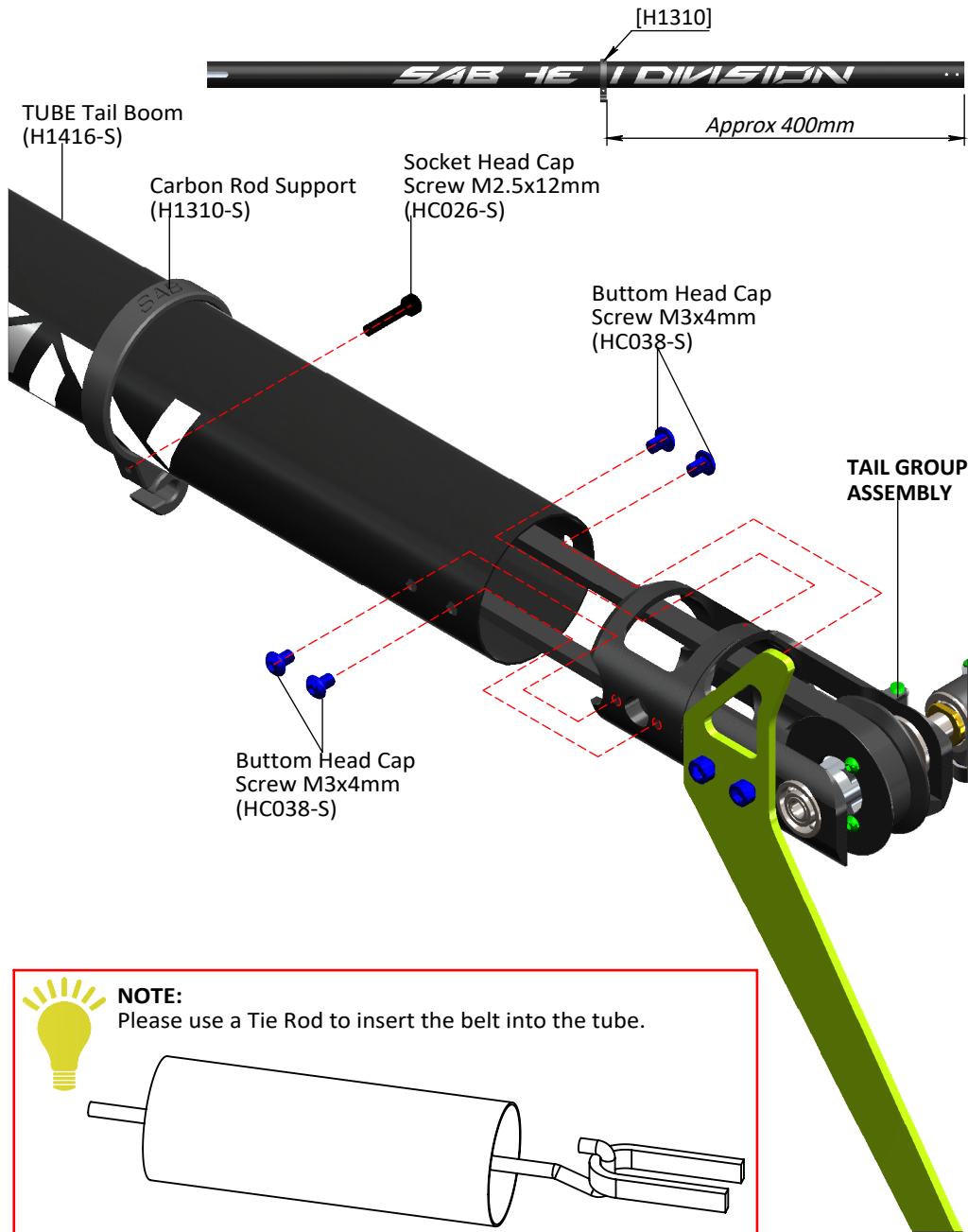
It is normal for the tail to feel a bit tight after initial assembly as the tail spindle preload is usually high when the helicopter is brand new. The preload will loosen up after 2-5 flights allowing the system to become smooth.



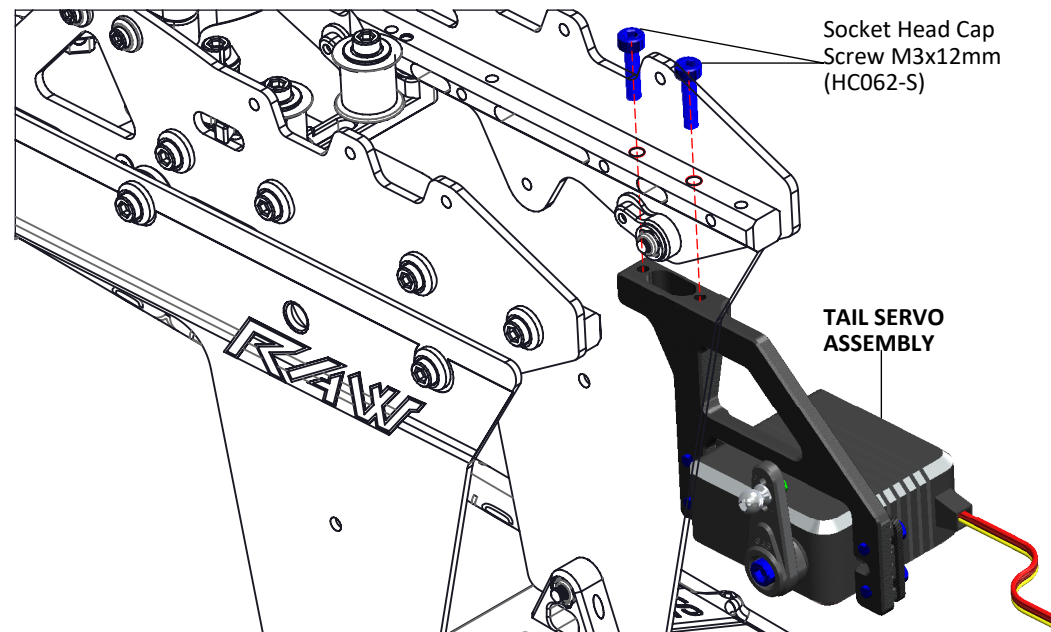
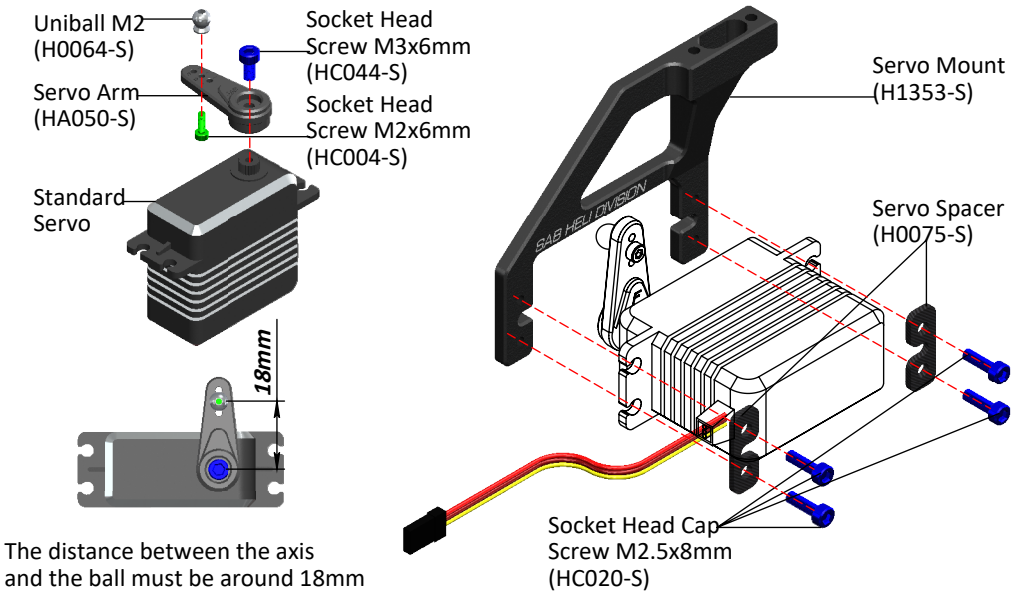
BOX 2, BAG FOR PAGE 27



BOX 2, BAG FOR PAGE 28

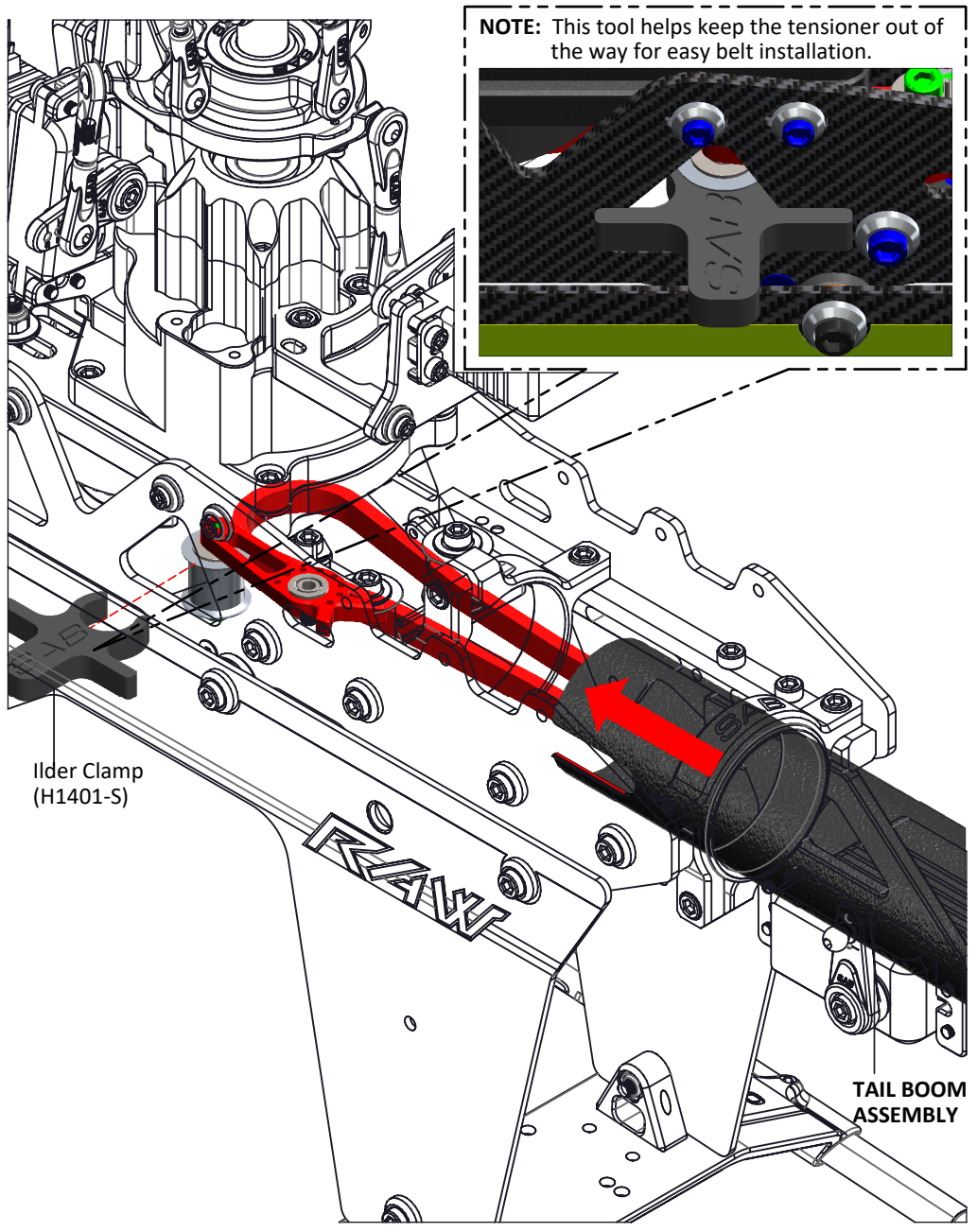
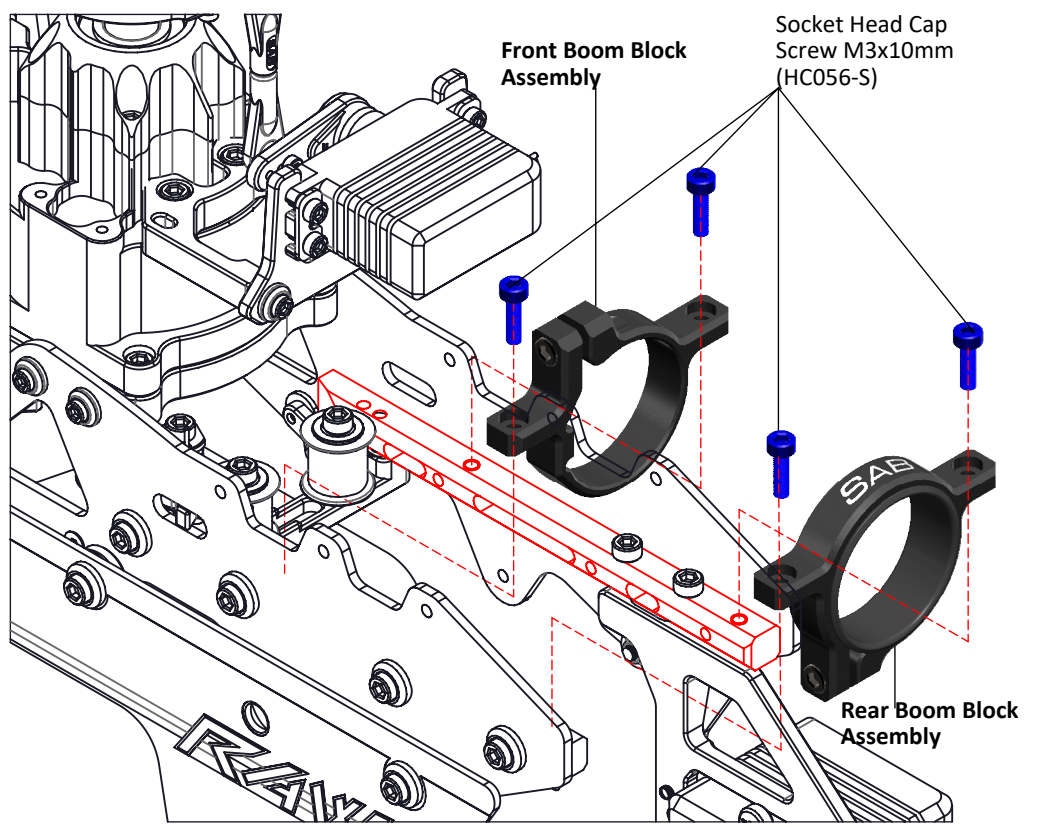
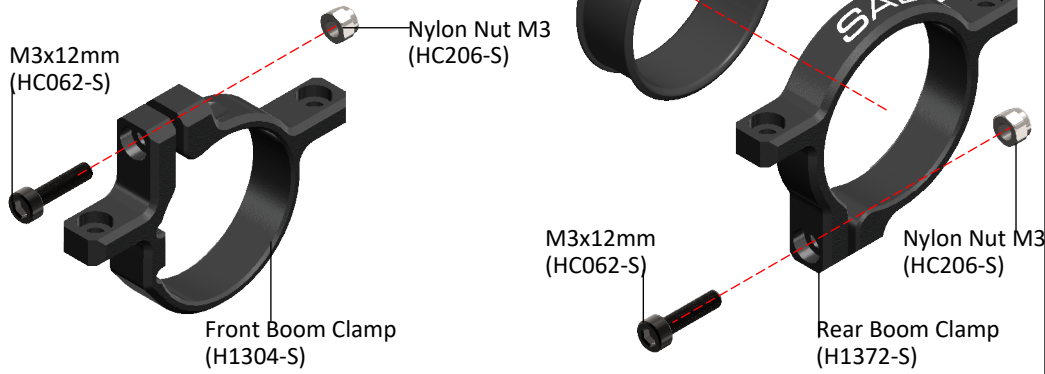


TAIL SERVO ASSEMBLY



BOX 2, BAG FOR PAGE 29

BOOM CLAMP ASSEMBLY
NOTE: Do not tighten the M3x12 at this moment.



TAIL BOOM ASSEMBLY

To fit the tail belt, loosen the tail boom by loosening the 2 M3 screws (Fig.1).

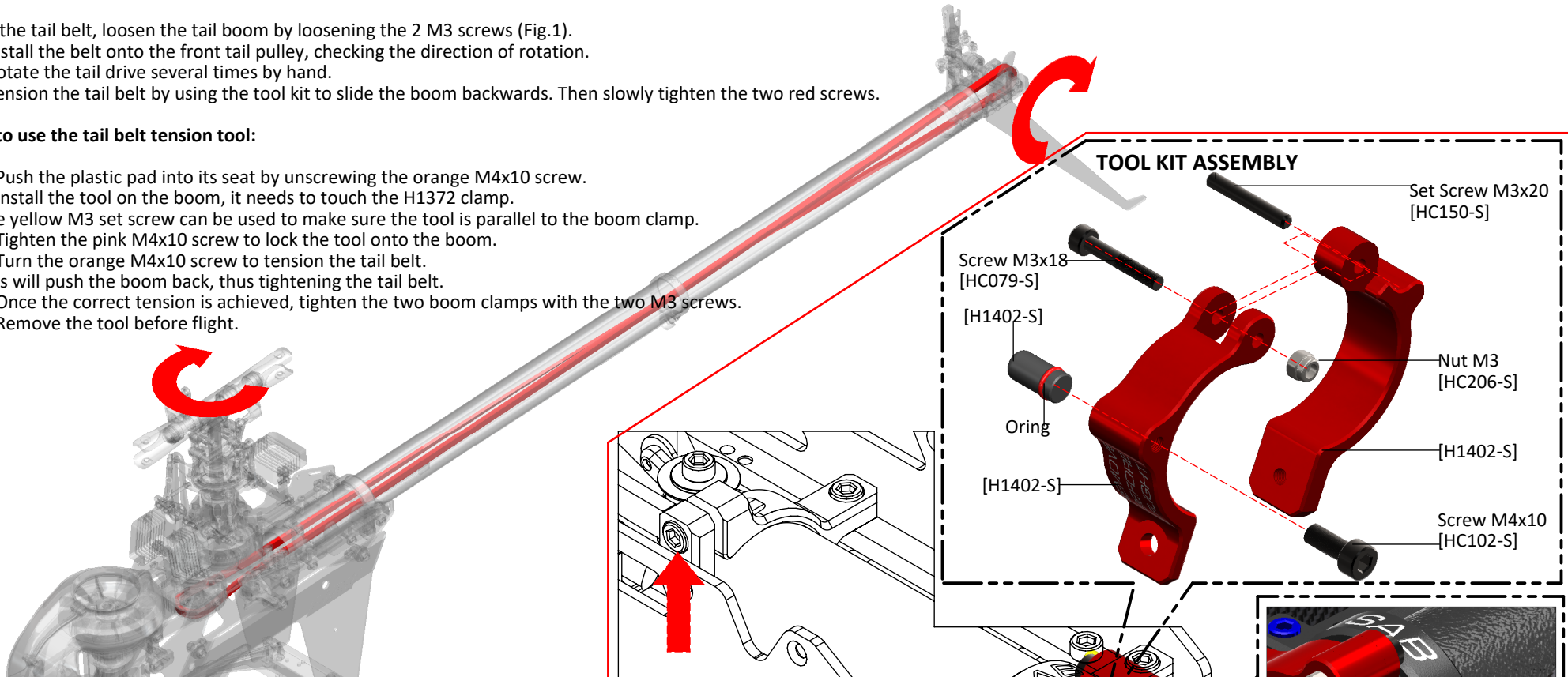
*Install the belt onto the front tail pulley, checking the direction of rotation.

*Rotate the tail drive several times by hand.

*Tension the tail belt by using the tool kit to slide the boom backwards. Then slowly tighten the two red screws.

How to use the tail belt tension tool:

1. Push the plastic pad into its seat by unscrewing the orange M4x10 screw.
2. Install the tool on the boom, it needs to touch the H1372 clamp. The yellow M3 set screw can be used to make sure the tool is parallel to the boom clamp.
3. Tighten the pink M4x10 screw to lock the tool onto the boom.
4. Turn the orange M4x10 screw to tension the tail belt. This will push the boom back, thus tightening the tail belt.
5. Once the correct tension is achieved, tighten the two boom clamps with the two M3 screws.
6. Remove the tool before flight.



TOOL KIT ASSEMBLY

- Set Screw M3x20 [HC150-S]
- Screw M3x18 [HC079-S]
- [H1402-S]
- Oring
- [H1402-S]
- Nut M3 [HC206-S]
- [H1402-S]
- Screw M4x10 [HC102-S]

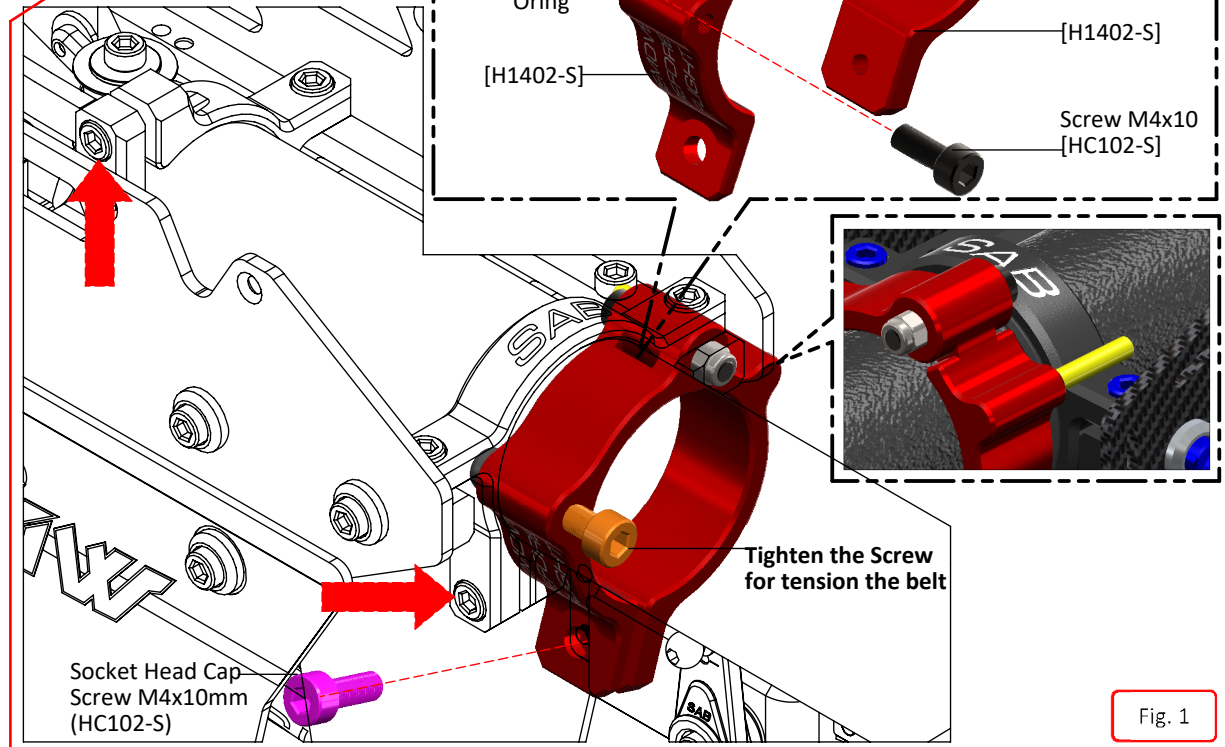
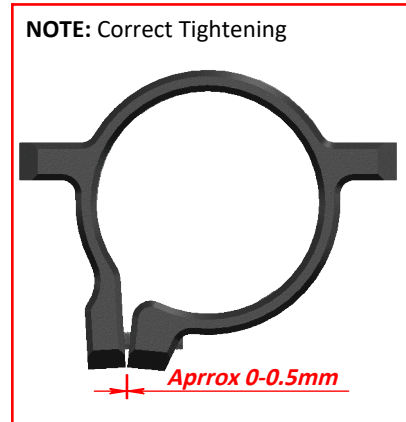
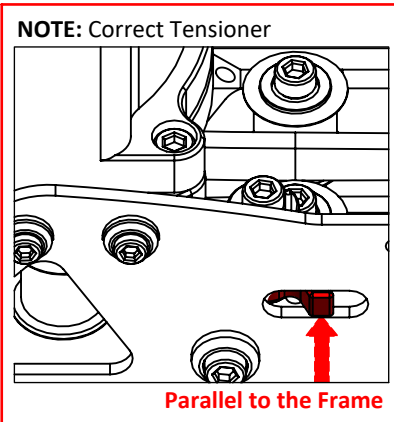
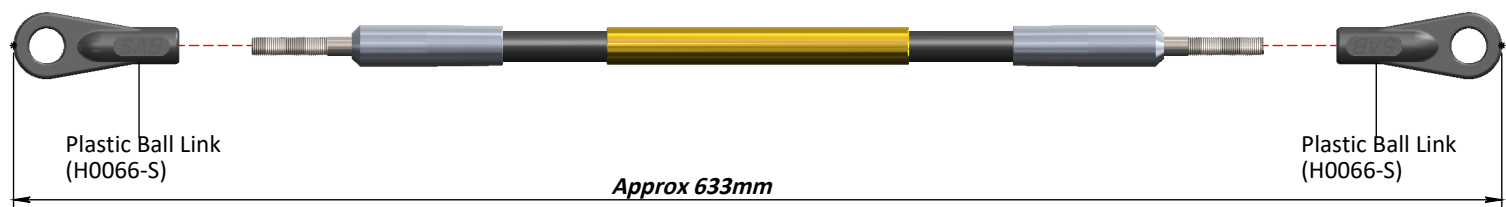


Fig. 1

BOX 2, BAG FOR PAGE 31

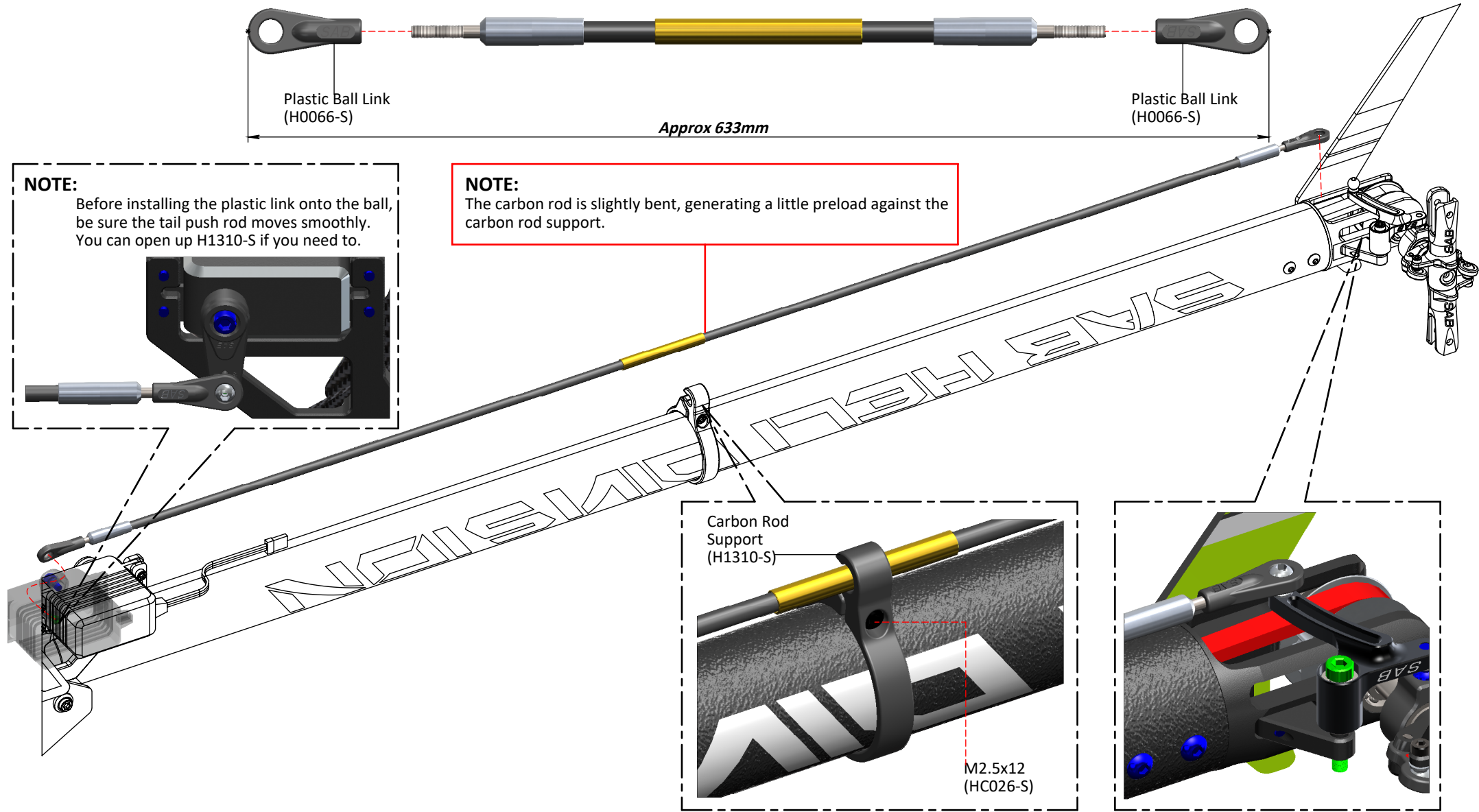
Before installing the plastic link on the threaded rod, be sure that you have waited at least 12 hours for the glue to fully cure.



NOTE: Before installing the plastic link onto the ball, be sure the tail push rod moves smoothly. You can open up H1310-S if you need to.

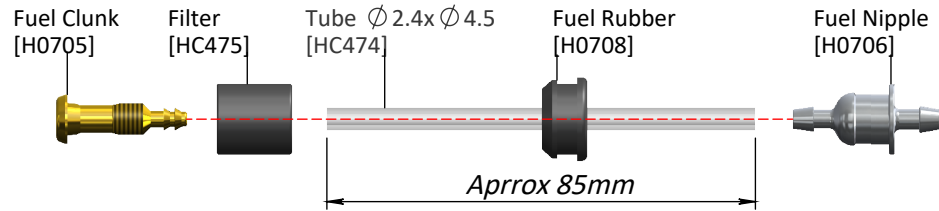


NOTE: The carbon rod is slightly bent, generating a little preload against the carbon rod support.

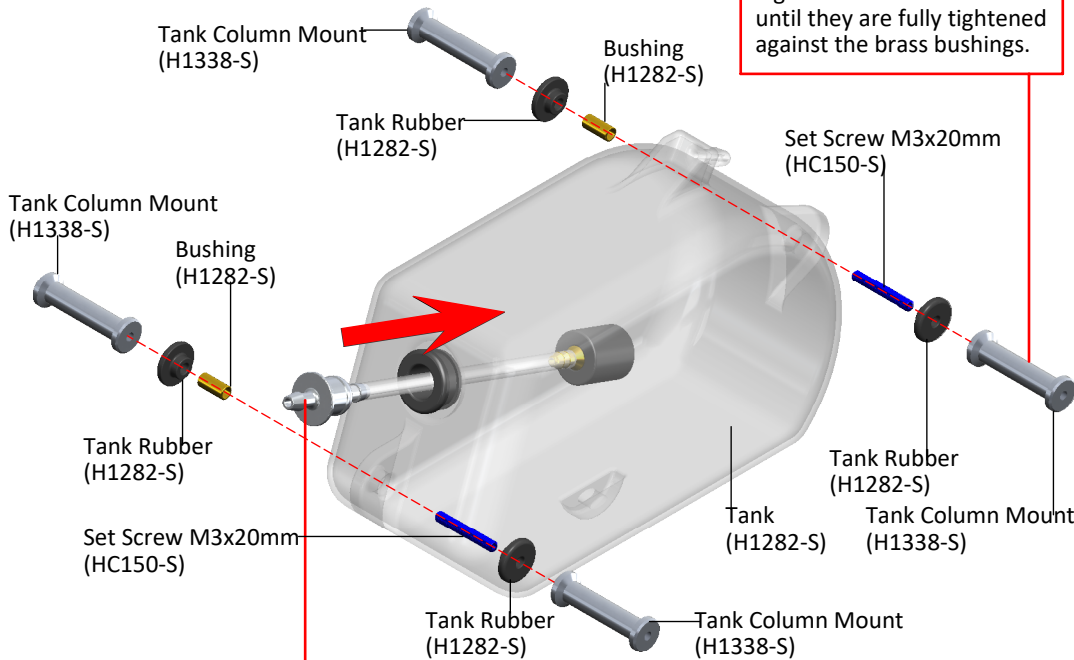


TANK LINE ASSEMBLY

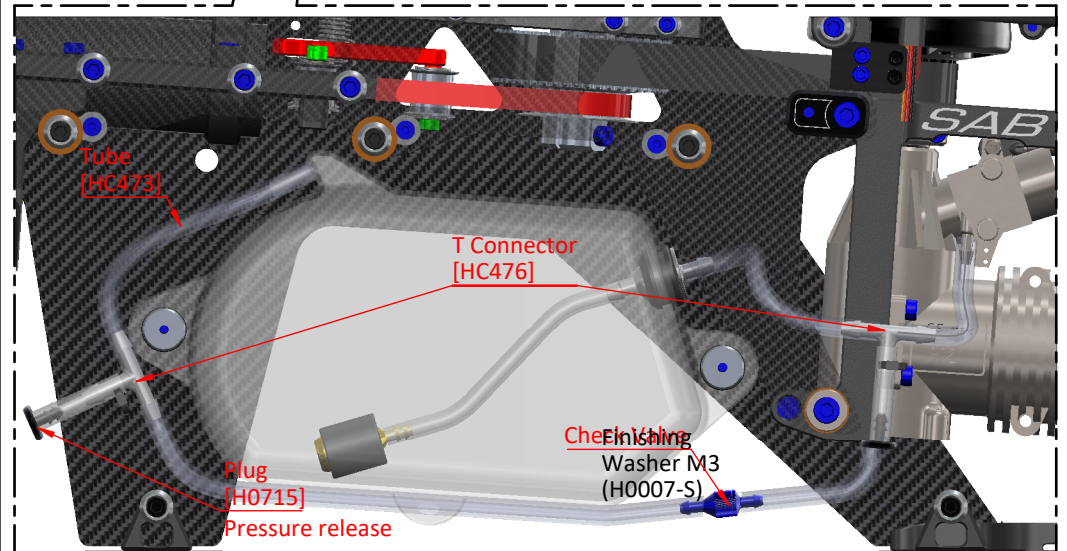
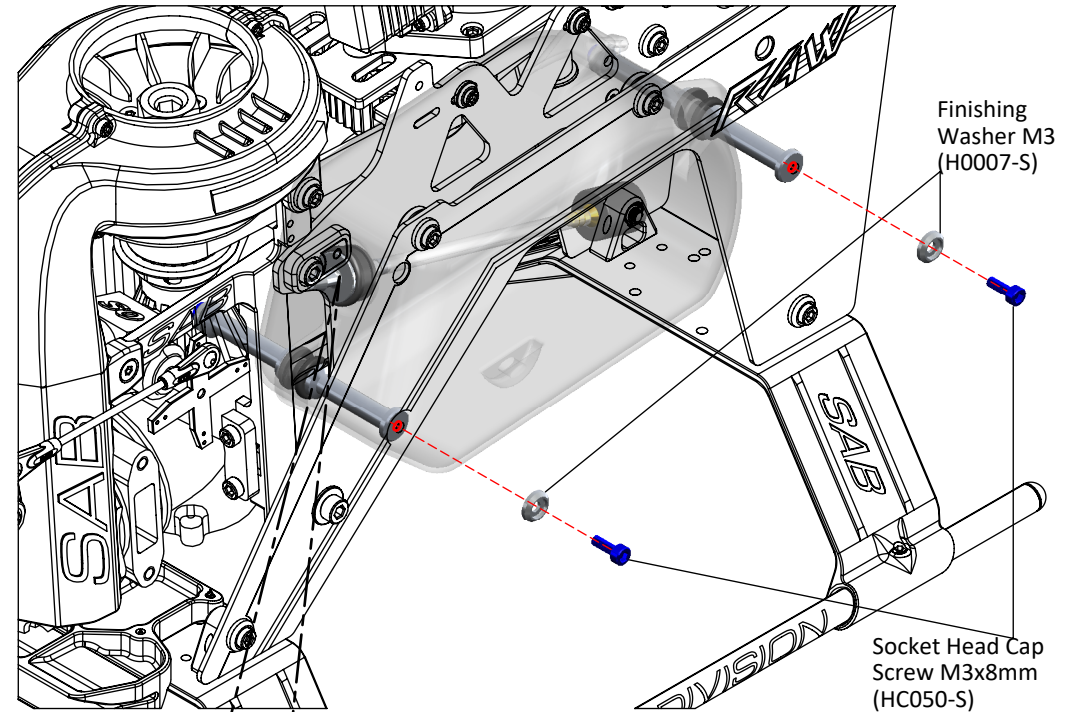
BOX 2, BAG FOR PAGE 32



NOTE:
Tighten the tank columns until they are fully tightened against the brass bushings.



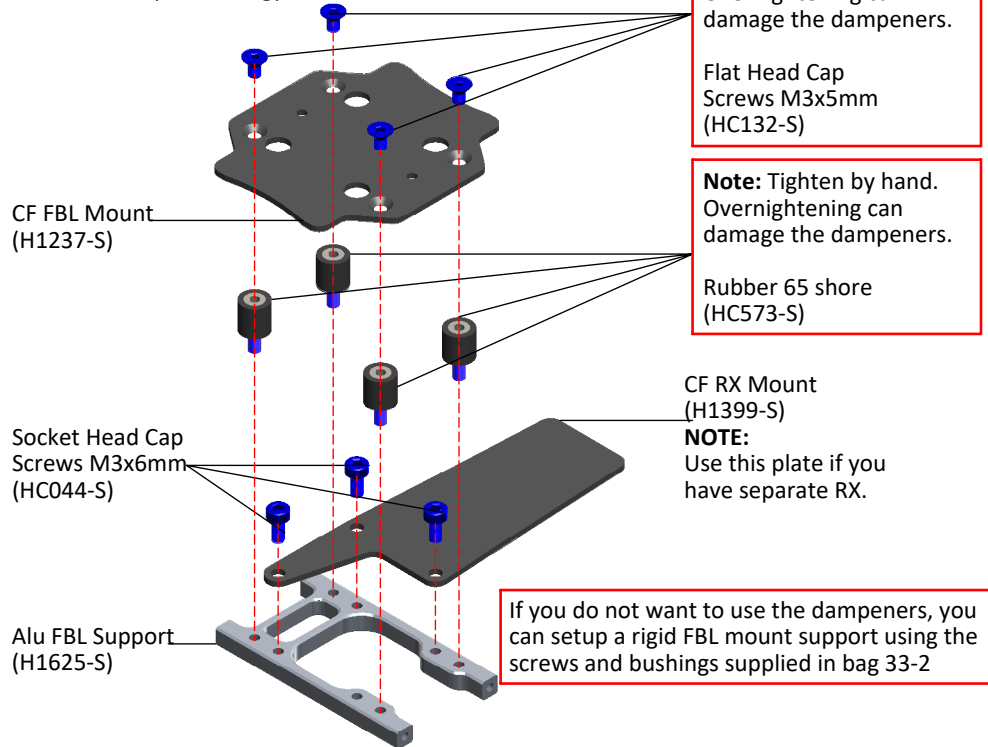
NOTE:
Install the fuel grommet into the tank, then gently insert the fuel nipple into the grommet.



BOX 2, BAG FOR PAGE 33

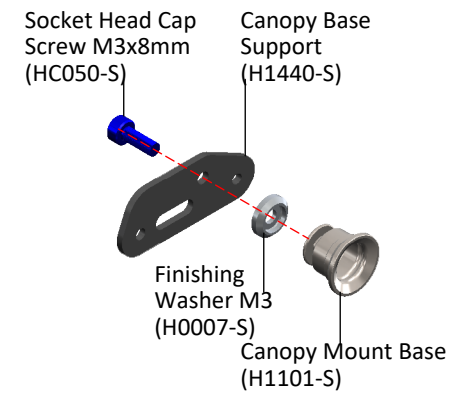
FBL/RX PLATE ASSEMBLY DAMPENERS OPTION

NOTE: 2mm thick tape for the gyro is recommended.

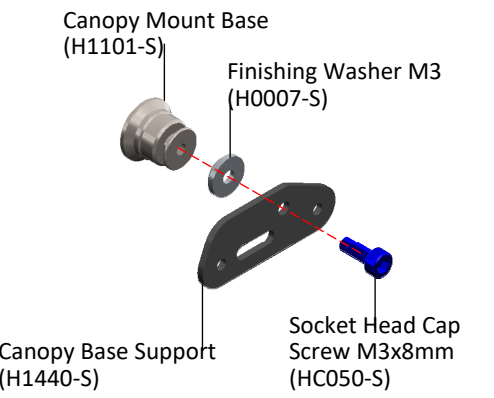


If you do not want to use the dampeners, you can setup a rigid FBL mount support using the screws and bushings supplied in bag 33-2

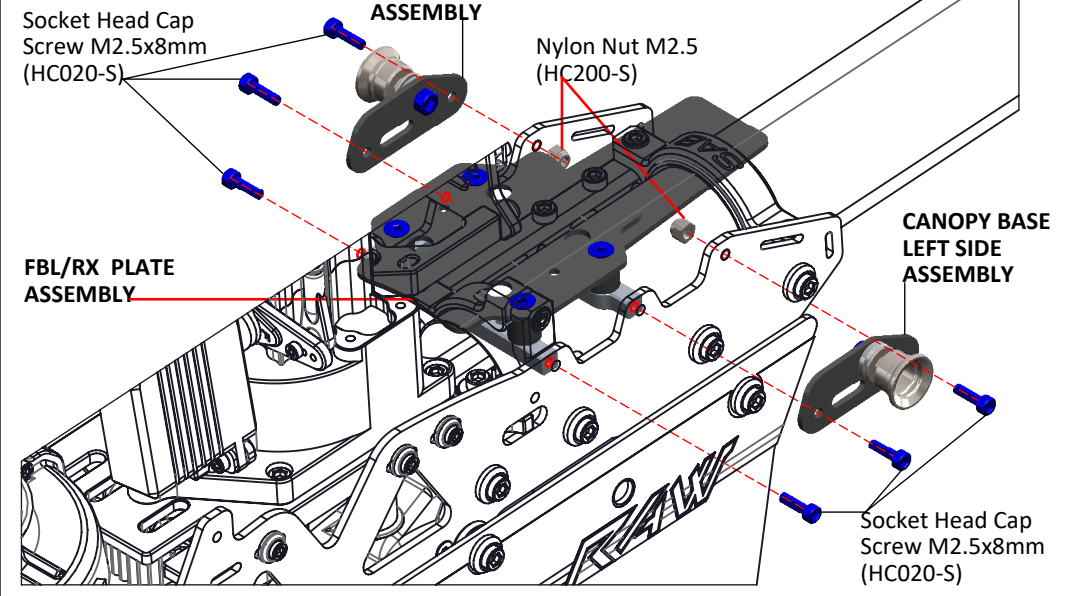
CANOPY BASE ASSEMBLY LEFT SIDE



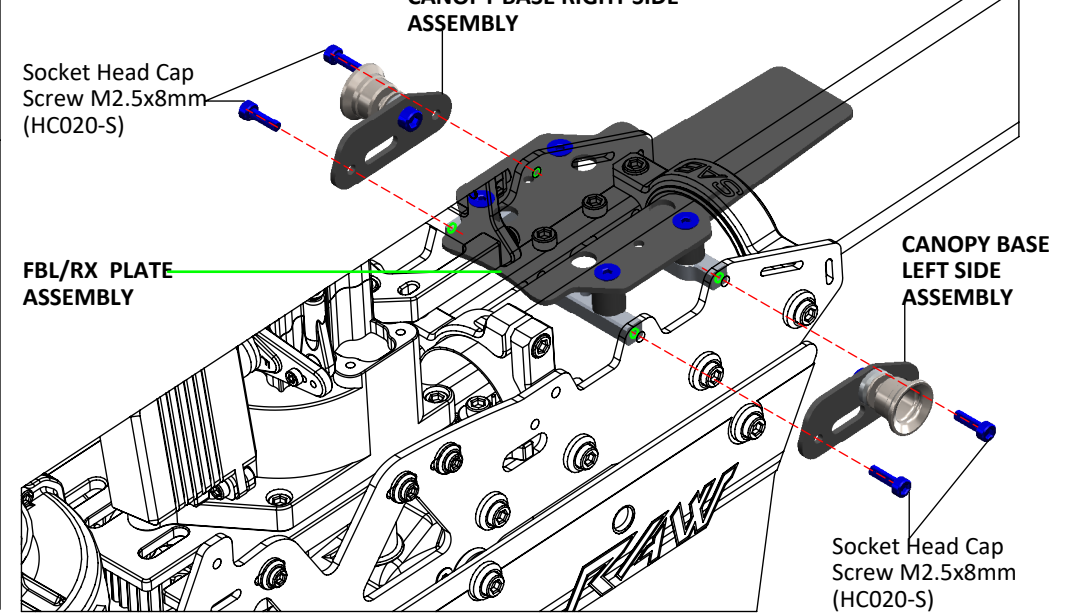
CANOPY BASE ASSEMBLY RIGHT SIDE

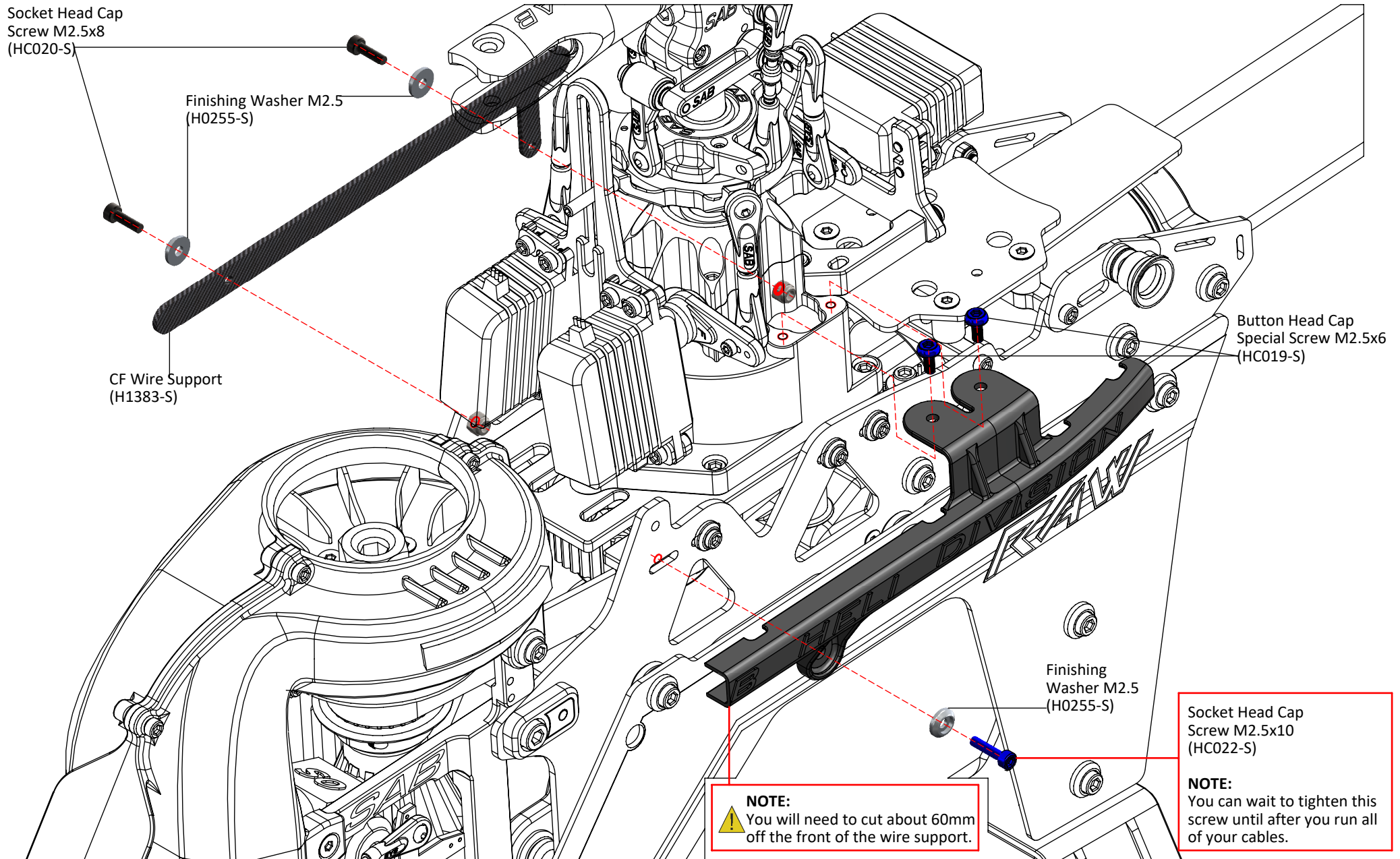


FRONT FBL POSITION



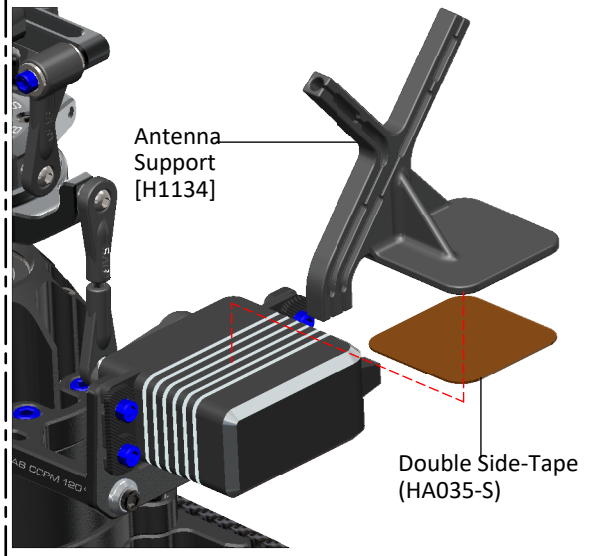
REAR FBL POSITION





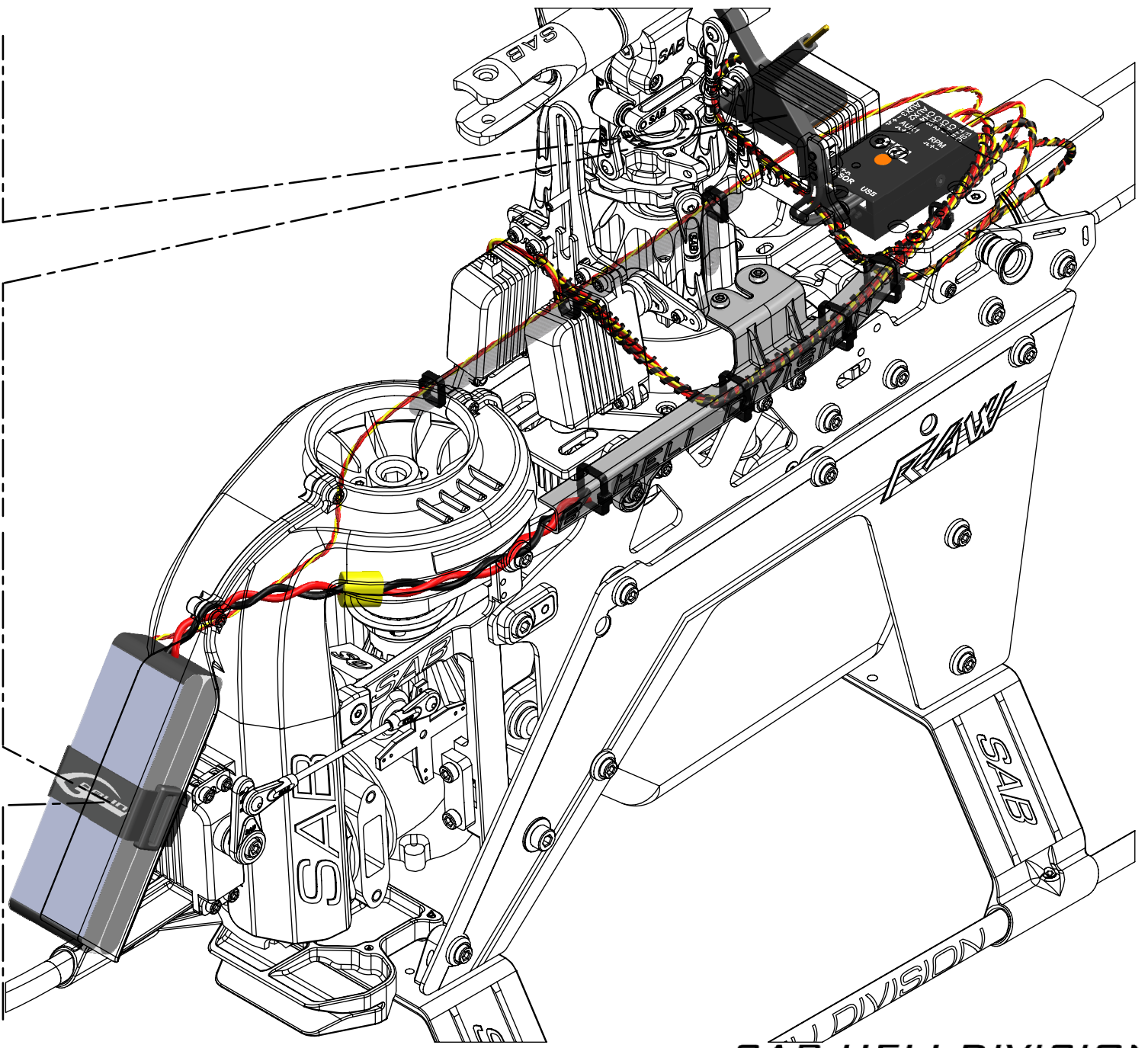
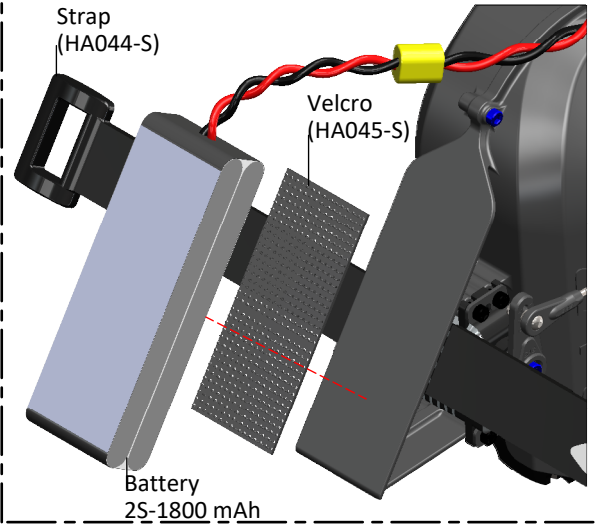
BOX 1, BAG FOR PAGE 35

In bag 35-2, you can find a "3D Printed" antenna support. Use it as desired with your RX system.



BATTERIES

Use the included double side tape to secure the batteries to the tray. Use the Velcro Strap [HA044-S].



CANOPY



- *Install Canopy grommets (Figure.1) and the two quick release knobs (Figure.2)
- *Fit the canopy in the red arrow zone, and insert the knobs.
- *Confirm the canopy is secure prior to each flight.

Fig. 1



Canopy Grommet (HA021-S)

Fig. 2

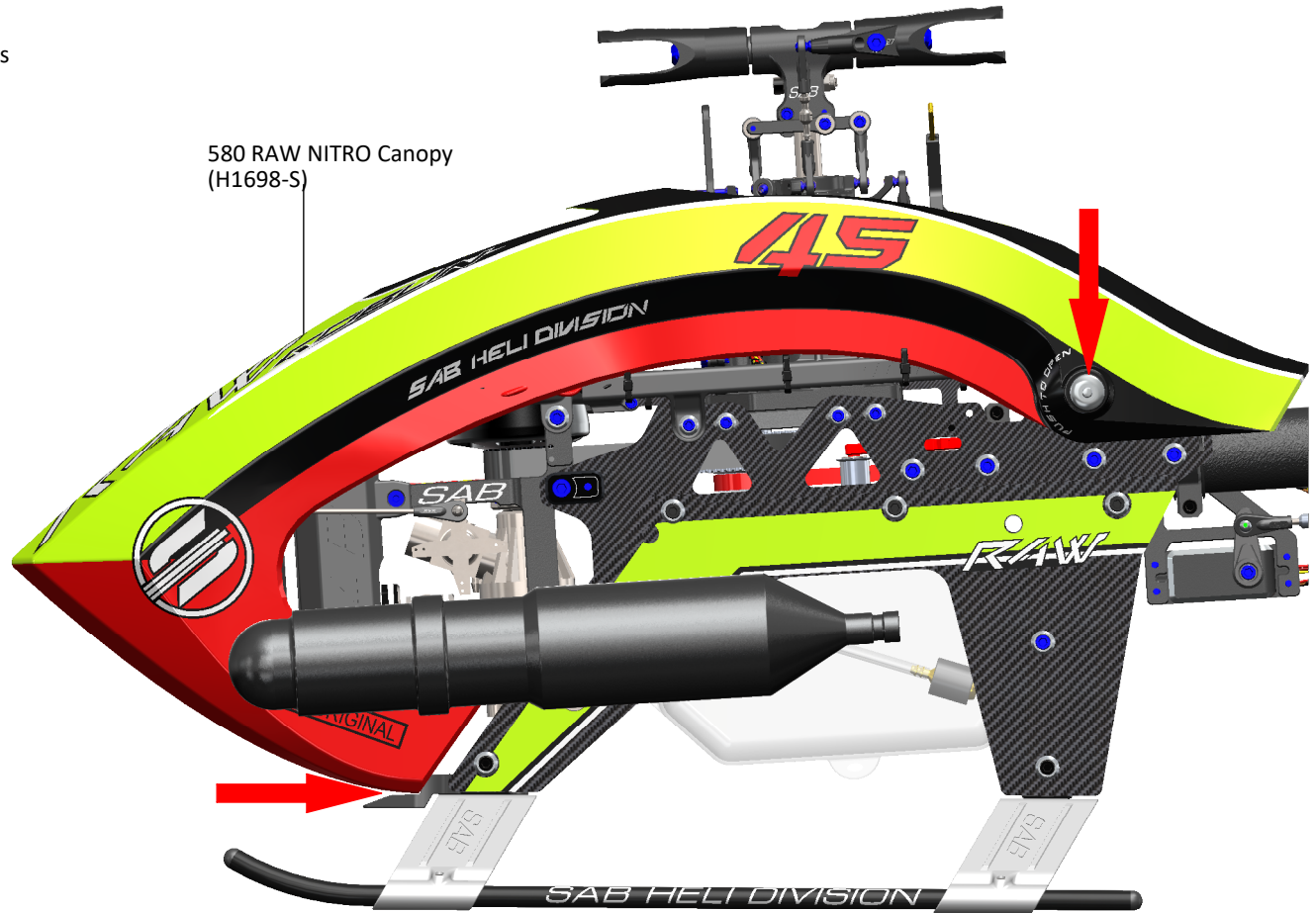


Canopy Knobs (H0321-S)

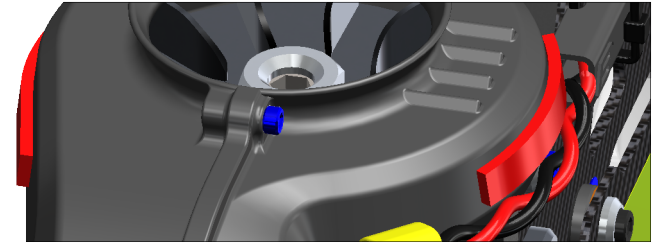


NOTE: Put a very small drop of CA glue on the grommet and then insert the quick release canopy mount. This way when you remove the canopy, the mounts can not come off. Be careful not to block the quick release mechanism with glue.

580 RAW NITRO Canopy (H1698-S)



NOTE: To keep the canopy perfectly centered on the helicopter, you can add 2 strips of 4mm foam to the fan shroud.



BOX 1, BAG FOR PAGE 37

OPERATIONS BEFORE FLIGHT

- *Set up the remote control and the flybarless system with utmost care.
- *It is advisable to test the correct settings of the remote and flybarless system without main blades or tail blades fitted.
- *Check that all wiring is isolated from the carbon/aluminum parts. It is good practice to protect them at the points where they are at most risk.

⚠ Be sure of the gear ratio by carefully confirming the motor pulley tooth count being used. The forces generated on the mechanics greatly increase with higher RPM and therefore for safety reasons, we recommend not exceeding 2400 RPM

- *Fit the main blades and tail blades. (**Figure.1** and **Figure.2**)
- *Please make sure the main blades are tight on the blade grips, you should be able to violently jerk the head in both directions and the blades should not fold. Failure to tighten the blades properly can result in a boom strike. To fold the blades for storage, it is advisable to loosen them.
- *Check the collective and cyclic pitch. For 3D flight, set about +/-13°.

*It is important to check the correct tracking of the main blades.
On the Goblin, in order to correct the tracking, adjust the main link rod. This is provided with a right/left thread system that allows continuous fine adjustments of the length of the control rod; for this adjustment it is not necessary to detach the ball link.

- *Confirm the canopy is secure prior to each flight.
- *Make sure that the battery locking pin is back in its resting position, blocking in correct way the battery tray.

⚠ *Perform the first flight at a low headspeed, 1800 RPM.

After this first flight, do a general check of the helicopter. Verify that all screws are correctly tightened.

IN FLIGHT

ABOUT HEAD

The HPS head allows for a very broad range of dampening setups (**Figure 3**). The dampers are composed of 2 O-ring (that defines the rigidity) and a technopolymer damper (that defines the maximum possible movement of the spindle). Using different Oring and dampers you can get different responses of the model.

- Oring 70 Shore:** Soft for smooth response
- Oring 90 Shore:** Firm for direct and precise response
- Dampers A =** Max movement of the spindle, feeling more elastic.
- Dampers B =** Medium.
- Dampers C =** Min movement of the spindle, feeling more direct.

In the kit, there is the damper is B (Spare parts H1216-S).
[All Setting >>p/n H1216-S].

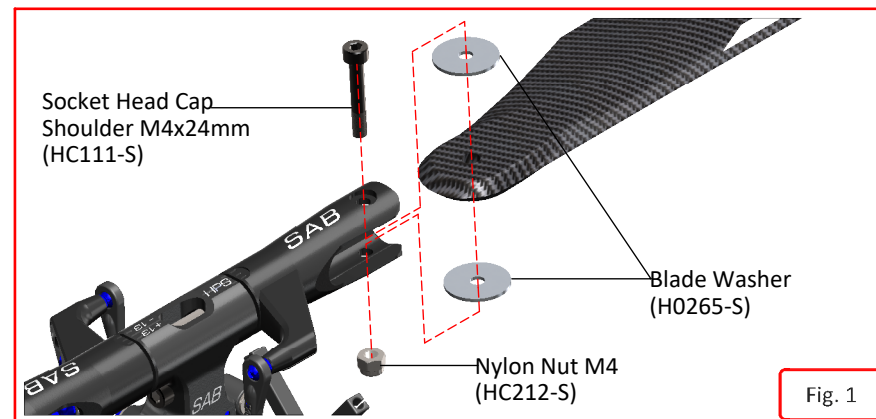


Fig. 1

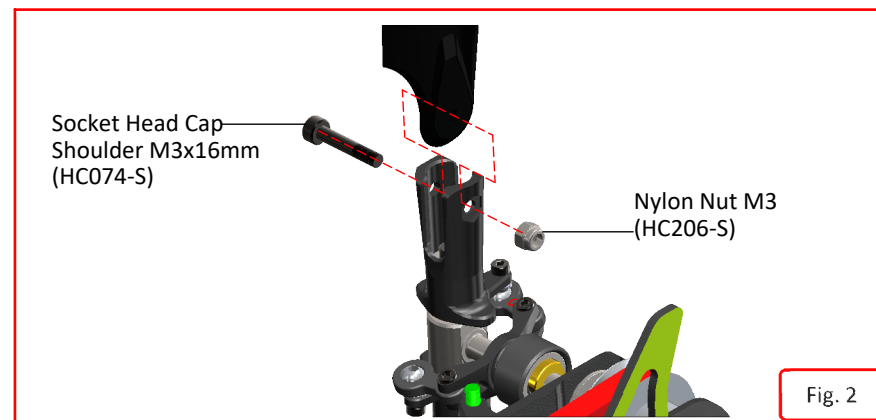


Fig. 2

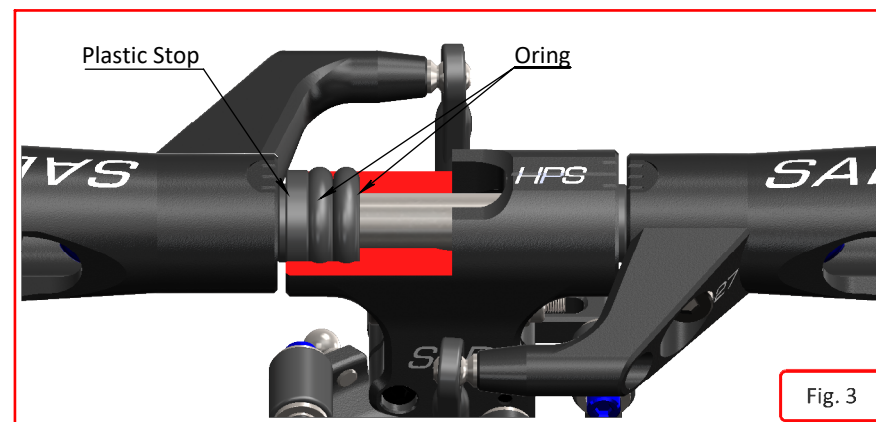


Fig. 3

MAINTENANCE

Take a look at the red parts.

Check them frequently. All other parts are not particularly subject to wear.

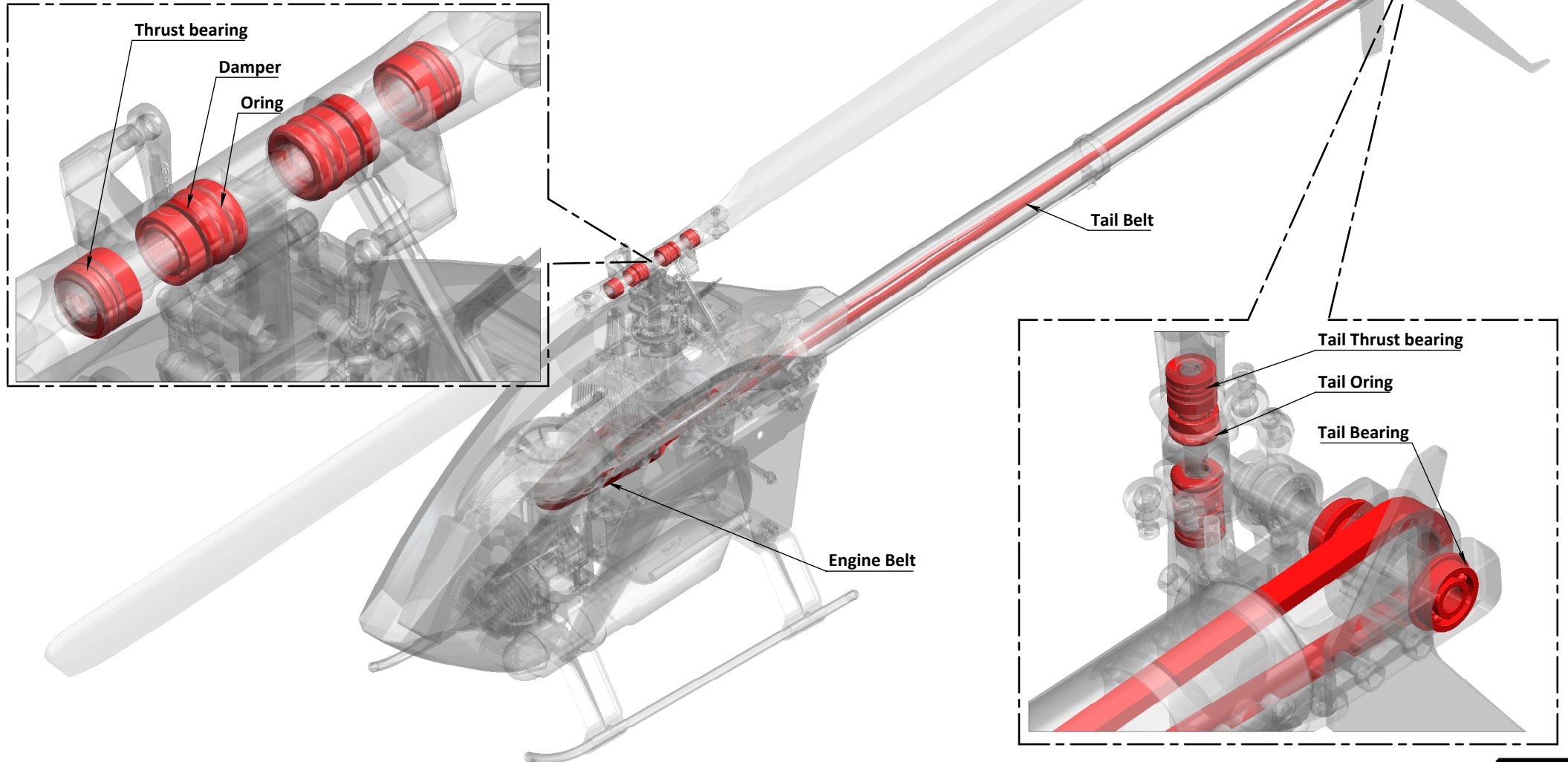
The lifespan of these components varies according to the type of flying.

On average it is recommended to check these parts every 20 flights. In some instances, based on wear, these parts should be replaced every 100 flights.

Periodically lubricate the tail slider movement and its linkages as well as the swash plate movement and its linkages.

To ensure safety you should do a general inspection of the helicopter after each flight. You should check:

- Proper belt tension (motor belt and tail belt).
- Proper isolation of the wires from the carbon and aluminum parts.
- All screws and bolts remain tight.



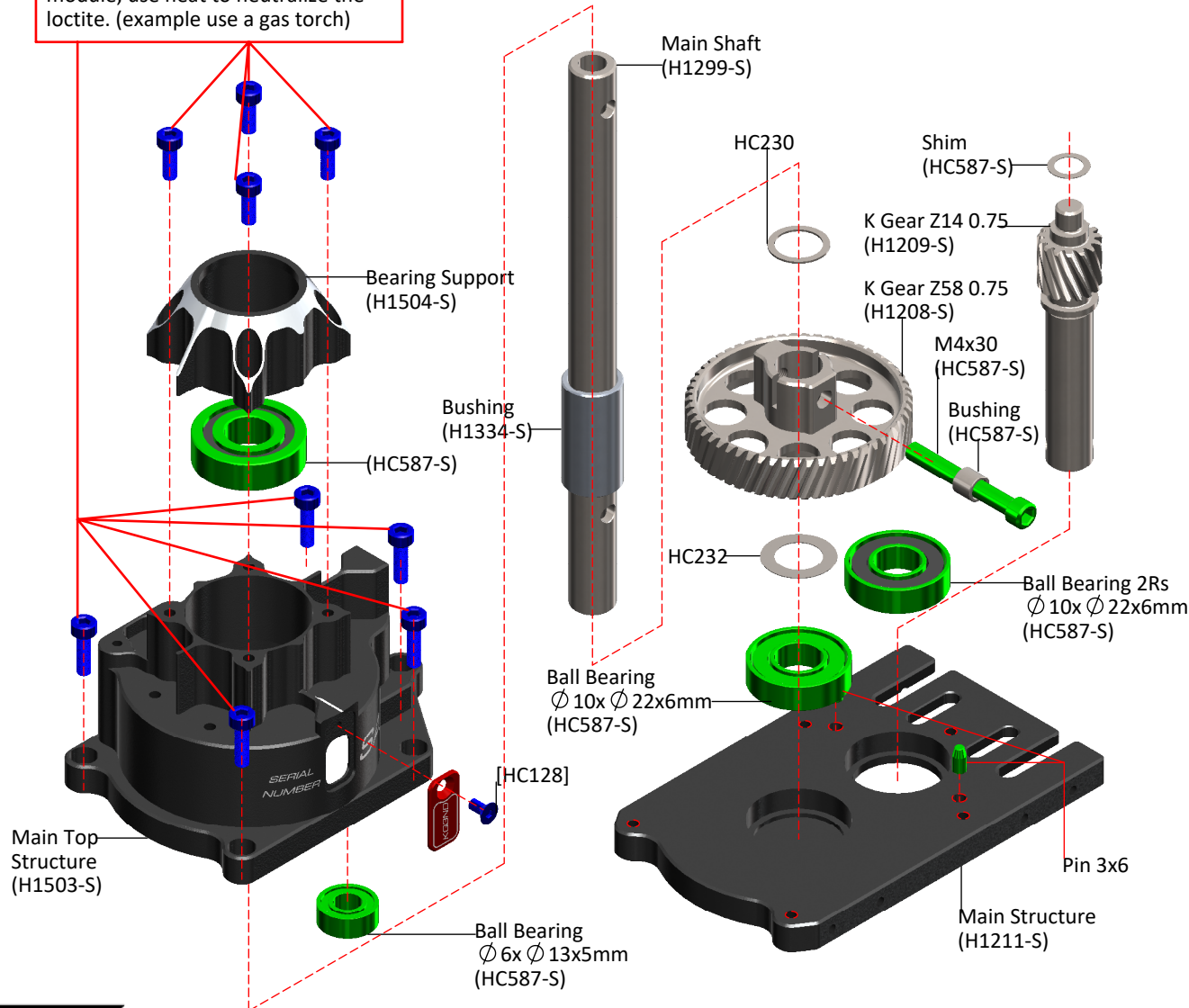
TRANSMISSION MODULE

The transmission module is supplied assembled and verified, ready to be used.

Explode and Spare Parts

NOTE:
Before to open the transmission module, use heat to neutralize the loctite. (example use a gas torch)

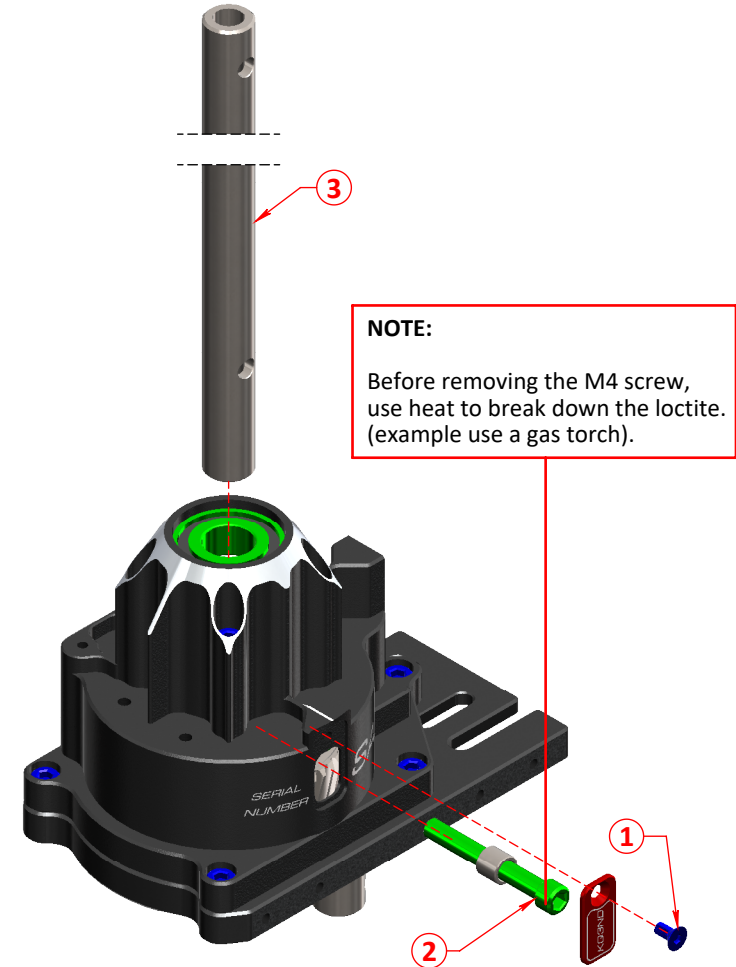
Use SAB HA076 Grease inside the module.



MAIN SHAFT REPLACEMENT

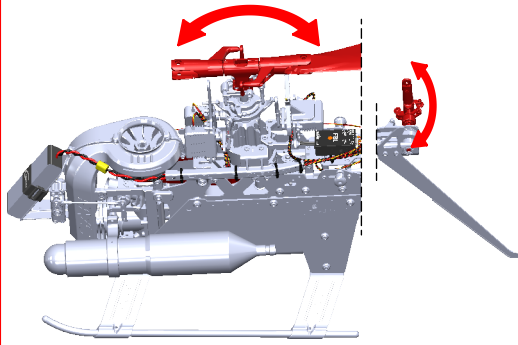
For replacing the main shaft:

- *Remove the serial number plate
- *Remove the M4 screw
- *Remove and replace the main shaft
- *Screw in the M4 screw, with high force and using green loctite

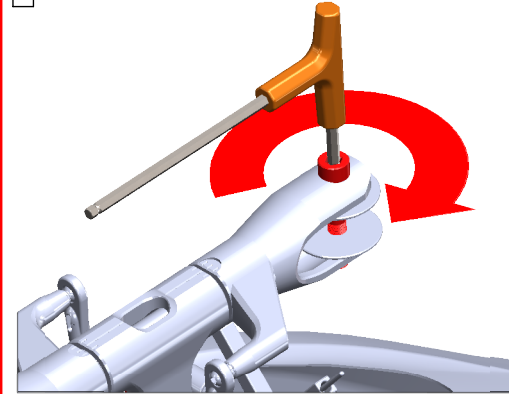


NOTE:
Before removing the M4 screw, use heat to break down the loctite. (example use a gas torch).

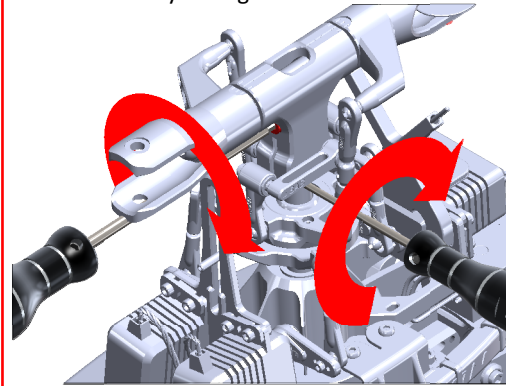
1 Check the dampening on the main and tail rotor to be the same as always.



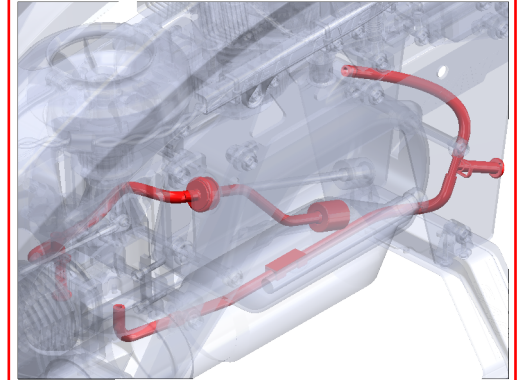
2 Tighten the main blades before flight.



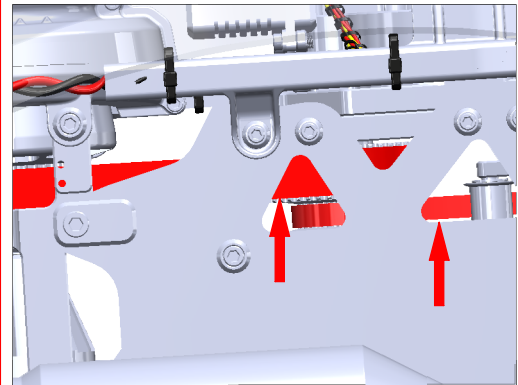
3 Check main hub screws (M4 and 2 M2.5) Ensure they are tight.



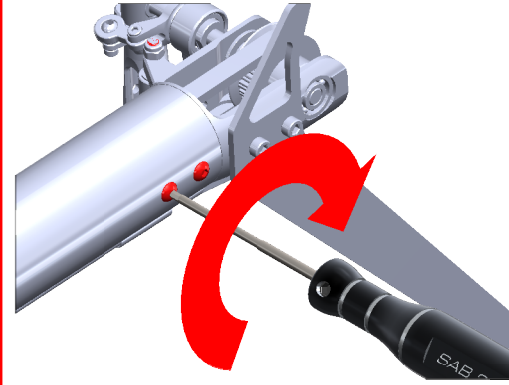
4 Check Fuel Line (Good connection).



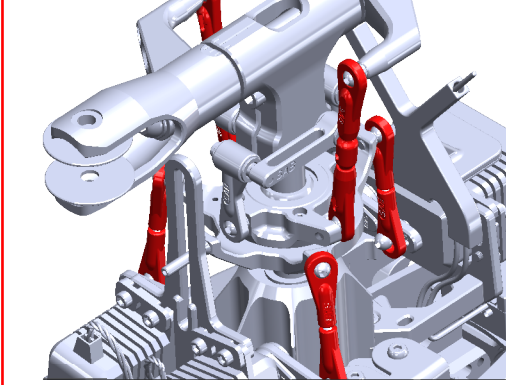
5 Check Tail & Motor belt tension. The tension has to be tight.



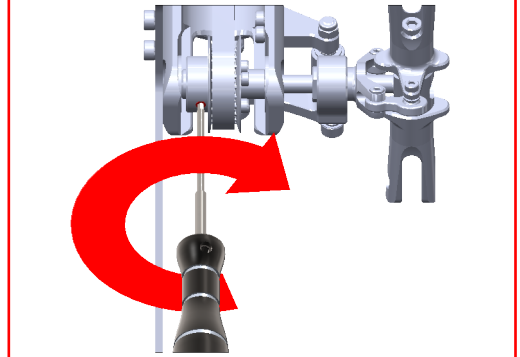
6 Check the 4 M3 Tail group screws. Ensure they are tight.



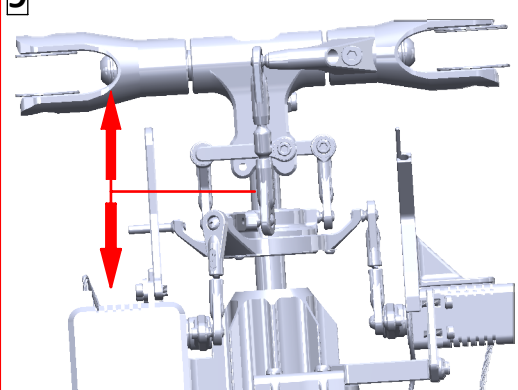
7 Check the Main Linkages & Servo Linkages



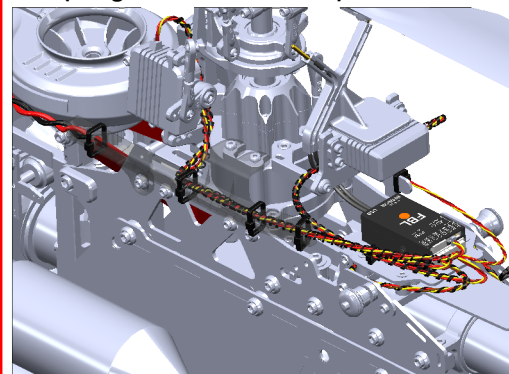
8 Check tail pulley set screws: Ensure they are tight. (It is suggested use a bit of Green Loctite.)



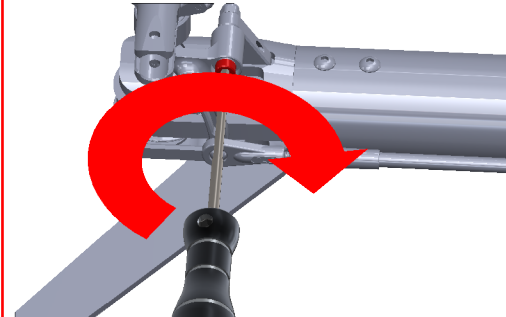
9 Check for vertical play of the main shaft.



10 Check if the FBL-RX connectors are OK (hot glue is recommended).

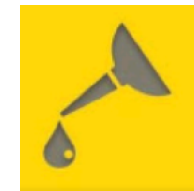


11 Check the M3 bell crank: Belt crank movement must be smooth and the screw locked. (It is suggested use a bit of Green Loctite.)


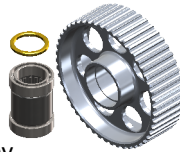




12 Be sure the follow parts are properly lubricated

- *Main shaft/swashplate
- *Tail slider/tail shaft
- *Carbon rod/carbon rod support
- *All thrust bearings
- *All plastic balls connections



<p>Finishing Washer M3 [H0007-S]</p>  <p>- 10 x Finishing Washers M3.</p>	<p>Uniball M2 5H6 [H0064-S]</p>  <p>- 5 x Uniballs M2. - 5 x Uniball Spacers. - 5 x Head Cap Screws M2x8. - 5 x Head Cap Screws M2x6.</p>	<p>Uniball M3x4 5H3 [H0065-S]</p>  <p>- 5 x Uniballs M3x4 5H3.5.</p>	<p>Plastic Ball Link [H0066-S]</p>  <p>- 10 x Plastic Ball Link.</p>	<p>Servo Spacer [H0075-S]</p>  <p>- 10 x Servo Spacers.</p>	<p>One Way Bushing [H0110-S]</p>  <p>- 4 x One Way Bushing.</p>
<p>Radius Arm HPS [H0204BM-S]</p>  <p>- 2 x Radius Arm. - 2 x Spacer Arm 2.5x4x6.3. - 2 x Spacer Arm 2.5x4x3mm. - 2 x Uniball Radius Arm.</p>	<p>Radius Plastic Arm [H0205-S]</p>  <p>- 2 x Radius Plastic Arm.</p>	<p>Radius Plastic Arm [H0205-S]</p>  <p>- 2 x Radius Plastic Arm.</p>	<p>Main Spindle [H0213-S]</p>  <p>- 1 x Tail Spindle. - 2 x Button Screws M6x10mm. - 2 x Washer.</p>	<p>Tail Spindle [H0220-S]</p>  <p>- 1 x Tail Spindle. - 2 x Head Cap Screws M3x6.</p>	<p>Main Linkage [H0237-S]</p>  <p>- 2 x Main Linkage. - 4 x Plastic Uniball.</p>
<p>Finishing Washer M2.5 [H0255-S]</p>  <p>- 10 x Finishing Washer M2.5.</p>	<p>Plastic Tail Linkage [H0261-S]</p>  <p>- 2 x Plastic Tail Linkage. - 2 x Grip Link Bushing. - 2 x Head Cap Screws M2x6.</p>	<p>Blades Washer [H0265-S]</p>  <p>- 4 x Blade Washer.</p>	<p>Plastic Ball Link M2 [H0403-S]</p>  <p>- 5 x Plastic Ball Link M2.</p>	<p>Steel Ball linkage M2 [H0538-S]</p>  <p>- 5 x Steel Ball linkage M2.</p>	<p>Steel Clutch [H0670-S]</p>  <p>- 1 x Steel Clutch. - 2 x Button Screws M4x8mm.</p>
<p>Fan [H0671-S]</p>  <p>- 1 x Fan. - 4 x Flat Head Screws M3x8mm.</p>	<p>Clutch Support [H0672-S]</p>  <p>- 1 x Clutch Support.</p>	<p>Clutch Bell [H0674-S]</p>  <p>- 1 x Clutch Bell. - 2 x Clutch Line.</p>	<p>Pulley Z26-Z28 [H0675-26-27-28-S]</p>  <p>- 1 x Pulley Z26-Z28 - 3 x Bearing $\varnothing 12 \times \varnothing 18 \times 4$. - 1 x Pulley Washer.</p>	<p>Engine Frame Spacer [H0678-S]</p>  <p>- 4 x Engine Frame Spacer - 4 x Button Screw M3x6mm.</p>	<p>SAB Fuel Clunk [H0705-S]</p>  <p>- 1 x SAB Fuel Clunk. - 2 x SAB Fuel Clunk Filter. - 1 x Fuel Tube 2,5x4,5 - 8,5cm.</p>
<p>SAB Fuel Nipple [H0708-S]</p>  <p>- 1 x SAB Fuel Nipple. - 2 x SAB Tank Grommet.</p>	<p>SAB Fuel Stop [H0715-S]</p>  <p>- 2 x SAB Fuel Stop. - 2 x SAB T connector.</p>	<p>Reference Pin [H1048-S]</p>  <p>- 1 x Reference Pin.</p>	<p>Ilder Tensioner [H1066-S]</p>  <p>- 1 x Ilder Tensioner. - 1 x Bushing. - 1 x Shim $\varnothing 3 \times \varnothing 5 \times 0.5 \text{mm}$. - 2 x Flanged Bearing 3x8x3.</p>	<p>Canopy Mount [H1101-S]</p>  <p>- 2 x Canopy Mount SET.</p>	<p>Antena Support [H1134-S]</p>  <p>- 1 x Antena Support. - 1 x Double Side-Tape.</p>

<p>Wire Cover [H1107-S]</p>  <ul style="list-style-type: none"> - 1 x Wire Cover. - 1 x Finishing Washer M3. - 1 x Head Cap Screws M3x8mm. - 2 x Button Cap Screws M2.5x6mm. 	<p>Tail Fin [H1196-S]</p>  <ul style="list-style-type: none"> - 1 x Tail Fin. - 1 x Sticker SET. - 2 x Head Cap Screw M3x8mm. 	<p>Center Hub [H1200-S]</p>  <ul style="list-style-type: none"> - 1 x Center Hub. - 1 x Head Cap M4x20mm. - 2 x Head Cap M2.5x12mm. - 1 x Nylon Nut M4. 	<p>Swashplate [H1204-S]</p>  <ul style="list-style-type: none"> - 7 x Uniball M3. - 1 x Reference Pin. - 1 x Swashplate Assembly. 	
<p>Rear Servo Support [H1206-S]</p>  <ul style="list-style-type: none"> - 1 x Rear Servo Support. - 2 x Socket Screws M3x8mm. 	<p>Main Gear [H1208-S]</p>  <ul style="list-style-type: none"> - 1 x Main Gear. - 1 x Bushing. - 1 x Shoulder Screw M4x30. - 1 x Spacer $\phi 10x \phi 16x1mm$. - 2 x Shim $\phi 10x \phi 16x0.2mm$. 	<p>Pinion [H1209-S]</p>  <ul style="list-style-type: none"> - 1 x Pinion. 	<p>Main Structure [H1211-S]</p>  <ul style="list-style-type: none"> - 1 x Main Structure. - 2 x Pin 3x6. - 1 x Bearing $\phi 10x \phi 22x6mm$. - 1 x Bearing 2RS $\phi 10x \phi 22x6mm$. 	<p>Serial Number [H1212-S]</p>  <ul style="list-style-type: none"> - 1 x Serial Number. - 1 x Flat Screw M2.5x5mm.
<p>Main Pulley [H1213-S]</p>  <ul style="list-style-type: none"> - 1 x Main Pulley. - 1 x One Way Bearing $\phi 10x \phi 14x12$. - 2 x Ball Bearing $\phi 10x \phi 15x12$. - 1 x Bushing $\phi 10x \phi 13x1.5$. 	<p>Front Tail Pulley [H1214-S]</p>  <ul style="list-style-type: none"> - 1 x Front Tail Pulley. - 1 x Socket Head Cap Shoulder M3x18mm. 	<p>Damper [H1216-S]</p>  <ul style="list-style-type: none"> - 2 x Damper A. - 2 x Damper B. - 2 x Damper C. - 4 x Oring 70°. - 4 x Oring 90°. 	<p>35mm Servo Spacer [H1223-S]</p>  <ul style="list-style-type: none"> - 1 x 35mm Servo Spacer. 	<p>Tail Blade Grips [H1233-S]</p>  <ul style="list-style-type: none"> - 2 x Tail Blade Grip. - 4 x Bearing $\phi 4x \phi 9x2.5mm$. - 2 x Spacer $\phi 7x \phi 9x0.5mm$. - 2 x Thrust Bearing $\phi 4x \phi 9x4mm$. - 2 x Socket Screw M3x6mm. - 2 x Socket Screw M2x6mm.
<p>Landing Gear Rod [H1242-S]</p>  <ul style="list-style-type: none"> - 2 x Landing Gear Rod. - 4 x Plug. 	<p>Tail Pitch Slider [H1249-S]</p>  <ul style="list-style-type: none"> - 1 x Tail Pitch Slider Assembled. - 2 x Slider Linkage. - 2 x Socket Screws M2x6mm. - 2 x Spacer. 	<p>Front Servo Mount 35mm [H1261-S]</p>  <ul style="list-style-type: none"> - 1 x Front Servo Mount 35mm. - 3 x Socket Screws M2.5x8mm. 	<p>Rear Servo Mount 35mm [H1262-S]</p>  <ul style="list-style-type: none"> - 1 x Rear Servo Mount 35mm. - 2 x Finishing Washer M2.5. - 2 x Socket Screws M2.5x8mm. 	<p>Base Tail Belt Tensioner [H1278-S]</p>  <ul style="list-style-type: none"> - 1 x Bushing. - 1 x Base Tail Belt Tensioner. - 1 x Tensioner Column. - 1 x Tensioner Spring. - 1 x Shoulder Screw M3x22. - 2 x Flanged Bearing $\phi 3x \phi 7x3$.
<p>Tank [H1282-S]</p>  <ul style="list-style-type: none"> - 1 x Tank. - 4 x Tank Rubber. - 2 x Bushing. 	<p>Engine Support SX [H1284-S]</p>  <ul style="list-style-type: none"> - 1 x Engine support SX. 	<p>Engine Support DX [H1285-S]</p>  <ul style="list-style-type: none"> - 1 x Engine support DX. 	<p>Engine Support Spacer [H1286-S]</p>  <ul style="list-style-type: none"> - 2 x Engine support Spacer. - 4 x Flat Screws M3x8mm. 	<p>Fan Case [H1287-S]</p>  <ul style="list-style-type: none"> - 1 x Fan Case SX. - 1 x Fan Case DX.

<p>Main Shaft [H1299-S]</p> <ul style="list-style-type: none"> - 1 x Main Shaft. - 1 x Shoulder Screw M4x30. - 1 x Bushing. - 2 x Shim $\varnothing 10 \times \varnothing 16 \times 0.2 \text{mm}$. 	<p>Front Boom Block [H1304-S]</p> <ul style="list-style-type: none"> - 1 x Front Boom Block. - 2 x Socket Screws M3x10. - 1 x Socket Screw M3x12. - 1 x Nylon Nut M3. 	<p>Tail Case Group [H1306-S]</p> <ul style="list-style-type: none"> - 1 x Tail Case Group. - 4 x Button Screw M3x4mm. 	<p>Carbon Rod Support [H1310-S]</p> <ul style="list-style-type: none"> - 1 x Carbon Rod Support. - 1 x Socket Screw M2.5x12mm. 	<p>Tail Pulley 23T [H1312-23-S]</p> <ul style="list-style-type: none"> - 1 x Tail Pulley 23T. - 1 x Set Screw M3x6mm. 	
<p>Tail Shaft [H1313-S]</p> <ul style="list-style-type: none"> - 1 x Tail Shaft. - 1 x Tail Hub. - 2 x Oring. 	<p>Bell Crank Base [H1314-S]</p> <ul style="list-style-type: none"> - 1 x Bell Crank Base. - 1 x Socket Screw M2.5x8mm. 	<p>Bushing Gear [H1314-S]</p> <ul style="list-style-type: none"> - 1 x Bushing Gear. - 2 x Shim $\varnothing 10 \times \varnothing 16 \times 0.2 \text{mm}$. - 1 x Washer $\varnothing 10 \times \varnothing 16 \times 1 \text{mm}$. 	<p>Tank Column [H1338-S]</p> <ul style="list-style-type: none"> - 2 x Tank Column. - 1 x Set Screw M3x20mm. 	<p>Frame Spacer [H1340-S]</p> <ul style="list-style-type: none"> - 8 x Frame Spacer. - 8 x Double Side Tape. 	<p>Tail Belt Ilder Mount [H1341-S]</p> <ul style="list-style-type: none"> - 1 x Tail Belt Ilder Mount. - 2 x Socket Screw M3x12mm. - 2 x Shim $\varnothing 3 \times \varnothing 6 \times 0.5 \text{mm}$.
<p>Blade Grip Arm 27 [H1342-S]</p> <ul style="list-style-type: none"> - 2 x Blade Grip Arm. - 2 x Head Cap Screw M4x8mm. - 2 x Uniball M3x4 $\varnothing 5 \text{H3.5}$. 	<p>Boom Mount Support [H1350-S]</p> <ul style="list-style-type: none"> - 1 x Boom Mount Support. - 4 x Finishing Washer M3. - 4 x Socket Screws M3x10. 	<p>Tail Servo Mount [H1353-S]</p> <ul style="list-style-type: none"> - 1 x Tail Servo Mount. - 2 x Socket Screw M3x12mm. 	<p>Main Blade Grips [H1368-S]</p> <ul style="list-style-type: none"> - 2 x Blade Grip. - 4 x Bearing $\varnothing 8 \times \varnothing 14 \times 4 \text{mm}$. - 2 x Thrust Bearing $\varnothing 8 \times \varnothing 14 \times 4 \text{mm}$. - 2 x Washer $\varnothing 11 \times \varnothing 13.5 \times 0.5 \text{mm}$. - 2 x Button Screws M4x10mm. 		
<p>Engine Shaft [H1369-S]</p> <ul style="list-style-type: none"> - 1 x Engine Shaft. - 2 x Socket Screws M3x10. 	<p>Boom Block [H1372-S]</p> <ul style="list-style-type: none"> - 1 x Boom Block. - 2 x Boom Block Rubber. - 2 x Socket Screws M3x10. - 1 x Socket Screw M3x12. - 1 x Nylon Nut M3. 	<p>CF Wire Support [H1383-S]</p> <ul style="list-style-type: none"> - 5 x Block NUT M3. - 5 x Nylon NUT M3. 	<p>Block NUT M3 [H1386-S]</p> <ul style="list-style-type: none"> - 5 x Block NUT M3. - 5 x Nylon NUT M3. 		
<p>Tail Bell Crank Lever [H1393-S]</p> <ul style="list-style-type: none"> - 1 x Uniball M2. - 1 x Uniball M3. - 1 x Bell Crank Lever Assembled. - 1 x Socket Screws M3x22mm. - 1 x Socket Screws M2x6mm. - 1 x Nylon Nut M3. - 1 x Washer $\varnothing 3.1 \times \varnothing 6 \times 0.2 \text{mm}$. - 1 x Washer $\varnothing 3 \times \varnothing 4.5 \times 0.5 \text{mm}$. 	<p>Tail Boom Tension [H1402-S]</p> <ul style="list-style-type: none"> - 1 x Clamp 1. - 1 x Clamp 2. - 1 x Derlin. - 1 x Oring. - 1 x Nylon Nut M3. - 1 x Set screws M3x20mm. - 1 x Shoulder Screw M3x18mm. - 2 x Socket Screws M4x10mm. 	<p>Plastic Landing Gear [H1407W-S]</p> <ul style="list-style-type: none"> - 2 x Plastic Landing Gear. - 4 x Set Screws M4x4mm. 			

Alu Landing Gear Mount [H1408-S]



- 2 x Alu Landing Gear Mount.
- 8 x Socket Screws M2.5x8mm.

LOWER Main Frame [H1410-S]



- 1 x LOWER Main Frame.

TUBE Boom [H1416-S]



- 1 x Tube Boom.

Canopy Front Block [H1439-S]



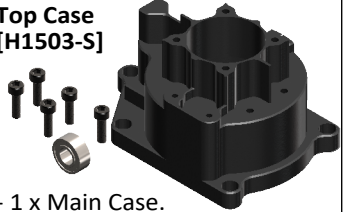
- 1 x Canopy Front Block.
- 4 x Tapping Screw M3x10mm.

Canopy Base Support [H1440-S]



- 2 x Canopy Base Support.
- 2 x Washer $\varnothing 3x\varnothing 7x1mm$.

Top Case [H1503-S]



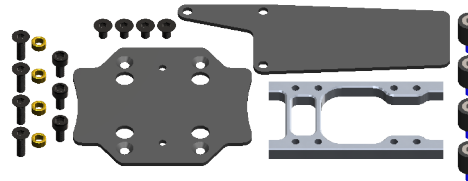
- 1 x Main Case.
- 5 x Socket Screws M3x10mm.
- 1 x Bearing $\varnothing 6x\varnothing 13x5mm$.

Bearing Support [H1504-S]



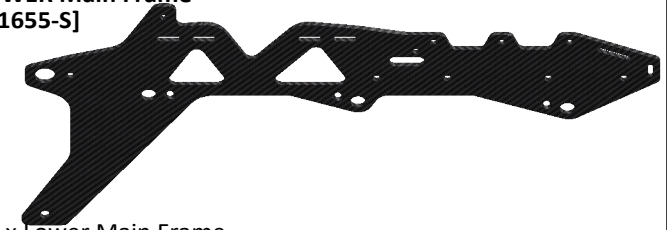
- 1 x Bearing Support.
- 4 x Socket Screws M3x8mm.
- 1 x Bearing $\varnothing 10x\varnothing 24x7mm$.

FBL/RX Support [H1625-S]



- 1 x FBL Support.
- 1 x FBL Plate.
- 1 x RX Plate.
- 4 x RX Plate.
- 4 x Rubber.
- 4 x Flat Screw M3x5mm.
- 4 x Flat Screw M3x10mm.
- 3 x Socket Screw M3x6mm.

LOWER Main Frame [H1655-S]



- 1 x Lower Main Frame.

580 RAW NITRO Canopy [H1698-S]



- 1 x 580 Raw NITRO Canopy.
- 2 x Grommet.

[HA016-S]



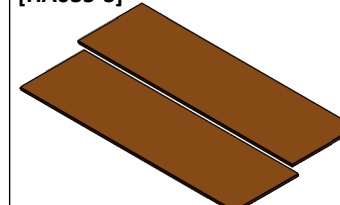
- 1 x Wrench Nut M8.

[HA021-S]



- 2 x Grommet.

[HA035-S]



- 2 x Double side tape 30x100x1mm.

[HA043-S]



- 1 x Blade Holder.

[HA044-S]



- 2 x Strap 205x16mm.

[HA045-S]



- 1 x Velcro Tape 36x100mm.

[HA058-S]



- 1 x Zip Tie 2.5 x 200mm.

[HA092-S]



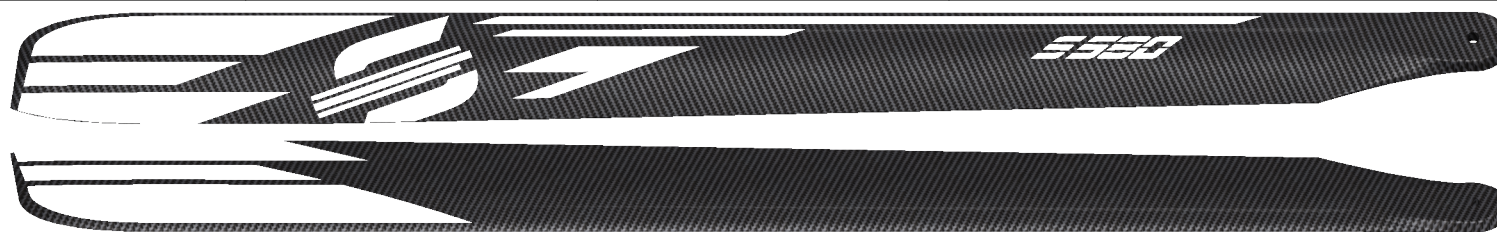
- 1 x Yellow Sticker SET.
- 1 x Green Sticker SET.
- 1 x White Sticker SET.

[HA093-S]



- 1 x Blue Sticker SET.
- 1 x Orange Sticker SET.

[S580]






























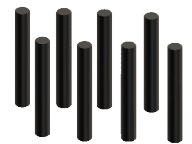







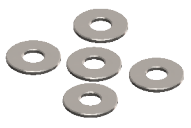




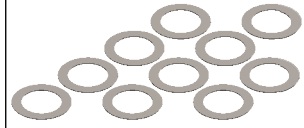
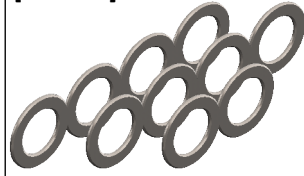
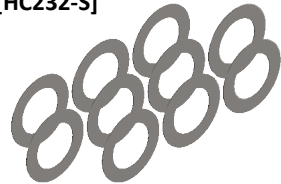
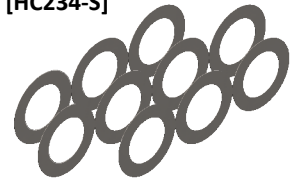










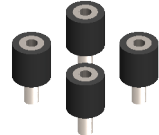





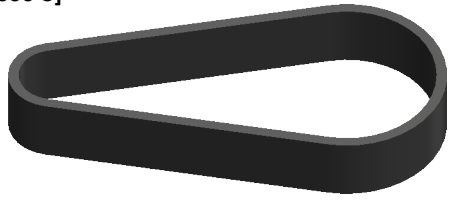
- 2 x Main Blades 580.

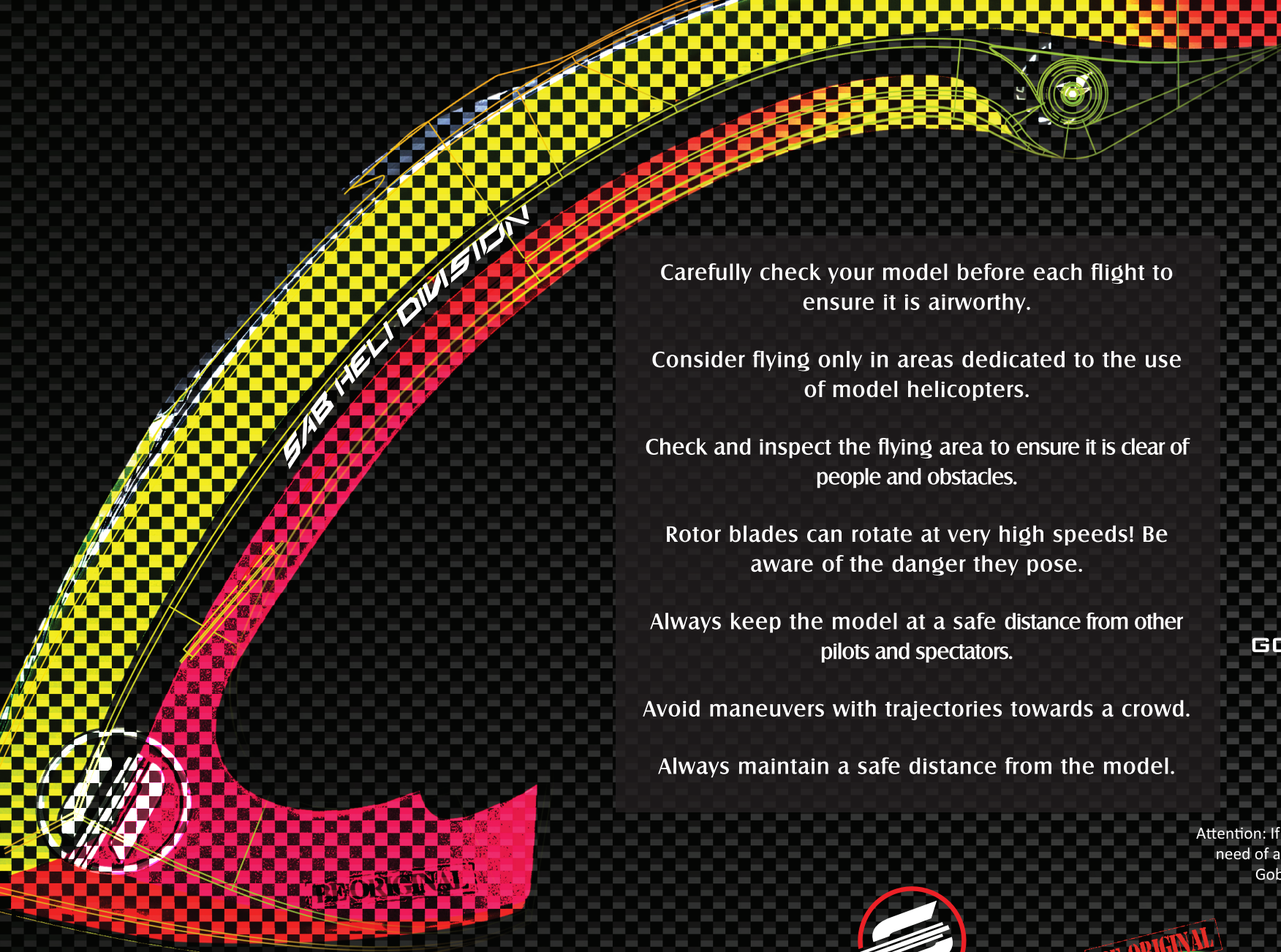
[S95]



- 2 x Tail Blades 95.

<p>[HC002-S]</p>  <p>- 10 x Socket Head Cap Screws M2x5.</p>	<p>[HC004-S]</p>  <p>- 10 x Socket Head Cap Screws M2x6.</p>	<p>[HC018-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x8.</p>	<p>[HC019-S]</p>  <p>- 10 x Button Head Cap Screws M2.5x6.</p>	<p>[HC020-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x8.</p>	<p>[HC022-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x10.</p>	<p>[HC026-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x12.</p>
<p>[HC028-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x15.</p>	<p>[HC032-S]</p>  <p>- 10 x Socket Head Cap Screws M2.5x18.</p>	<p>[HC038-S]</p>  <p>- 10 x Button Head Cap Screws M3x4.</p>	<p>[HC044-S]</p>  <p>- 10 x Socket Head Cap Screws M3x6.</p>	<p>[HC050-S]</p>  <p>- 10 x Socket Head Cap Screws M3x8.</p>	<p>[HC056-S]</p>  <p>- 10 x Socket Head Cap Screws M3x10.</p>	<p>[HC062-S]</p>  <p>- 10 x Socket Head Cap Screws M3x12.</p>
<p>[HC064-S]</p>  <p>- 10 x Socket Head Cap Screws M3x14.</p>	<p>[HC068-S]</p>  <p>- 10 x Socket Head Cap Screws M3x16.</p>	<p>[HC074-S]</p>  <p>- 2 x Socket Shoulder Screws M3x16mm. - 2 x Nylon Nut M3.</p>	<p>[HC079-S]</p>  <p>- 2 x Socket Shoulder Screws M3x18mm. - 2 x Nylon Nut M3.</p>	<p>[HC086-S]</p>  <p>- 10 x Socket Head Cap Screws M3x22.</p>	<p>[HC094-S]</p>  <p>- 10 x Button Head Cap Screws M3x6.</p>	<p>[HC098-S]</p>  <p>- 10 x Button Head Cap Screws M4x8.</p>
<p>[HC102-S]</p>  <p>- 10 x Socket Head Cap Screws M4x10.</p>	<p>[HC103-S]</p>  <p>- 10 x Socket Head Cap Screws M4x15.</p>	<p>[HC111-S]</p>  <p>- 10 x Socket Shoulder Screws M4x24.</p>	<p>[HC122-S]</p>  <p>- 10 x Button Head Cap Screws M6x10.</p>	<p>[HC128-S]</p>  <p>- 10 x Flat Head Cap Screws M2.5x5.</p>	<p>[HC132-S]</p>  <p>- 10 x Flat Head Cap Screws M3x5.</p>	<p>[HC134-S]</p>  <p>- 10 x Flat Head Cap Screws M3x8.</p>
<p>[HC136-S]</p>  <p>- 10 x Tapping Head Cap Screws M3x10.</p>	<p>[HC140-S]</p>  <p>- 10 x Set Screws M2.5x18.</p>	<p>[HC150-S]</p>  <p>- 10 x Set Screws M2.5x20.</p>	<p>[HC152-S]</p>  <p>- 10 x Set Screws M4x4.</p>	<p>[HC153-S]</p>  <p>- 10 x Set Screws M4x6.</p>	<p>[HC172-S]</p>  <p>- 10 x Washer Ø 2.5xØ 4x0.3mm.</p>	<p>[HC180-S]</p>  <p>- 5 x Washer Ø 3.2xØ 6x0.5mm.</p>

<p>[HC184-S]</p>  <p>- 5 x Washer $\varnothing 4.3x \varnothing 11x1mm.$</p>	<p>[HC193-S]</p>  <p>- 5 x Washer $\varnothing 6x \varnothing 12x1mm.$</p>	<p>[HC200-S]</p>  <p>- 10 x Nylon Nut M2.5.</p>	<p>[HC206-S]</p>  <p>- 10 x Nylon Nut M3.</p>	<p>[HC212-S]</p>  <p>- 10 x Nylon Nut M4.</p>	<p>[HC228-S]</p>  <p>- 10 x Washer $\varnothing 8x \varnothing 14x0.2mm.$</p>	<p>[HC230-S]</p>  <p>- 10 x Washer $\varnothing 10x \varnothing 16x1mm.$</p>
<p>[HC232-S]</p>  <p>- 10 x Washer $\varnothing 10x \varnothing 16x0.2mm.$</p>	<p>[HC234-S]</p>  <p>- 10 x Washer $\varnothing 10x \varnothing 16x0.1mm.$</p>	<p>[HC242-S]</p>  <p>- 3 x Thread Rod M2.5x40mm.</p>	<p>[HC244-S]</p>  <p>- 2 x Thread Rod M2x56mm.</p>	<p>[HC400-S]</p>  <p>- 4 x Flanged Bearing $\varnothing 2.5x \varnothing 6x2.6mm.$</p>	<p>[HC412-S]</p>  <p>- 4 x Flanged Bearing $\varnothing 5x \varnothing 13x4mm.$</p>	<p>[HC417-S]</p>  <p>- 2 x Ball Bearing $\varnothing 8x \varnothing 14x4mm.$</p>
<p>[HC434-S]</p>  <p>- 2 x Thrust Bearing $\varnothing 4x \varnothing 9x4mm.$</p>	<p>[HC437-S]</p>  <p>- 2 x Thrust Bearing $\varnothing 8x \varnothing 14x4mm.$</p>	<p>[HC473-S]</p>  <p>- 1 x SAB Fuel Tube $\varnothing 2,4 x \varnothing 5,5x750.$</p>	<p>[HC474-S]</p>  <p>- 1 x SAB Fuel Tube $\varnothing 2,4 x \varnothing 4,5x1000.$</p>	<p>[HC544-S]</p>  <p>- 10 x Socket Head Cap Screws M4x20.</p>	<p>[HC573-S]</p>  <p>- 4 x Rubber Pin 65.</p>	<p>[HC582-S]</p>  <p>- 10 x Short Socket Head Cap Screws M4x8.</p>
<p>[HC586-S]</p>  <p>- 1 x Carbon Rod $\varnothing 2.5x \varnothing 4x580.$ - 1 x Brass Bushing. - 2 x Plastic Ball Linkage.</p>		<p>[HC587-S]</p>  <p>- 1 x Bushing $\varnothing 4x \varnothing 6x5.2.$ - 1 x Washer $\varnothing 10x \varnothing 16x1.$ - 2 x Shim $\varnothing 10 x \varnothing 16x0.2.$ - 1 x Bearing $\varnothing 10 x \varnothing 22x6.$ - 1 x Ball Bearing $\varnothing 10x \varnothing 24x7.$ - 1 x Shoulder M4 x 30, special.</p>		<p>[HC592-S]</p>  <p>- 1 x Tail Belt 1722mm.</p>		
<p>[HC594-S]</p> <p>- 2 x Spacer $\varnothing 7 x \varnothing 9 x 0,5.$ - 2 x Spacer $\varnothing 7 x \varnothing 9 x 0,5.$ - 2 x Grip Link Bush. - 2 x Spacer $\varnothing 4 x \varnothing 6,9 x 0,5.$ - 2 x Spacer $\varnothing 11 x \varnothing 13,8 x 0,5.$ - 2 x Spacer Arm $\varnothing 2,5x \varnothing 4 x 6,3.$ - 2 x Spacer Arm $\varnothing 2,5x \varnothing 4 x 3.$</p>		<p>[HC598-S]</p>  <p>- 2 x Washer $\varnothing 2,5 x \varnothing 4 x 0,3.$ - 2 x Shims $\varnothing 8x \varnothing 14 x 0,2.$ - 2 x Washer $\varnothing 10 x \varnothing 16 x 1.$ - 2 x Steel shim $\varnothing 10 x \varnothing 16 x 0.2.$ - 2 x Oring 3014, 2.62 x 3.63. - 2 x Inox washer $\varnothing 4.05x \varnothing 5.6x0.1.$</p>		<p>[HC600-S]</p>  <p>- 1 x Motor Belt GT3-288-13 mm.</p>		



Carefully check your model before each flight to ensure it is airworthy.

Consider flying only in areas dedicated to the use of model helicopters.

Check and inspect the flying area to ensure it is clear of people and obstacles.

Rotor blades can rotate at very high speeds! Be aware of the danger they pose.

Always keep the model at a safe distance from other pilots and spectators.

Avoid maneuvers with trajectories towards a crowd.

Always maintain a safe distance from the model.



GOBLIN RAW 580 NITRO

Release 1.0 - June 2022

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